



Prins

A WESTPORT COMPANY



installation manual Engine Kit part 2/2



MANUFACTURER	Ford
TYPE	Transit Connect
ENGINE DISPLACEMENT	999
NUMBER OF VALVES	12
ENGINE CODE / NUMBER	M2GA
VEHICLE CATEGORIES	M
TRANSMISSION	M
VERSION	AFC-2.1
PETROL ECU MANUFACTURER / CODE	-
HIGH PRESSURE PETROL PUMP	Bosch HDP-5-PE BM5G 0261.520.(076)(077)(139)(140)
HIGH PRESSURE PETROL INJECTOR	Bosch HDEV-5-1LE 0261.500.(155)(156)
MODEL YEAR:	9-2013
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000009 / DLM-LPG 02
LOCATION R115 SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	347/070049/A
MANUAL NUMBER	076/0705600
DATE	2015-08-26
	Version 8-12-2014 D

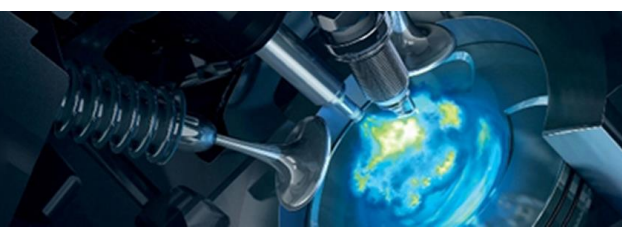


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FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax-2.0 system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always disconnect the battery when installing / servicing the LPG system. Make sure the ignition key is outside the car.
Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on the petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

Solder and insulate all electrical connections.

The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire.

The wire harness is not model specific, therefore it may be necessary to adjust the length of the wires.

Ensure maximum care is taken when connecting wiring.

Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for LPG leakage; use a LPG leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG installation or a dangerous situation.
- For maintenance instructions see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Register (warranty card) the system on the Prins warranty portal .

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (ø 20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)

Tightening moments

	Nm	Spanner mm
M 4 x 0,7	3.3	7
M 5 x 0,8	6.5	8
M 6 x 1,0	11.3	10
M 7 x 1,0	14.5	11
M 8 x 1	24.5	13
M 8 x 1,25	27.3	13
M 10 x 1	52	15-16-17
M 10 x 1,5	54	15-16-17
(filtered) Banjo bolt	10	14
Supply line connection	15	13
Fuel module Allen bolts	20	7
Filler hose connection	50	22
Boost pump clamp	7	10
High pressure petrol fuel line	24-35	17

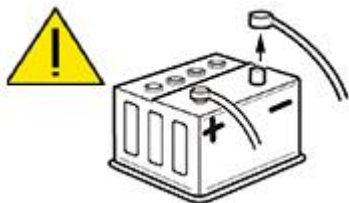
EXPLANATION OF SYMBOLS :



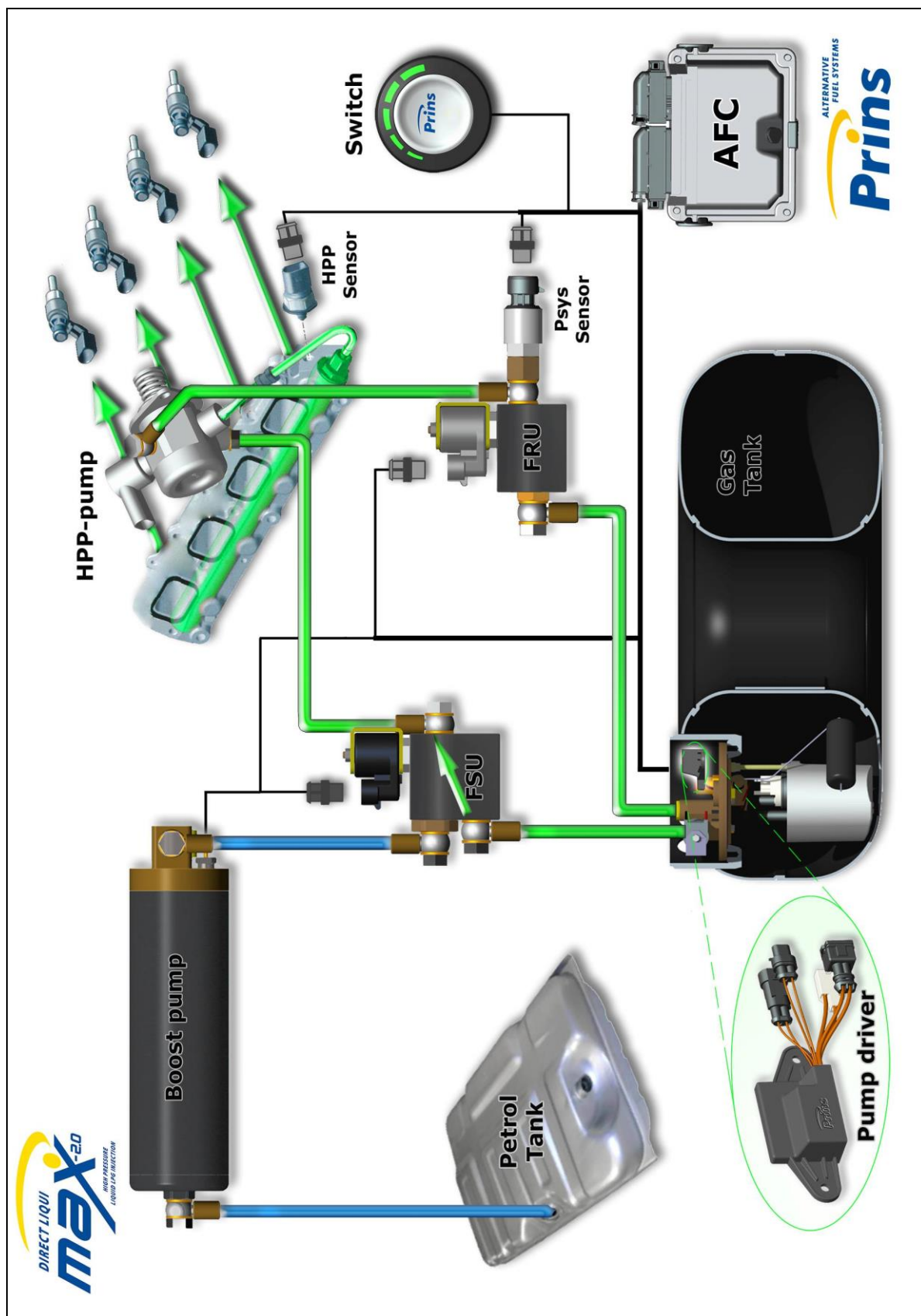
= IMPORTANT, CAUTION



= WEAR SAFETY GOGGLES

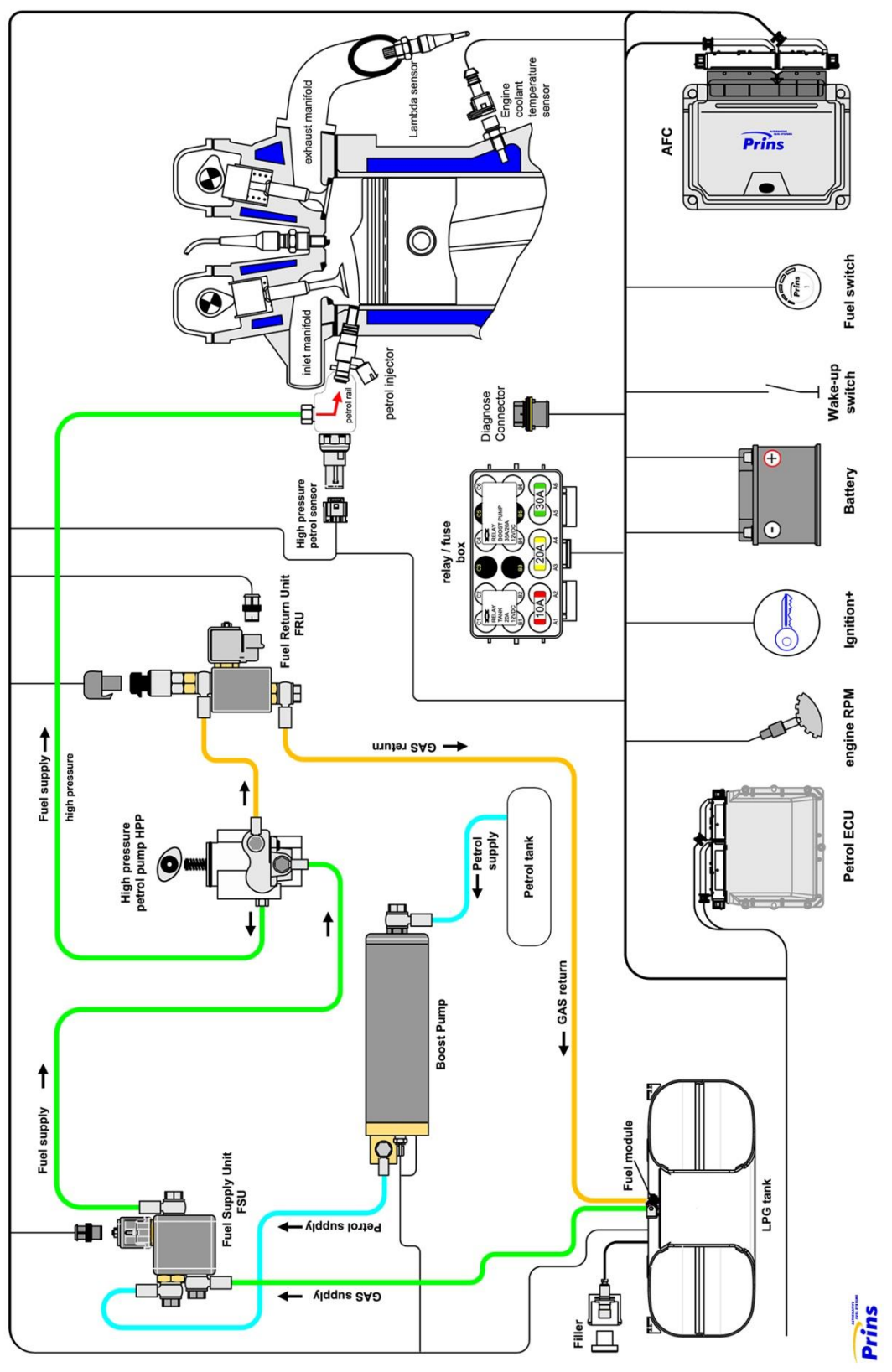


Direct LiquiMax-2.0, AFC-2.1



Direct LiquiMax-2.0 diagram, AFC-2.1

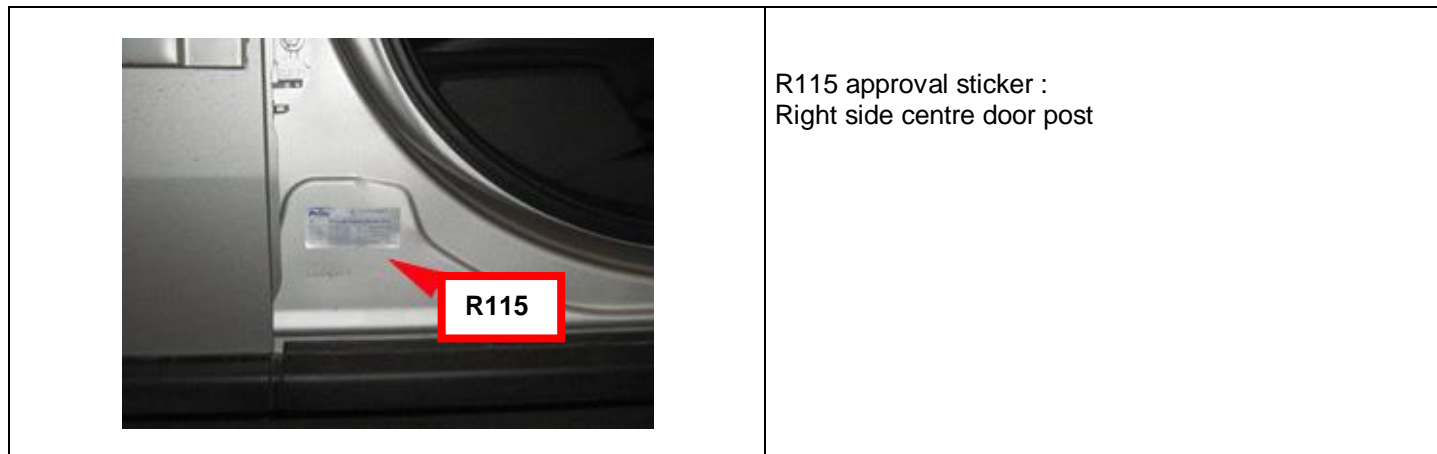
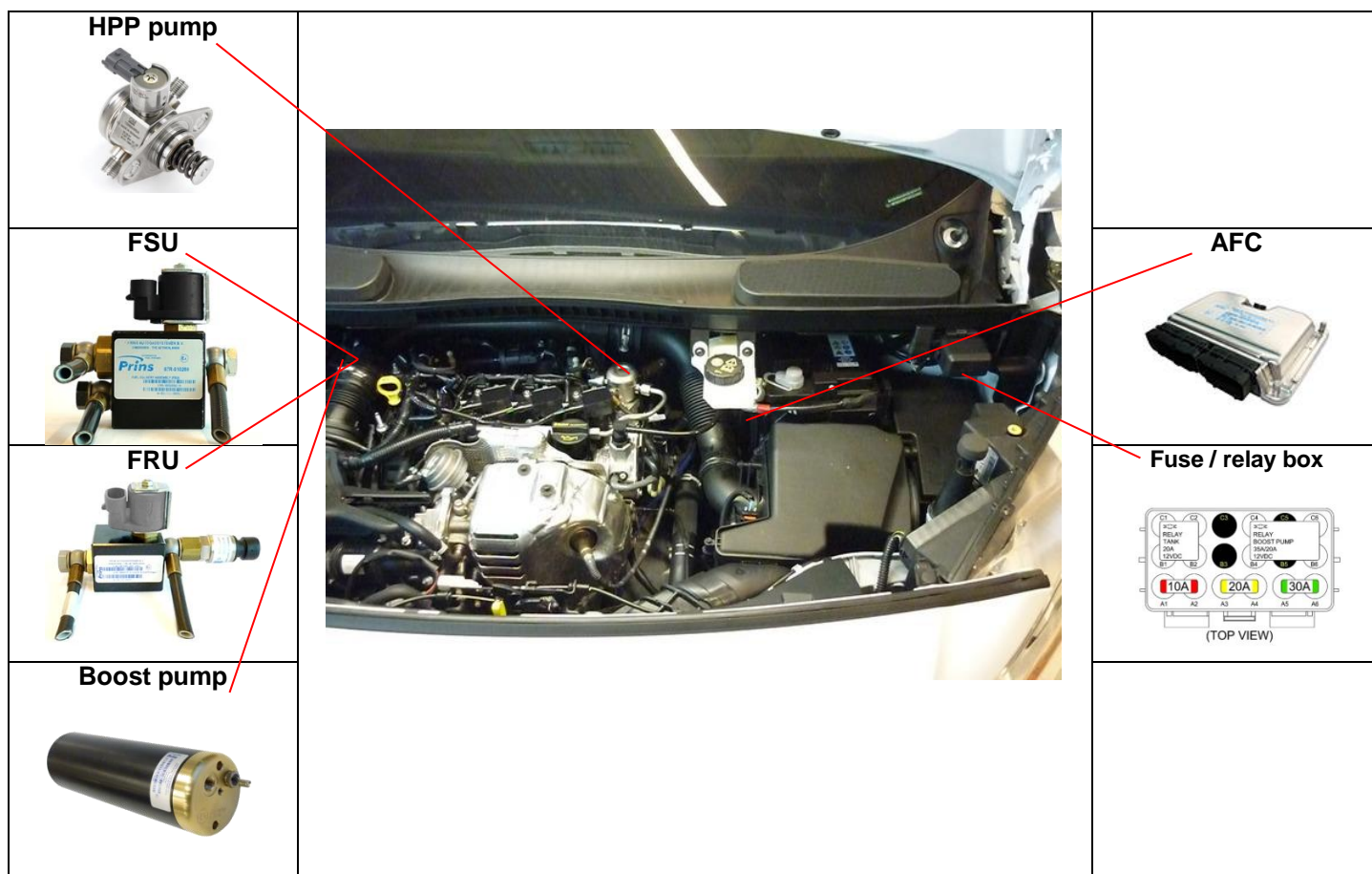
overview Direct LiquiMax-2.1



Direct LiquiMax parts / approval numbers

 <p>1st generation</p>  <p>2nd generation</p>	 <p>1st generation</p>  <p>2nd generation</p>
<p>Fuel Supply Unit : E4-67R-010269</p>	<p>Fuel Return Unit : E4-67R-010270 Pressure Sensor : E4-67R-010051</p>
	
<p>Boost pump</p>	<p>High Pressure Pump : E4-67R-010266 High Pressure Rail : E4-67R-010267 High Pressure Injectors : E4-67R-010309</p>
	 <p>XD-3 LPG</p>  <p>XD-4 LPG</p>
<p>Prins AFC: E4-67R-010098 E4-10R-030507</p>	<p>Fuel lines series XD : E4-67R-010247 XD3 E4-67R-010247 XD4</p>

DLM component location overview



Removal of the Bosch High Pressure Petrol Pump

REMOVAL

WARNING

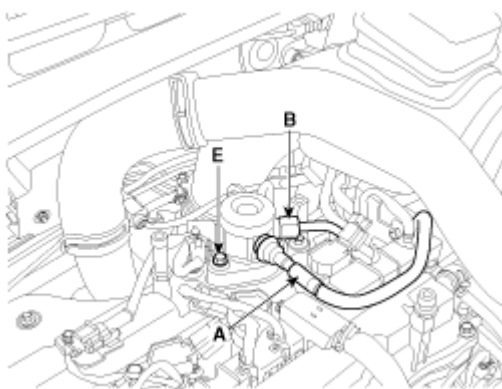
In case of removing the high pressure fuel pump, high pressure fuel pipe, delivery pipe, there may be injury caused by leakage of the high pressure fuel.

Don't do any repair work right after engine stops (HOT engine).

- Turn the ignition switch OFF and disconnect the battery negative (-) cable.
- Wear safety goggles.
- Disconnect the fuel pressure regulator valve connector
- Disconnect the High Pressure fuel feed pipe (B)
- Remove the Low Pressure fuel pipe / hose (A).
- Remove the installation bolts (E), and then remove the high pressure fuel pump from the cylinder head assembly.

CAUTION

Unscrew in turn the two bolts in small steps (0.5 turns). In case of fully unscrewing one of the two bolts with the other bolt installed, the housing surface of the cylinder head may break because of tension of the pump spring.



CAREFULLY store the removed petrol pump. Make sure no pollution can come into the pump.

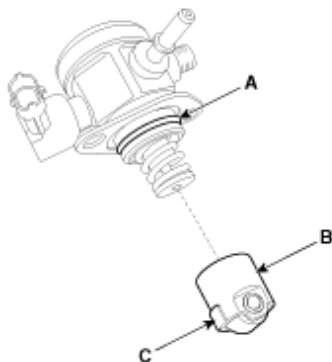
Installation of the Bosch High Pressure Petrol Pump

INSTALLATION

Before installing the high pressure fuel pump, position the roller tappet (**B&C**) in the lowest position by rotating the crankshaft. Otherwise the installation bolts may be broken because of tension of the pump spring.

Apply engine oil to the O-ring (**A**) of the high pressure fuel pump, the roller tappet (**B**), and the protrusion (**C**). (roller tappet, only if removed from cylinder head)

Also apply engine oil to the groove on the location where the protrusion (**C**) is installed.



Installation bolts:

When tightening the installation bolts of the high pressure fuel pump, tighten and turn the bolts in small step (0.5 turns) after tightening them with hand-screwed torque.

High pressure petrol pump installation bolt: 12.8 ~ 14.7 N.m

Petrol pipe:

First hand-tighten the nut(s) fully until they are not fastened any more in order to have them inserted in place and then completely tighten to the specified torque using a torque wrench.

If not tightening the bolts or nuts in a straight line with the mating bolt holes or fittings, it may cause a fuel leak due to broken threads.

High pressure petrol pipe installation nut: 26.5 ~ 32.4 N.m

Installation is reverse of removal.

High pressure pump installation



Remove air-filter, ignition coil cil.3,
Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)



Remove the ignition coil 3th cylinder.



High pressure petrol pump installation



Replace the original high pressure petrol pump for the adapted high pressure petrol pump.
(Follow the workshop manual of the car)

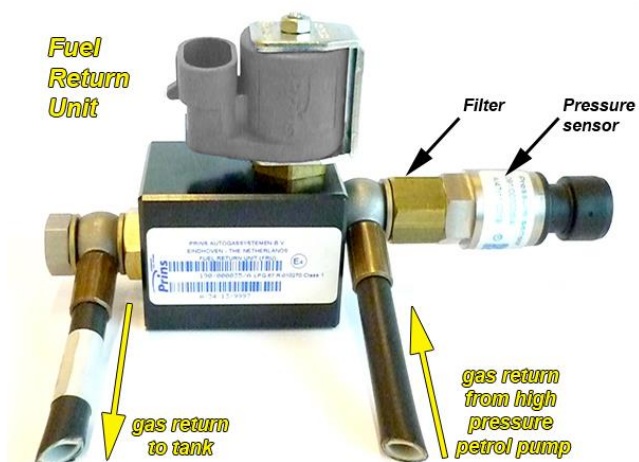
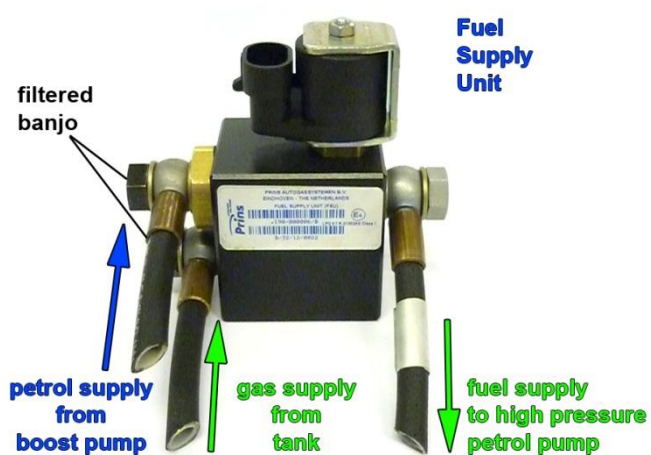
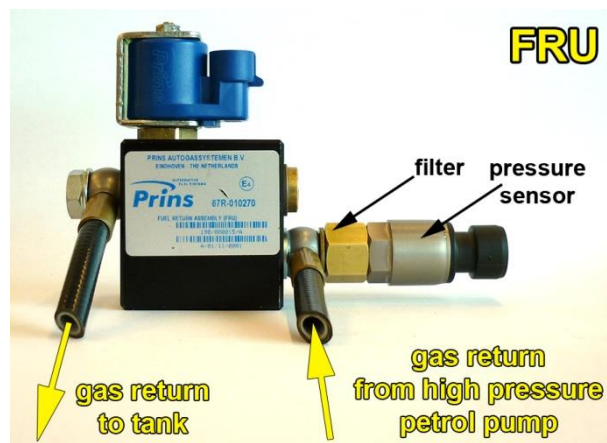
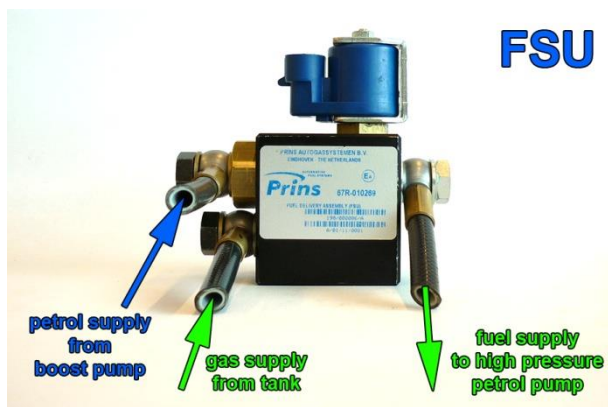


Remove original pump and install the supplied one.



Remove ignition coil before installing return hose.

Fuel Supply Unit / Fuel Return Unit

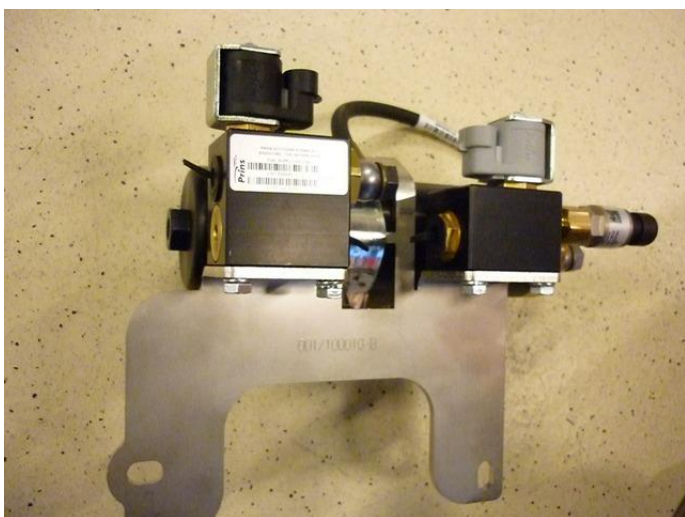
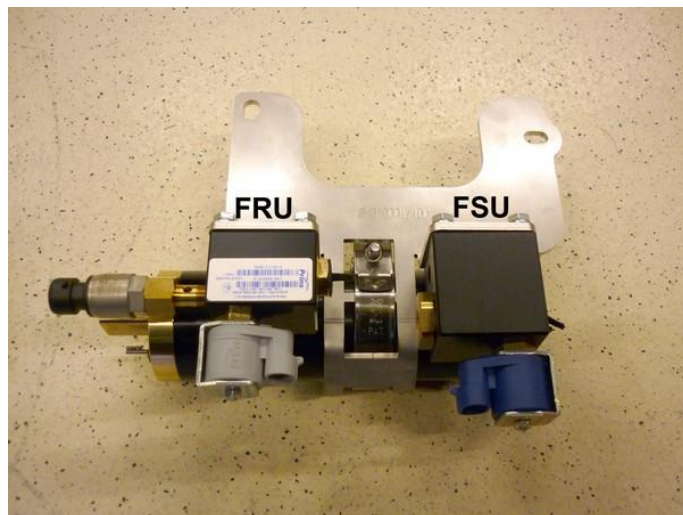


Black filtered banjo will only be used on inlet connections !

Filter inside sensor banjo



Boost pump / FRU / FSU bracket



Boost pump / FRU / FSU bracket

Remove battery, engine cover, air-filter, wiper box, left wiper motor (driver side)



Remove fabric. One side M8 washer plates.

Boost pump / FRU / FSU bracket

Connect tank supply and return.

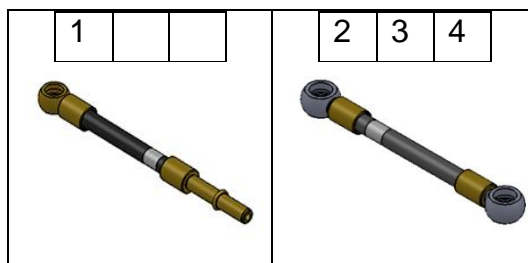


Boost pump supply connection

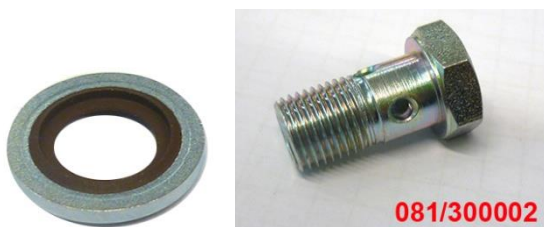


LPG / petrol fuel lines

	Hose	from	to	Length (cm)
1	XD4	Adapter original petrol hose	Petrol boost pump	45cm
2	XD3	Fuel supply unit	High pressure petrol pump	25cm
3	XD3	Petrol boost pump	Fuel supply unit	60cm
4	XD3	Fuel return unit	High pressure petrol pump	90cm



Install the fuel line using two bonded seal washers and banjo bolt :



Filtered banjo: (FSU supply inlets / boost pump inlet / HPP pump inlet : black filtered banjo) :



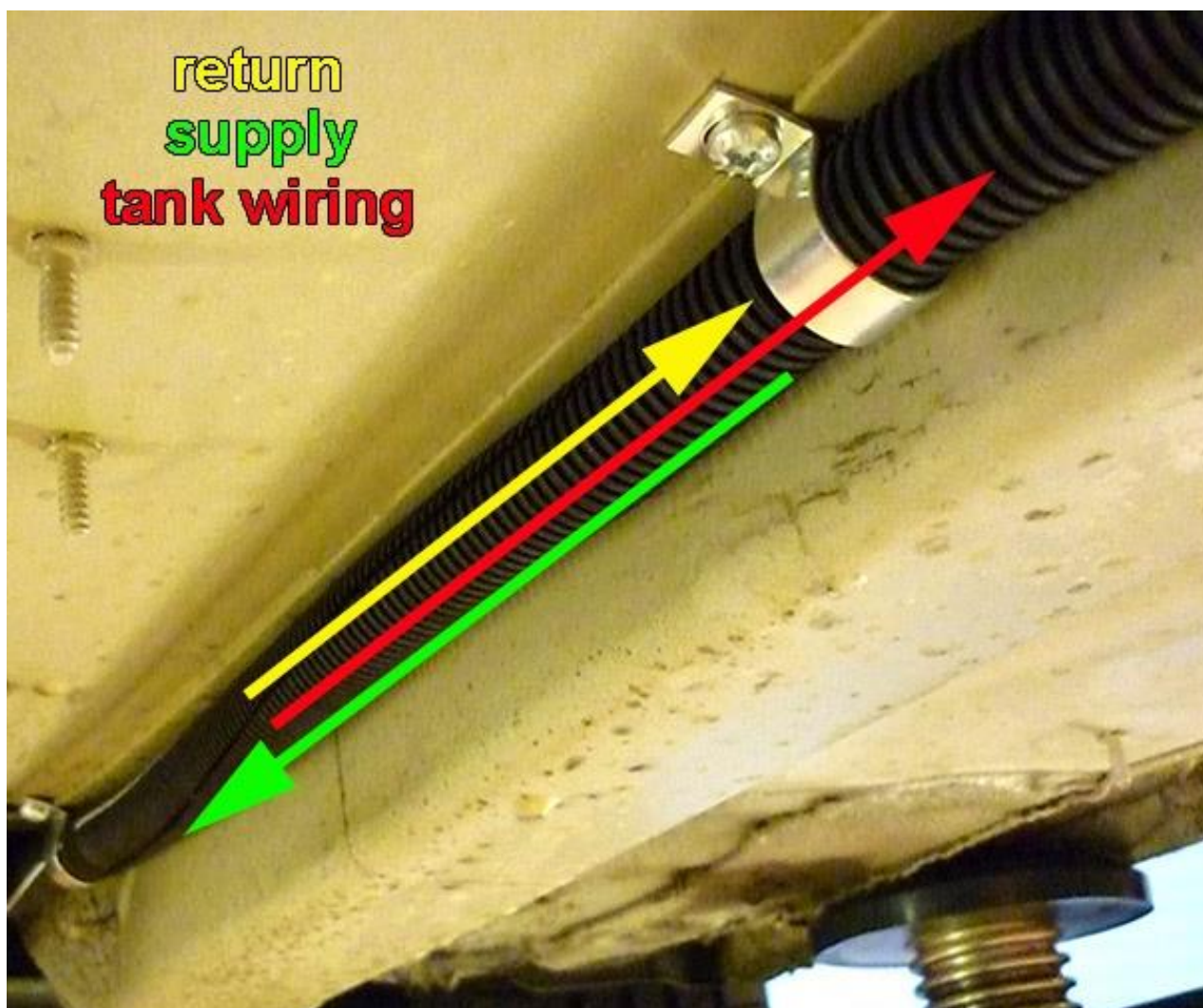
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Hose routing high petrol pressure pump



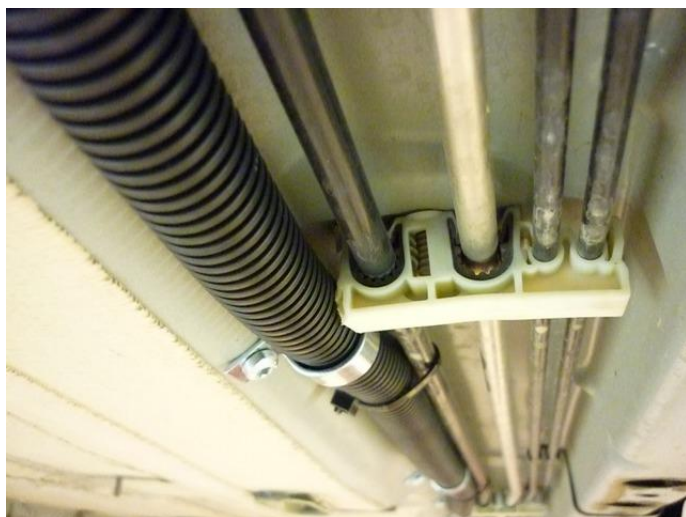
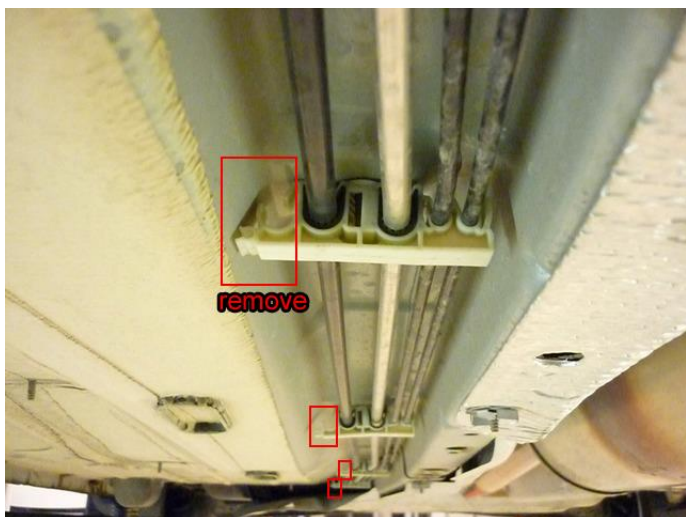
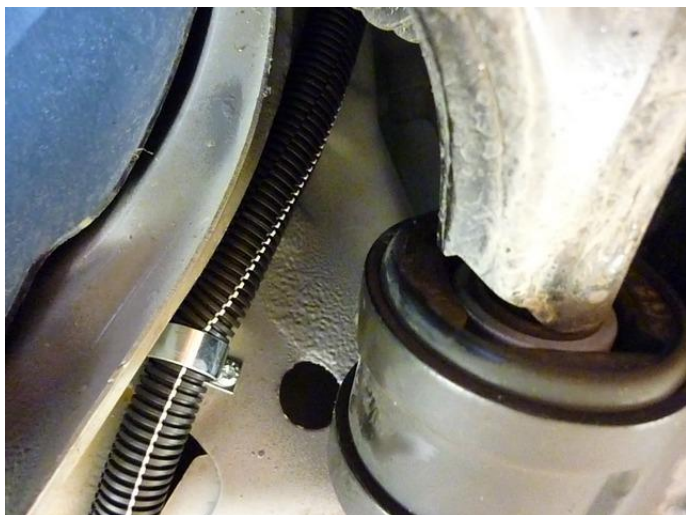
Supply hose – Return hose – Tank wiring

Protect the supply- and return hose together with tank-wiring using the Ø16 split tube. Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.

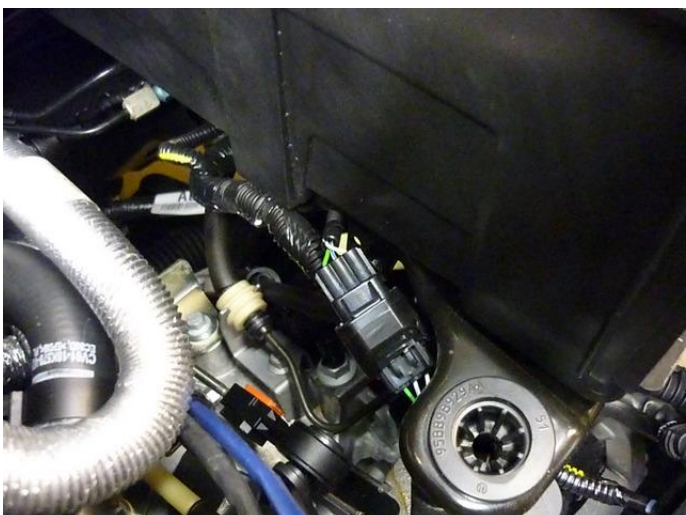
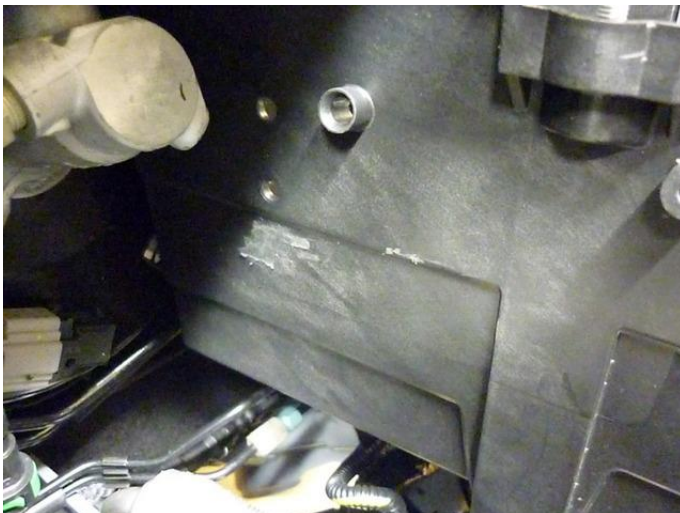


Demo photo

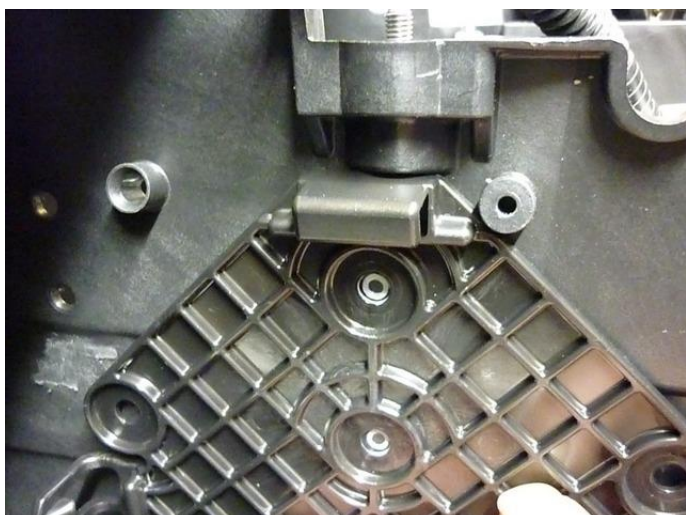
Hose routing



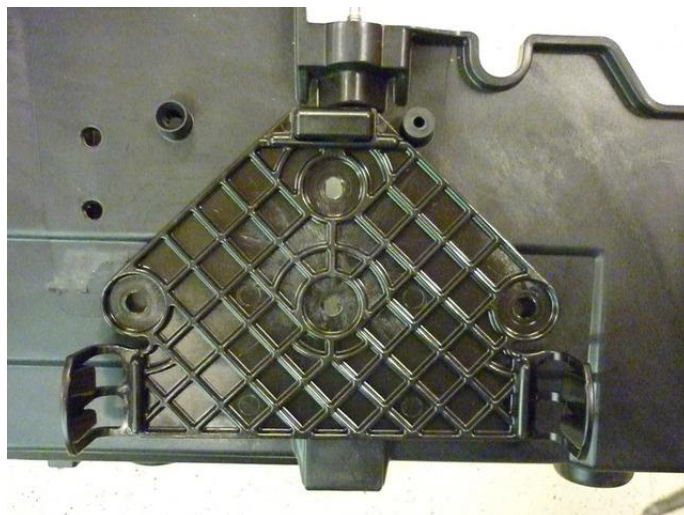
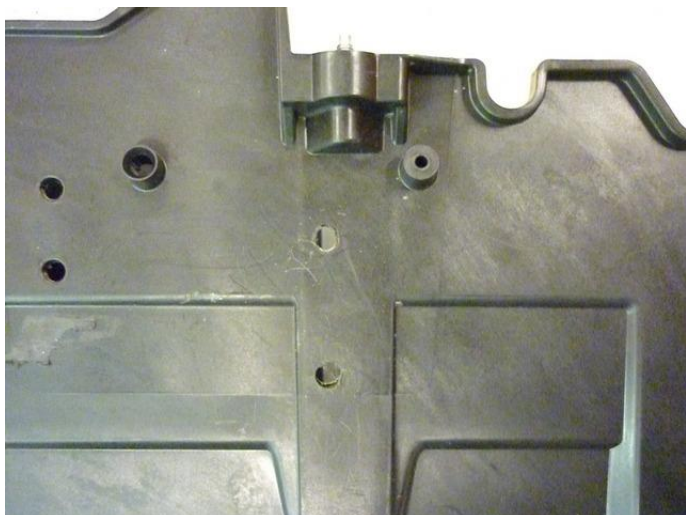
Mounting the AFC with Start-Stop battery (large)



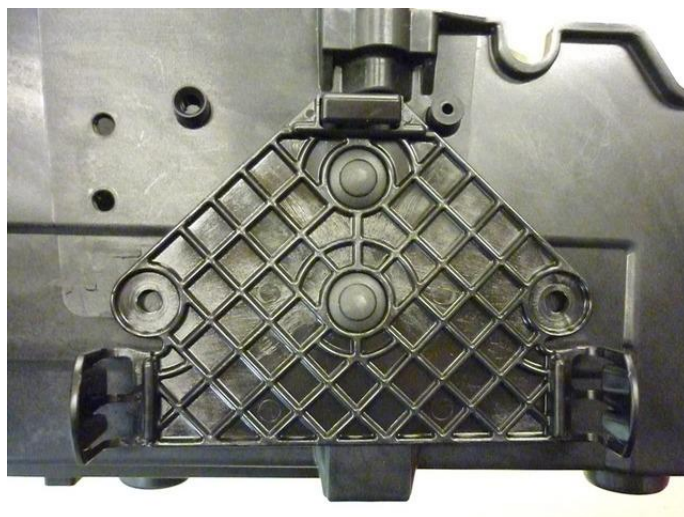
Replace connector, under battery box.



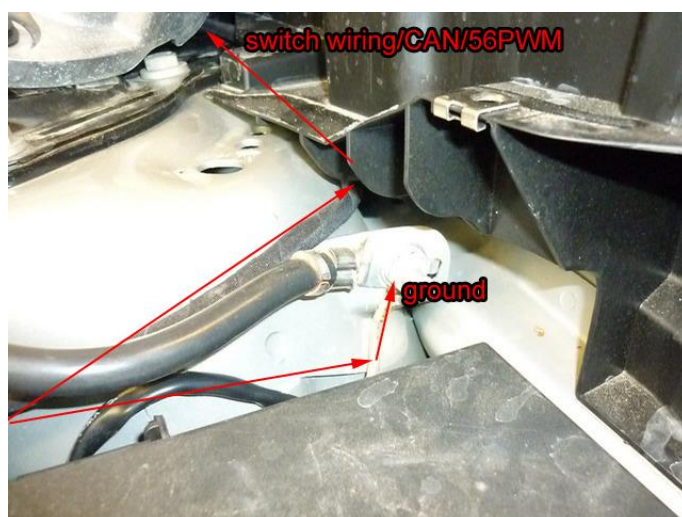
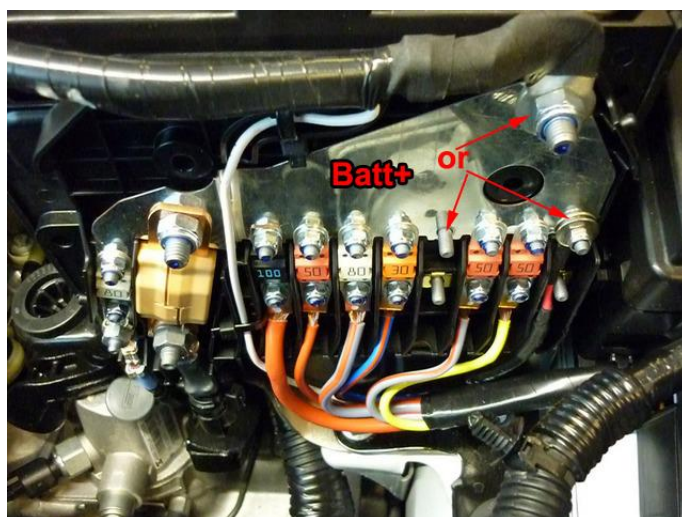
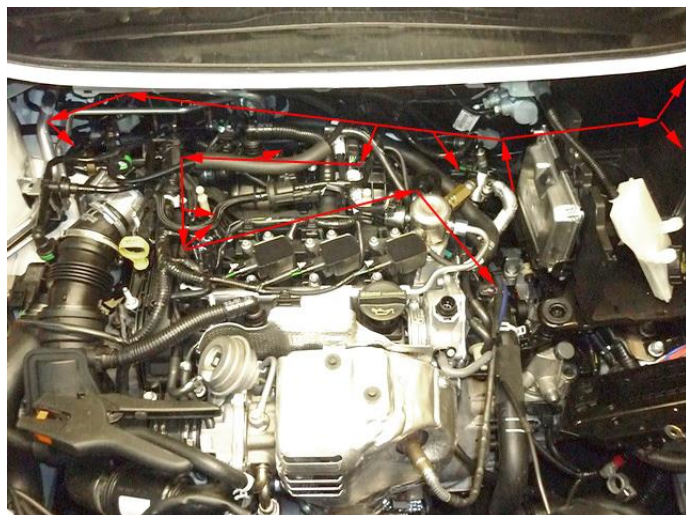
Mounting the AFC with Start-Stop battery (large)



Drill Ø8mm

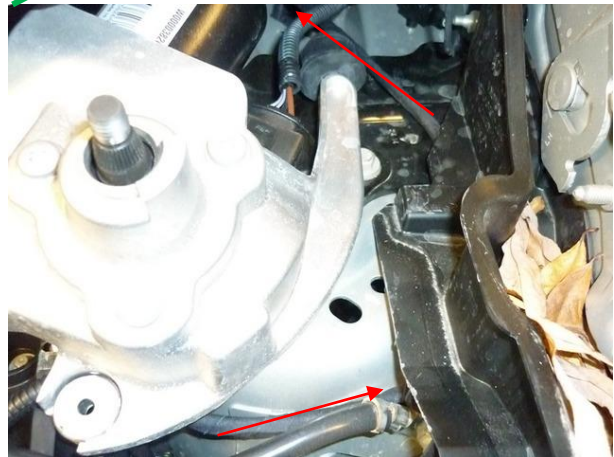
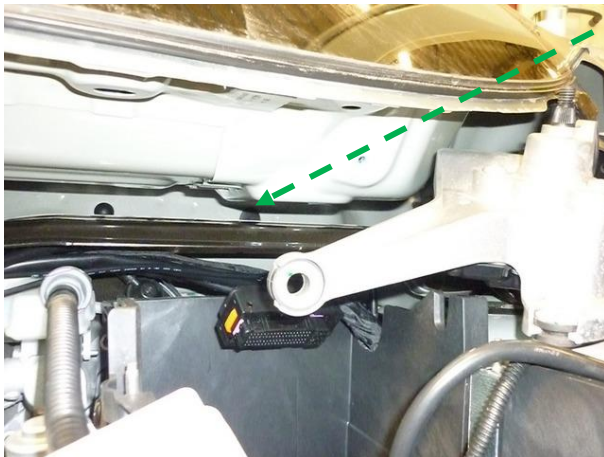
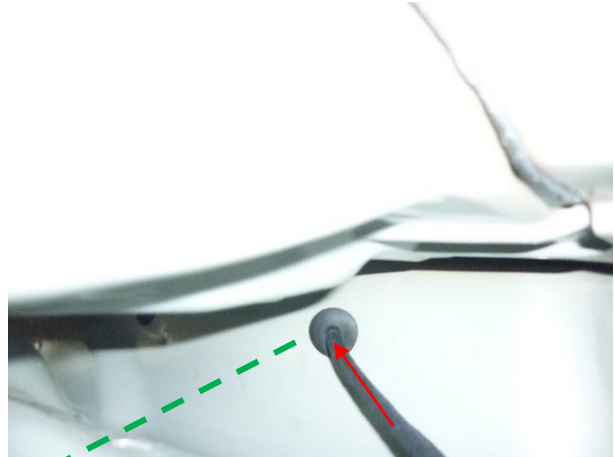


Wiring AFC-2.1



Switch wiring

Remove left wiper motor.
Drill a hole and pull wiring through using a grommet.
ALSO wire 56, DI2, yellow-green, PWM signal



wiring inside, behind isolation

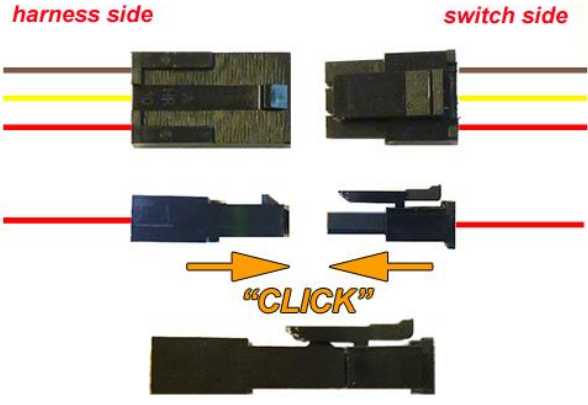
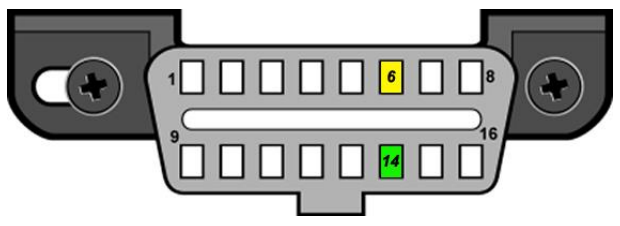
Mounting the fuse / relay box



Electrical connections

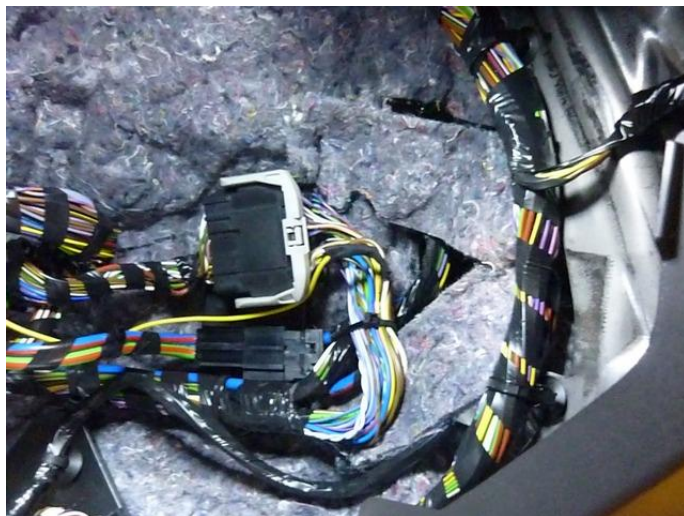
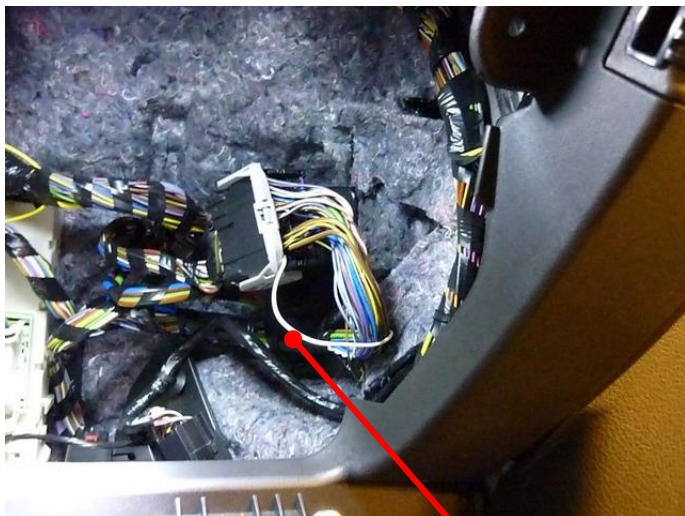
Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Driver room

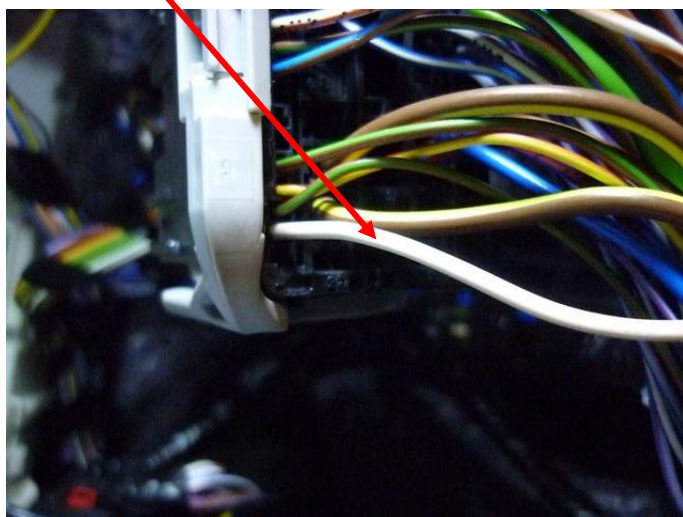
Wire number / code	Wire colour	Connection
3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	Brown-black Red-white Yellow	Connect the 3-pole connector to the Prins fuel selection switch.
		
51 CAN-High	Yellow	EOBD connector pin 6
70 CAN-Low	Green	EOBD connector pin 14
		
56 DI 2	Yellow-green	Digital Input 2, OEM petrol pump driver, PWM IN Wire colour : white Wire location : behind glove compartment

PWM Signal

Remove glove compartment.

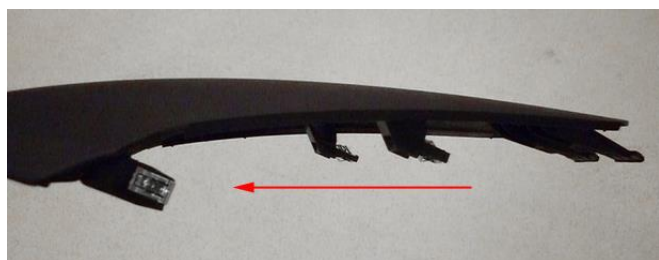


Extend the yellow-green wire to connect to the WHITE wire:





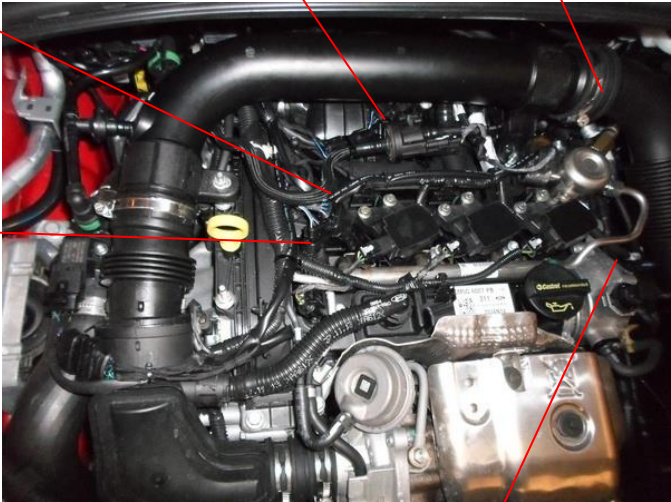



56	DI 2	Yellow-green	Digital Input 2, OEM petrol pump driver, PWM IN Wire colour : white Wire location : behind glove compartment
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Switch



Electrical location connectors

Camshaft 	MAP sensor 	LOW pressure sensor 
HPP petrol sensor 		
	T-ect sensor 	

Electrical connections

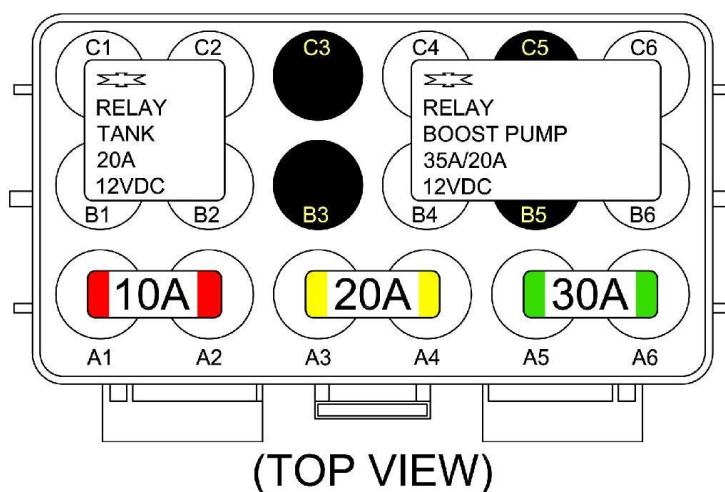
Insulate not used wires.

Wire number / code		Wire colour	Connection
19	AD 4	Blue	<i>Insulate</i>
20	AD 3	Blue-pink	<i>Insulate</i>
21	AD 9	Blue-purple	<i>Insulate</i>
22	LSS 1	Purple-white	<i>Insulate</i>
23	LSS 2	Purple-green	<i>Insulate</i>
40	Wake Up	Grey-red	<i>Insulate</i>
42	Digital out pull up 2	Red-purple	<i>Insulate</i>
58	+12V switched	Red-white	<i>Insulate</i>
60	DI 3	Yellow-pink	<i>Insulate</i>
61	DI 4	Yellow-blue	<i>Insulate</i>
74	DAC 3	Green-pink	<i>Insulate</i>

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

1-32 MAIN GND ecu MAIN GROUND SENSE	Brown	Connect to the '-' of the battery (-31) ; use a ring terminal. Wire location : front battery.
4 – 13 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	Red	Connect to the '+' of the battery (+30) ; use a ring terminal. Do not place the fuses before having completed the installation of the lpg system. Wire location : right suspension.



Electrical connections

**Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.**

Wire number / code	Wire colour	Connection
36&25		<i>High pressure petrol sensor signal interruption</i> Wire colour :Blue /brown Wire location : Connector High pressure petrol sensor, Pin 2
36 AD 6	Blue-brown	Sensor side
25 DAC 1	Green-white	Petrol ecu side
63 Ground Shift	Blue-orange	<i>High pressure petrol sensor ground</i> Wire colour :Blue/green Wire location : Connector High pressure petrol sensor, Pin 1
7 +12V IGNITION	Grey - white	<i>Make a connection to +ignition / contact+ (+15).</i> Do not place the fuses in the holder before having completed the installation of the lpg system. Wire colour : Grey Wire location :Connector High pressure petrol sensor, Pin 3
18 AD 1	Blue-white	<i>Analog in (sensor side) MAP sensor in</i> Wire colour :Yellow Wire location : 3pole connector MAP sensor, Pin 3
8 RPM engine speed	Purple-white	<i>For measuring the engine speed signal.</i> Wire colour : Purple Wire location : 3pole connector Camshaft sensor Pin 2
15 T-ect	Grey	<i>For measuring the engine coolant temperature.</i> Wire colour : Yellow Wire location :T-ect sensor 2pole connector Pin 1
17&10		Low pressure petrol sensor signal interruption
17 AD2	Blue-green	Sensor side
10 DAC 2	Green	ECU side.
		Wire colour :Blue-brown. Wire location : Low petrol pressure line, left side in petrol line, Pin 1

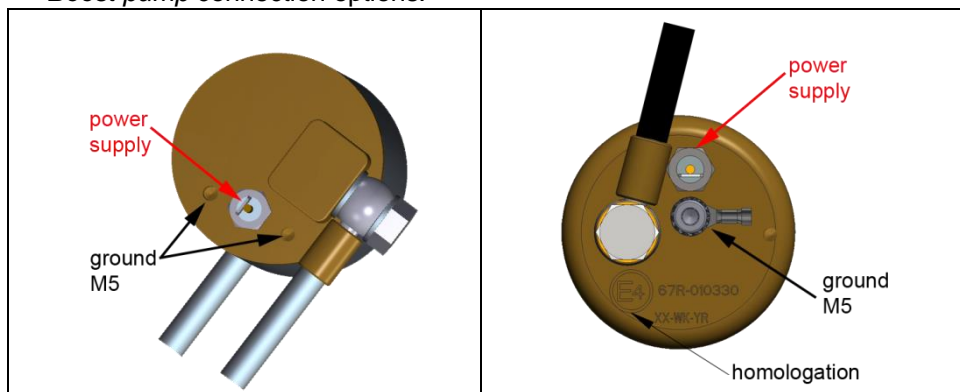
Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Engine room

Wire number / code	Wire colour	Connection
<i>3-pole connector</i>		
35 Ground Psys pin A 9 +5V sensor pin B 16 Psys pin C	Brown Red-blue Green	Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit. Sensor wire pin A Sensor wire pin B Sensor wire pin C
<i>2-pole connector FSU, black</i>		
24 + Lock-off FSU 31 C Ground	Yellow-green Brown-black	Connect the 2-pole connector to the lock-off valve of the Fuel Supply Unit
<i>2-pole connector FRU, grey</i>		
43 + Lock-off FRU 34 C Ground	Red-white Brown-black	Connect the 2-pole connector to the lock-off valve of the Fuel Return Unit
<i>4-pole diagnose connector</i>		
46 Service TxD 65 Service RxD 68 C Ground	Grey Grey Brown-black	Diagnose connector for service / diagnosis Connector pin 1 Connector pin 2 Connector pin 4
<i>Boost pump relay</i>		
2 + relay boost pump 26 Ground BP relay +12V fused BATT +12V Boost pump	Red-white Purple-blue Red 2.5mm2 Red 2.5mm2	Pin 86 of the boost pump relay C4 Pin 85 of the boost pump relay B6 Pin 30 of the boost pump relay C6-A5 Pin 87 of the boost pump relay B4
<i>Wiring tank pump driver relay</i>		
57 + driver relay 73 LSS 4 tank relay +12V BATT fused +12V driver	Red-white Purple-blue Red 2.5mm2 Red 2.5mm2	Pin 86 of the driver relay C1 Pin 85 of the driver relay B2 Pin 30 of the driver relay C2-A4 Pin 87 of the driver relay B1

Boost pump connection options:

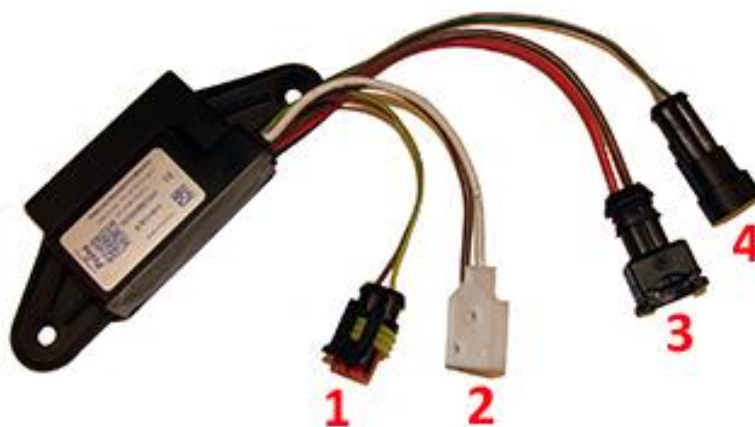


Electrical connections

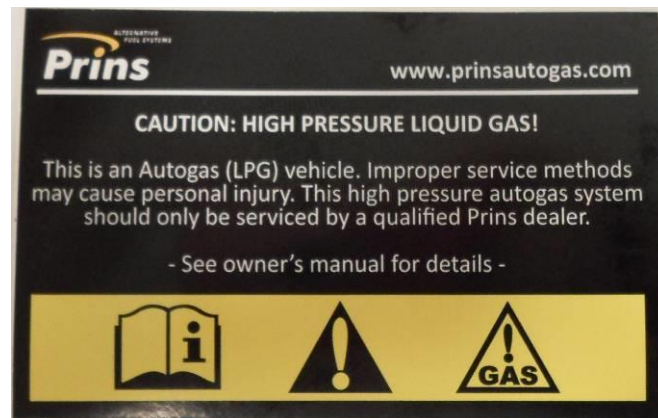
Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	Wire colour	Connection
3-pole tank level connector 33 Ground tank gauge 12 Tank level in 11 + tank level supply	Brown-black Blue Red-blue	Connect the 3-pole connector to the tank level sensor.
2-pole driver connector 71 LSS 3 PWM driver 64 AD 5 driver diagnose	Purple-pink Blue-grey	Connect the 2-pole connector to the pump driver (4).
1. 2-pole connector tank lock-off	Green-yellow Brown	From tank pump driver From tank pump driver
2. 3-pole connector tank pump	Red 2.5mm ² Brown 2.5mm ²	From tank pump driver From tank pump driver
3. 2-pole connector power driver	Red 2.5mm ² Brown 2.5mm ²	From tank pump relay 87 From main ground
4. 2-pole connector driver	Green Grey	From AFC pin 71 pwm From AFC pin 64 diagnose



Prins safety stickers



Install square sticker in side under bonnet.

LPG TANK



Checklist after installation

1. Install the system fuses.
Turn on ignition.
Connect the Prins interface wire and run the Prins diagnosis program.
When working on the car, beware of moving and rotating parts in the engine compartment (even when the engine is not running !!).
2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.
3. Check whether the program in the AFC matches with the car (dedicated engine set):
See "Identification" in the diagnosis program.
4. Check all components and connections for any LPG leakage, use a LPG leak detector device or a fluid detection like soap. Also check for petrol leakage.
Check all made connections and XD-hose crimps for petrol / LPG leakage.
Make sure the solenoid valves are in open position.
No evidence of leakage is permitted.
Caution for moving and rotating parts in the engine compartment !
5. Use the diagnosis software to check again all input and output signals.
6. Check the system for error codes and solve these, if required.
Check the petrol MMS for EOBD error codes.
Place the protection connector back on the diagnose connector.
7. Make a test drive and check the cars drivability on LPG and petrol.