Installation manual Dedicated

PART 2/2

MANUFACTURER	VAG
ENGINE DISPLACEMENT	1984cc
NUMBER OF VALVES	16v
ENGINE CODE / NUMBER - OUTPUT	CJKA – 150kW / CJKB – 110kW
FIRING ORDER	1-3-4-2
VEHICLE CATEGORIES	M
TRANSMISSION	AT (DSG)
VERSION	VSI-2.1 DI LPG
TYPE VSI INJECTOR	KN9 - 82cc
TYPE INJECTION MODULE	Type 1
PETROL ECU MANUFACTURER / CODE	Bosch MED 17.1
MODEL YEAR:	2011-
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000020 / VSI-LPG 31
LOCATION R115 SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	366/121027/A
MANUAL NUMBER	076/2619100
DATE	2017-09-01

TABLE OF CONTENTS

FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations; always install the system in accordance to the local regulations.
- Always download the “general manual 1/2“ from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the LPG system. Make sure the ignition key is outside the car.
  Be aware of central door locking, radio / telephone memory code and alarm system.
- Do not place the main fuse into the fuse holder before having completed the installation of the VSI system.
- The VSI computer has to be activated by means of the diagnosis software.
- In the unlikely event the VSI computer fails, it will automatically switch over to petrol.
  Never disconnect the VSI computer connector, unless you have removed the main fuse.
- When installing the VSI wiring harness, ensure that it does not run near any of the ignition components.
- Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text.
  The text on the wire explains the function of the wire.
  The wire harness is not model specific, therefore it may be necessary to adjust the length of the wires.
  Ensure maximum care is taken when connecting the wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.
- No component of the LPG-system shall be located within 100mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- Remove any internal burrs after having shortened the LPG pipe.
  (This guarantees the maximum flow through the pipe without pollution.)
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent after the chips have been removed (especially when mounting an exterior filler into the body work).
- After having completed the installation, check the whole system for gas leakage; use a gas leak detection device. Also check for any leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG-installation or a dangerous situation.
- For maintenance instructions and filter registration see owner’s manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Please fill in the warranty portal completely within 14 days after installation.

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part no. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins Diagnostic Tool
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits Ø4 to 12 mm
- Assortment cutters (Ø20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

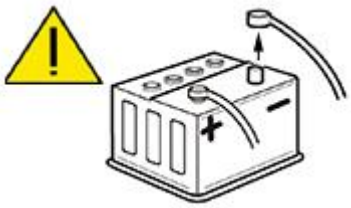
- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyser)
- Check the condition of the ignition system (spark plugs, cables, coil)

Tightening moments

	Nm	Spanner mm
M 4 x 0,7	3.3	7
M 5 x 0,8	6.5	8
M 6 x 1,0	11.3	10
M 7 x 1,0	14.5	11
M 8 x 1	24.5	13
M 8 x 1,25	27.3	13
M 10 x 1	52	15-16-17
M 10 x 1,5	54	15-16-17

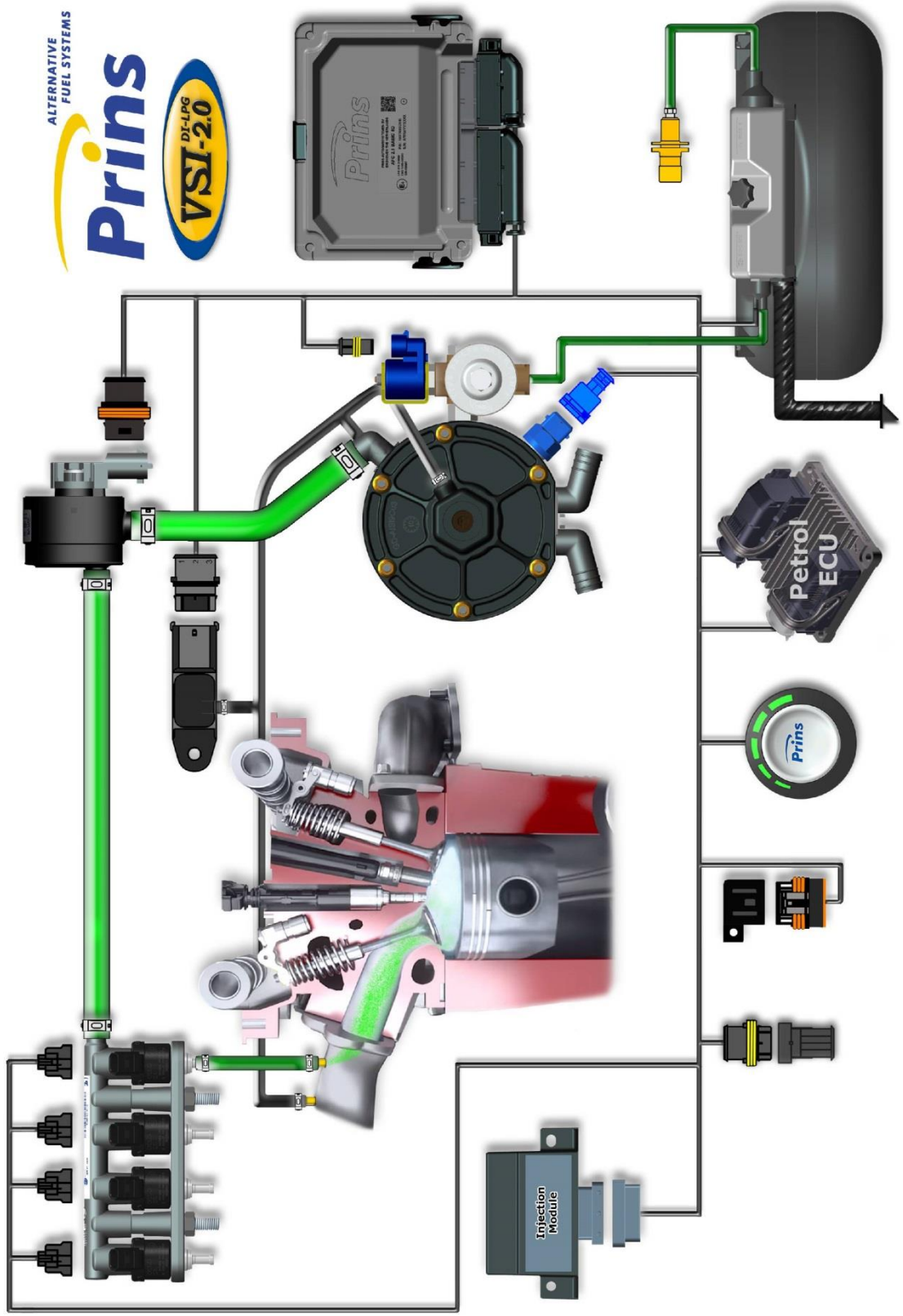
EXPLANATION OF SYMBOLS :

= IMPORTANT, CAUTION



= WEAR SAFETY GOGGLES

Base diagram



VSI approval numbers

Reducer VSI LPG Prins : E4-67R-010054
Lock-off valve OMB : E8-67R-014327
Lock-off valve Valtek : E4-67R-010041

Injector rail Prins : LPG E4-67R-010093
CNG E4-110R-000021

Filter unit T1 / T2 Prins : LPG E4-67R-010096
CNG E4-110R-000028
Filter unit Keihin : LPG E4-67R-010177
CNG E4-110R-000091

Injector Keihin KN9 :LPG E4-67R-010310
CNG E4-110R-000295

Prins ECU : E4-67R-010098
E4-10R-030507

Tubithor : LPG E13-67R-010145
CNG E13-110R-000017
Rubia : LPG E4-67R-010068
CNG E4-110R-000003
WinLas : LPG E37-67R-010140
CNG E37-110R-000012
Thunderflex LPG E24-67R-010018
CNG E24-110R-000040

Component location overview

Example VW T5

AFC

Rail

Fuse

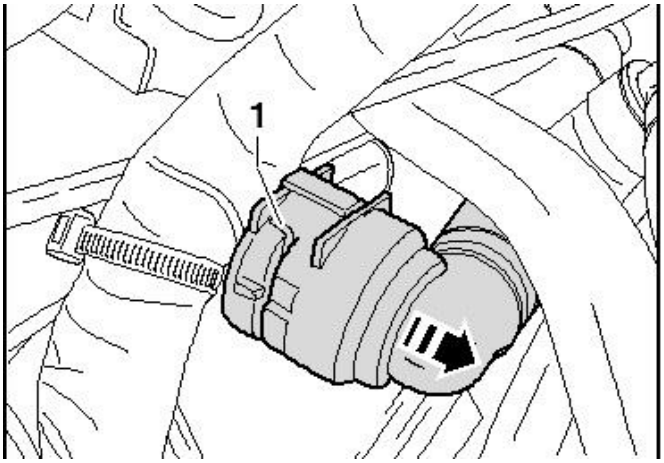
Filter

Petrol ECU

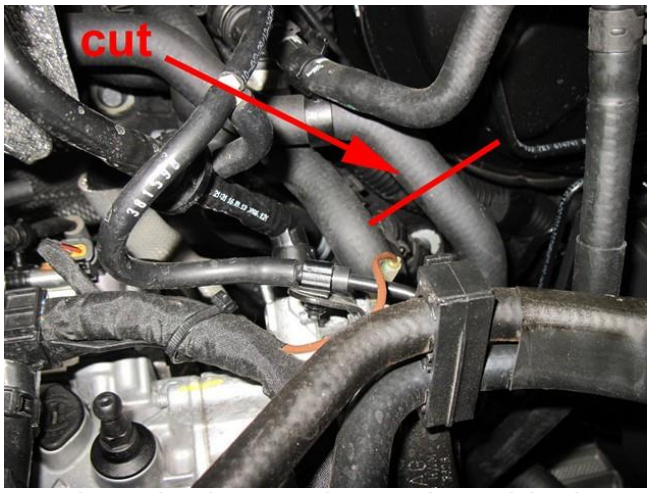
Reducer

R115 approval sticker :
Right side centre door post

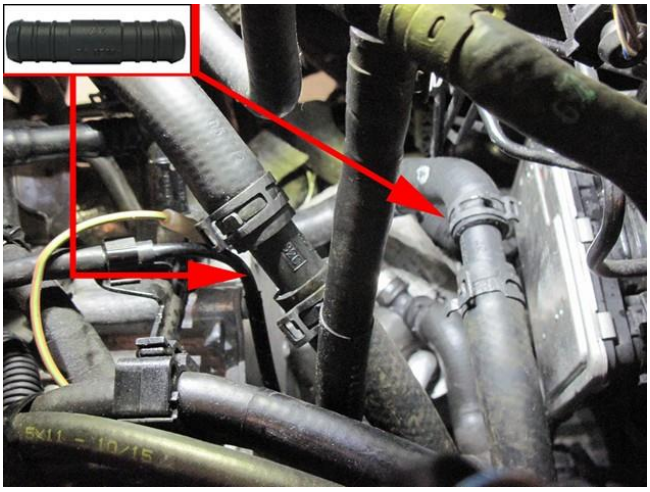
Water connections



Be sure you use the hose that's coming directly from the engine on the left hand side (see picture).



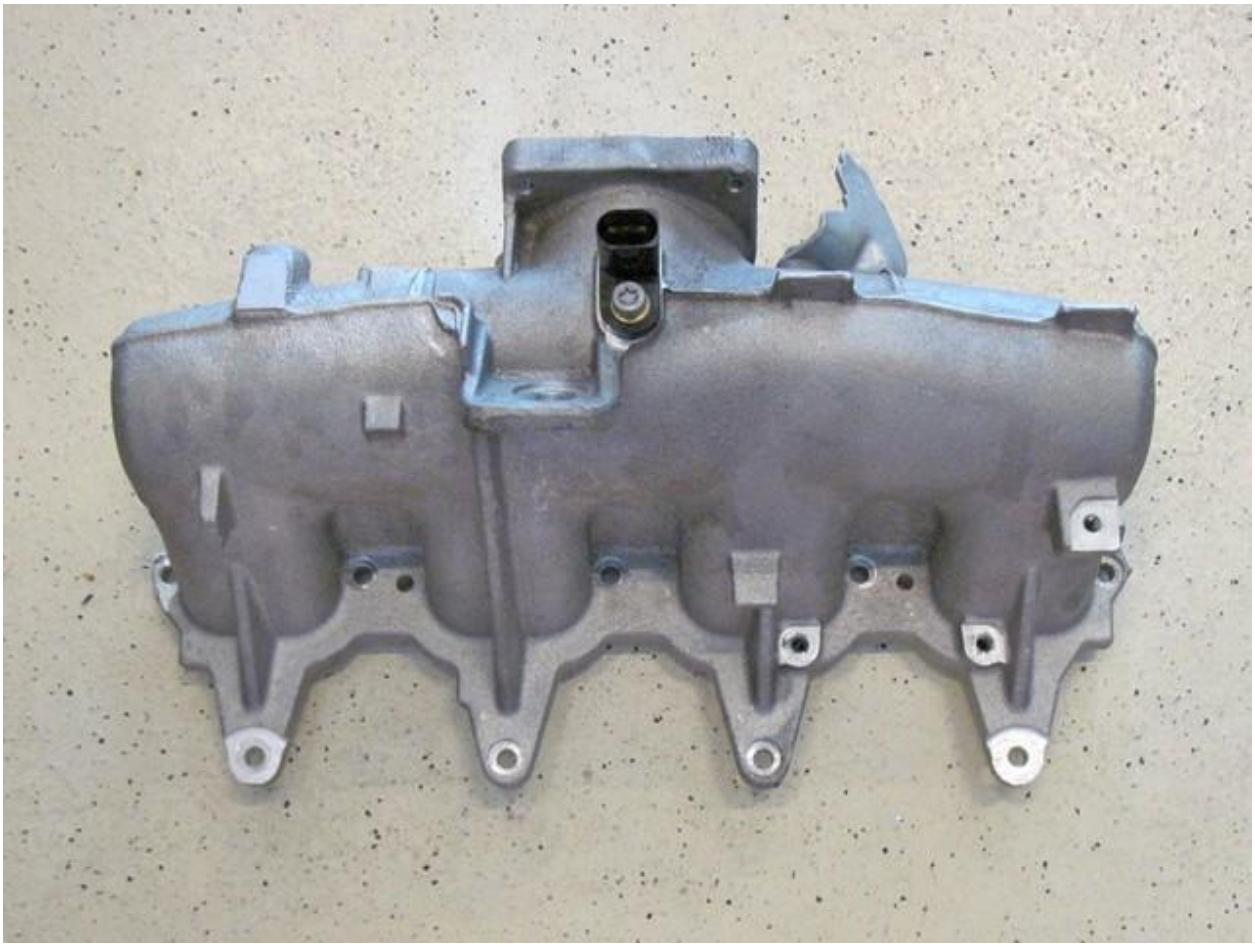
Cut the coolant hoses and mount the straight pipes.



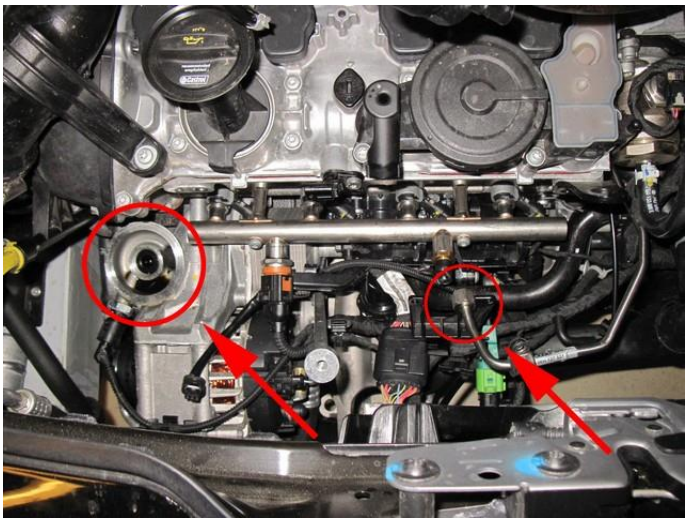
Cut the coolant hoses and mount the straight pipes. Mount water hoses to reducer.

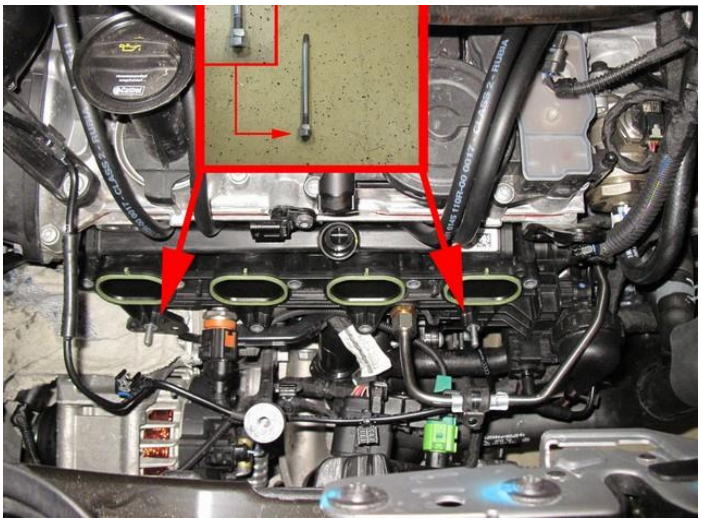
Mounting the inlet manifold couplings 1

Remove the inlet manifold. Drill **5x** holes of 5mm in the inlet manifold (**incl MAP!!**). Cut **M6** thread in these holes.
Place the VSI couplings with a lock compound in the inlet manifold.
Watch out that the lock compound doesn't come inside the VSI couplings
and place the inlet manifold back on the engine.



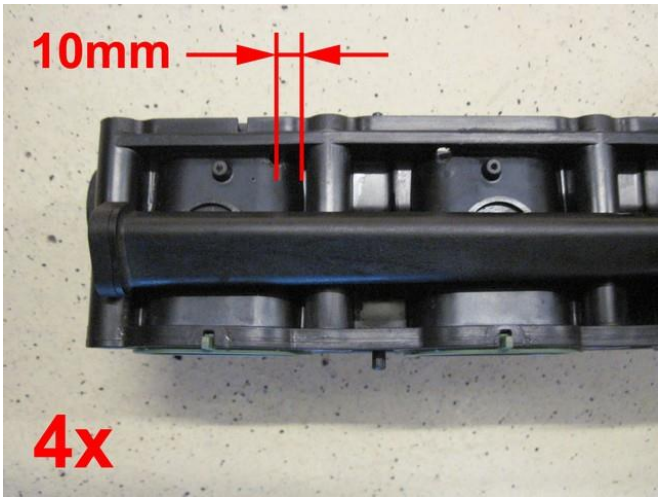
Overview for locating the bolts from the aluminium manifold.

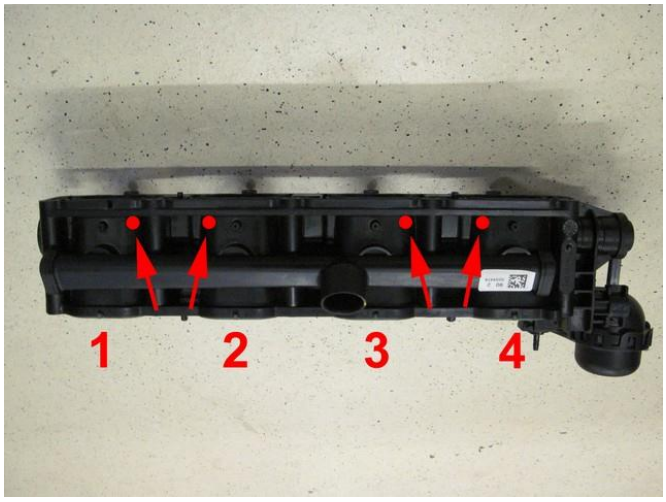


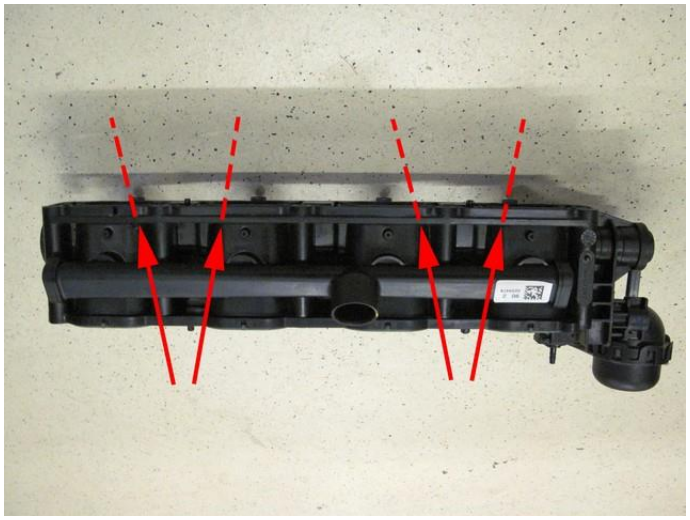


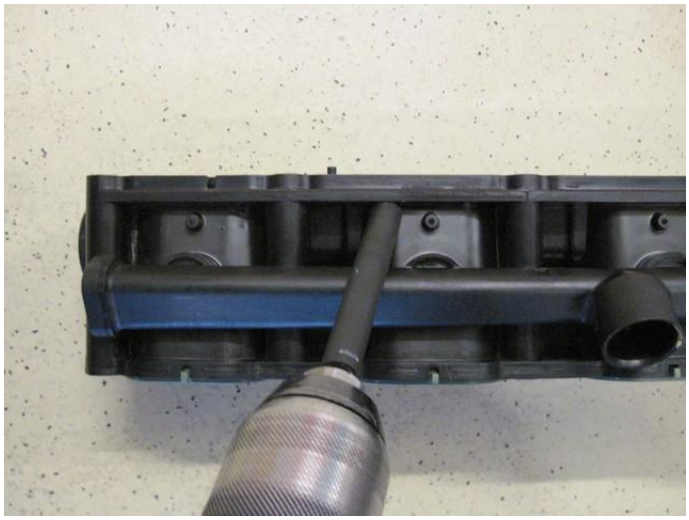
To remove the aluminium manifold, it's necessary to remove the oil filter and to detach the petrol high pressure fuel line.
To remove the plastic manifold, it's necessary to remove the long studs from the engine.

Mounting the inlet manifold couplings 2

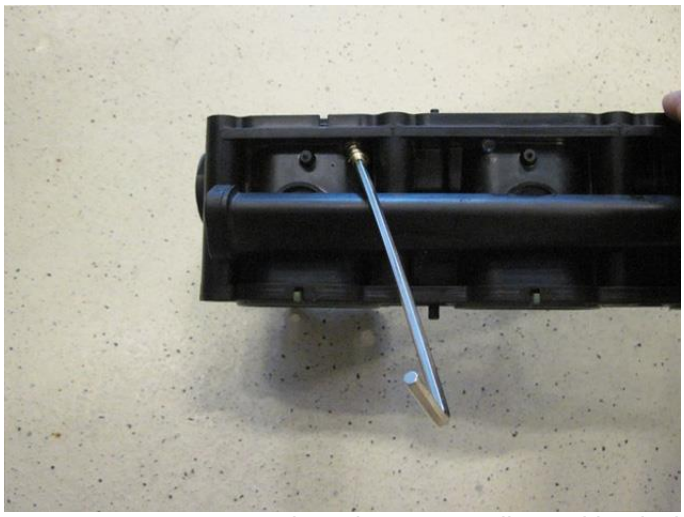






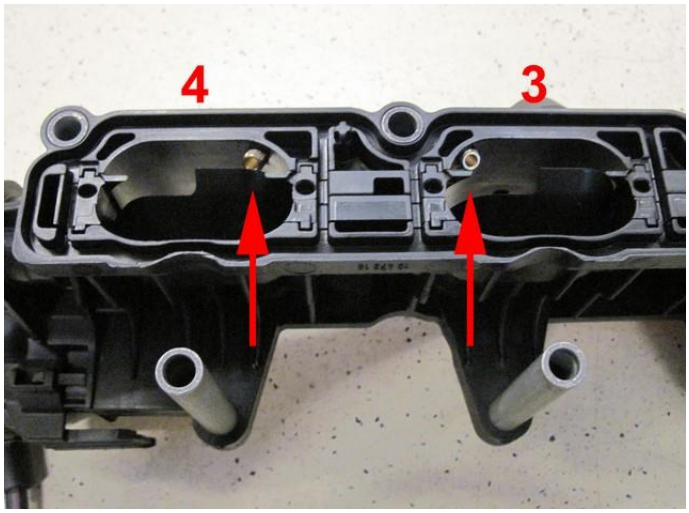


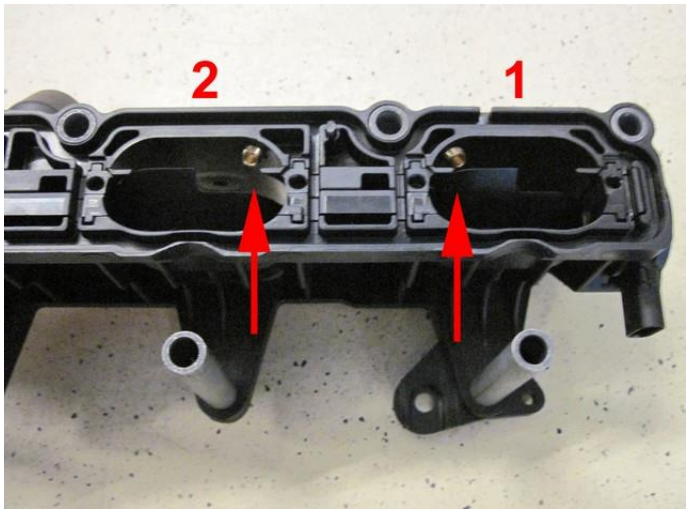
Drill holes 5mm and cut thread M6 in these holes.



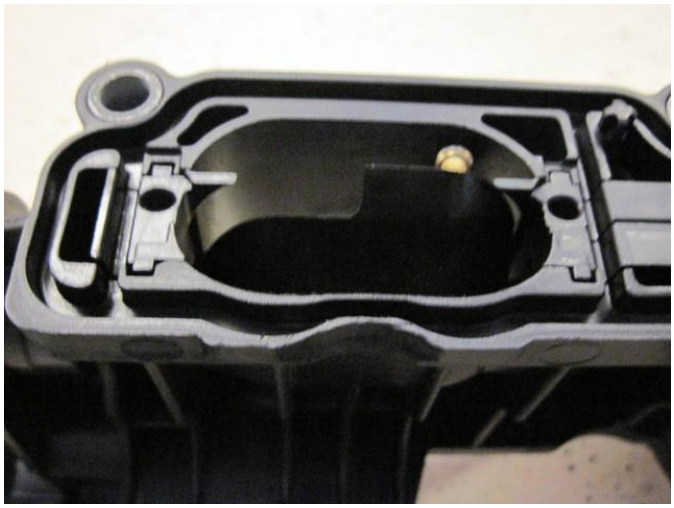
Place the VSI couplings with a locking compound in the inlet manifold.

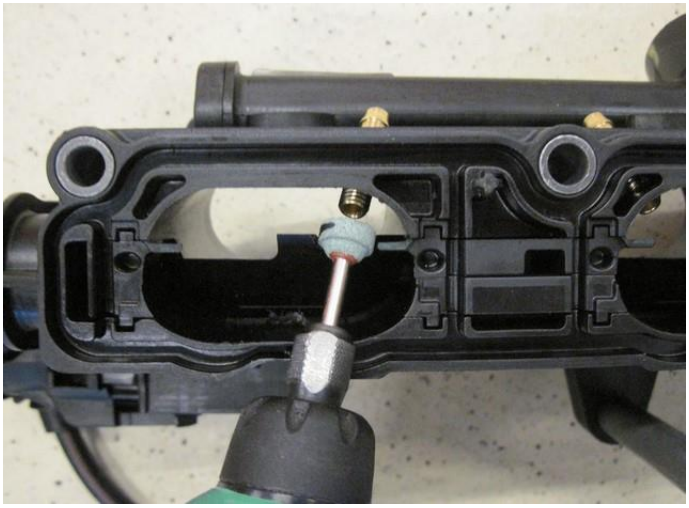
Mounting the inlet manifold couplings 3



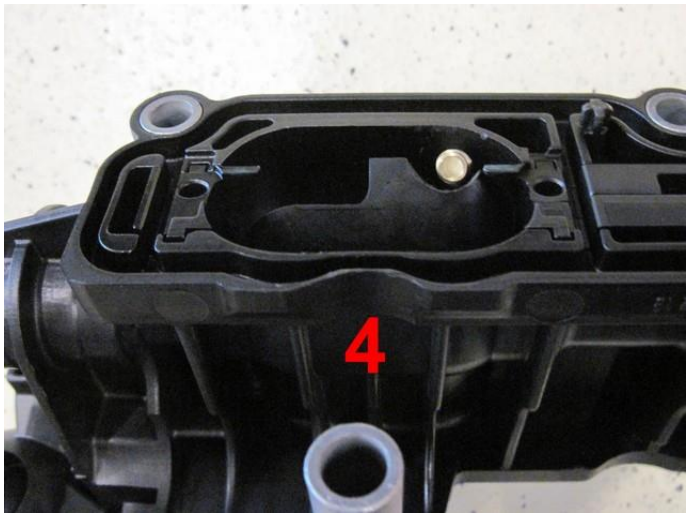


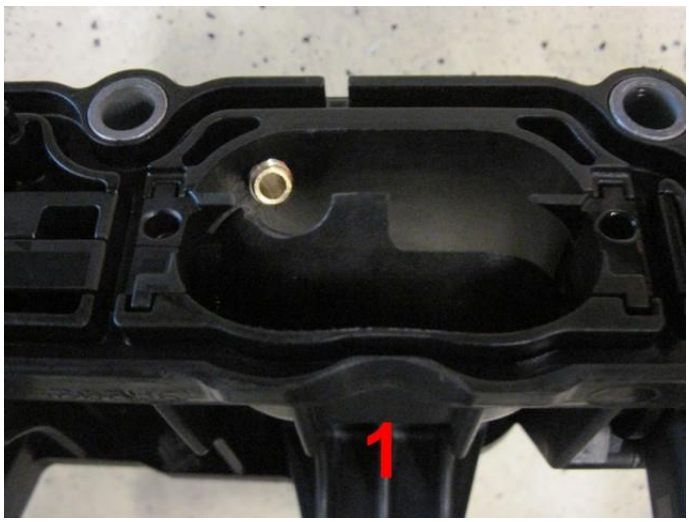
Overview VSI couplings.





On cylinder 1 and 4 you have to grind away a piece of the flap from the inlet manifold (see pictures).

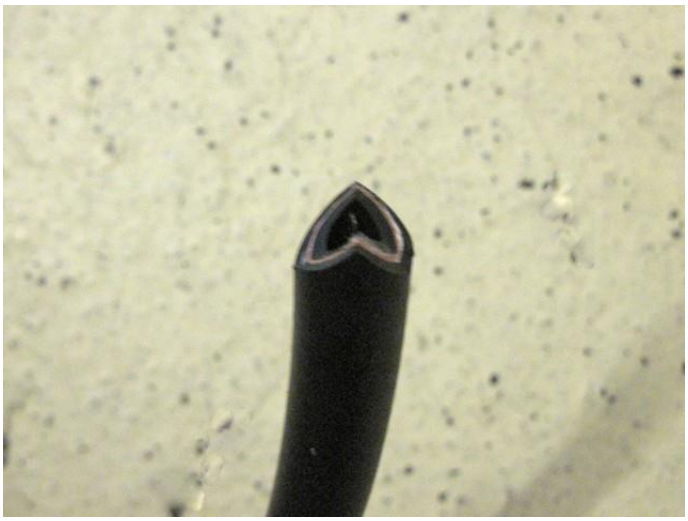




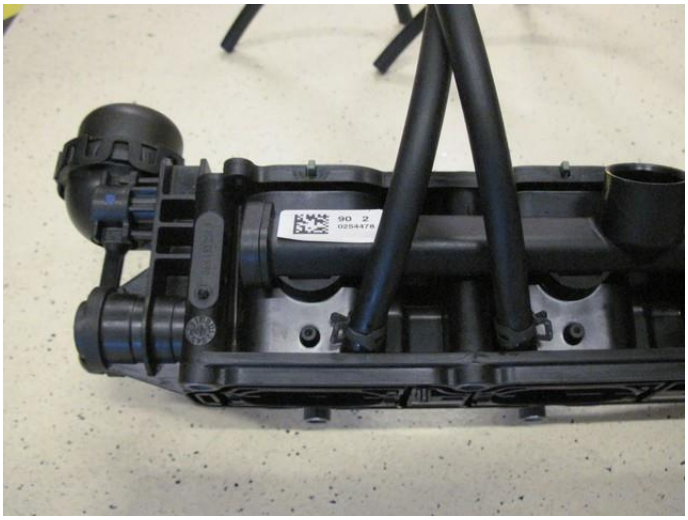
On cylinder 1 and 4 you have to grind away a piece of the flap from the inlet manifold (see pictures).

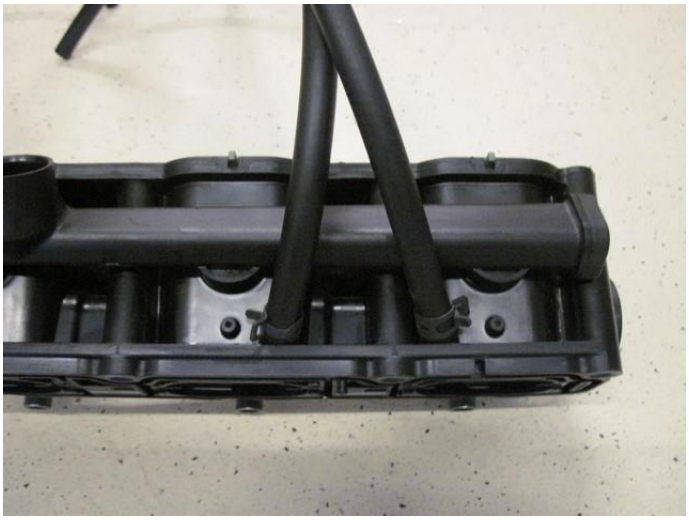
Mounting the 5mm LPG hoses

Before mounting back the inlet manifold, mount the hoses!

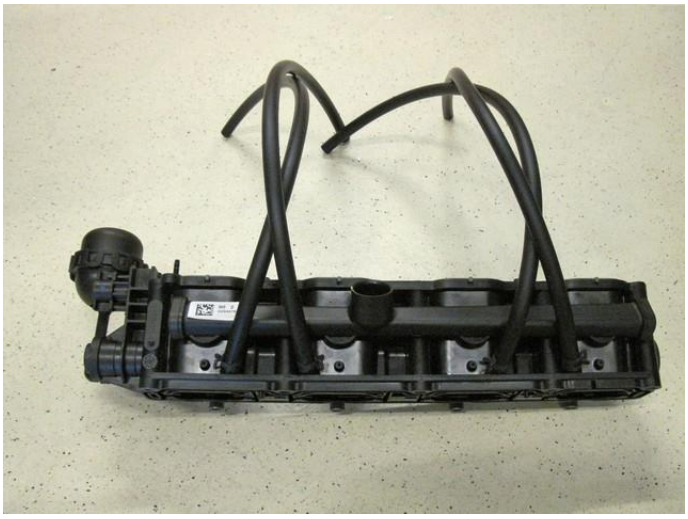


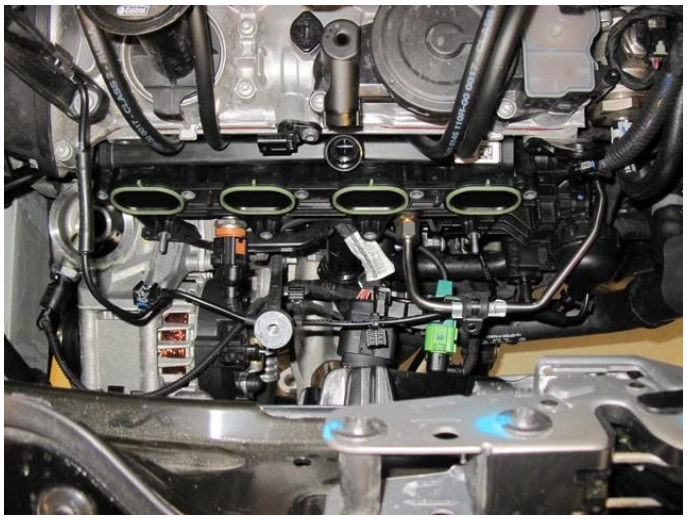
Cut the hoses (see picture).



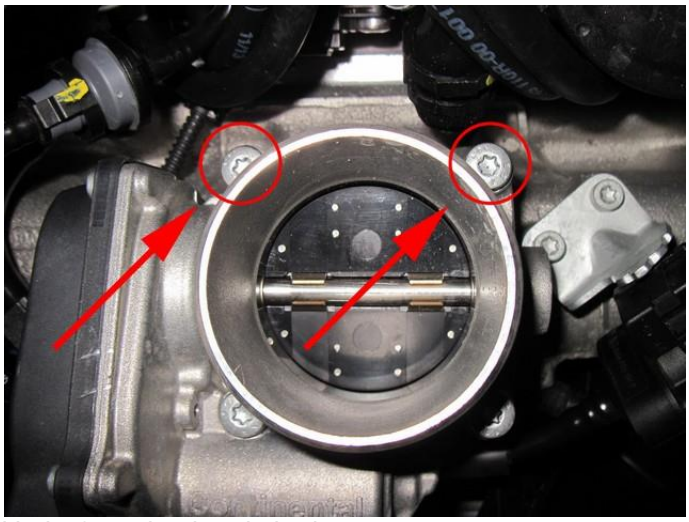


Mount hoses to the couplings.

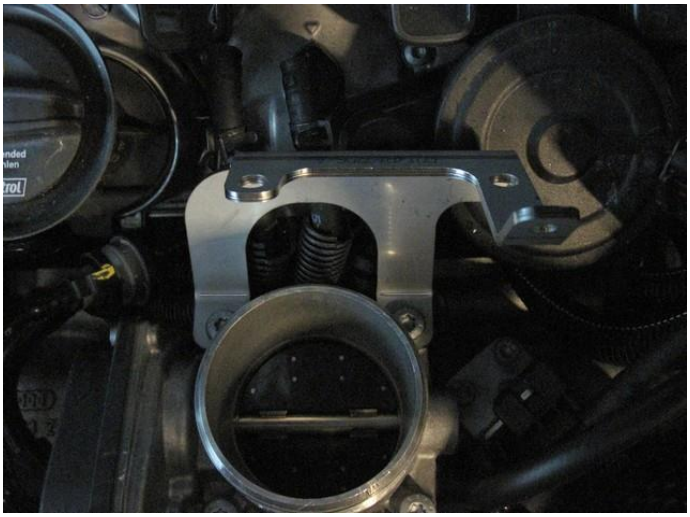


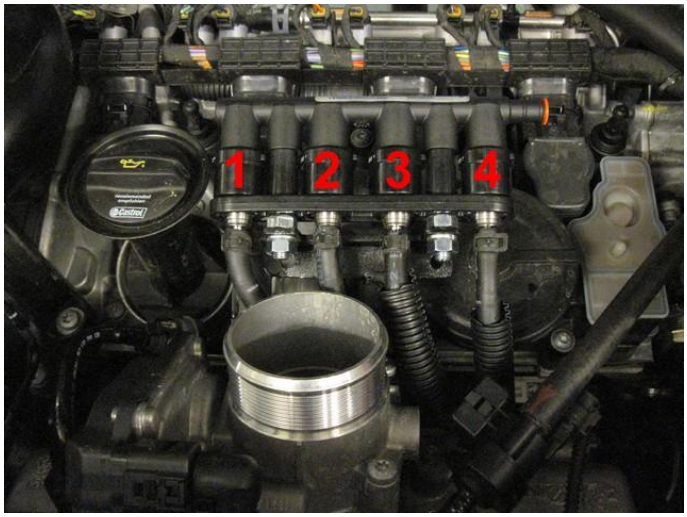


Mounting the VSI injector rail / Mounting the Prins filter unit (standard)

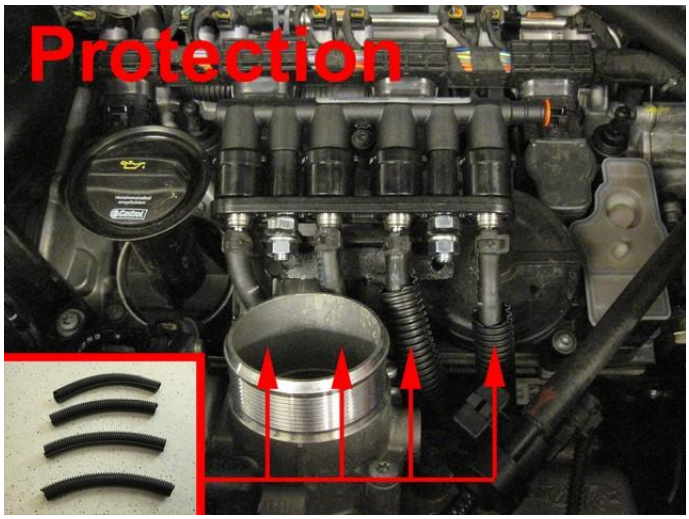


Mount bracket with the original bolts from the throttle body.



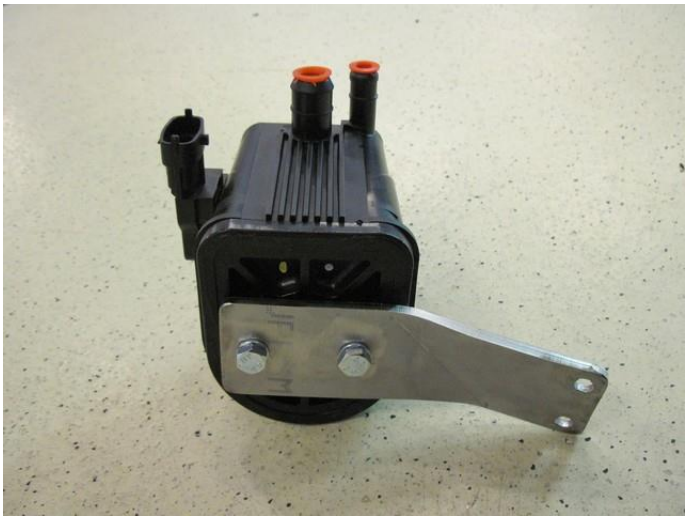


Mount bracket with the original bolts from the throttle body. Mount the injector rail and connect hoses.

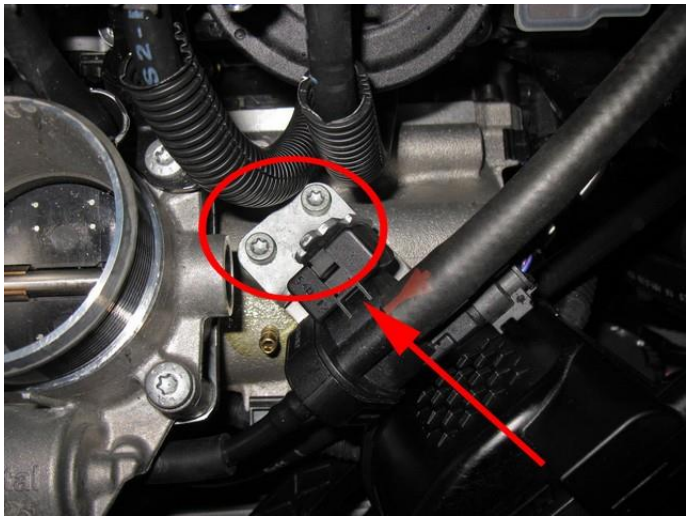


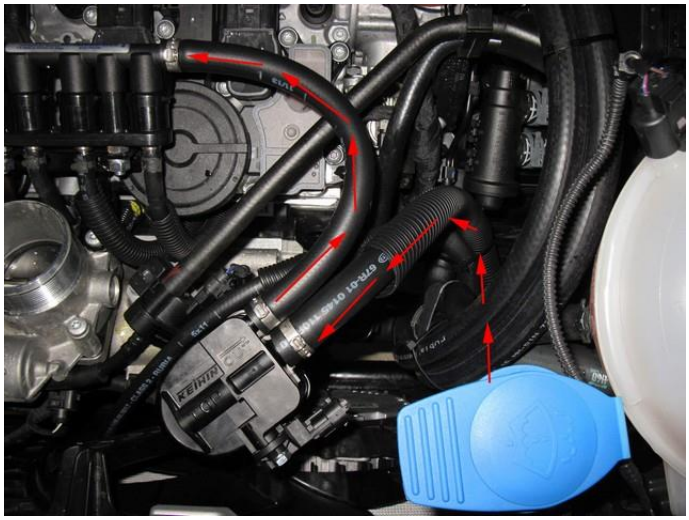
Mount protection around hoses. Mount the filter directly to the injector rail.

Mounting the Keihin filter unit (Option)



Mount the filler to the bracket.

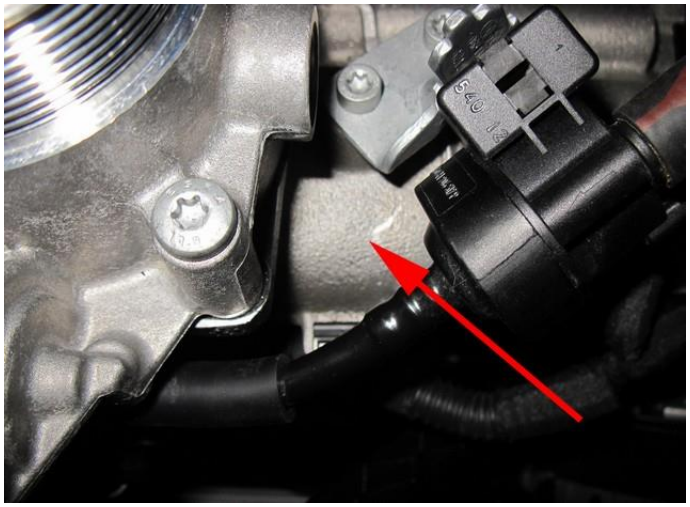


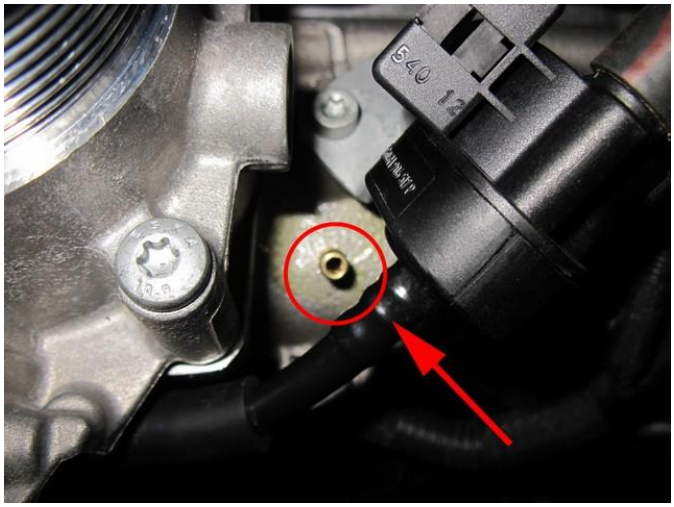


Mount filler with bracket to the original bolts from the engine (see picture).

Mounting the MAP / overpressure coupling

Mount the MAP / overpressure coupling with the inlet manifold still removed.

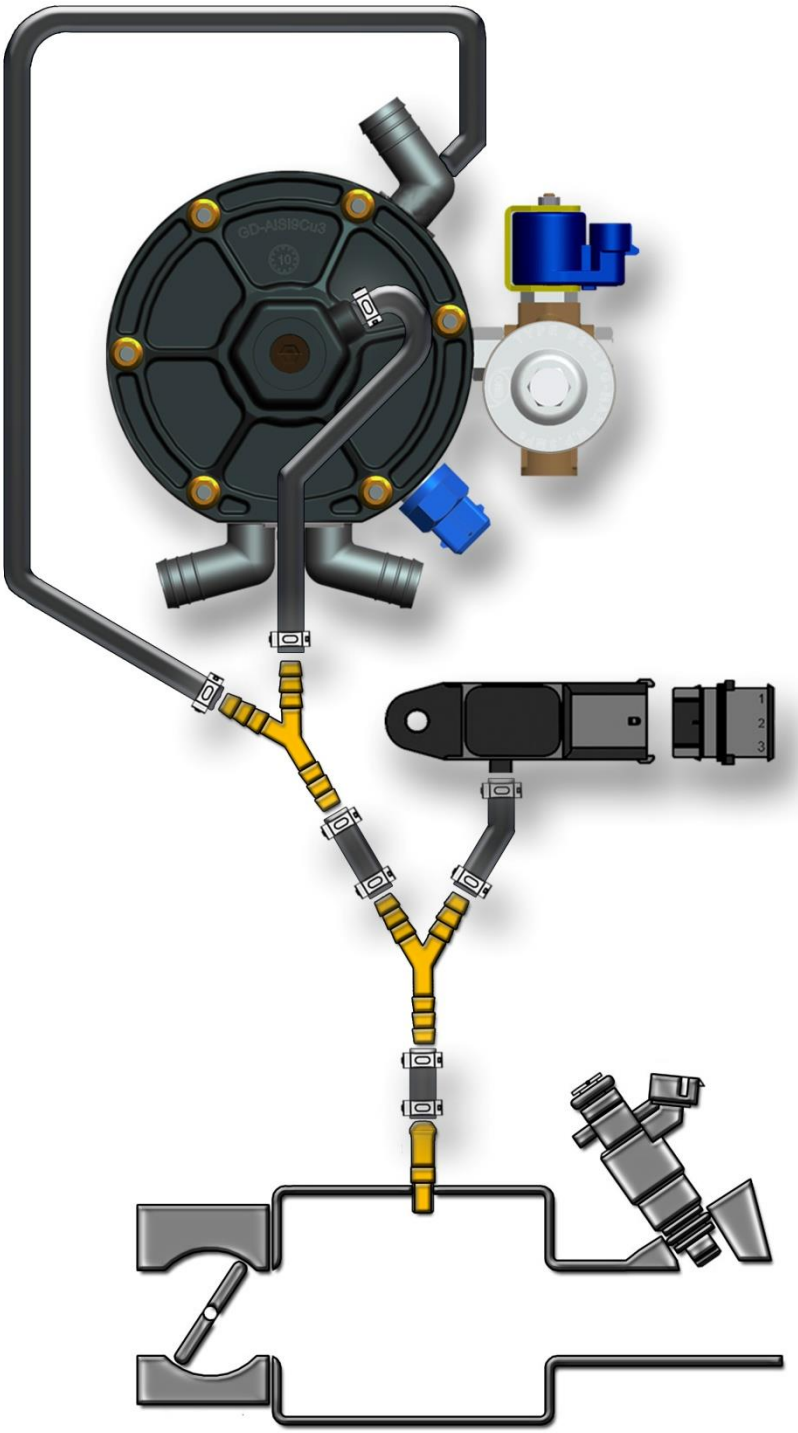




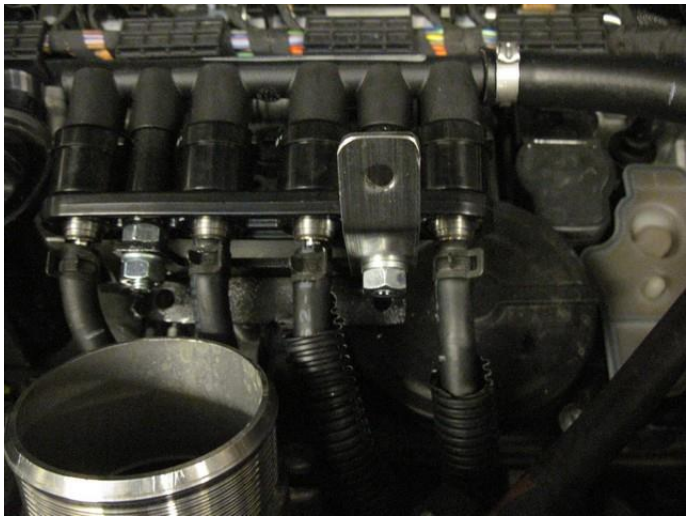
Drill hole 5mm and cut thread M6 in this hole. Mount the VSI coupling with a locking compound.

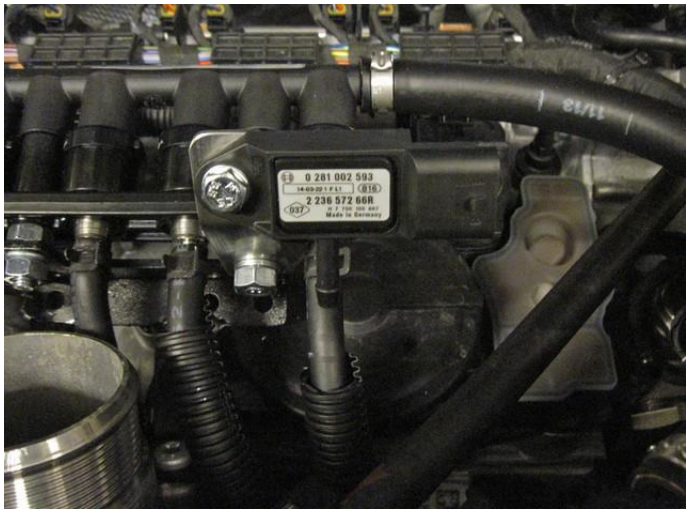
Side view.

Overpressure / MAP connection

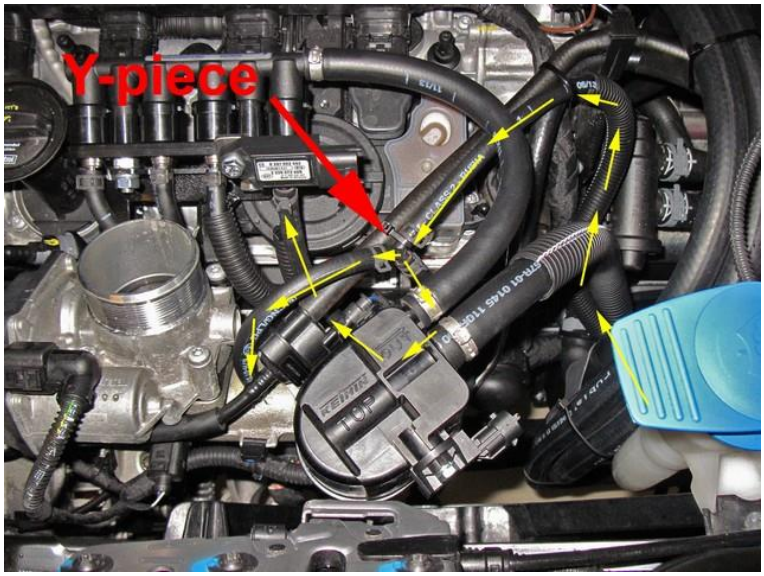


MAP sensor / LPG-hoses





Mount MAP sensor on injector rail bracket.



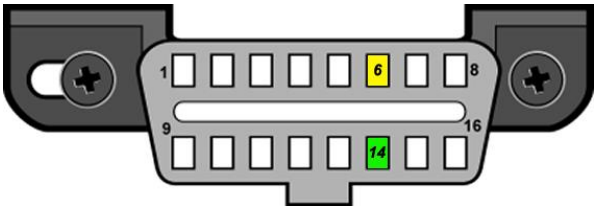
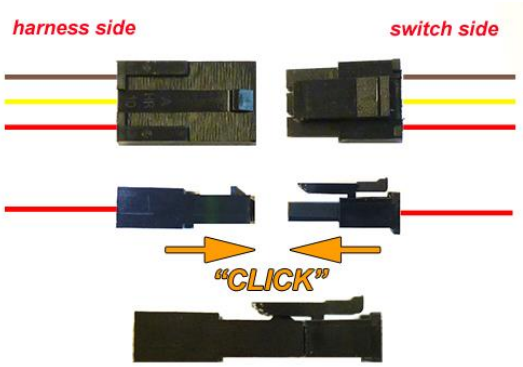
Hose routing MAP / overpressure.

Hose (Ø..mm)	***From component***	***To component***	***Hose length (cm)***
11	Prins filter unit	VSI injector rail	7
11	Keihin filter unit	VSI injector rail	26
5	VSI injector 1	Inlet manifold coupling cyl.1	22
5	VSI injector 2	Inlet manifold coupling cyl.2	23
5	VSI injector 3	Inlet manifold coupling cyl.3	24
5	VSI injector 4	Inlet manifold coupling cyl.4	25

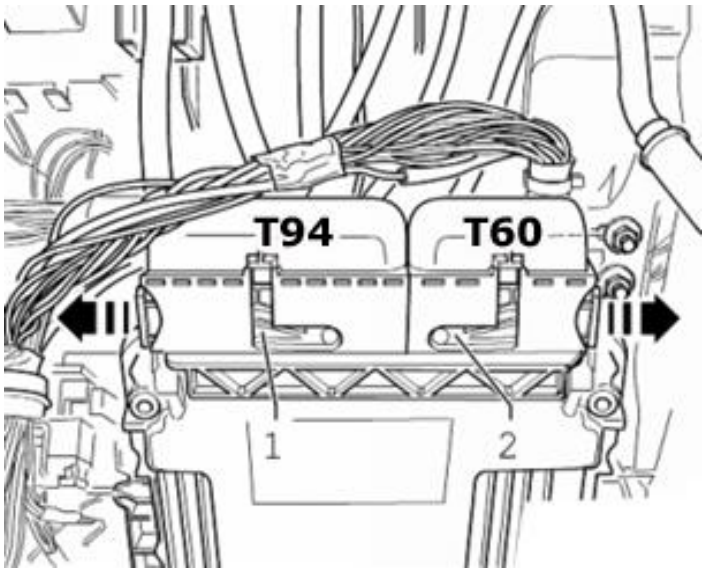
In Case of a *Keihin* filter : only use two **M6x10mm** bolts with spring washers.
Please observe that there is no damage or foulding to the hoses.

Electrical connections

Driver room

51 CAN1 High 70 CAN1 Low	Yellow Green	Connect to EOBD diagnose connector Pin : 6 Pin : 14
		
3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	Brown-black Red-white Yellow	Connect the 3-pole connector to the Prins fuel selection switch
		

Petrol ECU connectors



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

Insulate not used wires

10 DAC2	Green – white	Insulate
19 AD4	Blue	Insulate
20 AD3	Blue – pink	Insulate
36 AD6	Blue - brown	Insulate
38 AD7	Blue – light blue	Insulate
39 AD8	Bleu - red	Insulate
50 DAC4	Green - blue	Insulate
56 DI2	Yellow – green	Insulate
60 DI3	Yellow - pink	Insulate
61 DI4	Yellow - blue	Insulate
74 DAC3	Green – pink	Insulate
Insulate not used additional wires		

17 AD2 25 DAC1	Blue – green Green - white	*High pressure petrol sensor signal interruption.* Sensor side. ECU side. Wire colour : **Blue** Wire location : Petrol ECU, connector **T60**, pin **40**
63 Ground shift	Blue – orange	*Make a connection to ground high pressure petrol sensor.* Wire colour : **Brown** Wire location : Petrol ECU, connector **T60**, pin **13**
8 RPM engine speed	Purple - white	*For measuring the engine speed.* Wire colour : **Green** Wire location : Petrol ECU, connector **T60**, pin **54**
40 Wake-up	Grey-red	*High pressure petrol sensor 5Volt supply / car wake-up* Wire colour : **Black - grey** Wire location : Petrol ECU, connector **T60**, pin **29**
112 + Ignition	Red - grey	*Make a connection to ignition + / contact +.* Do not place the fuse in the holder before having completed the installation of the LPG system. Wire colour : **Black - green** Wire location : Petrol ECU, connector **T94**, pin **87**

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

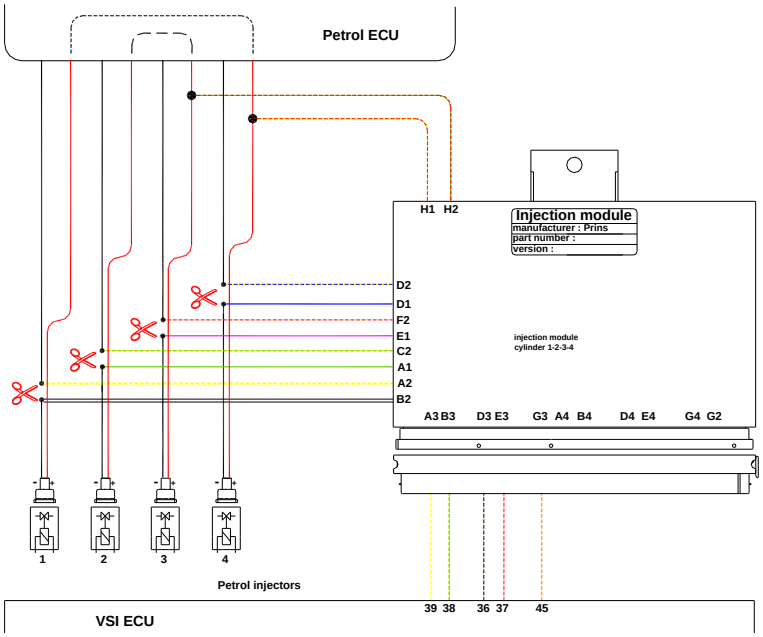
⚠ For measuring the petrol injectors :

Interrupt each petrol injector control wire (injector min)
Each VSI wire has a petrol injector / cylinder number printed on the wire, connect this wire to the corresponding petrol injector / cylinder.

Connect the **bicoloured** VSI measuring wire to the **ecu side**, (wire code: ecu-lo).
Connect the **corresponding full coloured** VSI wire to the **petrol injector side** (wire code: inj-lo).
See diagrams: Installation manual general part 1 / 2.

Attention:
Each bicoloured measuring wire corresponds to a specific LPG injector and petrol injector / cylinder number.
Do not interchange the wires.

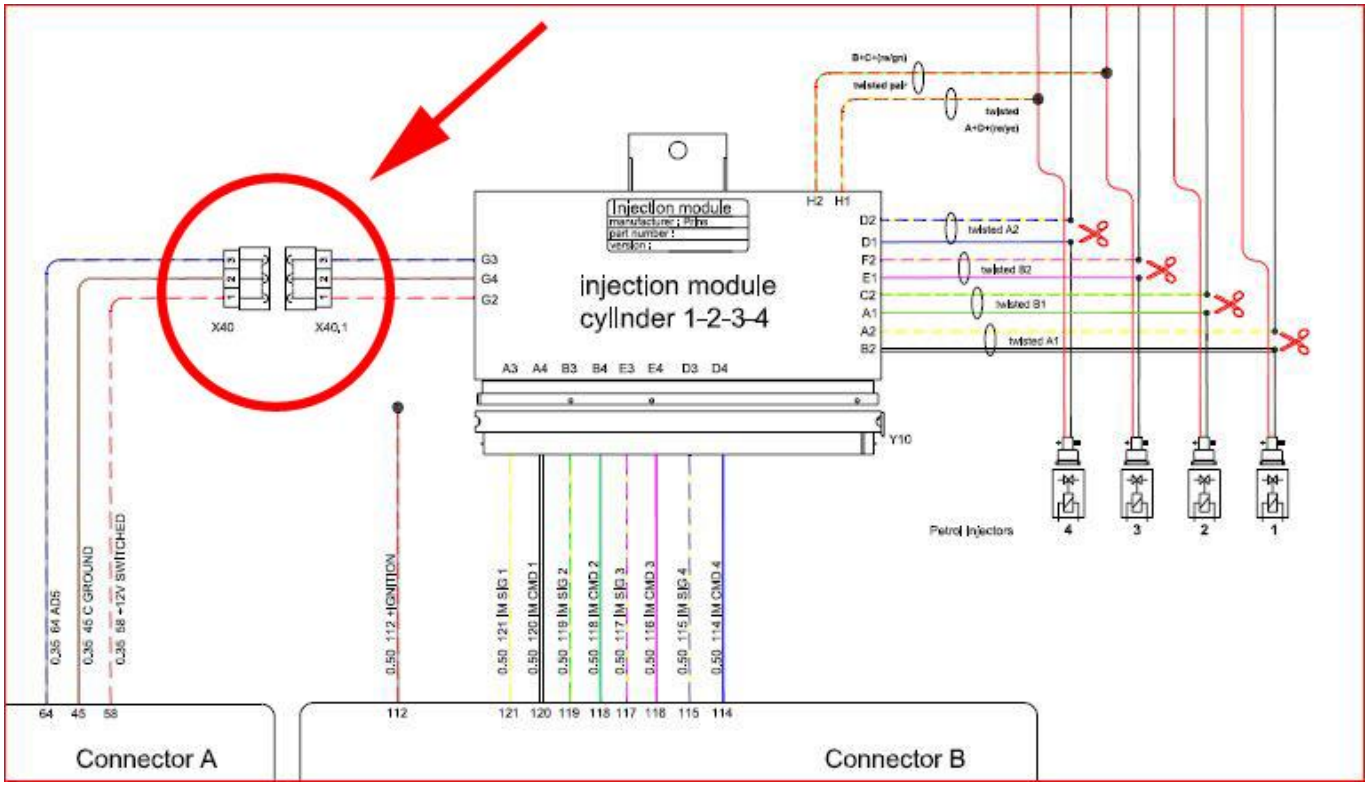
VSI measure wire nr. :	Full coloured / Bicoloured Module position	Interrupt petrol injector wire
VSI wire inj/ecu-lo-1 Petrol injector cyl. 1	white / white-yellow B2 / A2	Colour : **Brown - yellow** Location : Petrol ECU, connector **T60**, pin **33**
VSI wire inj/ecu-lo-2 Petrol injector cyl. 2	green / green-yellow A1 / C2	Colour : **Brown - violet** Location : Petrol ECU, connector **T60**, pin **49**
VSI wire inj/ecu-lo-3 Petrol injector cyl. 3	pink / pink-yellow E1 / F2	Colour : **Brown - blue** Location : Petrol ECU, connector **T60**, pin **34**
VSI wire inj/ecu-lo-4 Petrol injector cyl. 4	blue / blue-yellow D1 / D2	Colour : **Brown - green** Location : Petrol ECU, connector **T60**, pin **48**
Module wire pos. H1 ECU HIGH A (cil. 1-4)	red-yellow H1	Colour : **Red - yellow** Location : Petrol ECU, connector **T60**, pin **31**
Module wire pos. H2 ECU HIGH B (cil. 2-3)	red-green H2	Colour : **Red - blue** Location : Petrol ECU, connector **T60**, pin **32**



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

Wire number / code	Wire colour	Connection
32 Ground sense 1 Ground battery	Brown Brown	Connect to the '–' of the battery; use a ring terminal or solder: Wire location : **Battery ground**
4 +12V Battery	Red	Do not place the fuse in the holder before having completed the installation of the LPG system. Wire location : **Battery +**
98 98 G INJ OUT **1** 106 106 G + INJ 1	**White - yellow** red	Connector VSI-injector to cylinder **1**. Timing belt side
99 99 G INJ OUT **2** 107 107 G + INJ 2	**Green - yellow** red	Connector VSI-injector to cylinder **2**.
100 100 G INJ OUT **3** 108 108 G + INJ 3	**Pink - yellow** red	Connector VSI-injector to cylinder **3**.
82 82 G INJ OUT **4** 90 90 G + INJ 4	**Blue - yellow** red	Connector VSI-injector to cylinder **4**.



Electrical connections

Connectors in wiring loom

27 +5V Sensor 37 C ground 18 AD1	Red - blue Brown - black Blue - white	*For measuring the inlet manifold pressure (MAP).* Connect the 3-pole connector to the Prins MAP sensor.
2-pole blue connector 15 T-ECT 34 Ground T-ECT	 Grey Brown - black	For measuring the engine coolant temperature (Tect) Connect the connector to the reducer temperature sensor.
4-pole connector 35 Ground Psys 14 T-Gas 9 +5 Volt sensor 16 Psys	 Brown - black Grey Red - blue green	For measuring gas pressure and temperature. Connect the connector to the filter unit sensor.
2-pole connector 24 +12V reducer lock-off 31 C Ground	 Yellow - green Brown - black	Connect the connector to the reducer lock-off valve.
4-pole connector 46 Service TxD 65 Service RxD 68 Ground PDT	 Grey Grey Brown - black	Diagnose connector.
Tank wiring loom 2 +12V Tank relay 12 Tank level IN 26 Ground tank relay	 red blue black	 Connect to the tank lock-off. Connect the tank level gauge. Connect to the tank lock-off.
Wiring loom link 45 C ground 58 +12V switched 64 AD5	 Brown – black Red – white Blue - grey	 Connection from AFC connector A to connector B

Optional:

3-pole connector 11 + manometer 12 tank level in 33 ground manometer	 red blue brown	***Cut off connector and insulate wires***

Checklist after installation

1. Connect the Prins Diagnostic Tool and run the VSI diagnostic program.
   Install the VSI fuse, turn the ignition key in the accessory position.
   When working on the car, beware of moving and rotating parts in the engine compartment.

2. When commissioning the LPG system, you must activate the VSI computer with the diagnostic software. When the VSI computer has not been activated, the switch will keep blinking.
   To activate the VSI computer, select function *activate ECM* in the diagnostic software.

3. Check whether the program in the VSI computer matches with the car (dedicated engine set):
   Refer the car description in the diagnostic software (Basic → Identification) and compare these with the set number.

4. The system will switch over to LPG as soon as the temperature of the coolant becomes higher than parameter 70 - Switch over ECT.

5. Check all components and connections for any gas leakage (use a LPG leak detector device or a fluid detection like soap). Caution for moving and rotating parts in the engine compartment!

6. Let the engine run warm on petrol >80°C.
   Check if the reducer heats up.
   Check the engine signals, petrol injection time, RPM, ECT, lambda, MAP signal and petrol pressure signal.
   Let the engine run idle on LPG.
   Adjust the reducer pressure.
   Refer to *Basic → System* in the diagnostic software for the idle level value set.
   Adjust the reducer pressure in such a way that the pressure measured (P-sys) equals the idle level value.
   Turn the socket-head screw at the front of the reducer to adjust the pressure.
   An error code will be generated whenever the pressure variation is too high.

7. Use the diagnostic software to check again all input and output signals.

8. Check the system for error codes and solve these, if required.
   Check the petrol ECM for EOBD error codes.
   Place the protection connector on the VSI communication connector.

9. Take a test drive and check the drivability on LPG and petrol.

ALTERNATIVE FUEL SYSTEMS
Prins