ALTERNATIVE FUEL SYSTEMS

Prins

TOYOTA

Installation manual

PART 2/2

MANUFACTURER		Toyota (Based on C-HR)
ENGINE DISPLACEMENT		1197cc
NUMBER OF VALVES		16v
ENGINE CODE / NUMBER - OUTPUT		8NR-FTS - 85 kW
FIRING ORDER		1-3-4-2
VEHICLE CATEGORIES		M
TRANSMISSION		AT
VERSION		AFC-2.1 DI-LPG
TYPE VSI INJECTOR		KN9 - 52cc
TYPE INJECTION MODULE		(Gen2) Type 1
PETROL ECU MANUFACTURER / CODE	→2018	TOYOTA 89661-F4100 / Denso MB275600-8653
PETROL ECU MANUFACTURER / CODE	2019 E6D →	TOYOTA 89661-F4290 / Denso MB276200-7192
MODEL YEAR:		2016-2019
SYSTEM APPROVAL NUMBER (R115)		E4-#115R-000046 / VSI-LPG 52
LOCATION R115 SYSTEM STICKER		right side, centre door post
ENGINE SET NUMBER		365/121002/A
MANUAL NUMBER		076/2502200-1
DATE		2019-09-16

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FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

Manual updates / revision

Rev. nr	Rev. Date	Subject update
-	2018-03-15	First release
1	2019-09-16	Updated wiring (connect wire 60 DI3) & added E6D petrol ECM code

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations; always install the system in accordance to the local regulations.
- Always download the “general manual 1/2“ from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the LPG system. Make sure the ignition key is outside the car. Be aware of central door locking, radio / telephone memory code and alarm system.
- Do not place the main fuse into the fuse holder before having completed the installation of the VSI system.
- The VSI computer has to be activated by means of the diagnosis software.
- In the unlikely event the AFC fails, it will automatically switch over to petrol.
  Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the VSI wiring harness, ensure that it does not run near any of the ignition components.
- Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text.
  The text on the wire explains the function of the wire.
  The wire harness is not model specific, therefore it may be necessary to adjust the length of the wires.
  Ensure maximum care is taken when connecting the wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.
- No component of the LPG-system shall be located within 100mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- Remove any internal burrs after having shortened the LPG pipe.
  (This guarantees the maximum flow through the pipe without pollution.)
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent after the chips have been removed (especially when mounting an exterior filler into the body work).
- After having completed the installation, check the whole system for gas leakage; use a gas leak detection device. Also check for any leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG-installation or a dangerous situation.
- For maintenance instructions and filter registration see owner’s manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Please fill in the warranty portal completely within 14 days after installation.
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Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part no. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins Diagnostic Tool
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits Ø4 to 12 mm
- Assortment cutters (Ø20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyser)
- Check the condition of the ignition system (spark plugs, cables, coil)

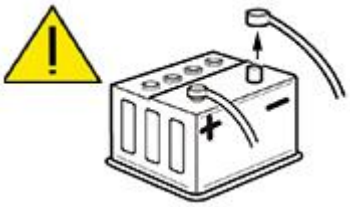
Tightening moments

		Nm	Spanner mm
M5 x 0,8		6.5	8
M6 x 1,0		11.3	10
M8 x 1,25		27.3	13
M10 x 1		52	15-16-17
M10 x 1,5		54	15-16-17

LPG manifold nipple		1	3.5 Allen
Reducer nut - bracket		10	13
Lock-off nut		15	16
Fuel line nut – lock-off		20	13
Fuel line tank – lock-off		20	16
Filling hose connections		50	22

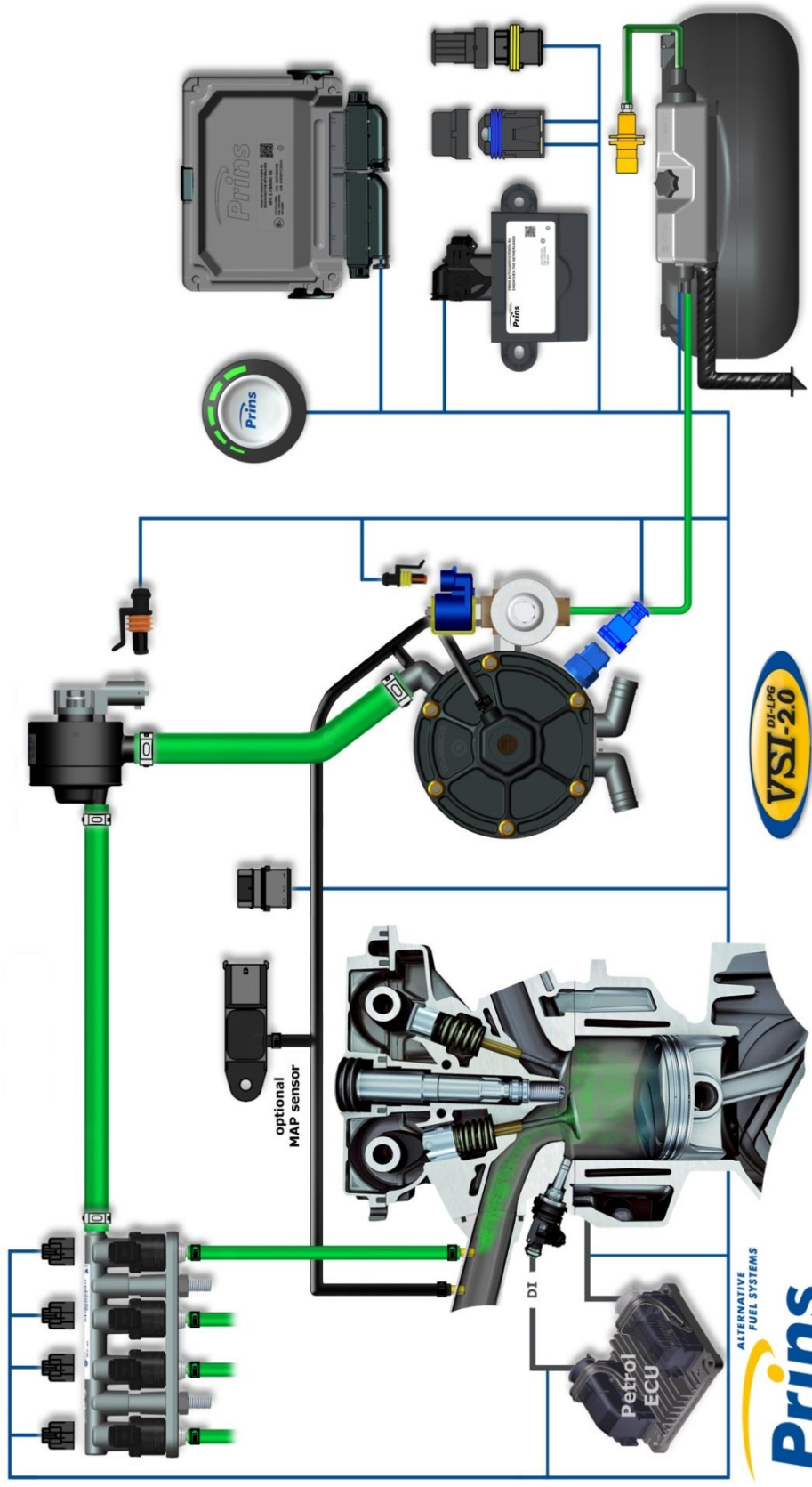
EXPLANATION OF SYMBOLS:

= IMPORTANT, CAUTION



= WEAR SAFETY GOGGLES

Basic System Overview



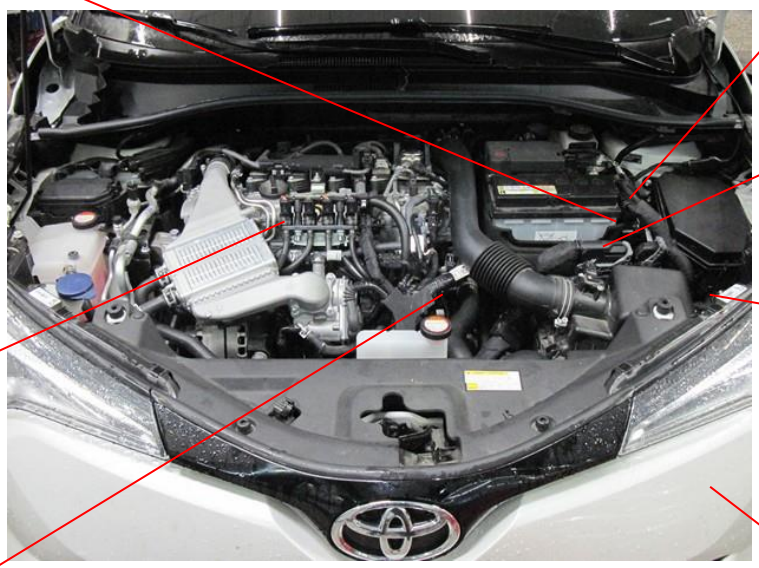
VSI approval numbers

	
Reducer VSI LPG Prins : E4-67R-010054 Lock-off valve OMB : E8-67R-014327 Lock-off valve Valtek : E4-67R-010041	Injector rail Prins : LPG E4-67R-010093 CNG E4-110R-000021
	
Filter unit T1 / T2 Prins : LPG E4-67R-010096 CNG E4-110R-000028	Injector Keihin KN9 : LPG E4-67R-010310 CNG E4-110R-000295
	
Prins AFC : E4-67R-010098 E4-10R-030507	Tubithor : LPG E13-67R-010145 CNG E13-110R-000017 Rubia : LPG E4-67R-010068 CNG E4-110R-000003 WinLas : LPG E37-67R-010140 CNG E37-110R-000012 Thunderflex LPG E24-67R-010018 CNG E24-110R-000040

VSI component location overview

Fuse

AFC



Petrol ECU

Rail(s)

IM

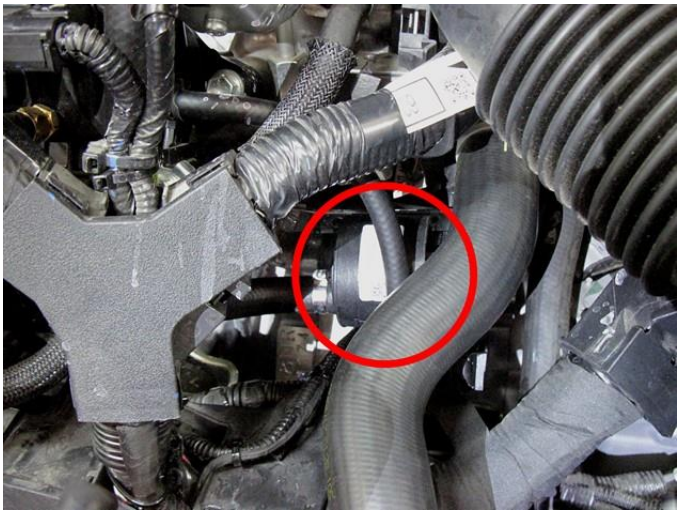
Filter

Reducer

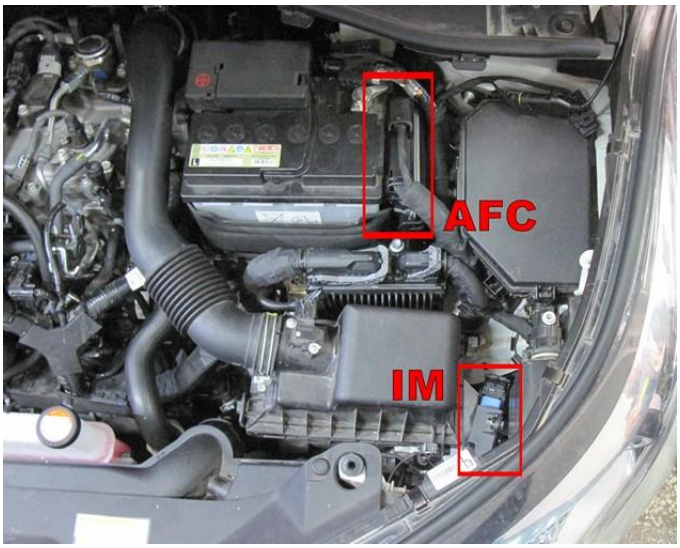
R115 approval sticker (if applicable) :
Right side centre door post

Example mounting locations (based on C-HR)

Reducer



Filter

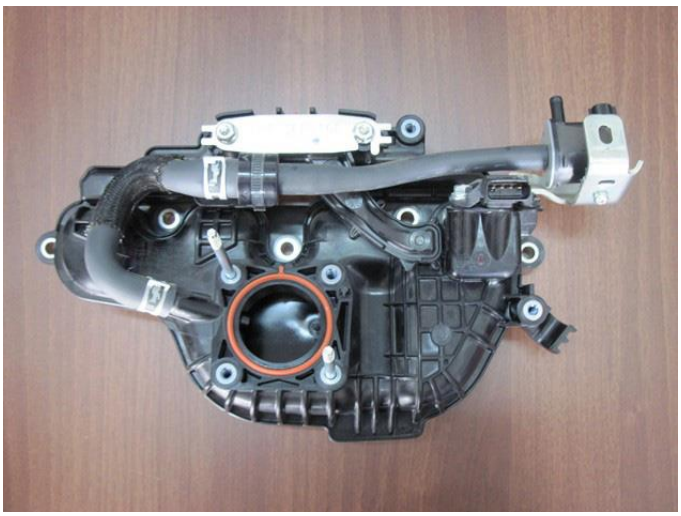


AFC & IM

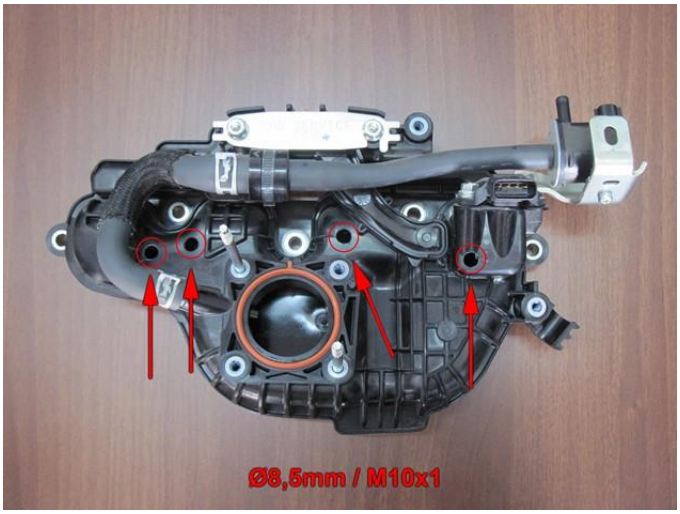
Overpressure / MAP connection

Mounting the inlet manifold couplings

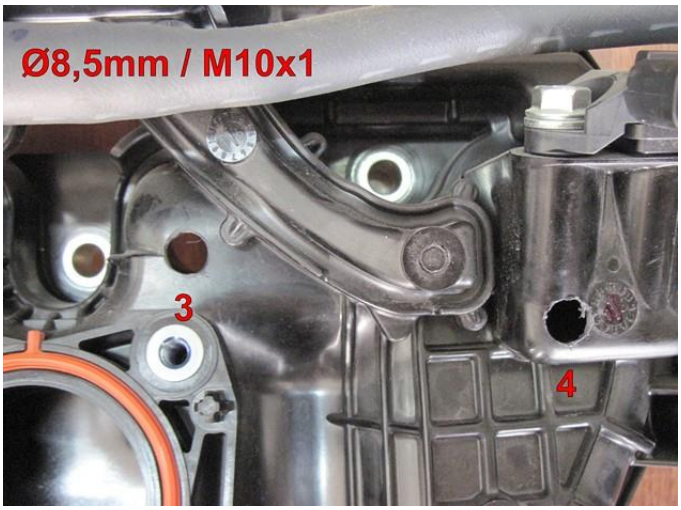
Remove the inlet manifold.
Drill 4**x** holes of **8,5mm** in the inlet manifold. Cut **M10x1** thread in these holes.



Remove manifold

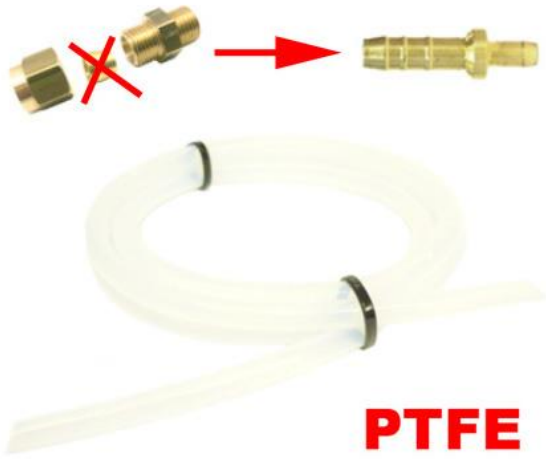


Drill holes 8,5mm and cut thread M10x1 in these holes

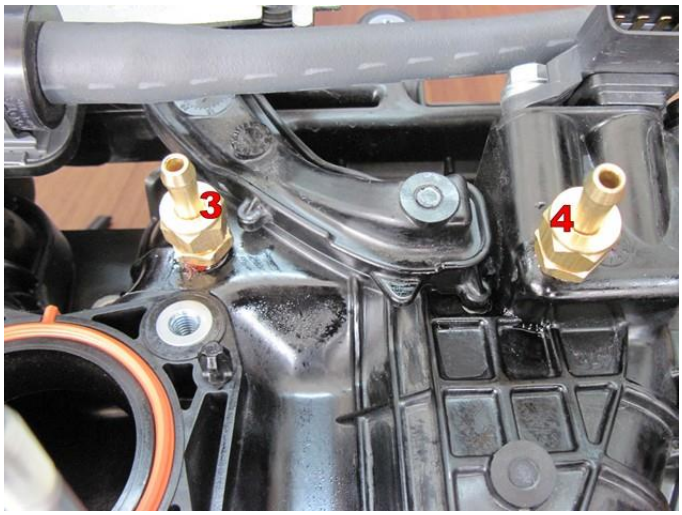


Mounting the inlet manifold couplings

Place the VSI couplings with a lock compound in the inlet manifold with the white PTFE hose.
Watch out that the lock compound doesn't come inside the VSI couplings.



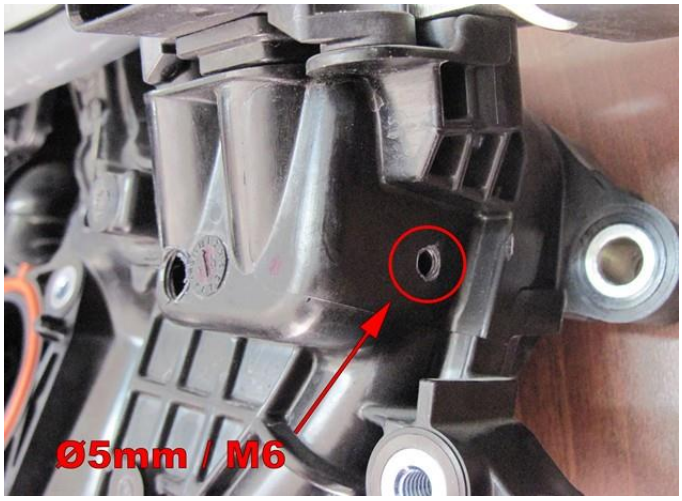
Mount the inlet couplings to the manifold with the white PTFE hose.

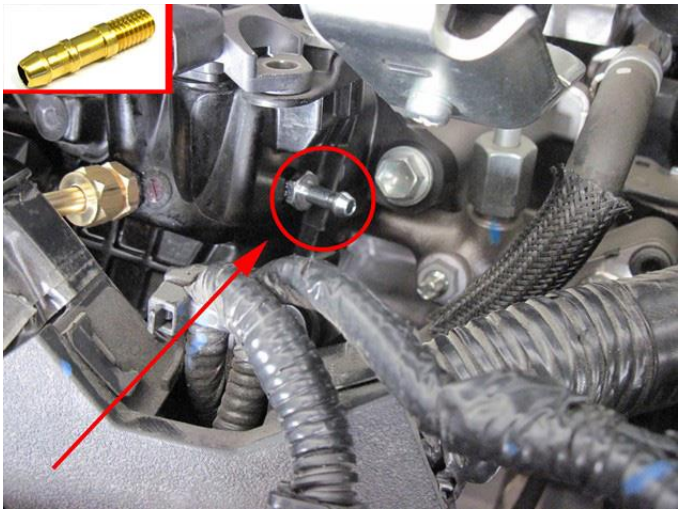


Use the white PTFE hose and cut on length (80mm).

MAP/Overpressure connection

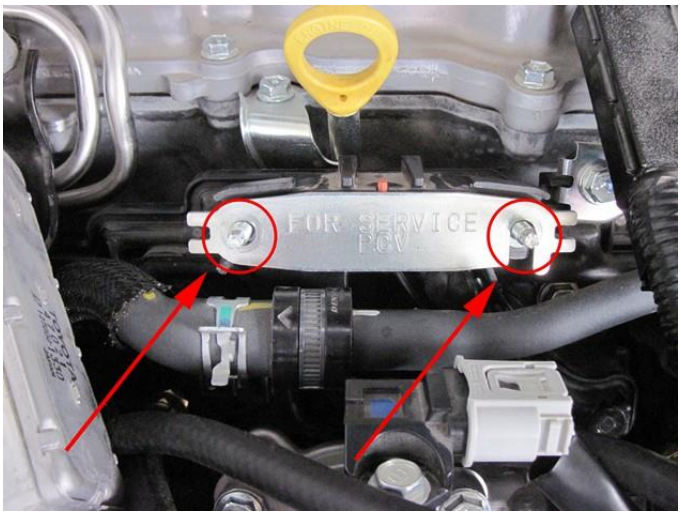
Drill **1** hole of **Ø5mm** in the inlet manifold. Cut **M6x1** thread in this hole.
Place the VSI couplings with a lock compound in the inlet manifold.
Watch out that the lock compound doesn't come inside the VSI couplings.
After cleaning the manifold inside, mount the manifold back to the engine.



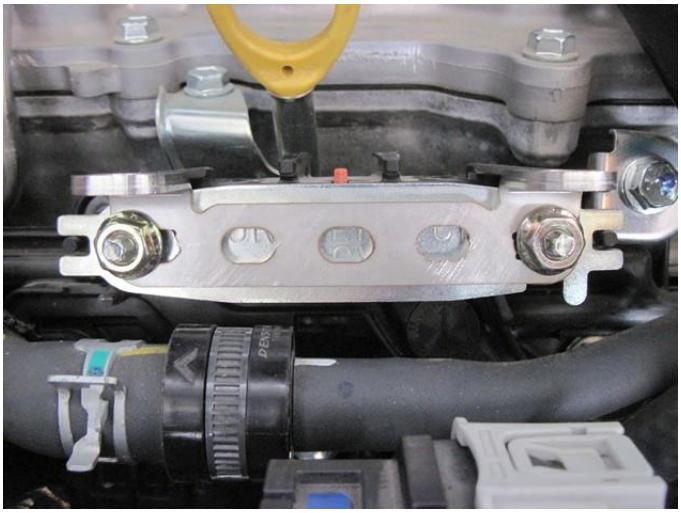


MAP/Overpressure connection with hose mounted.

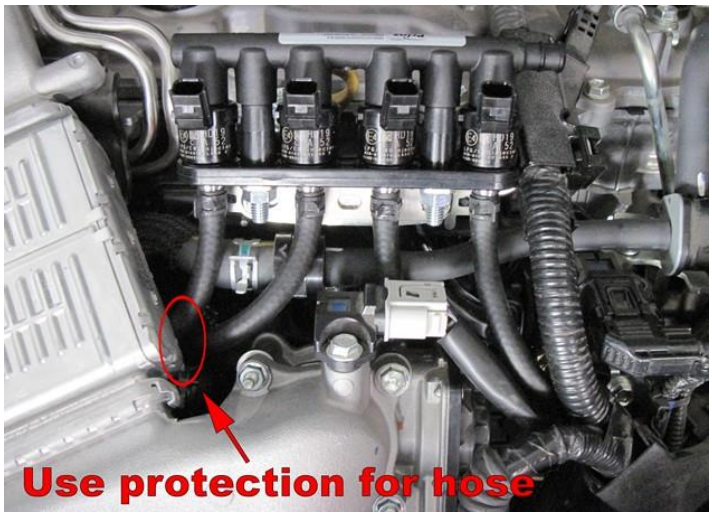
Mounting the VSI injector rail

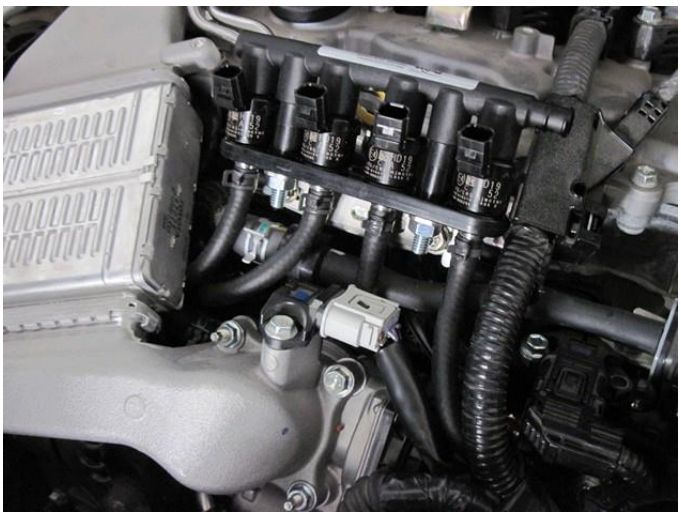


Mount the injector rail bracket to the engine on/with the 2 original M6 bolts.



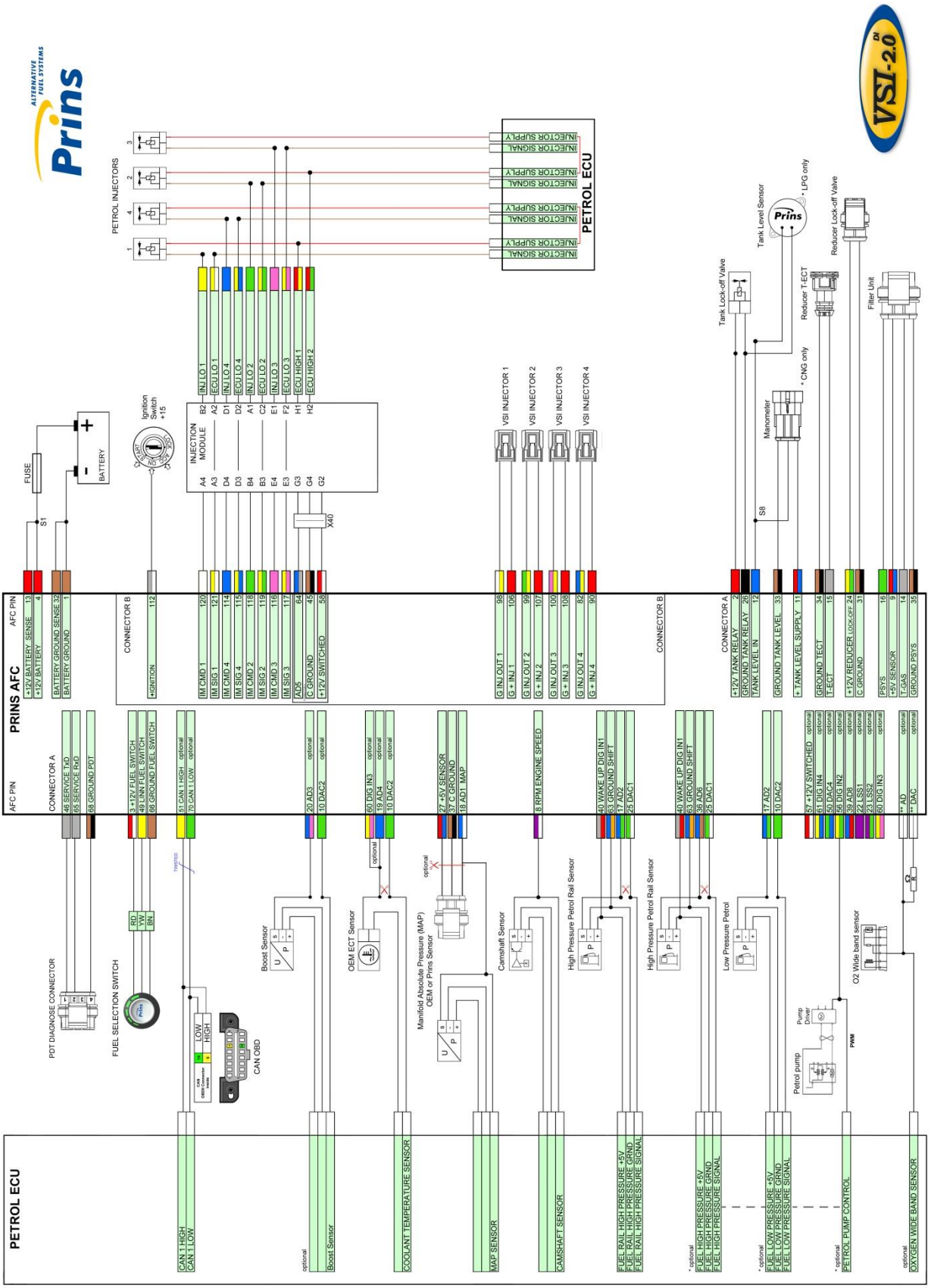
Mount the injector rail to the bracket.





Before mounting the inlet cooler, mount the 5mm hoses (+/- 15cm) to the manifold couplings.
Use protection around the hose for cylinder 1 and 2.

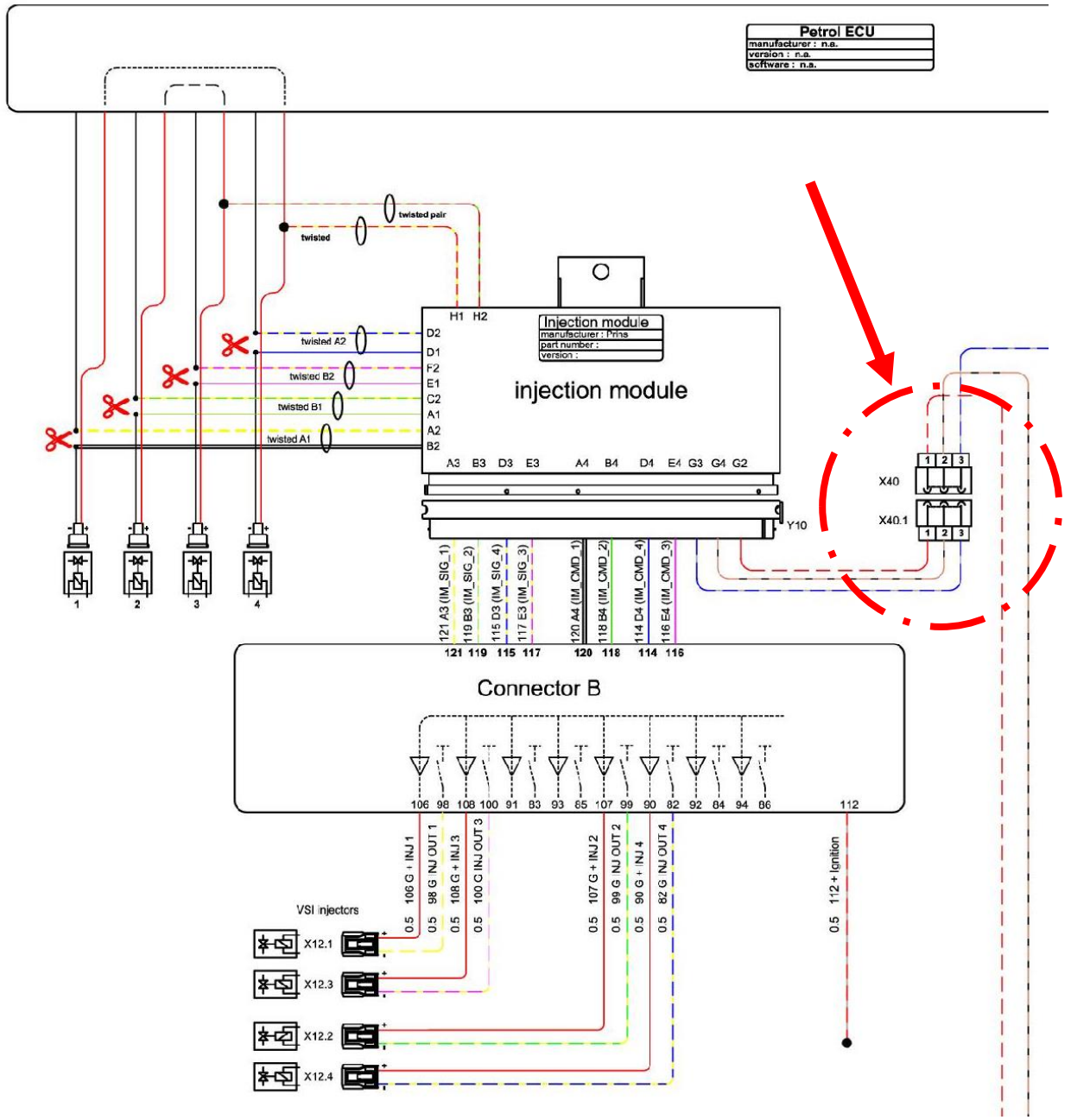
Basic Wiring Diagram



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

Connector Injection Module



Electrical connections – Insulate

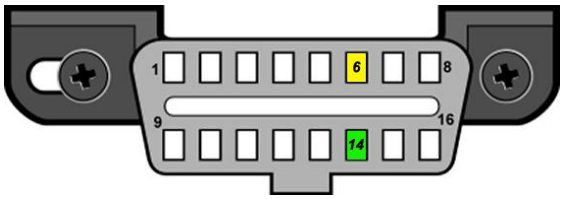
10	DAC 2		Green	***Insulate***
19	AD4		Blue	***Insulate***
20	AD3		Blue-pink	***Insulate***
22	LSS1		Purple	***Insulate***
23	LSS2		Purple-green	***Insulate***
36	AD 6		Blue-brown	***Insulate***
38	AD7		Blue-light Blue	***Insulate***
39	AD8		Blue-red	***Insulate***
43	+12 Valve 2		Red-white	***Insulate***
50	DAC4		Green-blue	***Insulate***
56	DI2		Yellow-green	***Insulate***
61	DIG IN4		Yellow-blue	***Insulate***
62	C Ground		Brown-black	***Insulate***
74	DAC3		Green-pink	***Insulate***

Insulate all extra not used wires

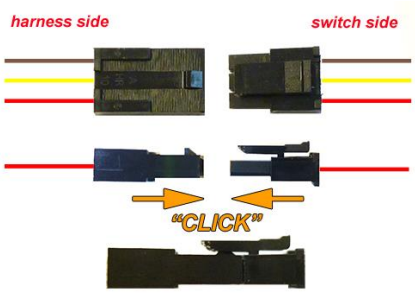
Electrical connections

Driver room

				Connect to EOBD diagnose connector.
51	CAN1 High		Yellow	Pin : 6
70	CAN1 Low		Green	Pin : 14



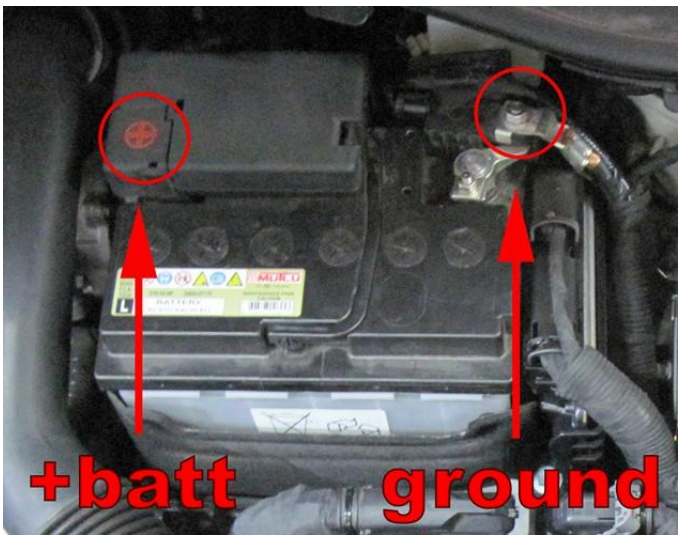
3-pole micro connector				*Connect to the Prins fuel selection switch.*
66	Ground fuel switch		Brown-black	
3	+12V fuel switch		Red-white	
49	LIN fuel switch		Yellow	



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

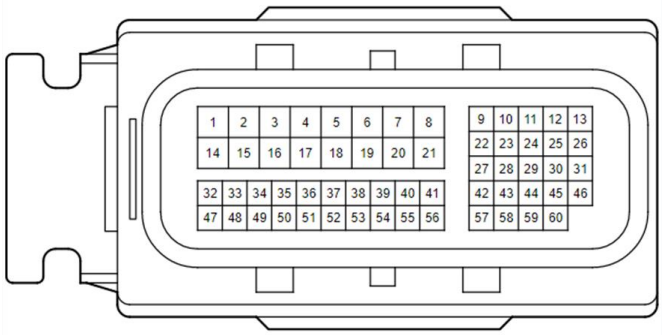
32 Ground sense1 Ground battery		Brown	*Connect to the '–' of the battery; use a ring terminal or solder:* Wire colour: **Black** Wire location: **Battery ground**
4 +12V Battery		Red	*Connect to the '+' of the battery; use a ring terminal or solder:* Wire colour: **Red** Wire location: **Battery +**



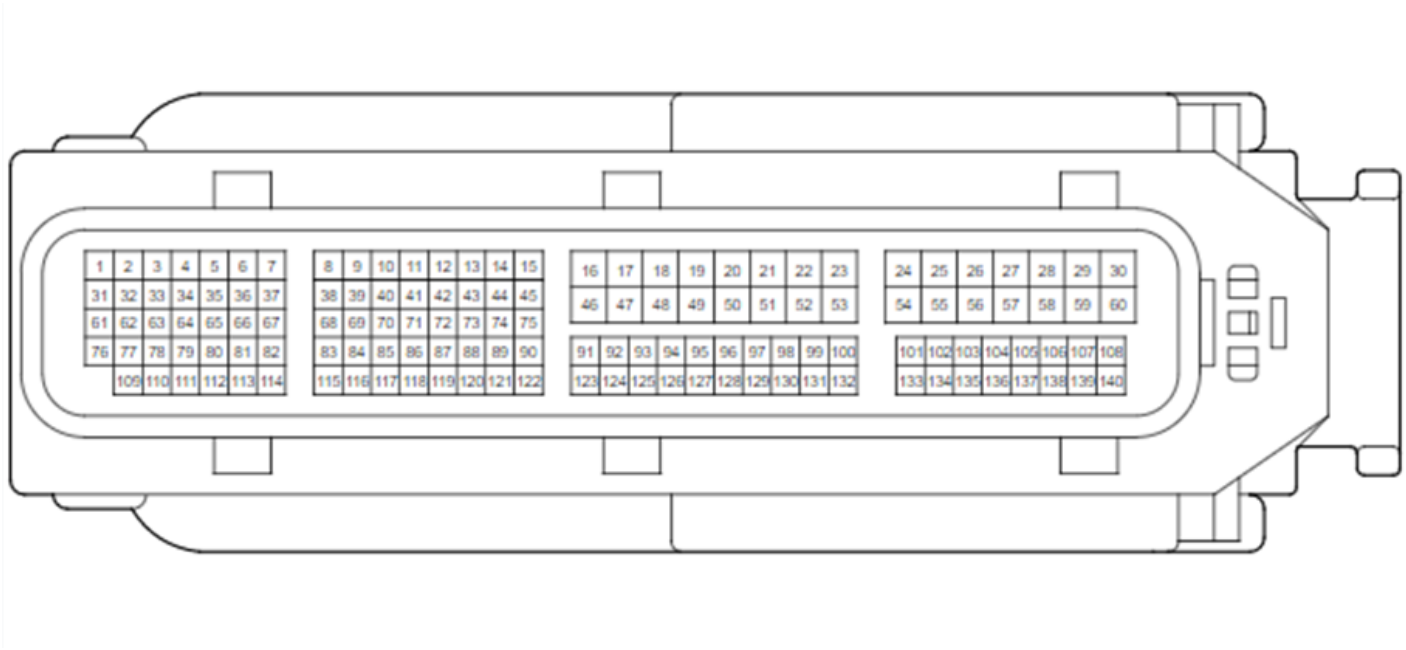
Do not place the fuse in the holder before having completed the installation of the LPG system.

Petrol ECU connectors

A38 (A)



C62 (B)



Electrical connections (LPG injector connectors)

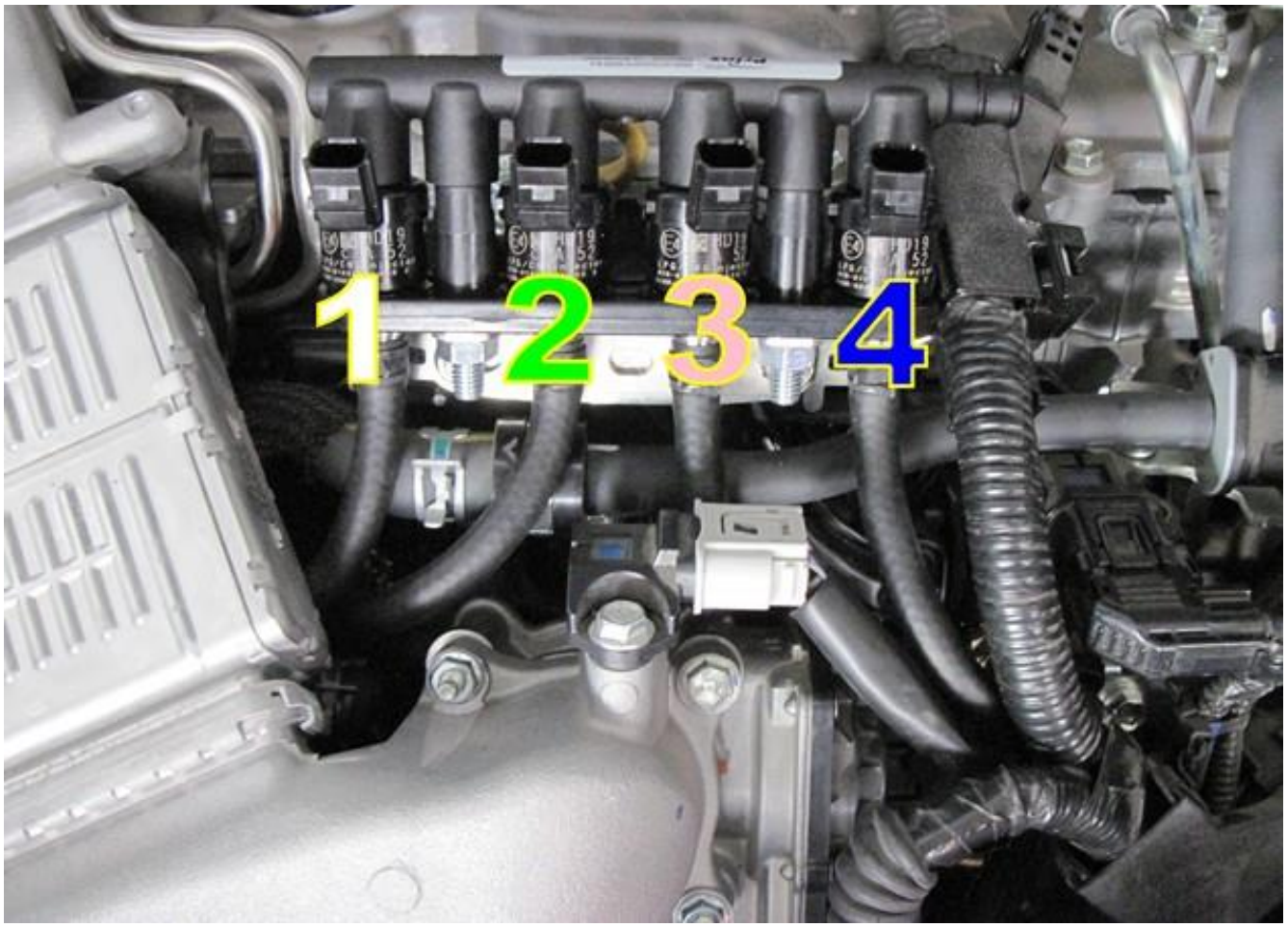
Check and measure the wiring in case of changes in the cars wiring colours.

98	98 G INJ OUT **1**	**White-yellow**	Connector VSI-injector to cylinder **1**. Timing belt/chain side
106	106 G + INJ 1	**red**	

99	99 G INJ OUT **2**	**Green-yellow**	Connector VSI-injector to cylinder **2**.
107	107 G + INJ 2	**red**	

100	100 G INJ OUT **3**	**Pink-yellow**	Connector VSI-injector to cylinder **3**.
108	108 G + INJ 3	**red**	

82	82 G INJ OUT **4**	**Blue-yellow**	Connector VSI-injector to cylinder **4**.
90	90 G + INJ 4	**red**	



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

⚠ For measuring the petrol injectors :

Interrupt each petrol injector control wire (injector min)
Each VSI wire has a petrol injector / cylinder number printed on the wire, connect this wire to the corresponding petrol injector / cylinder.
Connect the **bicoloured** VSI measuring wire to the **ecu side** (wire code: ecu-lo).
Connect the **corresponding full coloured** VSI wire to the **petrol injector side** (wire code: inj-lo).
See diagrams: Installation manual general part 1 / 2.

Attention:
Each bicoloured measuring wire corresponds to a specific LPG injector and petrol injector / cylinder number.
Do not interchange the wires.

Petrol injector **cylinder 1**			
INJ LO 1		White	Injector side
ECU LO 1		**White-yellow**	ECU side
IM pos. B2 / A2			Colour: **Red or Green** Location: Petrol ECU connector **B** pin **27**

Petrol injector **cylinder 4**			
INJ LO 4		Blue	Injector side
ECU LO 4		**Blue-yellow**	ECU side
IM pos. D1 / D2			Colour: **Yellow or Black** Location: Petrol ECU connector **B** pin **24**

(cyl. 1-4)			
ECU HIGH **A**		**Red-yellow**	Injector side
IM pos. H1			Colour: **Purple or White** Location: Petrol ECU connector **B** pin **25**

Petrol injector **cylinder 2**			
INJ LO 2		Green	Injector side
ECU LO 2		**Green-yellow**	ECU side
IM pos. A1 / C2			Colour: **White or Pink** Location: Petrol ECU connector **B** pin **20**

Petrol injector **cylinder 3**			
INJ LO 3		Pink	Injector side
ECU LO 3		**Pink-yellow**	ECU side
IM pos. E1 / F2			Colour: **Green or Red** Location: Petrol ECU connector **B** pin **23**

(cyl. 2-3)			
ECU HIGH **B**		**Red-green**	Injector side
IM pos. H2			Colour: **Black or Violet** Location: Petrol ECU connector **B** pin **21**

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.

3-pole connector 27 +5V Sensor 37 C ground 18 AD1 ***Cut off connector***		***Red-blue*** ***Brown-black*** Blue-white	*For measuring the inlet manifold pressure (MAP).* ***Cut off & insulate*** ***Cut off & insulate*** Wire colour: **Red** Wire location: Petrol ECU connector **B** pin **106**
18 AD 1		Blue-white	

17 & 25			*High pressure petrol sensor signal interruption.* Wire colour: **Purple** Wire location: Petrol ECU connector **B** pin **103**
17 AD 2		Blue-green	Sensor side
25 DAC 1		Green-white	Petrol ecu side

			High pressure petrol sensor ground. Wire colour: **Blue** Wire location: Petrol ECU connector **B** pin **135**
63 Ground Shift		Blue-orange	

			High pressure petrol sensor supply 5V. Wire colour: **Green** Wire location: Petrol ECU connector **B** pin **136**
40 Wake-up		Grey-red	

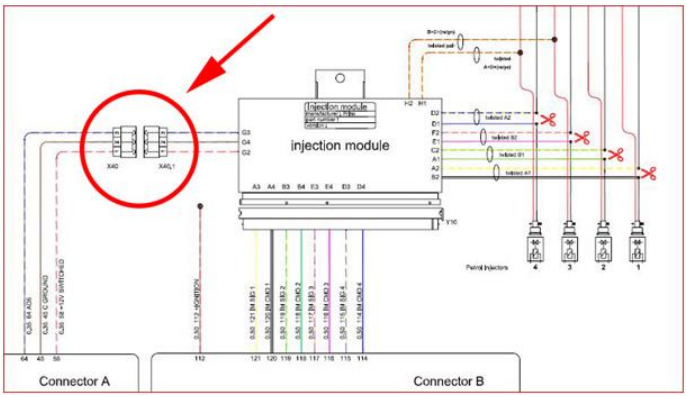
			High pressure petrol pump actuator. Wire colour: **Pink** Wire location: Petrol ECU connector **B** pin **28**
60 DIG IN3		Yellow-pink	

			For measuring the engine speed signal. Wire colour: **White** Wire location: Petrol ECU connector **B** pin **82**
8 RPM		Purple-white	

112			*Connect to +ignition / contact+ (+15).* *Do not place the fuses in the holder before having completed the installation of the LPG system.* Wire colour: **Beige** Wire location: Petrol ECU connector **A** pin **6**
112 + Ignition		Red-grey	

Electrical connections

Connectors in wiring loom

2-pole blue connector 15 T-ECT 34 Ground T-ECT	 Grey Brown-black	*For measuring the engine coolant temperature (Tect).* Connect the connector to the reducer temperature sensor.
4-pole connector 35 Ground Psys 14 T-Gas 9 +5 Volt sensor 16 Psys	 Brown-black Grey Red-blue Green	*For measuring gas pressure and temperature.* Connect the connector to the filter unit sensor.
2-pole connector 24 +12V reducer lock-off 31 C Ground	 Yellow-green Brown-black	Connect the connector to the reducer lock-off valve.
4-pole connector 46 Service TxD 65 Service RxD 68 Ground PDT	 Grey Grey Brown-black	Diagnose connector.
Tank wiring loom 2 +12V Tank relay 12 Tank level IN 26 Ground tank relay	 red blue black	 Connect to the tank lock-off. Connect the tank level gauge. Connect to the tank lock-off.
Wiring loom link 45 C ground 58 +12V switched 64 AD5	 Brown–black Red–white Blue-grey	Connection from AFC connector A to connector B. 

Optional:

3-pole connector 11 + manometer 12 tank level in 33 ground manometer	 red blue brown	***Cut off connector and insulate wires***

Checklist after installation

1. Connect the Prins Diagnostic Tool and run the VSI diagnostic program.
   Install the VSI fuse, turn the ignition key in the accessory position.
   When working on the car, beware of moving and rotating parts in the engine compartment.

2. When commissioning the LPG system, you must activate the AFC with the diagnostic software.
   When the AFC has not been activated, the switch will keep blinking.
   To activate the AFC, select function *activate ECM* in the diagnostic software.

3. Check whether the program in the AFC matches with the car (dedicated engine set):
   Refer the car description in the diagnostic software (Basic → Identification) and compare these with the set number.

4. The system will switch over to LPG as soon as the temperature of the coolant becomes higher than parameter 70 - Switch over ECT.

5. Check all components and connections for any gas leakage (use a LPG leak detector device or a fluid detection like soap). Caution for moving and rotating parts in the engine compartment!

6. Let the engine run warm on petrol >80°C.
   Check if the reducer heats up.
   Check the engine signals, petrol injection time, RPM, ECT, lambda, MAP signal and petrol pressure signal.
   Let the engine run idle on LPG.
   Adjust the reducer pressure.
   Refer to *Basic → System* in the diagnostic software for the idle level value set.
   Adjust the reducer pressure in such a way that the pressure measured (P-sys) equals the idle level value.
   Turn the socket-head screw at the front of the reducer to adjust the pressure.
   An error code will be generated whenever the pressure variation is too high.

7. Use the diagnostic software to check again all input and output signals.

8. Check the system for error codes and solve these, if required.
   Check the petrol ECM for EOBD error codes.
   Place the protection connector on the VSI communication connector.

9. Take a test drive and check the drivability on LPG and petrol.

ALTERNATIVE FUEL SYSTEMS
Prins