Prins

A WESTPORT COMPANY

installation manual
Engine Kit
part 2/2

DIRECT LIQUI max-2.0 HIGH PRESSURE LIQUID LPG INJECTION

MANUFACTURER	Seat / Skoda
TYPE	Leon FR / Octavia
ENGINE DISPLACEMENT	1798cc - 132kW
NUMBER OF VALVES	16
ENGINE CODE / NUMBER	CJSA MPI-FSI
VEHICLE CATEGORIES	M
TRANSMISSION	MT / AT
VERSION	**AFC-2.1**
PETROL ECU MANUFACTURER / CODE	Continental Simos 12.1
HIGH PRESSURE PETROL POMP	Bosch 0.261.523.113
HIGH PRESSURE PETROL INJECTOR	-
MODEL YEAR:	2015
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000010 / DLM-LPG 03
LOCATION R115 SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	366/071101/A (Leon & Octavia)
MANUAL NUMBER	076/3602400
DATE	12-05-2015
	Version 8-12-2014 D

DIRECT LIQUI max-2.0 HIGH PRESSURE LIQUID LPG INJECTION

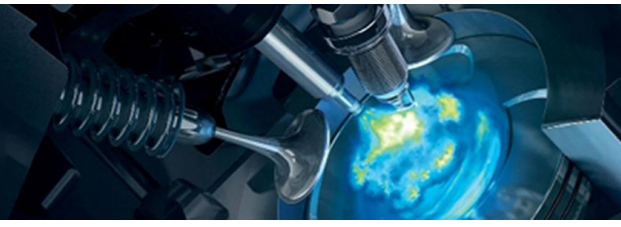


TABLE OF CONTENTS

FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax-2.0 system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always **disconnect the battery when installing / servicing** the LPG system. Make sure the ignition key is outside the car.

  Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on the petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

  Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire.
  The wire harness is not model specific, therefore is it may be necessary to adjust the length of the wires.
  Ensure maximum care is taken when connecting wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.
- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for LPG leakage; use a LPG leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG installation or a dangerous situation.
- For maintenance instructions see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

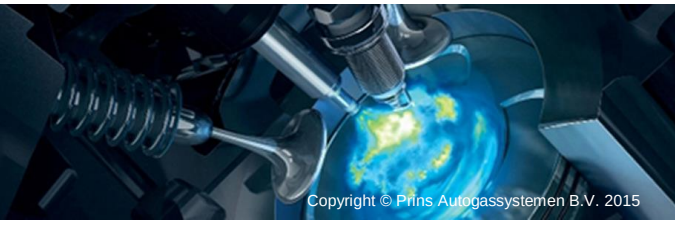
Register (warranty card) the system on the Prins warranty portal .

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (ø 20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)

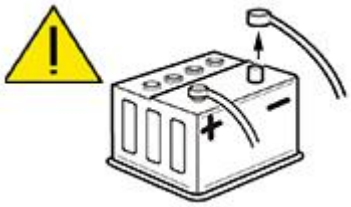


Tightening moments

		Nm	Spanner mm
M 4 x 0,7		3.3	7
M 5 x 0,8		6.5	8
M 6 x 1,0		11.3	10
M 7 x 1,0		14.5	11
M 8 x 1		24.5	13
M 8 x 1,25		27.3	13
M 10 x 1		52	15-16-17
M 10 x 1,5		54	15-16-17
(filtered) Banjo bolt		10	14
Supply line connection		15	13
Fuel module Allen bolts		20	7
Filler hose connection		50	22
Boost pump clamp		7	10
High pressure petrol fuel line		24-35	17

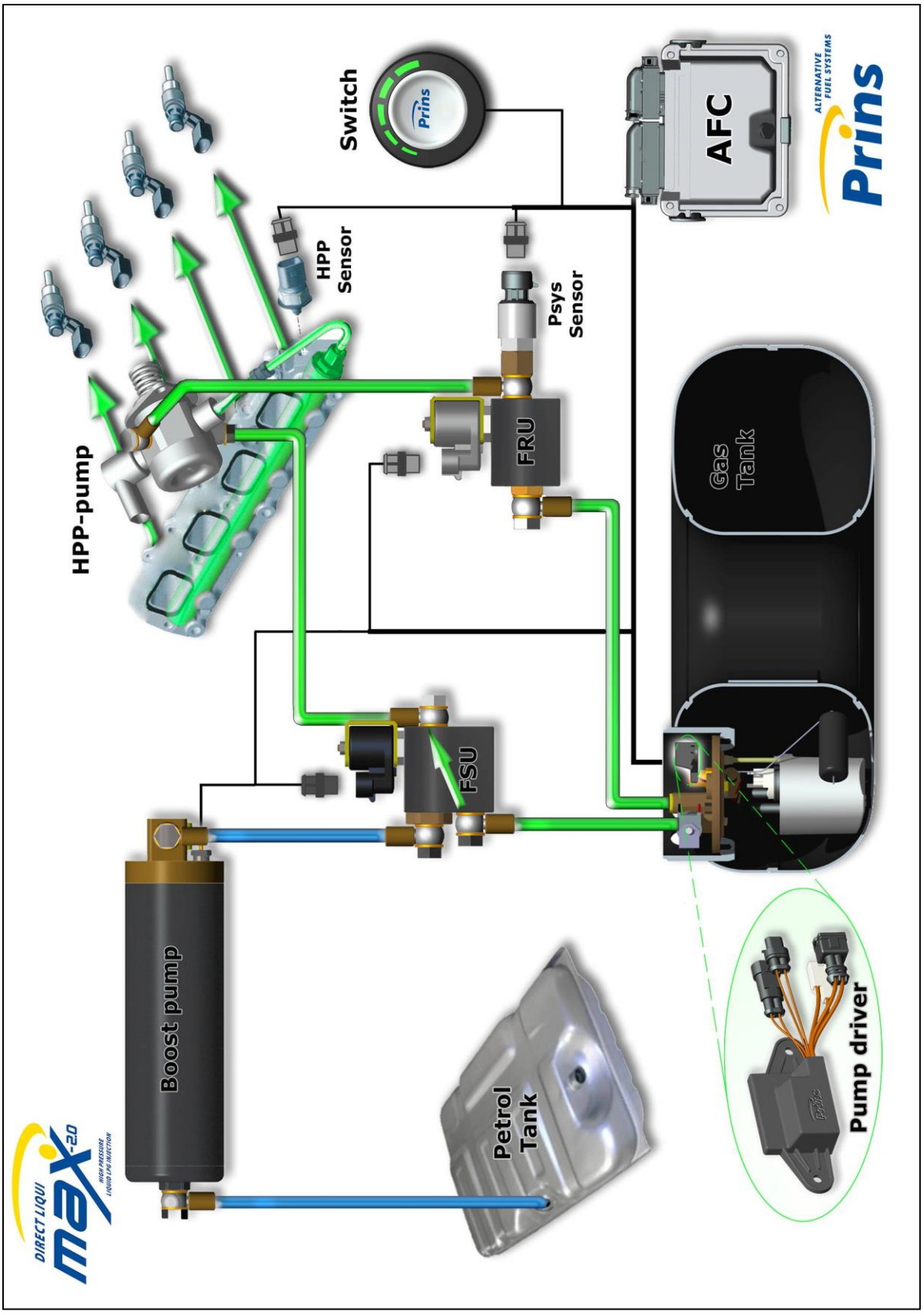
EXPLANATION OF SYMBOLS :

= IMPORTANT, CAUTION

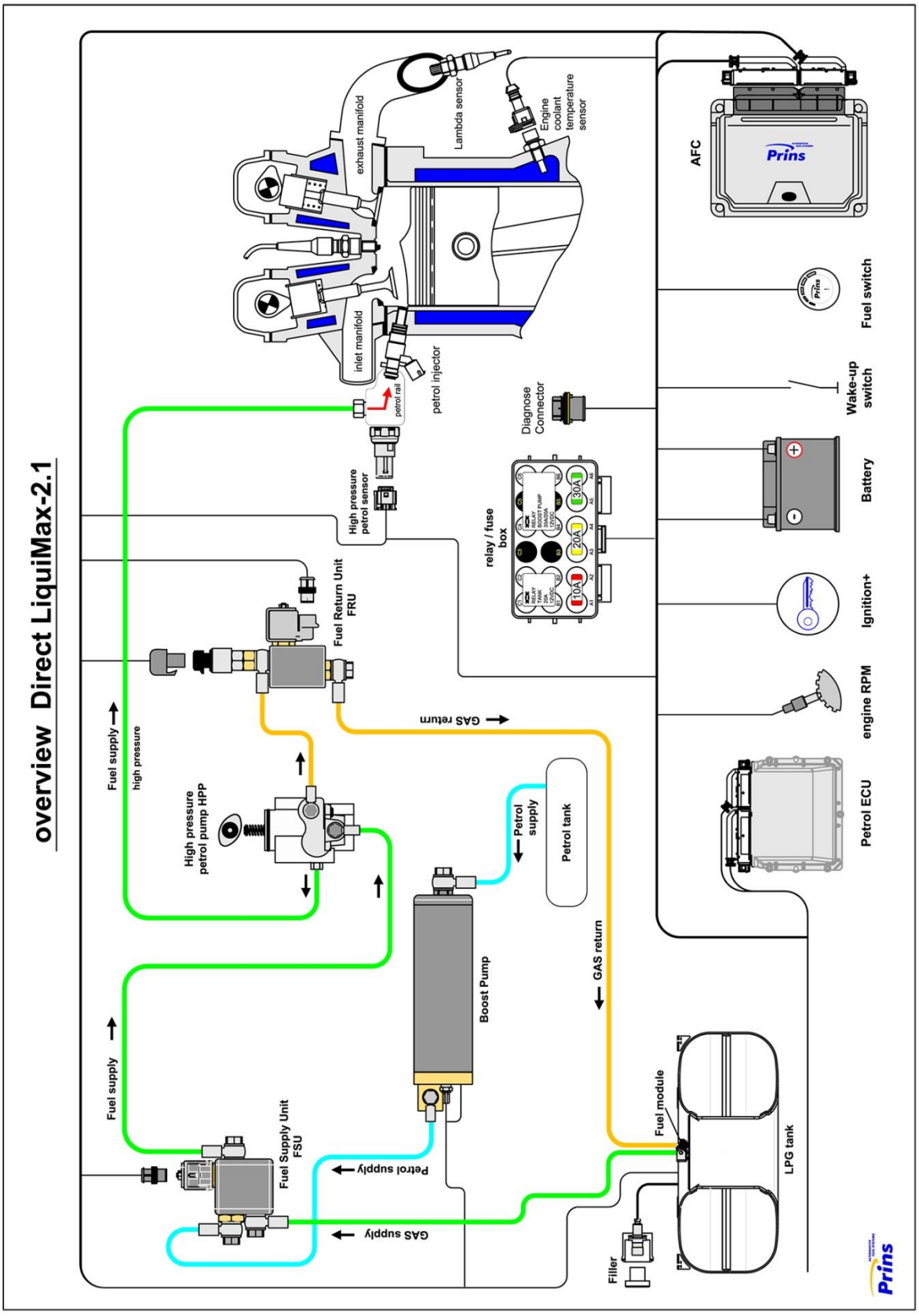


= WEAR SAFETY GOGGLES

Direct LiquiMax-2.0, AFC-2.1



Direct LiquiMax-2.0 diagram, AFC-2.1



Direct LiquiMax parts / approval numbers

1st generation

2nd generation

Fuel Supply Unit : E4-67R-010269

1st generation

2nd generation

Fuel Return Unit : E4-67R-010270
Pressure Sensor : E4-67R-010051

Boost pump

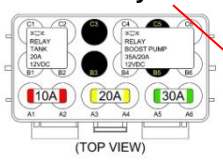
High Pressure Pump : E4-67R-010266
High Pressure Rail : E4-67R-010267
High Pressure Injectors : E4-67R-010309

Prins AFC: E4-67R-010098
E4-10R-030507

Fuel lines series XD : E4-67R-010247 XD3
E4-67R-010247 XD4

DLM component location overview

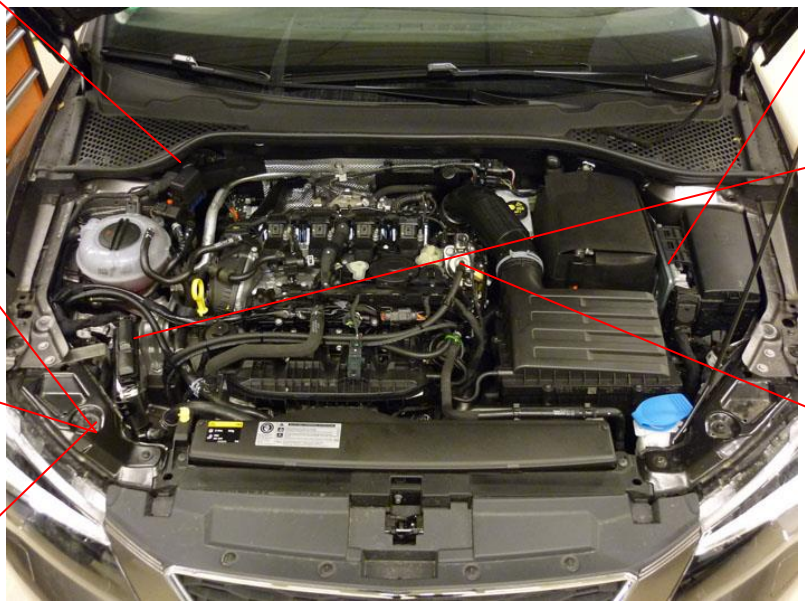
Fuse / relay box



FSU

FRU

Boost pump



Petrol ECU

AFC

HPP pump

R115 approval sticker :
Right side centre door post

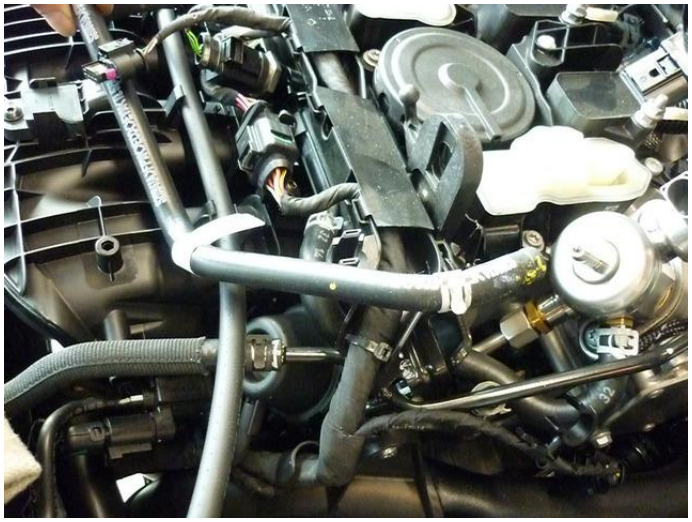
Prepare

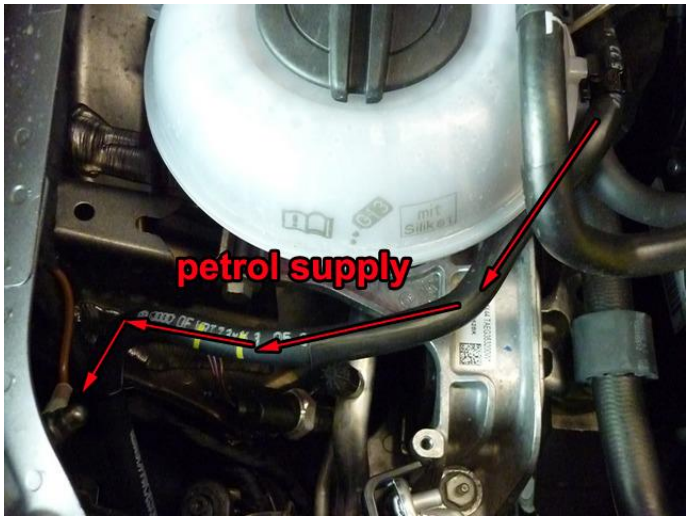
Right side, remove inner front mud guard.

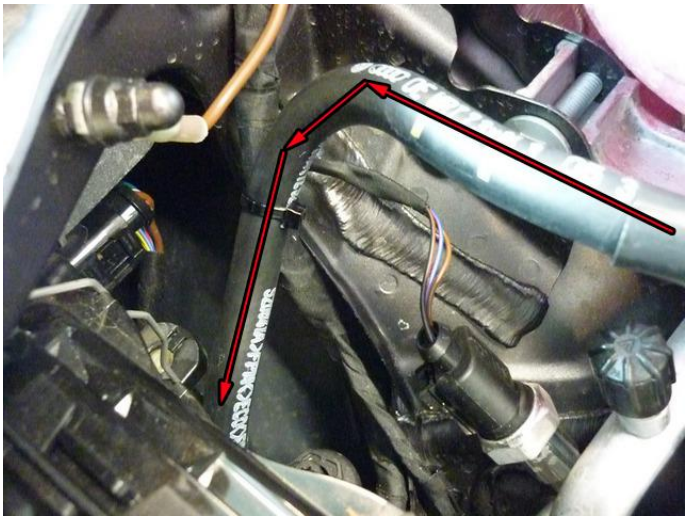
Install bracket.

Install hose (25cm) onto boost pump as shown.

Re-route the original petrol hose





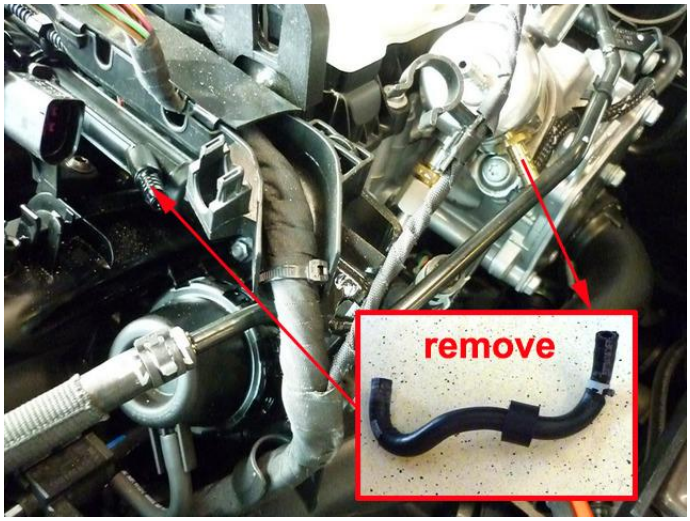


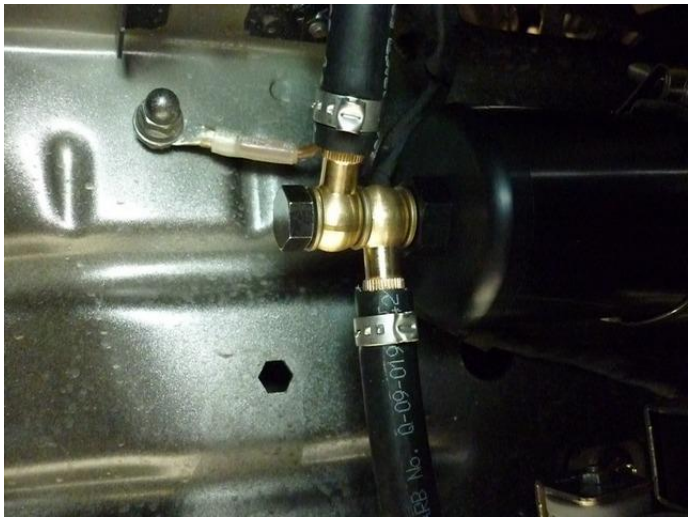
Supply connection to the boost pump SEAT

Install a long banjo bolt with two XD5 eyes, 3 bonded seals, and decide how long the petrol hose needs to be, cut off the rest, see next page.
Install the petrol hose to the banjo eye, this is your boost pump supply.
The second banjo eye is to supply the petrol rail again with a new hose.

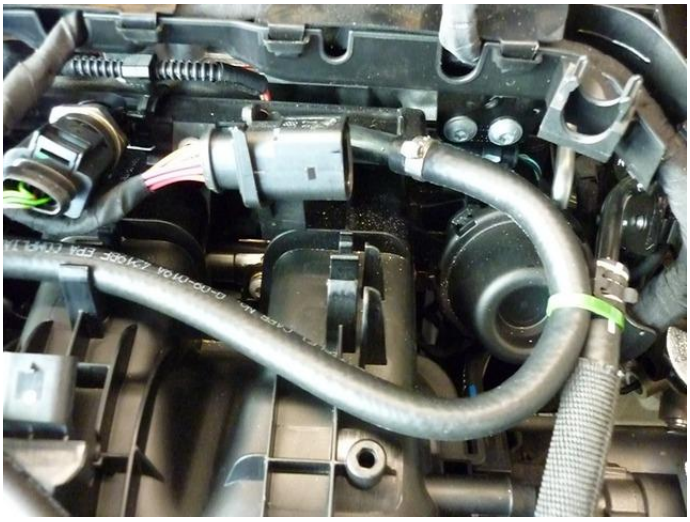
Use 15.3 clamp

Supply connection to the petrol rail SEAT





Connect the new special petrol hose (125cm) to the XD5 eye and petrol rail.
Use 15.3 clamps.



Supply connection to the boost pump SKODA

Install a long banjo bolt with two XD5 eyes, 3 bonded seals, and decide how long the petrol hose needs to be, cut off the rest.
Install the petrol hose to the banjo eye, this is your boost pump supply.
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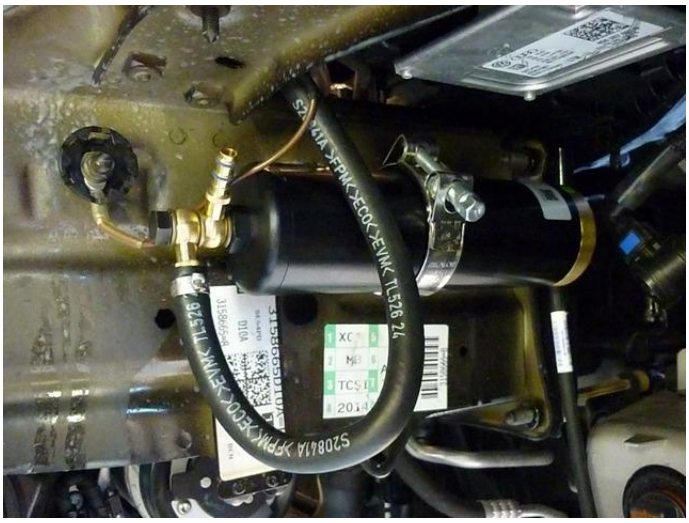
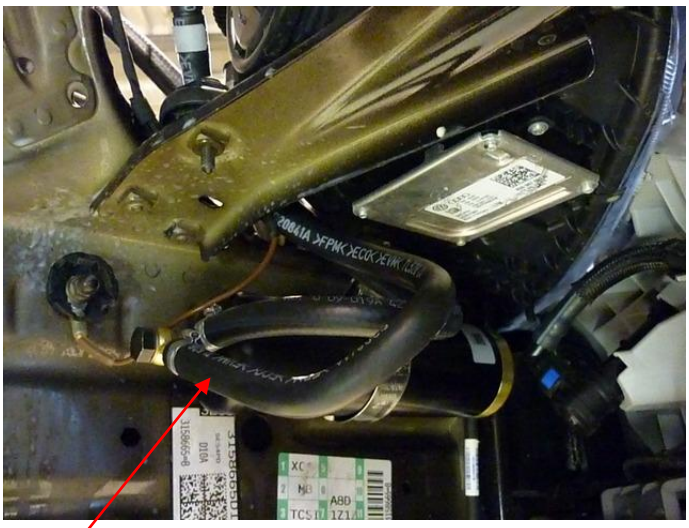
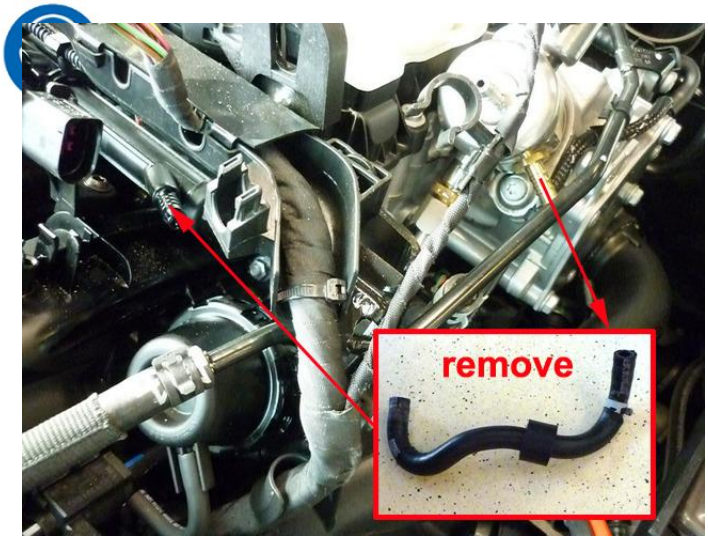


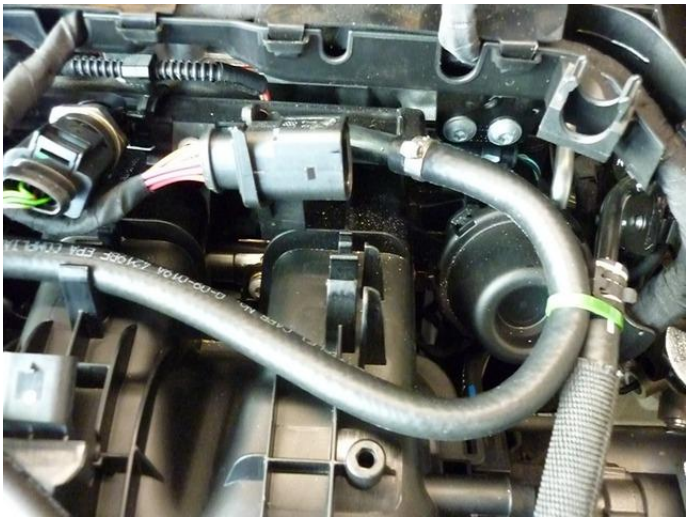


Use 15.3 clamp

Petrol hose end : remove / cut off

Supply connection to the petrol rail SKODA





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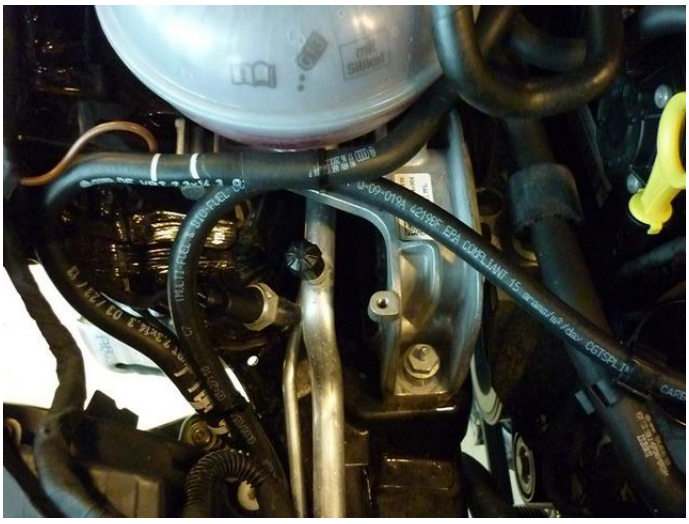
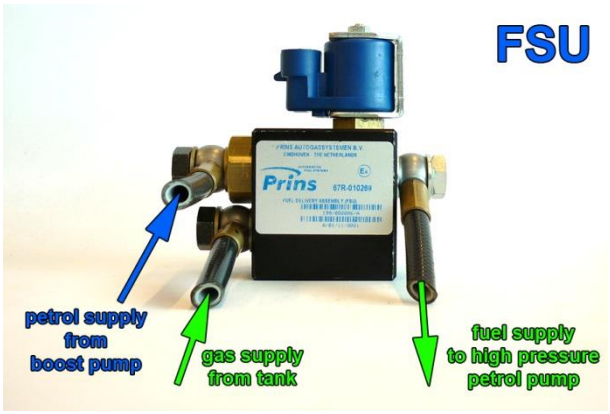
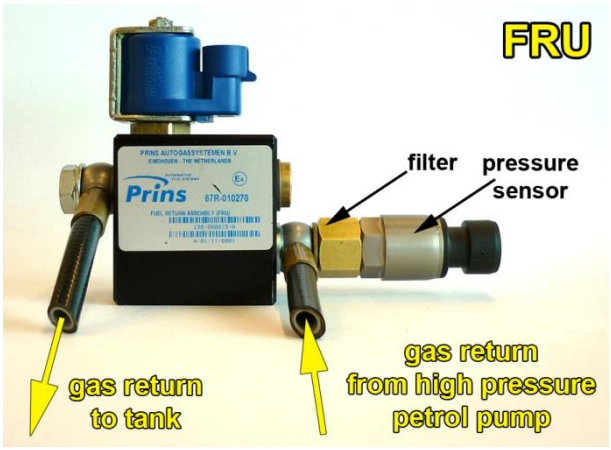
Use 15.3 clamps.

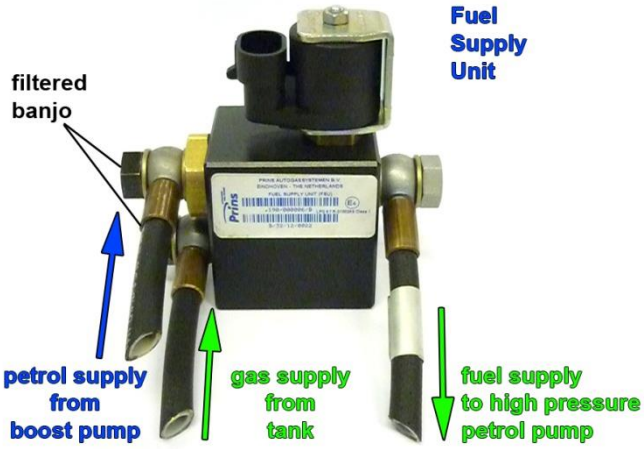


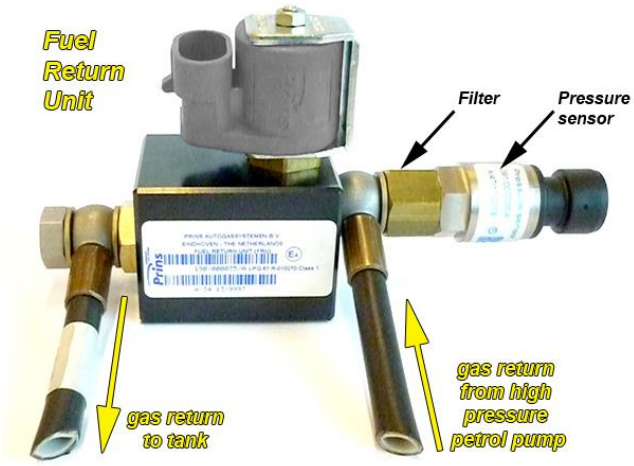
XD5 supply and XD3 return

Fuel Supply Unit / Fuel Return Unit





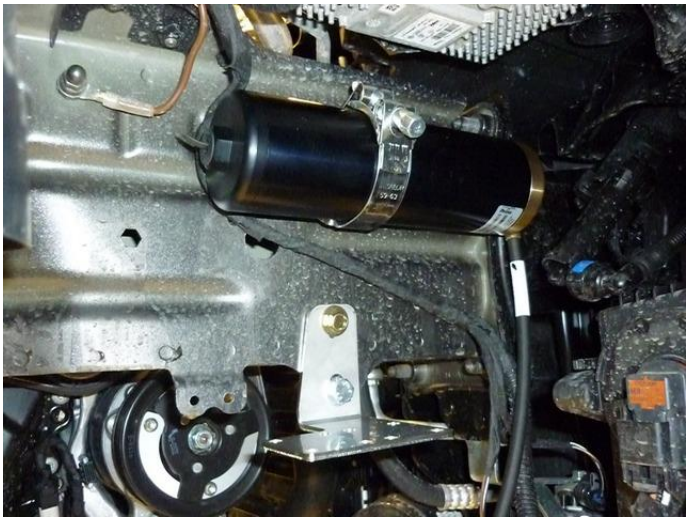
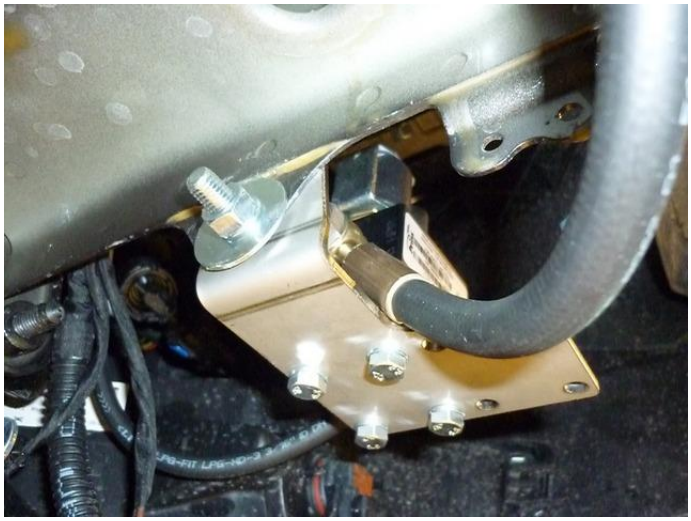


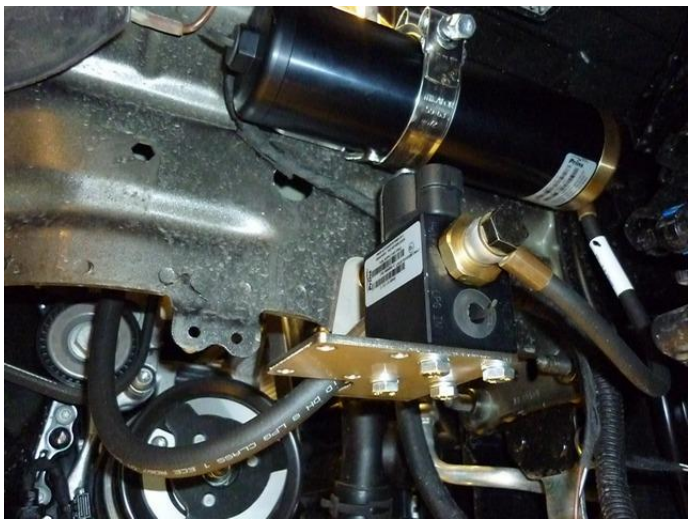
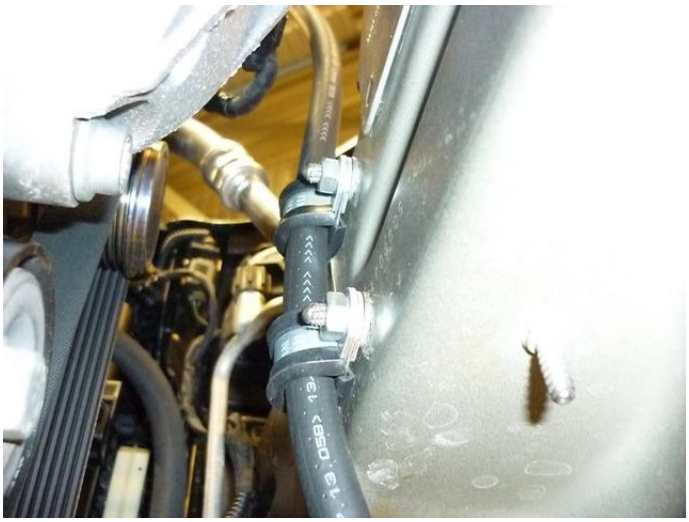


Black filtered banjo will only be used on inlet connections !

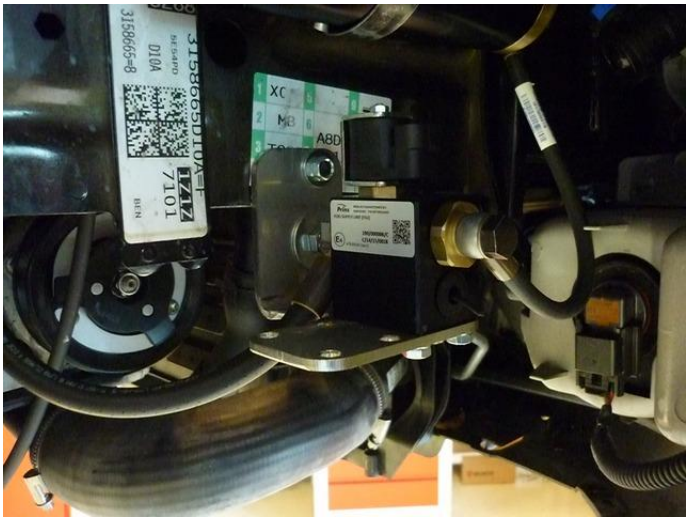
Filter inside sensor banjo

Mounting the Fuel Supply Unit SEAT

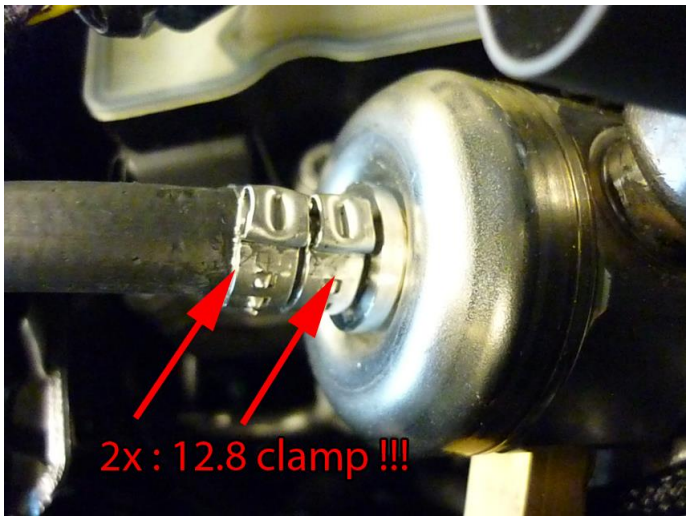




Mounting the Fuel Supply Unit SKODA



Mounting the Fuel Supply Hose

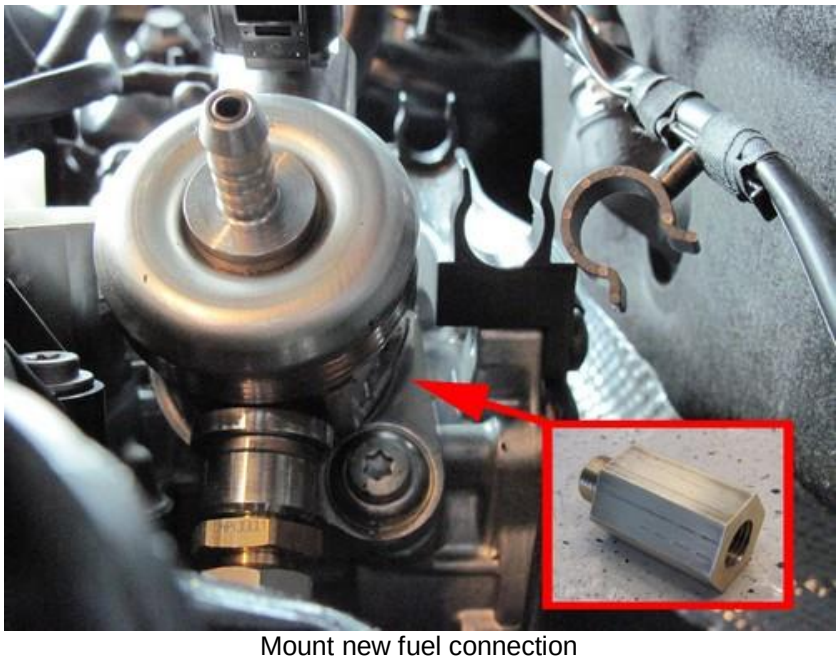
Carefully heat up the FSU out - XD-5 hose and push it over the inlet.



High pressure petrol pump return

Adapt the original high pressure petrol pump.
(Follow the workshop manual of the car)

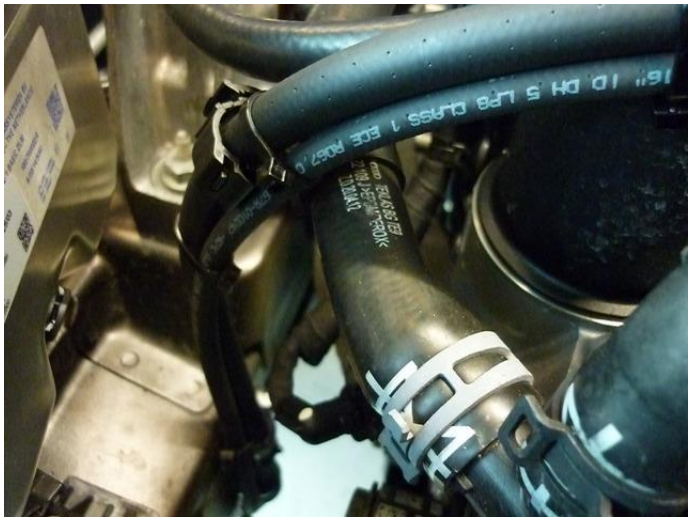
Remove original fuel connection

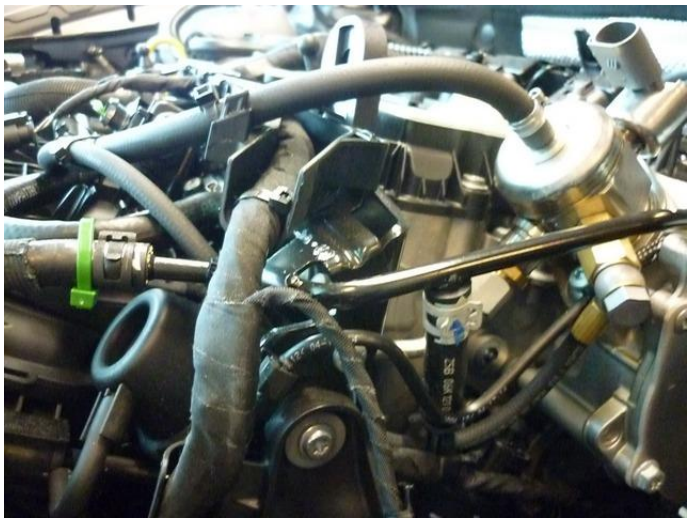


Mount new fuel connection

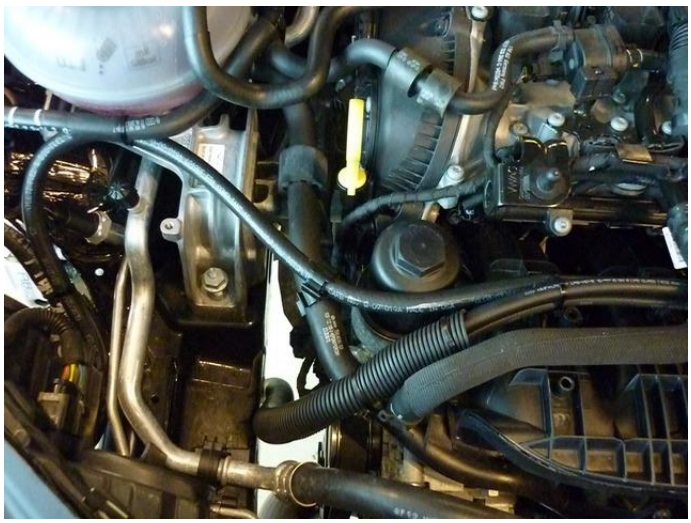
Mounting the Fuel Return Unit

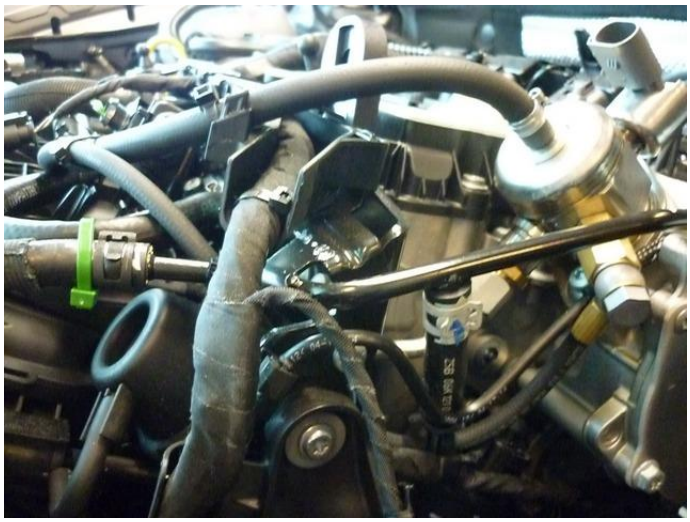
Mounting the Fuel Lines SEAT



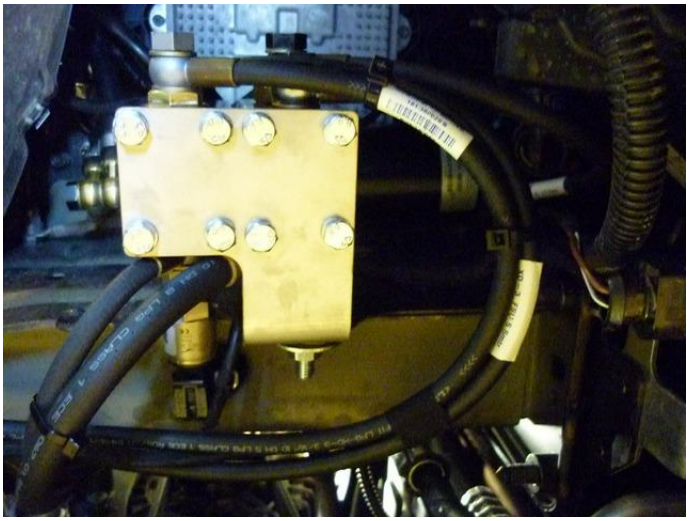


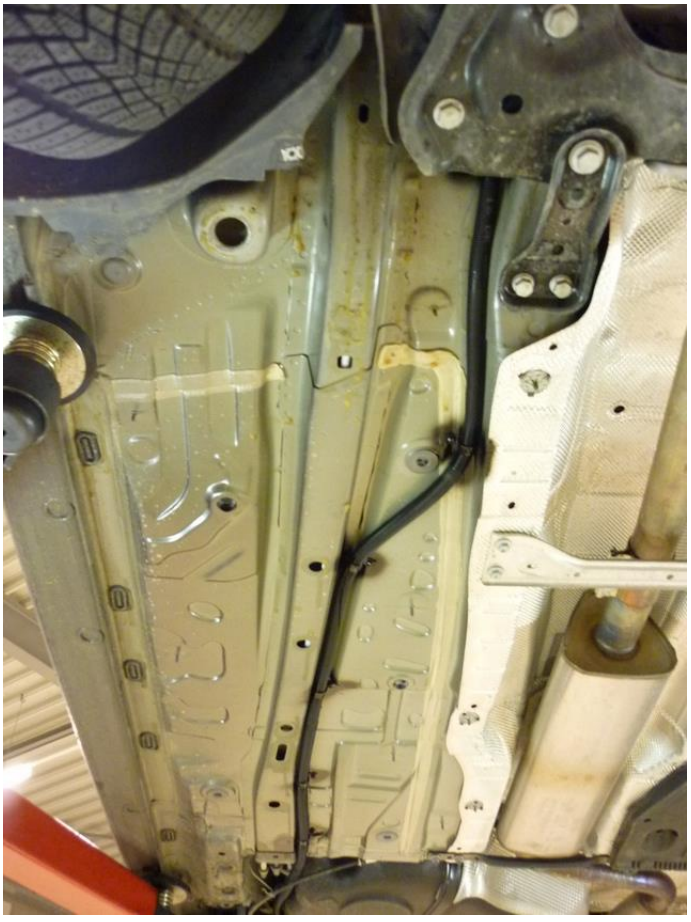
Mounting the Fuel Lines SKODA





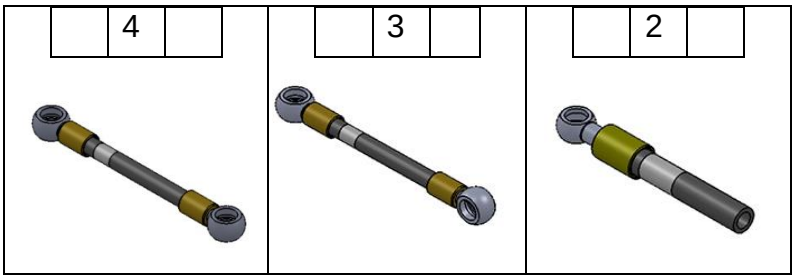
Hose routing to tank





LPG / petrol fuel lines

Hose	from	to	Length (cm)
1 XD-5 eye, original petrol hose	original petrol hose	Petrol boost pump	Cut hose on length
2 XD-5	Fuel supply unit	High pressure petrol pump	120
3 XD-3	Petrol boost pump	Fuel supply unit	25
4 XD-3	Fuel return unit	High pressure petrol pump	125
5 XD-5 eye, gates petrol hose	Boost pump	Petrol rail	125



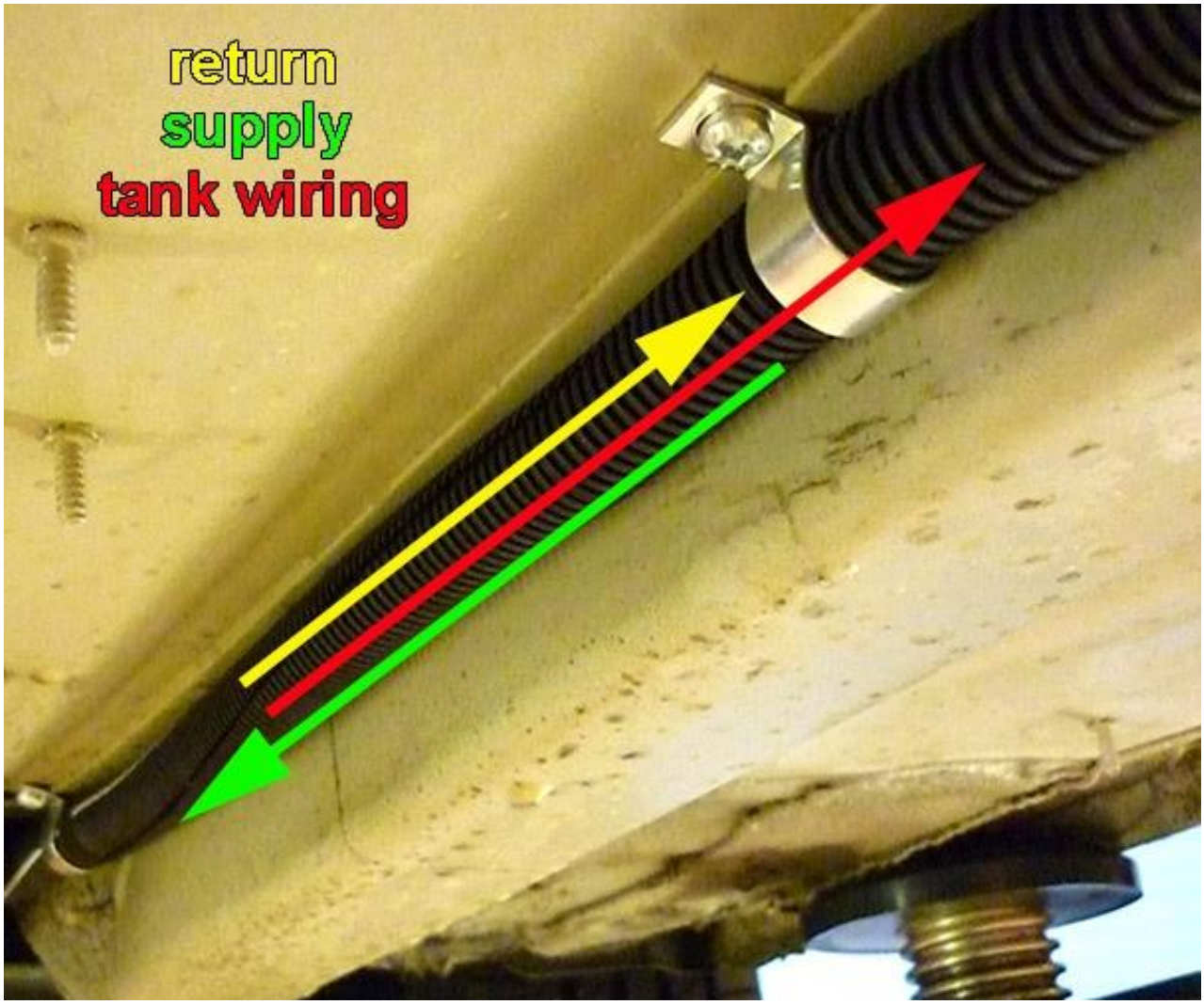
Install the fuel line using two bonded seal washers and banjo bolt :

<u>Filtered banjo:</u> (FSU supply inlets / boost pump inlet / HPP pump inlet : black filtered banjo) :

181/300009/A

Supply hose – Return hose – Tank wiring

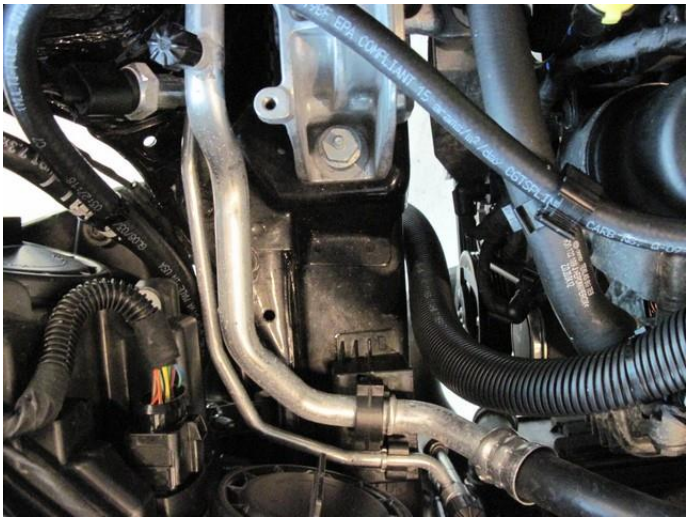
Protect the supply- and return hose together with tank-wiring using the Ø16 split tube.
Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.

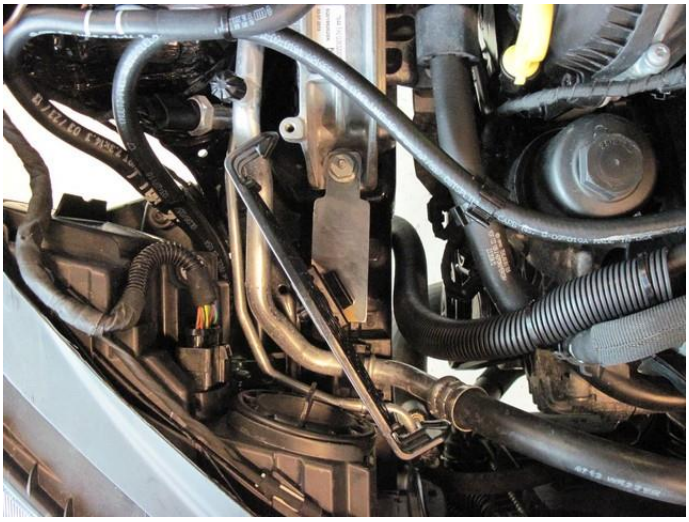


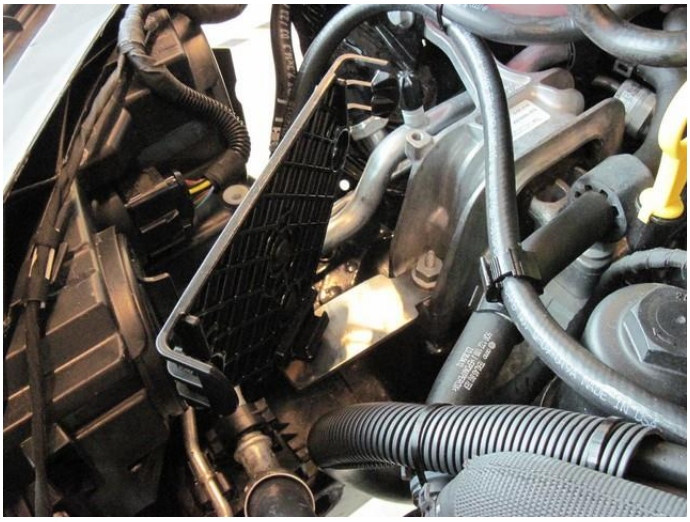
Demo photo

Mounting the AFC-2.1 SEAT

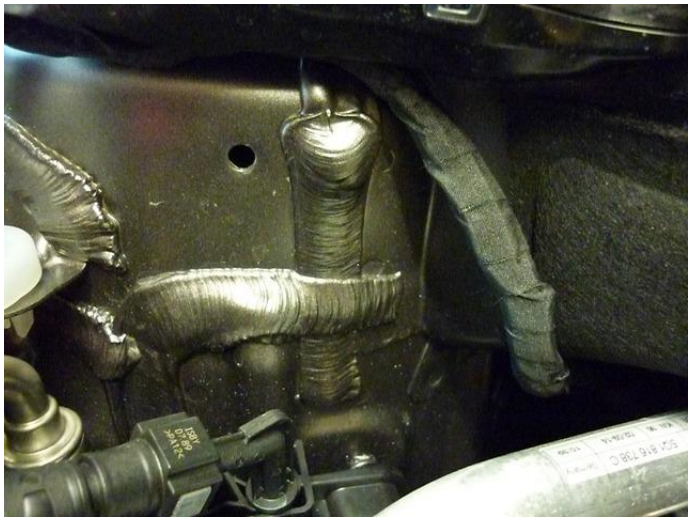
Mounting the AFC-2.1 SKODA





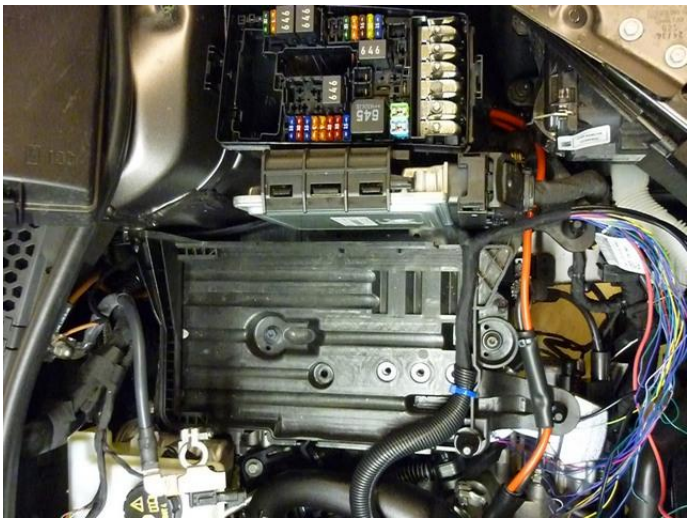


Mounting the fuse / relay box

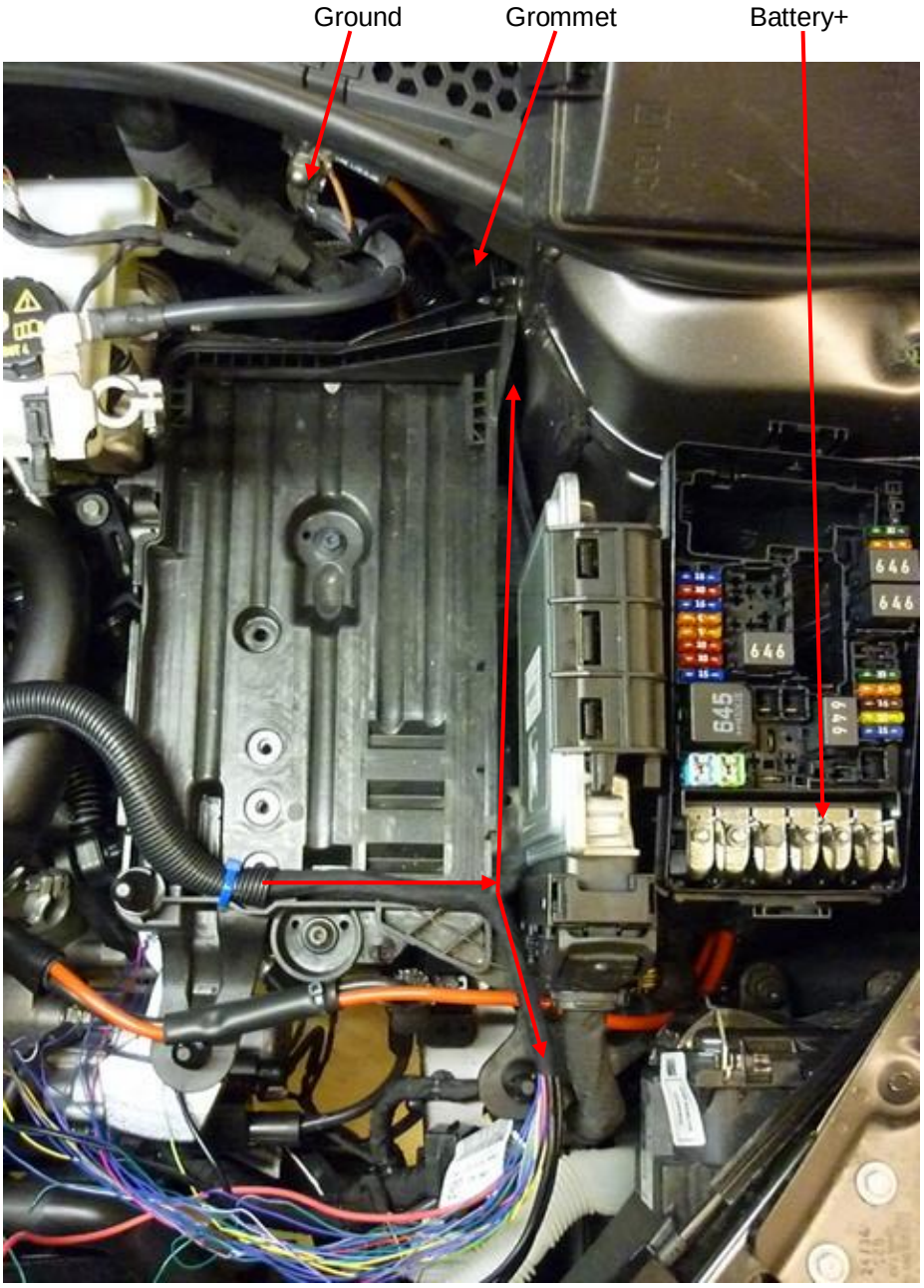





Wiring AFC



Wiring routing



Mounting the fuel selection switch Seat

Mount the switch, drill Ø8,3mm.

Mounting the fuel selection switch Skoda

Mount the switch, drill Ø8,3mm.

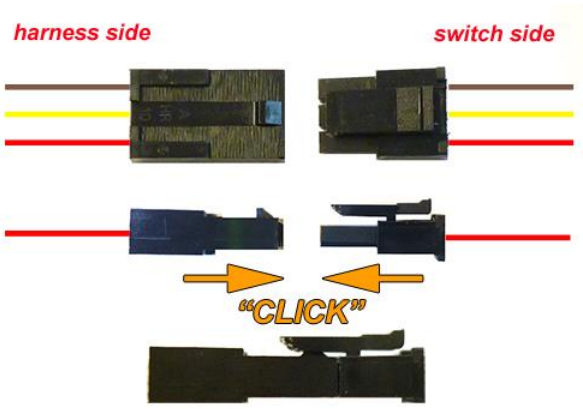
MT

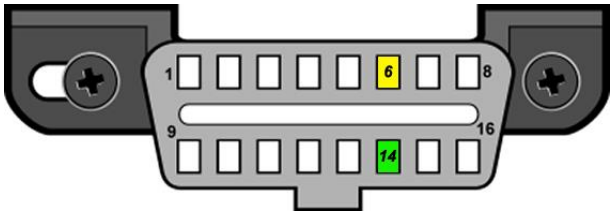
AT

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Driver room

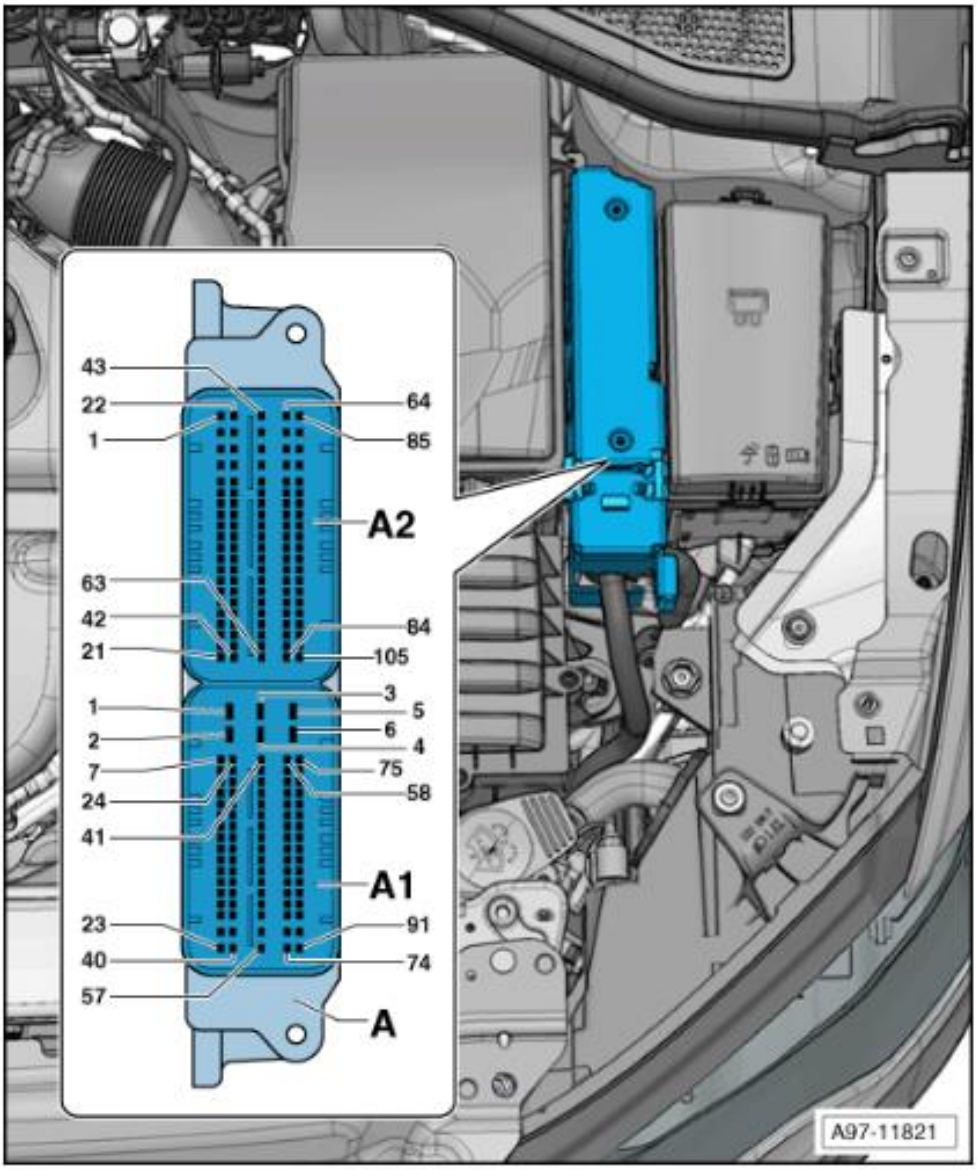
Wire number / code	**Wire colour**	**Connection**
3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	 Brown-black Red-white Yellow	Connect the 3-pole connector to the Prins fuel selection switch.
		

51	CAN-High	Yellow	EOBD connector pin 6
70	CAN-Low	Green	EOBD connector pin 14
			

Petrol ECU

engine compartment, between battery and electronics box

A - Engine control unit -J623-
A1 - 91-pin connector -T91a-
A2 - 105-pin connector -T105a-

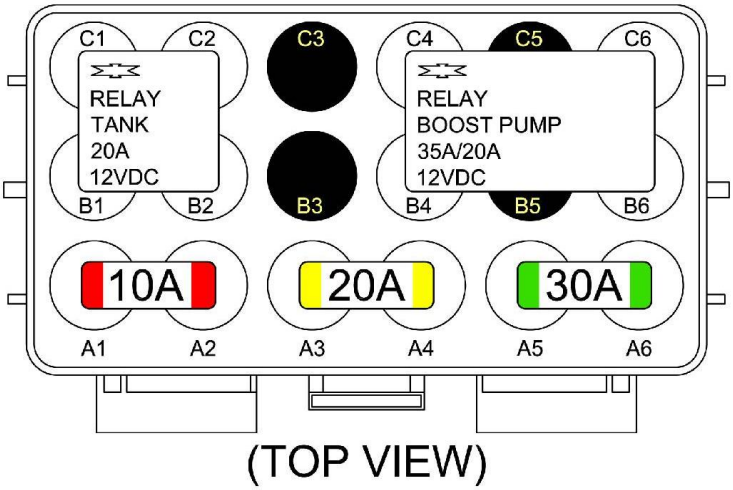


Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

1-32 MAIN GND ecu MAIN GROUND SENSE	Brown	*Connect to the '–' of the battery (-31) ;* use a ring terminal. Wire location :ground point, behind battery

4 – 13 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	Red	*Connect to the '+' of the battery (+30);* use a ring terminal. **Do not place the fuses** before having completed the installation of the lpg system. Wire location : fuse box 



(TOP VIEW)

Electrical connections

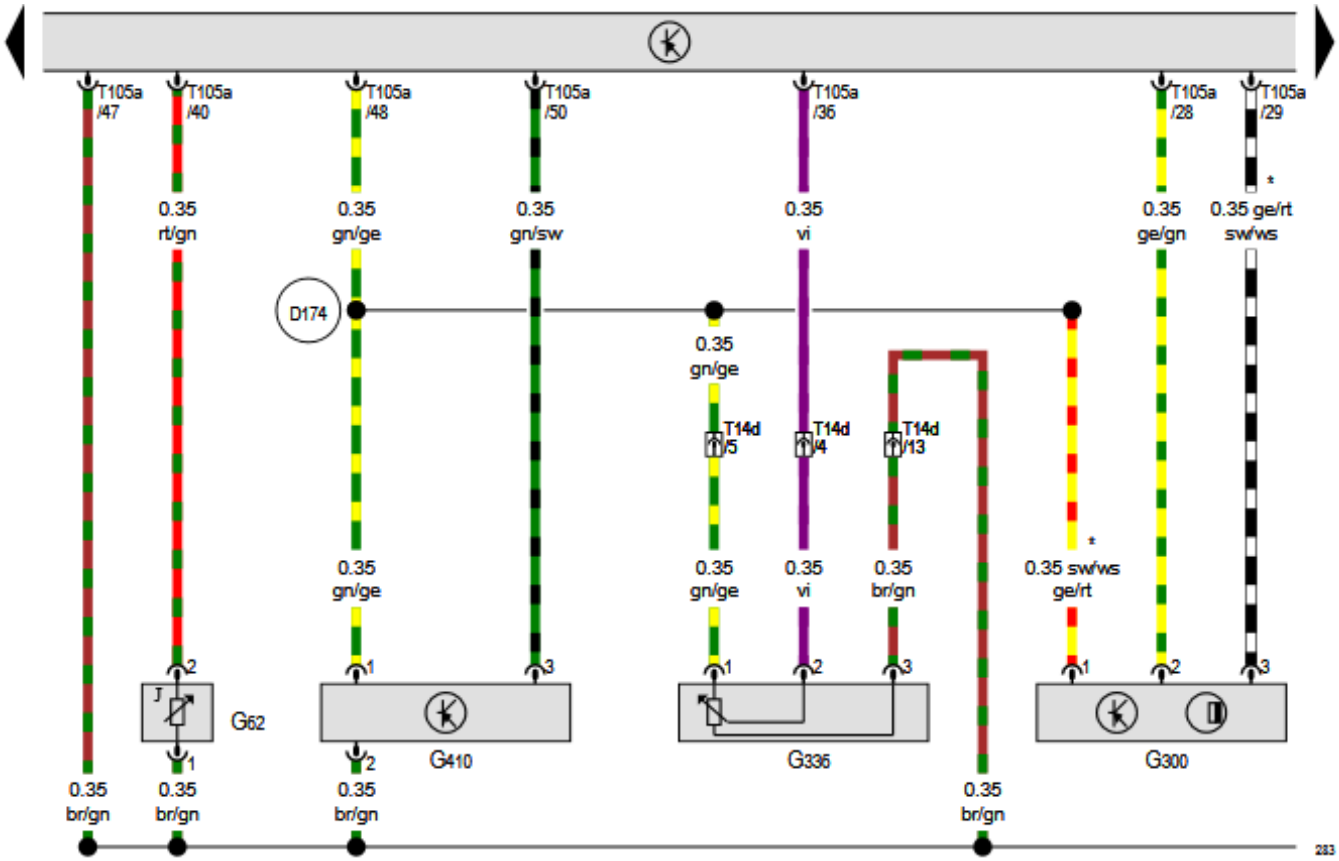
Insulate not used wires.

Wire number / code		Wire colour	Connection
19	AD 4	Blue	***Insulate***
20	AD 3	Blue-pink	***Insulate***
21	AD 9	Blue-purple	***Insulate***
22	LSS 1	Purple-white	***Insulate***
23	LSS 2	Purple-green	***Insulate***
42	Digital out pull up 2	Red-purple	***Insulate***
56	DI 2	Yellow-green	***Insulate***
58	+12V switched	Red-white	***Insulate***
60	DI 3	Yellow-pink	***Insulate***
61	DI 4	Yellow-blue	***Insulate***
74	DAC 3	Green-pink	***Insulate***
Insulate not used additional wires			

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

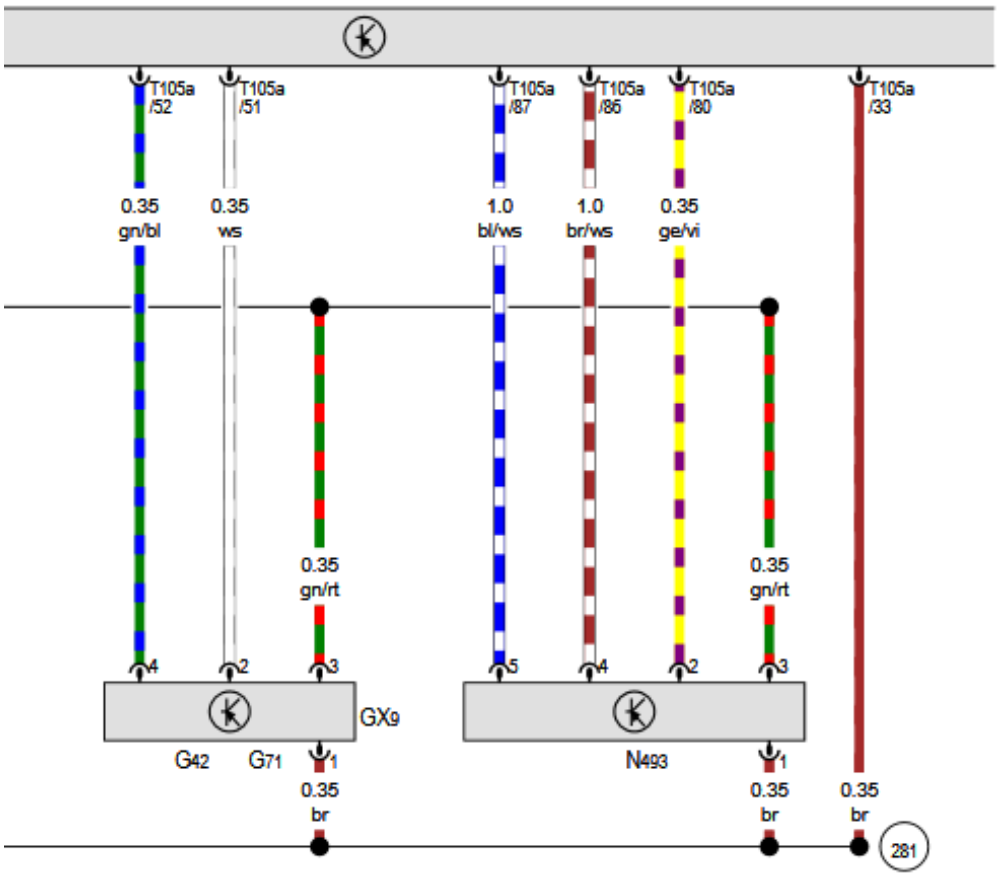
Wire number / code	Wire colour	*Connection*
15 T-ect	Grey	*For measuring the engine coolant temperature.* Wire colour : **red-green** Wire location : A2 **T105 / 40**
17&10		*Low pressure petrol sensor signal **interruption*** Wire colour : **green-black** Wire location : A2 **T105 / 50**
17 AD 2	Blue-green	*Analog in (sensor side, LOW pressure in / Boost in)* Sensor side
10 DAC 2	Green	*Simulation, analog out (ecu side, LOW pressure out / Boost out)* ECU side



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

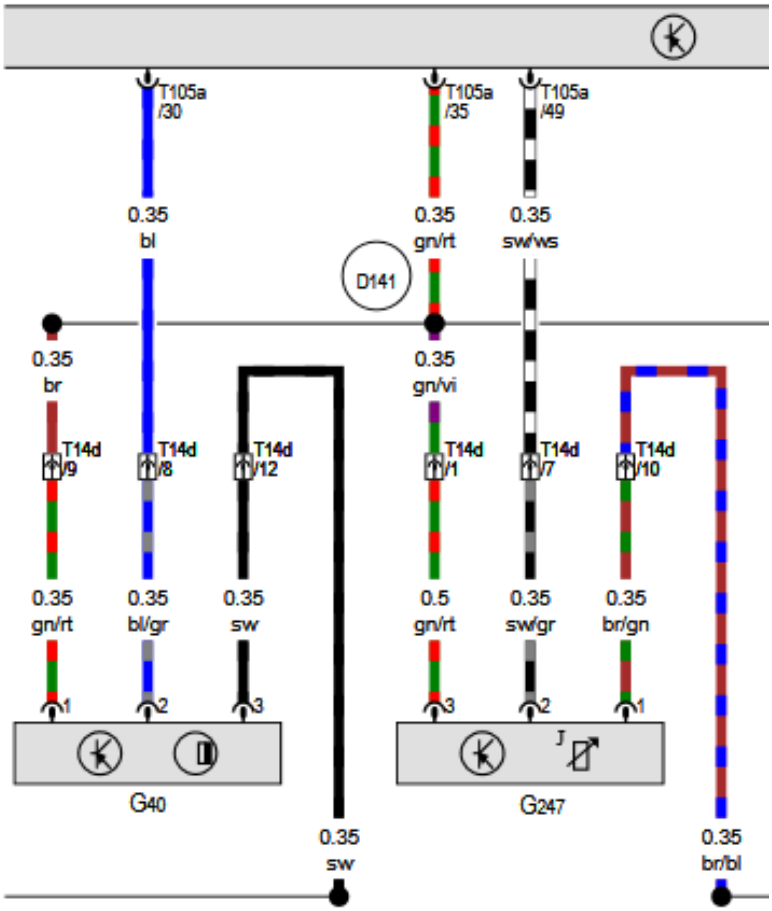
Wire number / code	Wire colour	Connection
18 AD 1	Blue-white	*Analog in (sensor side) MAP sensor in* Wire colour : **green-blue** Wire location : A2 **T105 / 52**
63 Ground Shift	Blue-orange	*High pressure petrol sensor ground* Wire colour : **brown** Wire location : A2 **T105 / 33**



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

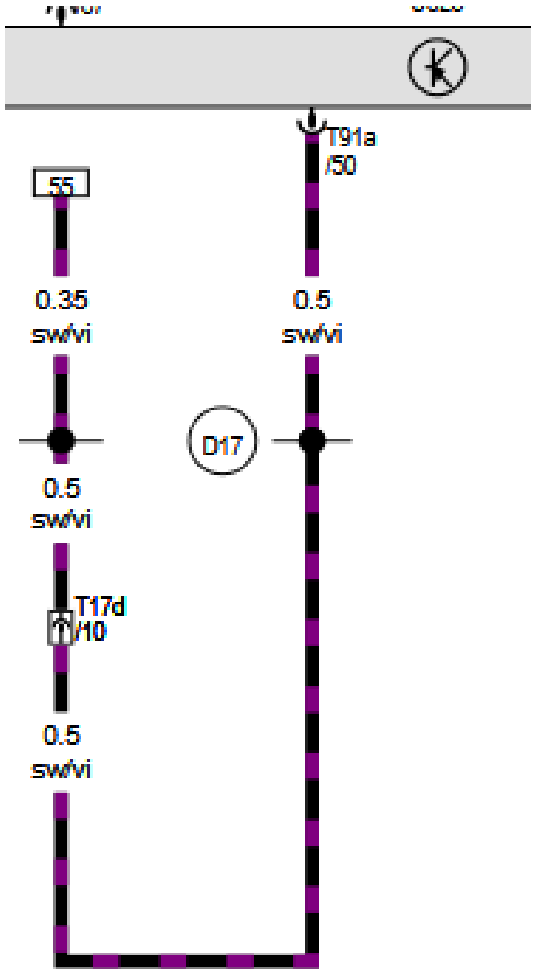
Wire number / code	Wire colour	Connection
8 RPM engine speed	Purple-white	*For measuring the engine speed signal.* Wire colour : **blue** Wire location : A2 **T105 / 30**
40 Wake-up	Grey-red	*High pressure petrol sensor 5Volt supply / car wake-up* Wire colour : **green-red** Wire location : A2 **T105 / 35**
36&25		*High pressure petrol sensor signal **interruption*** Wire colour : **black-white** Wire location : A2 **T105 / 49**
36 AD 6	Blue-brown	Sensor side
25 DAC 1	Green-white	Petrol ecu side



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	Wire colour	Connection
7 +12V IGNITION	Grey - white	*Make a connection to +ignition / contact+ (+15).* **Do not place the fuses** in the holder before having completed the installation of the lpg system. Wire colour : **black-violet** Wire location : A1 **T91 / 50**



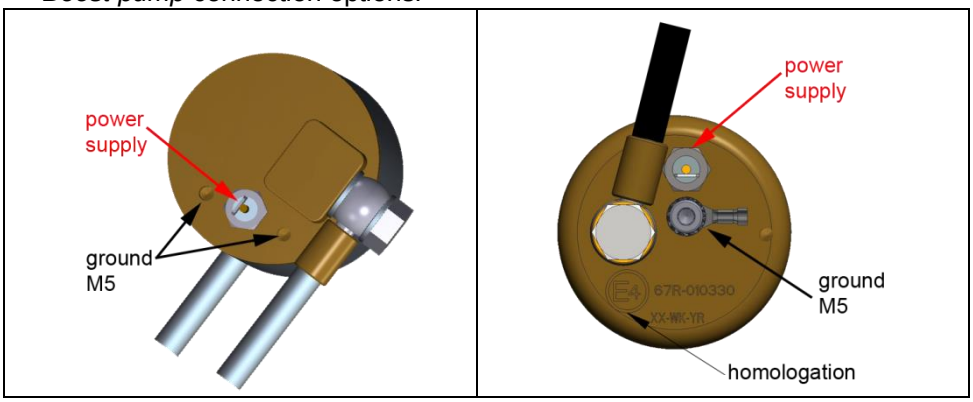
Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Engine room

Wire number / code	Wire colour	Connection
3-pole connector		*Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit.*
35 Ground Psys pin A	Brown	Sensor wire pin A
9 +5V sensor pin B	Red-blue	Sensor wire pin B
16 Psys pin C	Green	Sensor wire pin C
2-pole connector FSU, black		
24 + Lock-off FSU	Yellow-green	Connect the 2-pole connector to the lock-off valve
31 C Ground	Brown-black	of the Fuel Supply Unit
2-pole connector FRU, grey		
43 + Lock-off FRU	Red-white	Connect the 2-pole connector to the lock-off valve
34 C Ground	Brown-black	of the Fuel Return Unit
4-pole diagnose connector		*Diagnose connector for service / diagnosis*
46 Service TxD	Grey	Connector pin 1
65 Service RxD	Grey	Connector pin 2
68 C Ground	Brown-black	Connector pin 4
Boost pump relay		
2 + relay boost pump	Red-white	Pin 86 of the boost pump relay C4
26 Ground BP relay	Purple-blue	Pin 85 of the boost pump relay B6
+12V fused BATT	Red 2.5mm2	Pin 30 of the boost pump relay C6-A5
+12V Boost pump	Red 2.5mm2	Pin 87 of the boost pump relay B4
Wiring tank pump driver relay		
57 + driver relay	Red-white	Pin 86 of the driver relay C1
73 LSS 4 tank relay	Purple-blue	Pin 85 of the driver relay B2
+12V BATT fused	Red 2.5mm2	Pin 30 of the driver relay C2-A4
+12V driver	Red 2.5mm2	Pin 87 of the driver relay B1

Boost pump connection options:



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	*Wire colour*	*Connection*
3-pole tank level connector 33 Ground tank gauge 12 Tank level in 11 + tank level supply	 Brown-black Blue Red-blue	Connect the 3-pole connector to the tank level sensor.
2-pole driver connector 71 LSS 3 PWM driver 64 AD 5 driver diagnose	 Purple-pink Blue-grey	Connect the 2-pole connector to the pump driver (4).
1. *2-pole connector tank lock-off*	Green-yellow Brown	From tank pump driver From tank pump driver
2. *3-pole connector tank pump*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump driver From tank pump driver
3. *2-pole connector power driver*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump relay 87 From main ground
4. *2-pole connector driver*	Green Grey	From AFC pin 71 pwm From AFC pin 64 diagnose

Prins safety stickers

Onto boost pump

In sight, engine room

LPG TANK

Checklist after installation

1. Install the system fuses.
   Turn on ignition.
   Connect the Prins interface wire and run the Prins diagnosis program.
   When working on the car, beware of moving and rotating parts in the engine compartment
   (even when the engine is not running !!).

2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.

3. Check whether the program in the AFC matches with the car (dedicated engine set):
   See “Identification” in the diagnosis program.

4. Check all components and connections for any LPG leakage, use a LPG leak detector device or a fluid detection like soap. Also check for petrol leakage.
   Check all made connections and XD-hose crimps for petrol / LPG leakage.
   Make sure the solenoid valves are in open position.
   No evidence of leakage is permitted.
   Caution for moving and rotating parts in the engine compartment !

5. Use the diagnosis software to check again all input and output signals.

6. Check the system for error codes and solve these, if required.
   Check the petrol MMS for EOBD error codes.
   Place the protection connector back on the diagnose connector.

7. Make a test drive and check the cars drivability on LPG and petrol.