



# Installation manual PART 2/2

MANUFACTURER **ENGINE DISPLACEMENT** NUMBER OF VALVES ENGINE CODE / NUMBER - OUTPUT FIRING ORDER VEHICLE CATEGORIES TRANSMISSION **VERSION** TYPE VSI INJECTOR TYPE INJECTOR MODULE PETROL ECU MANUFACTURER / CODE MODEL YEAR: SYSTEM APPROVAL NUMBER (R115) LOCATION R115 SYSTEM STICKER **ENGINE SET NUMBER MANUAL** DATE

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VAG 1200cc 16 CYVA - 63kW / CYVB - 81kW / CYVC - 62kW / CYVD - 77kW 1-3-4-2 M MT AFC-2.1 DI LPG KN9 - 63cc Gen2 type 2 Bosch MED 17.5.25 / Continental Simos 20.1.20 2012-E4-#115R-000020 / VSI-LPG 31 right side, centre door post 366/121017/A 076/2619300-3

2020-02-24



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FOR EVEL ANATION AND CIRCUIT DIAGRAMS SEE LINSTALL ATION MANUAL GENER	AL DADT 1/2





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## Manual updates / revision

Rev. nr	Rev. Date	Subject update	
1	2019-02-20	Start revision management	
2	2019-10-11	Merging 2 manuals (all CYVx engines: Bosch & Continental ECM)	
3	2020-02-24	Set number change from 366/121019/A to 366/121017/A	



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#### **General instructions**

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- Always download the "general manual 1/2" from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the LPG system. Make sure the ignition key is outside the car. Be aware of central door locking, radio / telephone memory code, alarm system.
- Do not place the main fuse into the fuse holder before having completed the installation of the VSI system.
- The VSI computer has to be activated by means of the diagnosis software.
- In the unlikely event the VSI computer fails, it will automatically switch over to petrol.
   Never disconnect the VSI computer connector, unless you have removed the main fuse.
- When installing the VSI wiring harness, ensure that it does not run near any of the ignition components.
- Solder and insulate all electrical connections.

The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire. The wire harness is not model specific, therefore it may be necessary to adjust the length of the wires. Ensure maximum care is taken when connecting the wiring.

Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- Remove any internal burrs after having shortened the LPG pipe.
   (This guarantees the maximum flow through the pipe without pollution.)
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting an exterior filler into body work).
- After having completed the installation, check the whole system for gas leakage; use a gas leak detection device.
   Also check for any leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG-installation or a dangerous situation.
- For maintenance instructions and filter registration see owner's manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Please fill in the warranty portal completely within 14 days after installation.

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#### Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox ( wrenches, screwdrivers, cutters, pliers, ratchet, sockets )
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins diagnostic tool
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters ( Ø20, 30, 50, 70 mm )
- Portable drill or pneumatic drill
- Thread cutting device ( male M6x1, M8x1, M10x1 )
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

#### Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes ( scan tool )
- Check if the catalytic converter is in good condition (exhaust gas analyser)
- Check the condition of the ignition system (spark plugs, cables, coil)





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# **Tightening moments**

	Nm	Spanner mm
M 4 x 0,7	3.3	7
M 5 x 0,8	6.5	8
M 6 x 1,0	11.3	10
M 7 x 1,0	14.5	11
M 8 x 1	24.5	13
M 8 x 1,25	27.3	13
M 10 x 1	52	15-16-17
M 10 x 1,5	54	15-16-17

#### **EXPLANATION OF SYMBOLS:**



= IMPORTANT, CAUTION

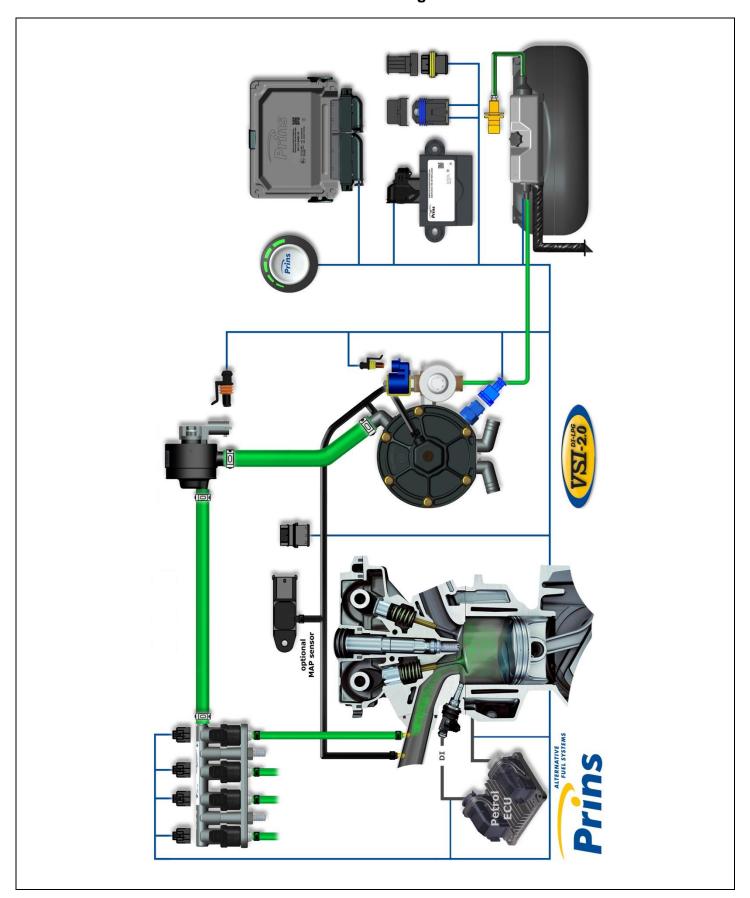






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# Base diagram





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#### VSI approval numbers





Reducer VSI LPG Prins : E4-67R-010054 Lock-off valve OMB : E8-67R-014327

Lock-off valve Valtek : E4-67R-010041 Injector rail Prins: LPG E4-67R-010093 CNG E4-110R-000021



Filter unit Keihin:





Filter unit T1 / T2 Prins: LPG E4-67R-010096 Ilnjector Keihin KN9: LPG E4-67R-010310 CNG E4-110R-000028

LPG E4-67R-010177 CNG E4-110R-000091 CNG E4-110R-000295





Prins AFC: E4-67R-010098 E4-10R-030507

LPG E13-67R-010145 Tubithor:

CNG E13-110R-000017 LPG E4-67R-010068

Rubia:

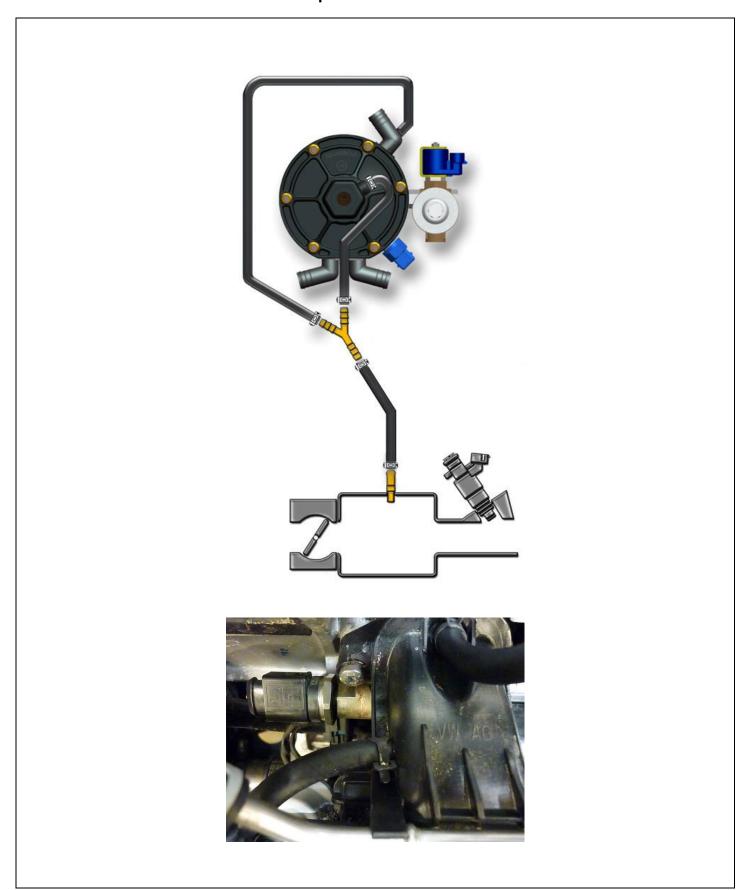
WinLas:

CNG E4-110R-000003 LPG E37-67R-010140

CNG E37-110R-000012



## Overpressure / MAP connection





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#### Mounting the inlet manifold couplings; MAP

Remove the inlet manifold.

Drill 5 holes of 5 mm in the inlet manifold. Cut M6 thread in these holes. Place the VSI couplings with a locking compound in the inlet manifold. Watch out that the lock compound doesn't come inside the VSI couplings Mount the inlet manifold back on the engine.









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# Mounting the inlet manifold couplings















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# Mounting the VSI injector rail





(With cylinder deactivation).









Option 1 11mm hose routing Option 2



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#### **LPG** hoses

Hose (Ømm)	From component	To component	Hose length (cm)
5	VSI injector 1	Inlet manifold coupling cyl.1	20
5	VSI injector 2	Inlet manifold coupling cyl.2	18
5	VSI injector 3	Inlet manifold coupling cyl.3	18
5	VSI injector 4	Inlet manifold coupling cyl.4	20

#### General info.

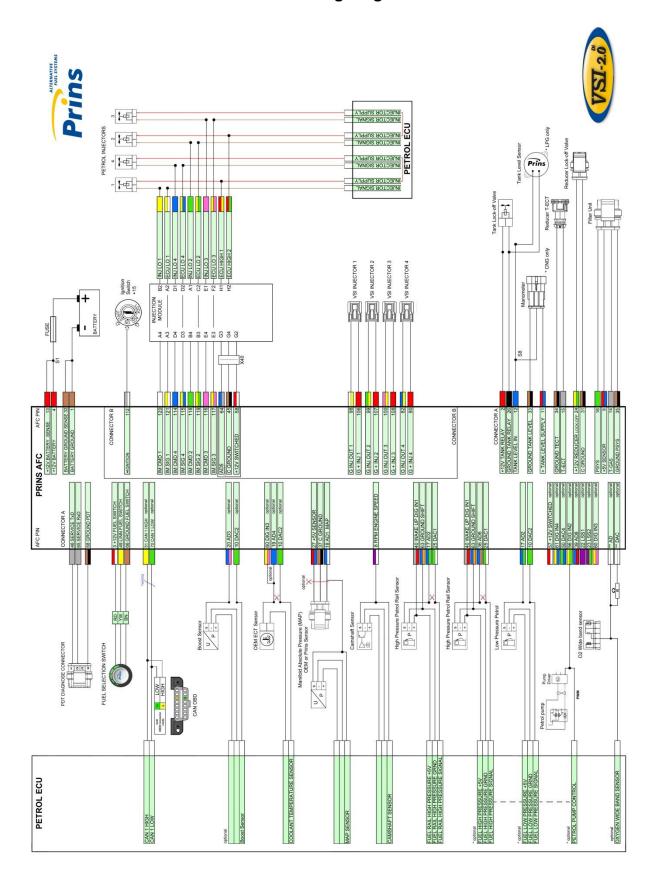
Cut the LPG hoses on length.

Please observe that there is no damage or fouling to the hoses.



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#### **Basic Wiring Diagram**





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#### **Electrical connections - Insulate**

10	DAC2	Green	Insulate
19	AD4	Blue	Insulate
20	AD3	Blue-pink	Insulate
22	LSS1	Purple	Insulate
23	LSS2	Purple-green	Insulate
36	AD6	Blue-brown	Insulate
38	AD7	Blue-lightBlue	Insulate
39	AD8	Blue-red	Insulate
43	+12 Valve 2	Red-white	Insulate
50	DAC4	Green-blue	Insulate
56	DI2	Yellow-green	Insulate
60	DIG IN3	Yellow-pink	Insulate
61	DIG IN4	Yellow-blue	Insulate
62	C Ground	Brown-black	Insulate
74	DAC3	Green-pink	Insulate
	Insulate additional loose wires		



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#### Electrical connections - driver room

#### **Driver room**

ver room		Ţ
CAN1 High CAN1 Low	Yellow Green	Connect to EOBD diagnose connector Pin: 6 Pin: 14
e micro connector Ground fuel switch +12V fuel switch LIN fuel switch	Brown-black Red-white Yellow	Connect the 3-pole connector to the Prins fuel selection switch
		harness side switch side
		64CLICK99
	CAN1 High CAN1 Low  e micro connector Ground fuel switch +12V fuel switch	CAN1 High Yellow CAN1 Low Green  e micro connector Ground fuel switch +12V fuel switch Red-white

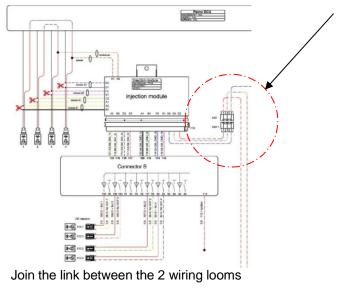




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# Electrical connections Check and measure the wiring in case of changes in the cars wiring colours.

Wire number	/ code	Wire colour	Connection
32 Ground s 1 Ground b	sense	Brown Brown	Connect to the '-' of the battery; use a ring terminal:  (Example VW Golf)
4 +12V Ba	ttery	Red	Do not place the fuse in the holder before having completed the installation of the LPG system.  (Example VW Golf)
98 98 G IN		White-yellow	Connector VSI-injector to cylinder 1.
106 106 G + 99 G IN.	J OUT <b>2</b>	red Green-yellow	Timing belt side  Connector VSI-injector to cylinder <b>2</b> .
107 107 G +		red	Connector vor-injector to cylinder 2.
	NJ OUT 3	Pink-yellow	Connector VSI-injector to cylinder 3.
108 108 G +		red	The same of the sa
82 82 G IN	J OUT 4	Blue-yellow	Connector VSI-injector to cylinder 4.
90 90 G + I	INJ 4	red	
			Programme and the second secon





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#### **Electrical connections**

**PIN-outs LEADING** 



For measuring the petrol injectors :

Interrupt each petrol injector control wire (injector min)

Each VSI wire has a petrol injector / cylinder number printed on the wire, connect this wire to the corresponding petrol injector / cylinder.

Connect the **bicoloured** VSI measuring wire to the **ecu side**, (wire code: ecu-lo).

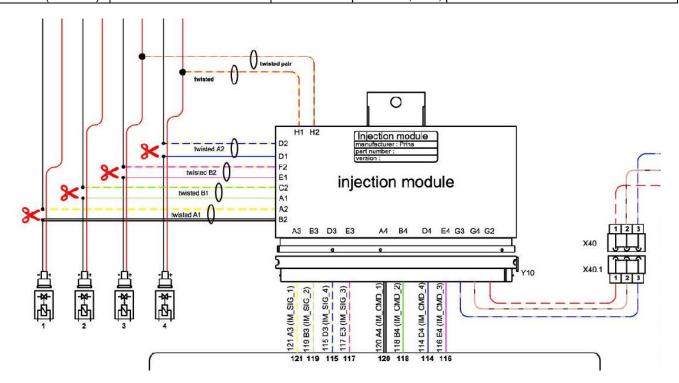
Connect the corresponding full coloured VSI wire to the petrol injector side ( wire code: inj-lo ).

See diagrams: Installation manual general part 1 / 2.

#### **Attention:**

Each bicoloured measuring wire corresponds to a specific LPG injector and petrol injector / cylinder number. Do not interchange the wires.

VSI measure wire nr. :	Full coloured / Bicoloured Module position	Interrupt pe	etrol injector wire
VSI wire inj/ecu-lo-1	white / white-yellow	Colour :	red-black
Petrol injector cyl. 1	B2 / A2	Location:	petrol ecu, <b>T60</b> , pin <b>47</b>
VSI wire inj/ecu-lo-2	green / green-yellow	Colour :	red-yellow
Petrol injector cyl. 2	A1 / C2	Location:	petrol ecu, <b>T60</b> , pin <b>48</b>
VSI wire inj/ecu-lo-3	pink / pink-yellow	Colour :	red-purple
Petrol injector cyl. 3	E1 / F2	Location:	petrol ecu, <b>T60</b> , pin <b>32</b>
VSI wire inj/ecu-lo-4	blue / blue-yellow	Colour :	red-blue
Petrol injector cyl. 4	D1 / D2	Location:	petrol ecu, <b>T60</b> , pin <b>33</b>
Module wire pos. H1	red-yellow	Colour:	brown-black
ECU HIGH A ( cil. 1-4 )	H1	Location:	petrol ecu, <b>T60</b> , pin <b>31</b>
Module wire pos. H2	red-green	Colour :	brown-white
ECU HIGH B ( cil. 2-3 )	H2	Location:	petrol ecu, <b>T60</b> , pin <b>18</b>





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#### **Electrical connections**

#### **PIN-outs LEADING**

27 37	+5V Sensor C ground	Red-blue Brown-black	For measuring the inlet manifold pressure (MAP).  Not used → Cut-off connector, insulate wire  Not used → Cut-off connector, insulate wire
18	AD1	Blue-white	Wire colour : Black or White-black Wire location : petrol ecu, T60, pin 8
40	Wake-up	Grey-red	High pressure petrol sensor 5Volt supply / car wake-up. Wire colour: Yellow-red Wire location: petrol ecu, T60, pin 3
17 25	AD2 DAC1	Blue-green Green-white	High pressure petrol sensor signal interruption. Sensor side. ECU side. Wire colour: Red-yellow or White-red Wire location: petrol ecu, T60, pin 10
8	RPM engine speed	Purple-white	For measuring the engine speed. Wire colour: Brown-yellow or Brown-blue Wire location: petrol ecu, T60, pin 21
63	Ground shift	Blue-orange	High pressure petrol sensor signal ground. Wire colour: Brown or Yellow-brown Wire location: petrol ecu, T60, pin 28
11:	2 + Ignition	Red-grey	Make a connection to ignition + / contact +.  Do not place the fuse in the holder before having completed the installation of the LPG system.  Wire colour: black-violet / grey-black / black-white.  Wire location: petrol ecu, T94, pin 87  PIN = Leading!

**FUSE** 







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# Electrical connections – wiring loom connectors

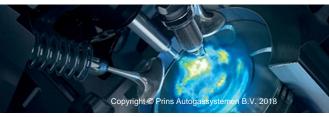
Connectors in wiring loom

2-pc	ole blue connector		For measuring the engine coolant temperature ( Tect ).
15	T-ECT	Grey	
34	Ground T-ECT	Brown - black	Connect the connector to the reducer temperature sensor.
4 n/	ole connector		For measuring and procedure and temporature
35		Brown - black	For measuring gas pressure and temperature.
14	Ground Psys T-Gas		Connect the connector to the filter unit sensor.
1 -		Grey	Connect the connector to the filter unit sensor.
9	+5 Volt sensor	Red - blue	
16	Psys	green	
	ole connector	N/ II	
24	+12V reducer lock-off	Yellow - green	Connect the connector to the reducer lock-off valve.
31	C Ground	Brown - black	
4-pc	ole connector		Diagnose connector.
46	Service TxD	Grey	
65	Service RxD	Grey	
68	Ground PDT	Brown - black	
Tan	k wiring loom		
2	+12V Tank relay	red	Connect to the tank lock-off.
12	Tank level IN	blue	Connect the tank level gauge.
26	Ground tank relay	black	Connect to the tank lock-off.
Wiri	ng loom link		
45	C ground	Brown – black	Connection from AFC connector A to connector B
58	+12V switched	Red – white	
64	AD5	Blue - grey	

#### Optional:

3-pc	ole connector		
11	+ manometer	red	Cut off connector and insulate wires
12	tank level in	blue	
33	ground manometer	brown	





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#### Checklist after installation

- Connect the Prins Diagnostic Tool and run the VSI diagnostic program.
   Install the VSI fuse, turn the ignition key in the accessory position.
   When working on the car, beware of moving and rotating parts in the engine compartment.
- 2. When commissioning the LPG system, you must activate the VSI computer with the diagnostic software. When the VSI computer has not been activated, the switch will keep blinking. To activate the VSI computer, select function activate ECM in the diagnostic software.
- 3. Check whether the program in the VSI computer matches with the car (dedicated engine set) : Refer the car description in the diagnostic software (Basic → Identification) and compare these with the set number.
- 4. The system will switch over to LPG as soon as the temperature of the coolant becomes higher than parameter 70 Switch over ECT.
- 5. Check all components and connections for any gas leakage (use a LPG leak detector device or a fluid detection like soap). Caution for moving and rotating parts in the engine compartment!
- 6. Let the engine run warm on petrol >80°C.
  - Check if the evaporator heats up.
  - Check the engine signals, petrol injection time, RPM, ECT, lambda, MAP signal, petrol pressure signal. Let the engine run idle on LPG.
  - Adjust the evaporator pressure. Refer to Basic → System in the diagnostic software for the idle level value set. Adjust the evaporator pressure in such a way that the pressure measured (P-sys) equals the idle level value. Turn the socket-head screw at the front of the evaporator to adjust the pressure. An error code will be generated whenever the pressure variation is too high.
- 7. Use the diagnostic software to check again all input and output signals.
- 8. Check the system for error codes and solve these, if required.
  Check the petrol ECM for EOBD error codes.
  Place the protection connector on the VSI communication connector.
- 9. Take a test drive and check the drivability on LPG and petrol.



