



# Installation manual Dedicated PART 2/2

**MANUFACTURER** TYPE **ENGINE DISPLACEMENT** NUMBER OF VALVES **ENGINE CODE / NUMBER VEHICLE CATEGORIES** TRANSMISSION **VERSION** PETROL ECU MANUFACTURER / CODE HIGH PRESSURE PETROL POMP HIGH PRESSURE PETROL INJECTOR MODEL YEAR: SYSTEM APPROVAL NUMBER (R115) LOCATION SYSTEM STICKER **ENGINE SET NUMBER** MANUAL NUMBER DATE

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Renault
Megane Estate
1200cc
16v
H5F (TCe115)
M
MT(6)
Direct LiquiMax-2.0
Continental EMS3150
Denso 166304016R
x
2012
E4-115R-000012 / DLM-LPG 06
right side, centre door post
359/070001/A
076/1906500
2014-08-05

Version 2012-05-21 D



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#### **General instructions**

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the "general manual 1/2" from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the lpg system. Make sure the ignition key is outside the car. Be aware of central
  door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on petrol filled system / connections ( pressurized petrol )
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

Solder and insulate all electrical connections.

The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire. The wire harness is not model specific, therefore is it may be necessary to adjust the length of the wires. Ensure maximum care is taken when connecting wiring.

Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for lpg leakage; use a lpg leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working lpg installation or a dangerous situation.
- For maintenance instructions and filter registration see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Register (warranty card) the system on the Prins warranty portal.



#### Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox ( wrenches, screwdrivers, cutters, pliers, ratchet, sockets )

Car lift

- Portable computer : operating on Windows 98,W2000 or XP.

Internal memory : 16 Mb or more

Memory HD space : 5MB

Screen : 256 colours, advise colours 16 bits or more

Com port : 1 free COM port 1 or COM port 2 with a 9 or 25 pins connector

- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)

Exhaust gas analyser

MultimeterOscilloscope

Prins diagnostic software

Prins serial interface

- Torque wrench (10Nm)

- Torque wrench (200-250Nm)

- Portable light

- Assortment drill bits 4 to 12 mm

- Assortment cutters ( ø 20, 30, 50, 70 mm )

- Portable drill or pneumatic drill

Thread cutting device ( male M6x1, M8x1, M10x1 )

Socket 46mm

- Air gun

- Vacuum cleaner

- Safety goggles

- Hot air gun

- Soldering iron, soldering tin

Wire-stripping pliers

- Adhesive tape

- Adhesive sealant

- Thread locking compound

- Anti-corrosion agent / black body coating

- Gas leak detection device or foam leak spray

Shrink sleeves

Engine coolant

#### Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes ( scan tool )
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)





## **Tightening moments**

	Nm	SW
M 4 x 0,7	3.3	7
M 5 x 0,8	6.5	8
M 6 x 1,0	11.3	10
M 7 x 1,0	14.5	11
M 8 x 1	24.5	13
M 8 x 1,25	27.3	13
M 10 x 1	52	15-16-17
M 10 x 1,5	54	15-16-17
( filtered )Banjo bolt	10	14
Supply line connection	15	13
Fuel module Allen bolts	20	7
Filler hose connection	50	22
HPP cover Hitachi	220	46

#### **EXPLANATION OF SYMBOLS:**



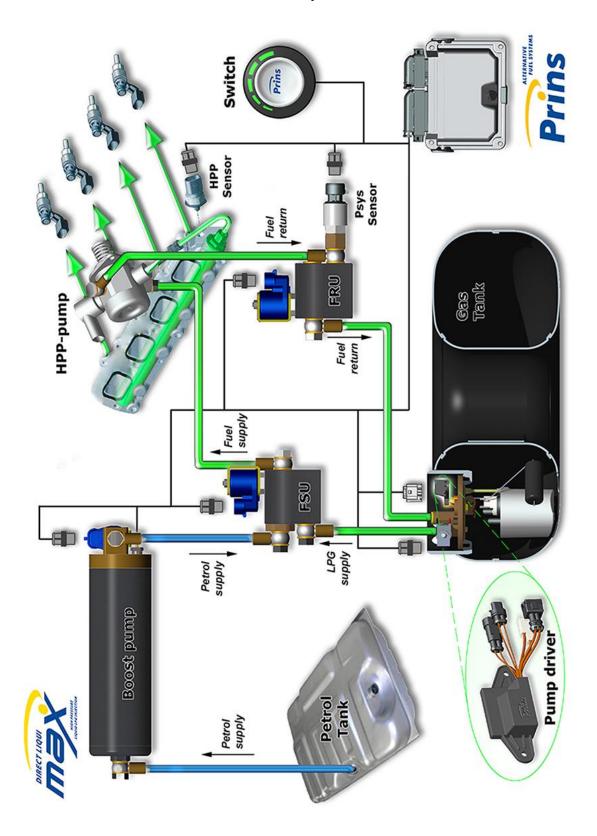
= IMPORTANT, CAUTION



= WEAR SAFETY GOGGLES

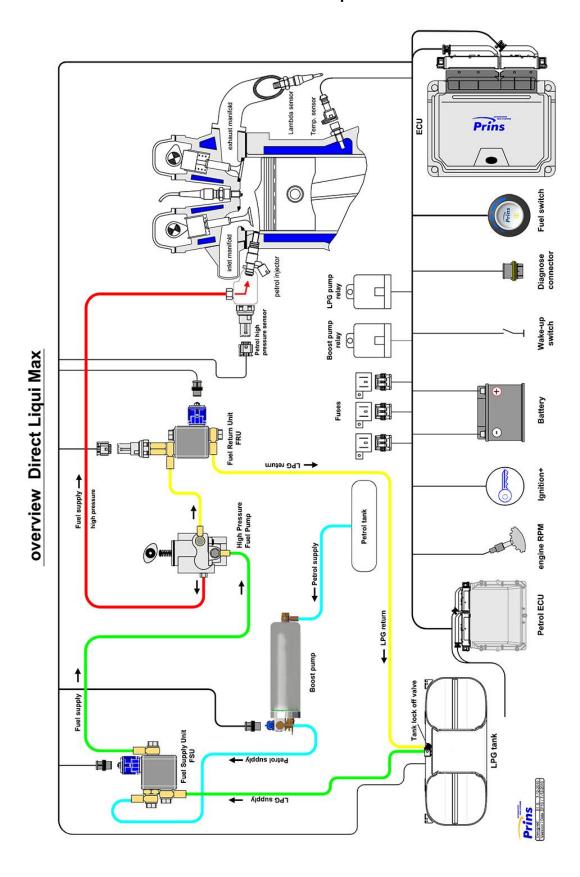


## **Direct LiquiMax**





## **Overview Direct LiquiMax**





## Direct LiquiMax parts / approval numbers





## **Mounting and connection points**



Α	: High pressure petrol pump	L : R115 Approval sticker
В	: Fuel Supply Unit : FSU	M : Grommet
С	: Fuel Return Unit : FRU	N : Gas system fuses
D	: Boost pump	P : T-ect
Е	: AFC	Q : Low pressure signal
F	: Boost pump relay	R : MAP, Analog 2
G	: Tank relay	S : Analog 3
Η	: Petrol ECU	T : Analog 4
	: Engine speed signal RPM	V : Digital input 3
J	: "+" ignition	W : Wake-Up
K	: High pressure signal Analog 1	X : Digital input
1		



L: R115 approval sticker : Right side centre door post



#### High pressure pump installation 1



Replace the high pressure pump for the new high pressure pump. (Follow the workshop manual of the car )





Remove the original High Pressure Pump and Fuel Line between HP pump and petrol injector rail.





Mount the new HP pump and the new fuel line between HP pump and petrol injector rail.



For easier mounting of the new fuel line, remove the throttle body.



## High pressure pump installation 2





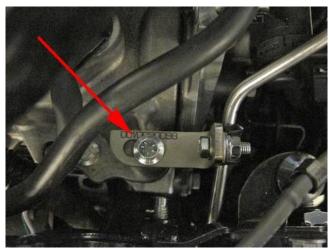
Extend the original wiring by cutting of the original connector. Extend the wiring and connect the new connector.

Connect pin 1 from the old connector to pin 1 from the new connector.





Mount connector to new HP pump. Mount the fuel line support bracket with clamp to the fuel line.





Mount bracket onto engine with original bolt. Adapt cover for mounting DLM fuel lines.



## **Boost pump**





Mount boost pump clamp on bracket.





Mount boost pump in clamp with rubber ring in between. Mount bracket to vehicle below battery on 2 original bolts.



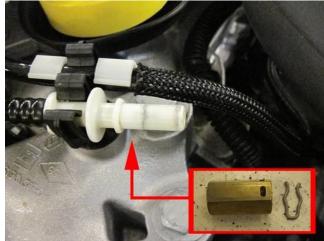


Mount bracket to vehicle below battery on 2 original bolts with big washers, spring washers and nuts.



## Connection of the fuel hose to the boost pump.



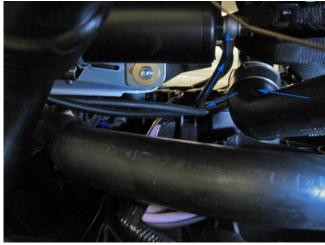


Remove original fuel line to HP pump. Mount adapter to original connection.





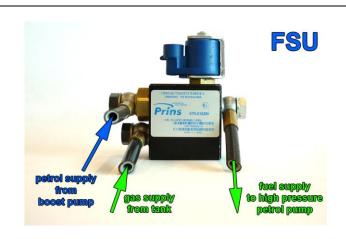
Mount fuel line (blue arrows) from adapter to the boost pump.

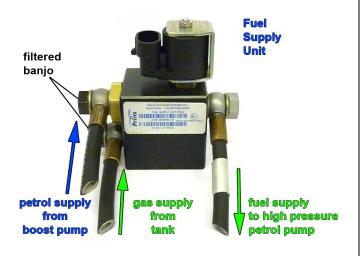


Mount the fuel line (blue arrows) from the adapter to the boost pump. Use a banjo with filter to connect the fuel line to the boost pump.



#### **Fuel Supply Unit / Fuel Return Unit**





Black filtered banjo will only be used on inlet connections!







Filter inside sensor banjo





## **Mounting the FSU / FRU**





Mount the FSU / FRU to the bracket.





Mount the bracket with FSU / FRU to vehicle with M6 bolts, (spring)washers, and nuts.



## Lpg / petrol fuel lines

Hose	from	to	Length ( cm )
XD-3	Adapter original petrol hose	Petrol boost pump	100
XD-3	Fuel supply unit	High pressure petrol pump	100
XD-3	Petrol boost pump	Fuel supply unit	30
XD-3	Fuel return unit	High pressure petrol pump	110
n.a.	Fuel return unit	High pressure petrol rail	n.a.



Install the fuel line using two bonded seal washers and banjo bolt :





Filtered banjo: ( FSU supply inlets / boost pump inlet : black filtered banjo ) :



181/300009/A



## Hose routing Boost pump / FSU / FRU - 1



Mount hose from boost pump to FSU. Mount hoses from FSU / FRU to HP pump.



Mount hoses from FSU / FRU to HP pump.



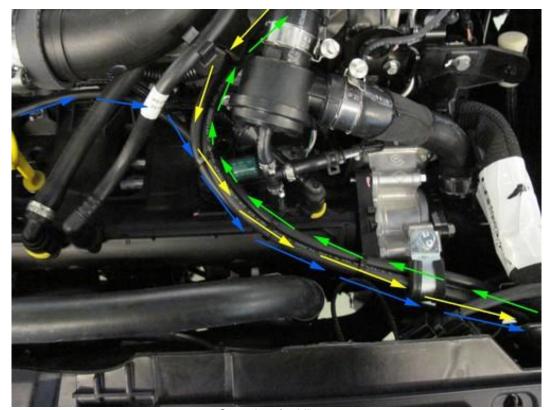
Mount adapter to HP pump. Mount hoses to HP pump.



## Hose routing Boost pump / FSU / FRU - 2



Mount fuel line support bracket to throttle body with original bots. Use clamp to fixate fuel lines (all three lines).

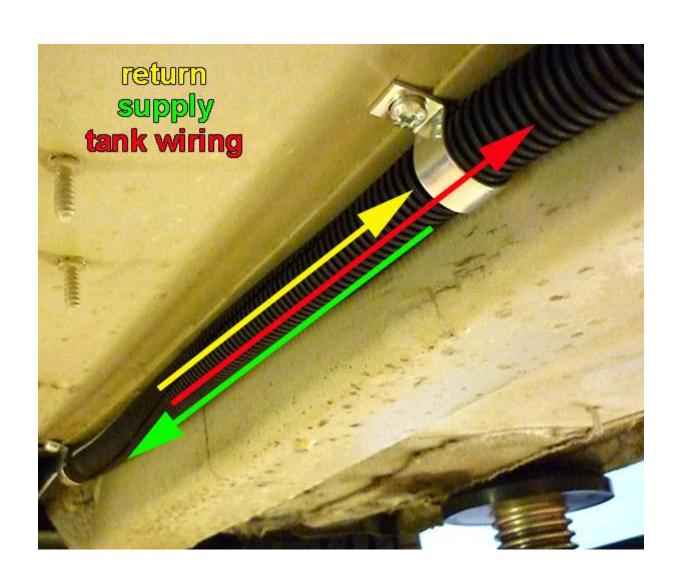


Overview fuel lines.



## Supply hose - Return hose - Tank wiring

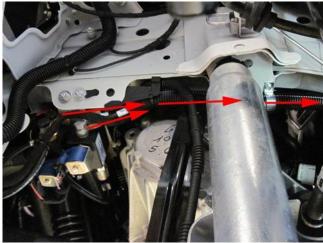
Protect the supply- and return hose together with tank-wiring using the Ø16 split tube. Mount the "hose assembly " with clamps, with a <u>maximum</u> distance of 40cm.





## Hose / wiring routing to tank - 1

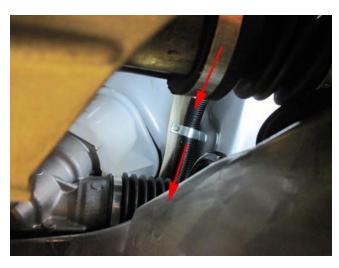








Pull out wiring for wake-up, switch, CAN & fused +Battery.





## Hose / wiring routing to tank - 2





Cut off original clamps where necessary.





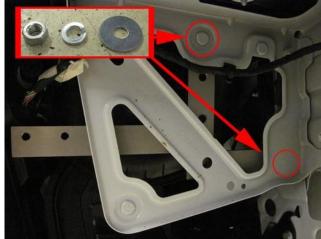




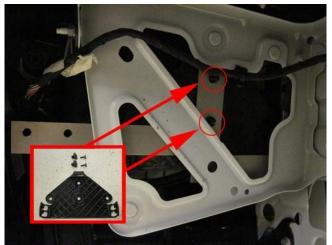


## **Mounting the AFC**





Mount bracket to original threaded ends with washers and nuts.

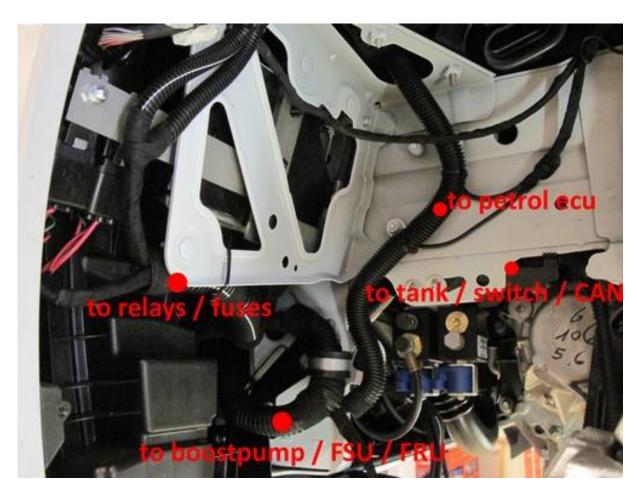


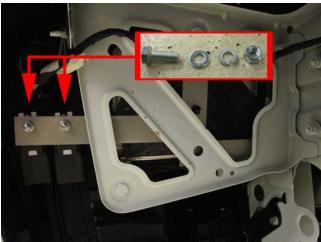


Mount AFC clip to bracket with quick lockings. Mount AFC to AFC clip.



## Wiring routing AFC / relay location





Mount relays to AFC bracket with M6 bolt, (spring)washers & nuts.



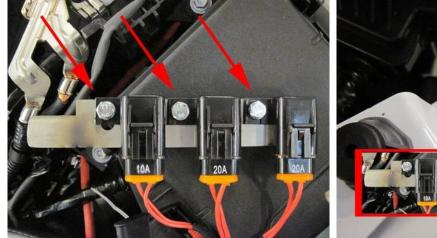
## Fuses / diagnostic connector

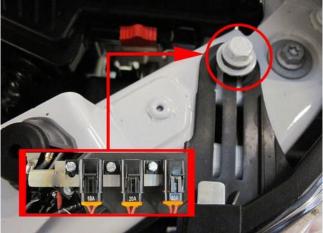




Wiring routing fuses / diagnostic connector.

Bracket for fuses.





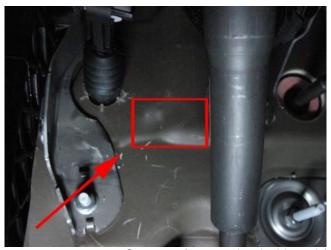
Mount fuse holders to bracket with M6 bolt & spring washer. Mount bracket to original bolt from left head light.

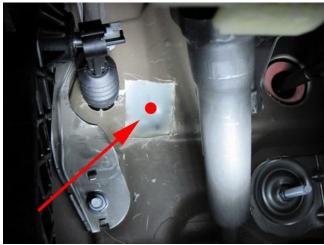






## **Grommet / wiring transit**





Cut away foam under dashboard (see pictures). Mark hole for drilling.





Drill hole Ø10mm and treat anti rust. Mount grommet.



Put wiring through grommet from underneath the car and use a silicone sealant around wiring for a waterproof transit.

Wiring to passenger room: Switch / CAN / Wake-up / Fused +batt.



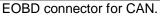
## Mounting the fuel selection switch / CAN / Wake-up





To connect wake-up, remove control ECU below dashboard on drivers side.







Space for switch





Drill hole 8,3mm for mounting switch. Mount switch with supplied sticker.



## Connecting the fuel gauge reset module 1

The fuel gauge reset module is mounted underneath the back seat.

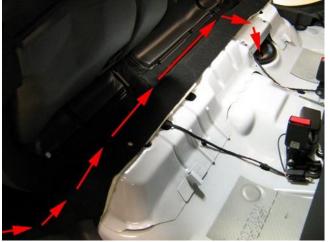




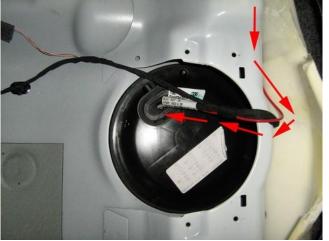
Connect extension wire to wire nr. 4/44 at AFC connector. Stab wiring together with **Switch / CAN / Wake-up** through grommet.







Wiring routing through car. Mount 4.5mm split tube around extension wire.

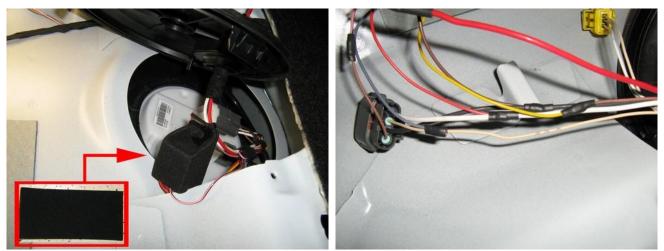




Wiring routing. Remove cover.



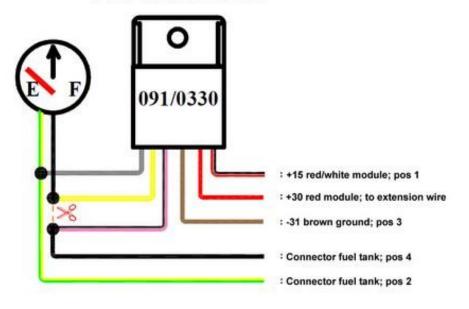
#### Connecting the fuel gauge reset module 2



Mount foam around reset module and connect wires to wiring of the fuel tank.

The reset module will be positioned underneath the black cover on top of the fuel pump/tank gauge.

## Fuel Reset module

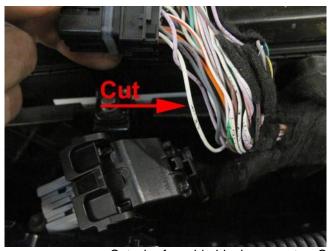


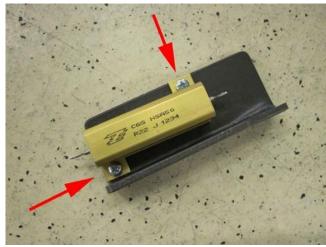
Position 1: White / Position 2: Tan / Position 3: Black / Position 4: Brown

Connect wires to the wiring of the fuel tank and mount back covers and back seat.



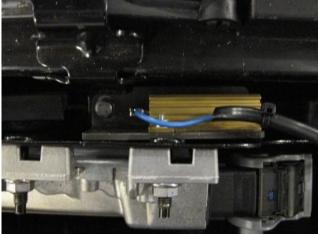
#### **Actuator resistance**





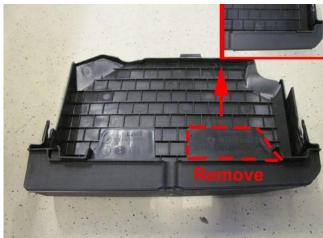
Cut wire from big black connector, Q4, white and connect extension wires. Mount resistor on bracket with 2x M3 screws and spring washers.





Solder extension cables to resistor (also use shrink sleeves) and mount bracket to original battery mounting.

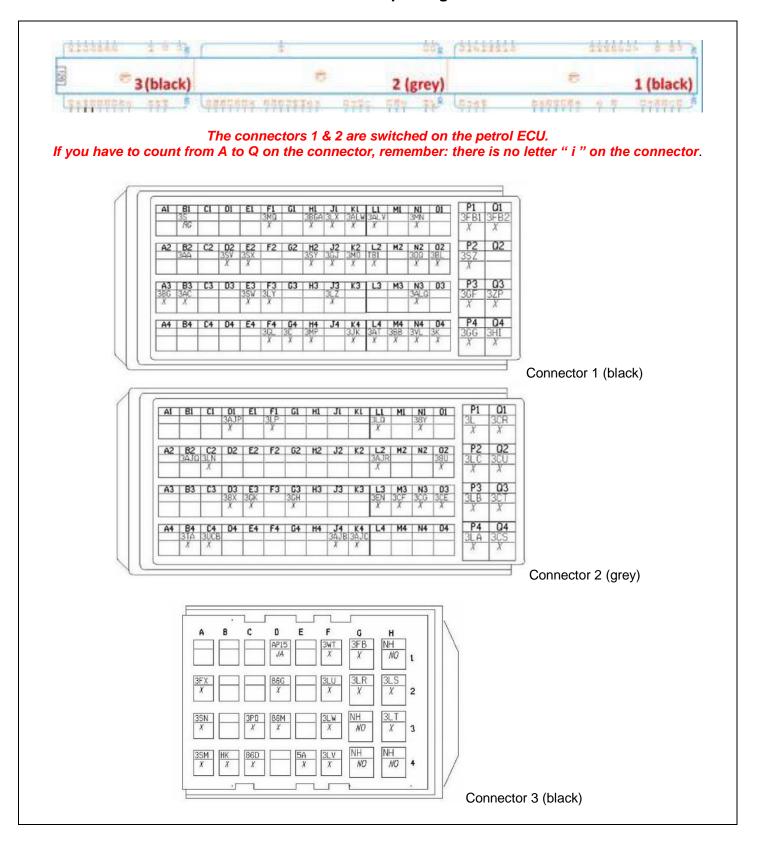




Wiring routing. Remove flap from petrol ECU cover to fit.



## **Petrol ECU pinnings**





Check and measure the wiring in case of changes in the cars wiring colours. Insulate not used wires.

Wire number / code	Wire colour	Connection
1-32 MAIN GND ecu MAIN GROUND SENSE MAIN GND pump driver MAIN GND boost pump	brown	Connect to the '-' of the battery ( -31 ) ; using ring terminals. Wire location : ground on battery
4 – 13 – 44 +12V BATT sense	red	Connect to the '+' of the battery ( +30 ); use a ring terminal.

4 – 13 – 44	red	Connect to the '+' of the battery ( +30 );
+12V BATT sense		use a ring terminal.
+12V BATT fused		Do not place the fuse in the holder before having completed
+12V BATT boost pump		the installation of the lpg system.
+12V BATT pump driver		Wire location : +Batt on battery (see picture above)

7 +12V IGNITION grey - white Make a connection to ignition + / contact + (+15). Do not place the fuse in the holder before having cor installation of the lpg system.  Wire colour : yellow  Wire location : Connector 3 petrol ECU → D1	mpleted the
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121 <u>Inside!</u>	Wake-up	Red-grey	Wire colour : pink Wire location : C21 (control ECU below dashboard, see picture)  Page 26
			Page 26





Check and measure the wiring in case of changes in the cars wiring colours. Insulate not used wires.

Wire	number / code	Wire colour	Connection
18 25	Analog 1 Simulation 1	Blue-red Green-grey	High pressure petrol sensor signal interruption Sensor side. ECU side. Wire colour : pink-black Wire location : Connector 1 petrol ECU → F3
117	Digital input 3	Yellow-black	High pressure petrol sensor 5Volt supply Wire colour : white Wire location : Connector 1 petrol ECU → J1
19	Analog 4	Blue-white	High pressure petrol sensor ground Wire colour : purple Wire location : Connector 1 petrol ECU → J3

119	Digital input 2	Yellow-grey	insulate
17	Analog 2	Blue-black	insulate
10	Simulation 2	Green-black	insulate
23	Digital Simulation	Green-red	insulate
115	Digital input 4	Yellow-red	insulate
97	Digital input 5	Yellow-orange	insulate
113	Digital input 6	Yellow-purple	insulate



# Check and measure the wiring in case of changes in the cars wiring colours. Insulate not used wires.

Wire	number / code	Wire colour	Connection
20	MAP		For measuring the inlet manifold pressure from the engine MAP sensor.
	use signal wire 20	Blue: use	Wire colour : green-black
	MAP wiring.	_Red:insulate	Wire location : Connector 2 petrol ECU → B2
Cut	off connector.	Brown:insulate	
8	RPM	Purple-white	For measuring the engine speed signal.
			Wire colour : pink-black
			Wire location : Connector 1 petrol ECU → D2
15	T-ect	Grey	For measuring the engine coolant temperature.
			Wire colour : green-red
			Wire location : Connector 1 petrol ECU → G4
6	Lambda1 WB	Orange	
			Wire colour : not connected
			Wire location : not connected
42	Lambda2 WB 10KΩ	Orange-white	
			Wire colour : not connected
			Wire location : not connected



## Check and measure the wiring in case of changes in the cars wiring colours. Insulate not used wires.

**Engine room** 

Wire	number / code	Wire colour	Connection	
3-pol	e connector		Connect the 3-pole connector to the Psys sensor positioned into the	
			Fuel Return Unit.	
35	C Ground pin A	Brown	Sensor wire pin A	
9	+5V sensor pin B	Red	Sensor wire pin B	
16	Psys pin C	Green	Sensor wire pin C	
14	T-LPG	Grey	Not used, insulate.	
2-pole	e connector Boost Pump			
106	+ Lock-off Boost	Red	Connect the 2-pole connector to the lock-off valve on the Boost Pump.	
Pump		White-yellow		
98	Ground lock-off			
2-pol	e connector FSU			
108	+ Lock-off FSU	Red	Connect the 2-pole connector to the lock-off valve on the Fuel Supply	
100	Ground lock off	Pink-yellow	Unit	
2-pol	e connector FRU			
90	+ Lock-off FRU	Red	Connect the 2-pole connector to the lock-off valve on the Fuel Return	
82	Ground lock off	Blue-yellow	Unit	
4-pol	e diagnose connector		Diagnose connector for service / diagnosis	
46	Service TxD	Grey	Connector pin 1	
65	Service RxD	Grey	Connector pin 2	
68	C ground	Brown	Connector pin 4	
Boos	Boost pump relay			
107	+ relay boost pump	Red	Pin 86 of the boost pump relay	
99	GND relay boost pump	Green-yellow	Pin 85 of the boost pump relay	
	+12V fused BATT	Red	Pin 30 of the boost pump relay	
	+12V Boost pump	Red	Pin 87 of the boost pump relay	

#### **Driver room**

3-pol 66 3 49	e micro connector Ground fuel switch +12V fuel switch LIN fuel switch	Brown Red yellow	Connect the 3-pole connector to the Prins fuel selection switch.		
51	CAN-High	Blue-yellow	EOBD connector pin 6		
Insia	<u>Inside!</u>				
70	CAN-Low	Blue	EOBD connector pin 14		
Insia	l <u>e!</u>				



Check and measure the wiring in case of changes in the cars wiring colours.

Insulate not used wires.

Lpg tank housing

Lpg tank nousing			
Wire number / code	Wire colour	our Connection	
3-pole tank level connector		Connect the 3-pole connector to the tank level sensor.	
40 Ground tank gauge Brown		Connector pin 1	
12 Tank level in	Blue	Connector pin 2	
11 + tank level supply	Red	Connector pin 3	
2-pole connector tank lock-off	Green-yellow	Pump driver to lock-off power	
	Brown	Pump driver to lock-off ground	
2-pole connector tank pump	Red 2.5mm <sup>2</sup>	Pump driver power	
	Brown 2.5mm <sup>2</sup>	Pump driver ground	
2-pole connector	Grey	Pump driver diagnose	
steering/diagnose	Green	Pump driver control	
3-pole fusite	Red	1. Pump power	
	Brown	2. Pump ground	
		3. not used	
Wiring tank relay			
2 + tank relay	Red	Pin 86 of the tank relay	

+12V BATT fused Re	Red Pin 86 of the tank relay Pin 85 of the tank relay Pin 30 of the tank relay Pin 30 of the tank relay Pin 87 of the tank relay	
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#### Checklist after installation

1. Install the system fuses.

Turn on ignition.

Connect the Prins interface wire and run the Prins diagnosis program.

When working on the car, beware of moving and rotating parts in the engine compartment (even when the engine is not running!!).

- 2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.
- 3. Check whether the program in the AFC matches with the car ( dedicated engine set ): See "Identification" in the diagnosis program.
- 4. Check all components and connections for any LPG leakage, use a LPG leak detector device or a fluid detection like soap. Also check for petrol leakage. Make sure the solenoid valves are in open position. No evidence of leakage is permitted. Caution for moving and rotating parts in the engine compartment!
- 5. Use the diagnosis software to check again all input and output signals.
- Check the system for error codes and solve these, if required.
   Check the petrol MMS for EOBD error codes.
   Place the protection connector back on the diagnose connector.
- 7. Make a test drive and check the cars drivability on LPG and petrol.

