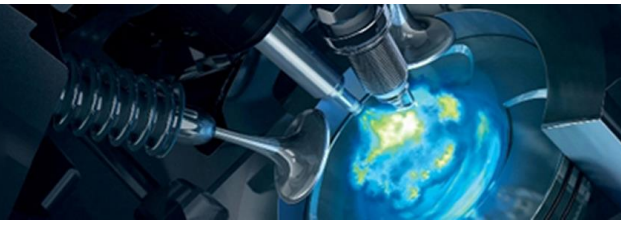
Prins

A WESTPORT COMPANY

installation manual
Engine Kit
part 2/2

DIRECT LIQUI max-2.0 HIGH PRESSURE LIQUID LPG INJECTION

MANUFACTURER	CHEVROLET
TYPE	CAMARO
ENGINE DISPLACEMENT	3600
NUMBER OF VALVES	24V
ENGINE CODE / NUMBER	LLT
VEHICLE CATEGORIES	M
TRANSMISSION	MT
VERSION	**AFC-2.1**
PETROL ECU MANUFACTURER / CODE	BOSCH Motronic 0261.S06.080
HIGH PRESSURE PETROL POMP	Bosch HDP-5-PE 0261.520.(036)/(114)/(115)
HIGH PRESSURE PETROL INJECTOR	Bosch HDEV-5-1 0261.500.(028)/(056)/(049)/(022)
MODEL YEAR:	2011
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000012 / DLM-LPG 05
LOCATION R115 SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	076/3301500
MANUAL NUMBER	333/070009/A
DATE	2015-8-7
	Version 8-12-2014 D



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FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax-2.0 system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always **disconnect the battery when installing / servicing** the LPG system. Make sure the ignition key is outside the car. Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on the petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

  Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire.
  The wire harness is not model specific, therefore is it may be necessary to adjust the length of the wires.
  Ensure maximum care is taken when connecting wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the debris has been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for LPG leakage; use a gas leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG installation or a dangerous situation.
- For maintenance instructions see owners manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

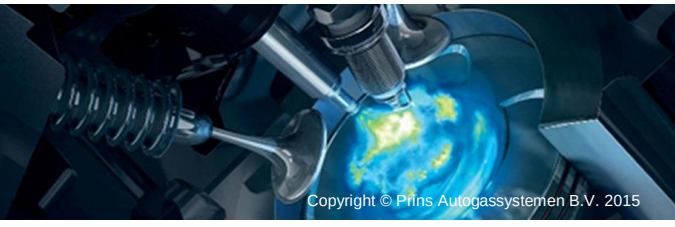
Register the system (with warranty card) on the Prins warranty portal within 14 days after installation.

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (Ø20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)

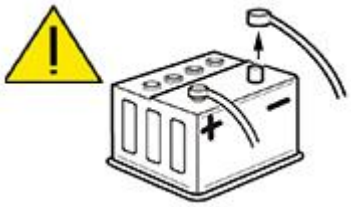


Tightening moments

		Nm	Spanner mm
M 4 x 0,7		3.3	7
M 5 x 0,8		6.5	8
M 6 x 1,0		11.3	10
M 7 x 1,0		14.5	11
M 8 x 1		24.5	13
M 8 x 1,25		27.3	13
M 10 x 1		52	15-16-17
M 10 x 1,5		54	15-16-17
(filtered) Banjo bolt		10	14
Supply line connection		15	13
Fuel module Allen bolts		20	7
Filler hose connection		50	22
Boost pump clamp		7	10
High pressure petrol fuel line		24-35	17

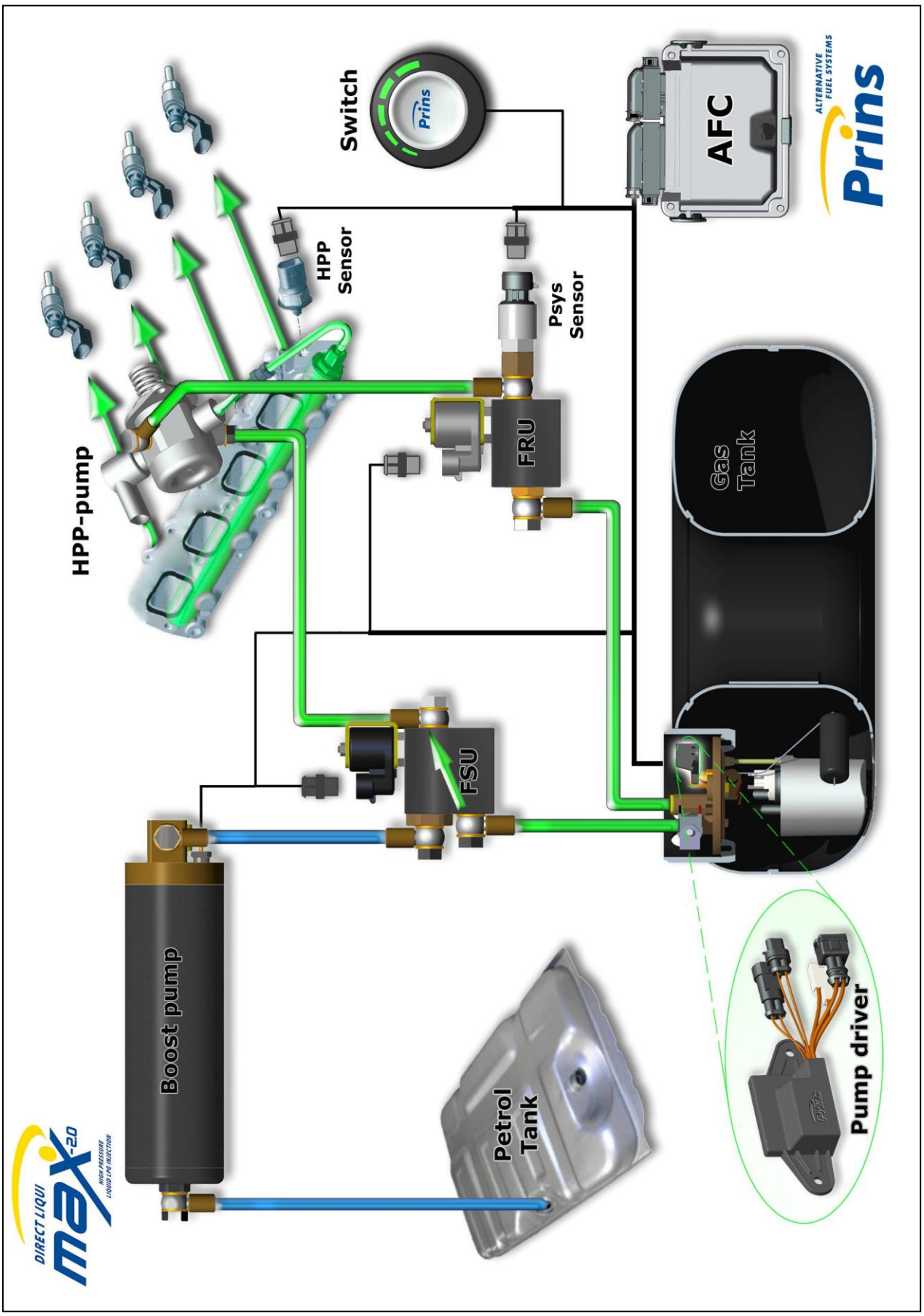
EXPLANATION OF SYMBOLS :

= IMPORTANT, CAUTION

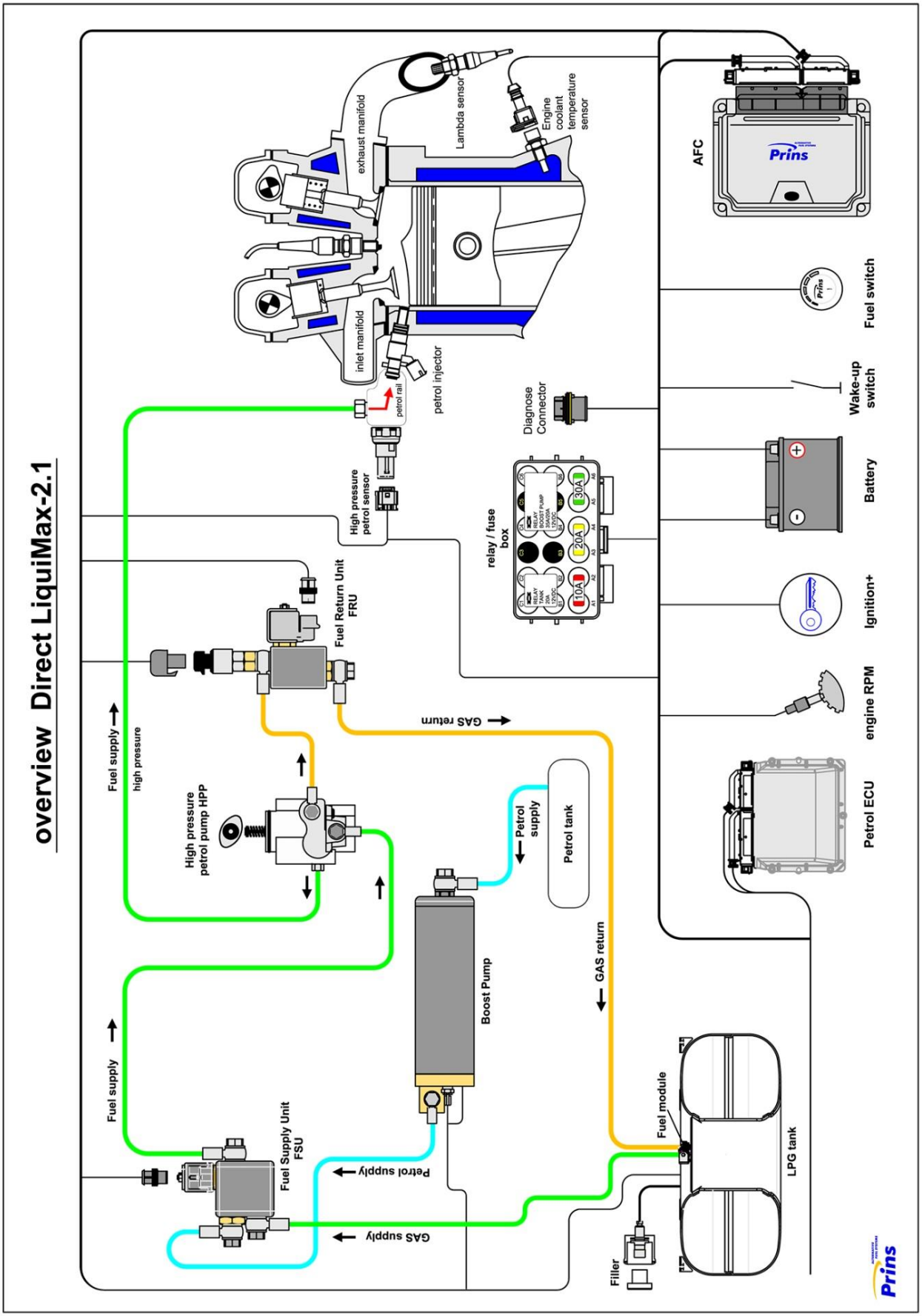


= WEAR SAFETY GOGGLES

Direct LiquiMax-2.0, AFC-2.1



Direct LiquiMax-2.0 diagram, AFC-2.1



Direct LiquiMax parts / approval numbers

1st generation

2nd generation

Fuel Supply Unit : E4-67R-010269

1st generation

2nd generation

Fuel Return Unit : E4-67R-010270
Pressure Sensor : E4-67R-010051

Boost pump

High Pressure Pump : E4-67R-010266
High Pressure Rail : E4-67R-010267
High Pressure Injectors : E4-67R-010309

Prins AFC: E4-67R-010098
E4-10R-030507

Fuel lines series XD : E4-67R-010247 XD3
E4-67R-010247 XD4

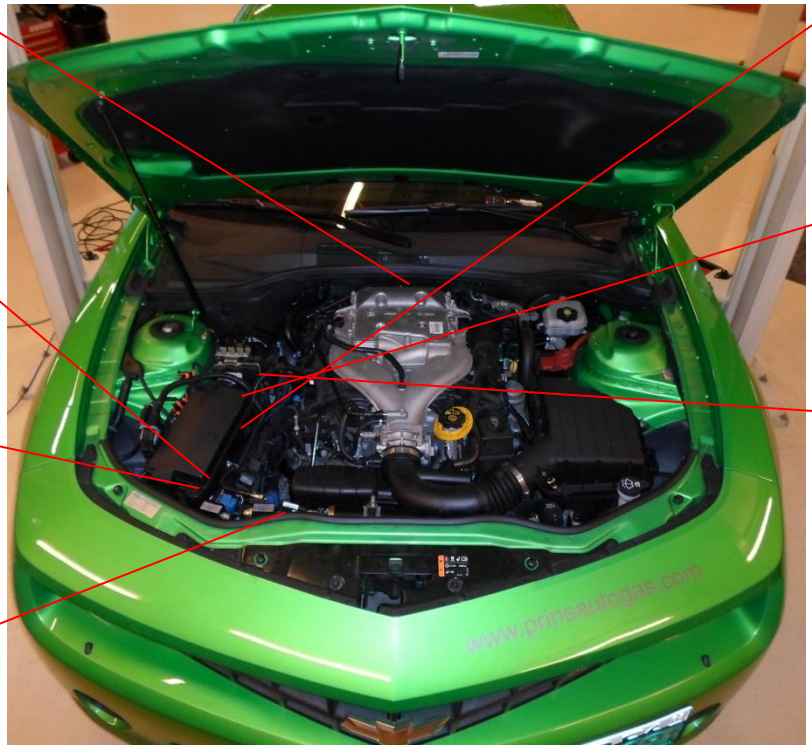
DLM component location overview

HPP pump

FSU

FRU

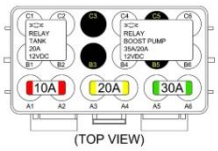
Boost pump



Petrol ECU

AFC

Fuse / relay box



R115 approval sticker :
Right side centre door post

Removal of the Bosch High Pressure Petrol Pump

-REMOVAL-

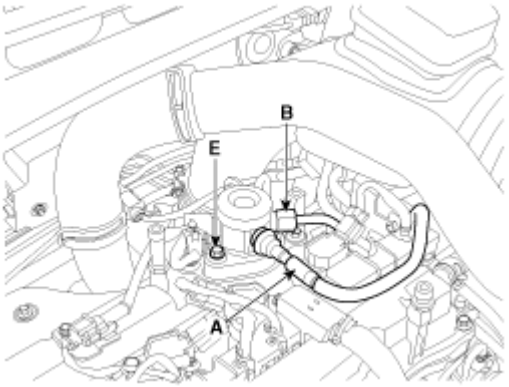
-WARNING-

In case of removing the high pressure fuel pump, high pressure fuel pipe, delivery pipe, there may be injury caused by leakage of the high pressure fuel.
Don't do any repair work right after engine stops (HOT engine).

- Turn the ignition switch OFF and disconnect the battery negative (-) cable.
- Ware safety goggles.
- Disconnect the fuel pressure regulator valve connector
- Disconnect the High Pressure fuel feed pipe (B)
- Remove the Low Pressure fuel pipe / hose (A).
- Remove the installation bolts (E), and then remove the high pressure fuel pump from the cylinder head assembly.

  CAUTION:

  Unscrew in turn the two bolts in small steps (0.5 turns). In case of fully unscrewing one of the two bolts with the other bolt installed, the housing surface of the cylinder head may break because of tension of the pump spring.



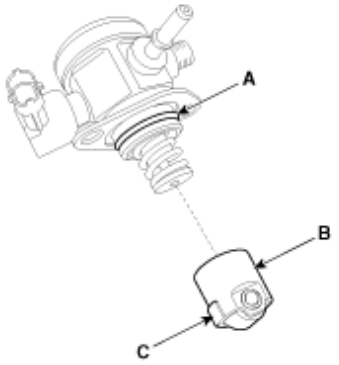
CAREFULLY store the removed petrol pump. Make sure no pollution can come into the pump.

Installation of the Bosch High Pressure Petrol Pump

-INSTALLATION-

Before installing the high pressure fuel pump, position the roller tappet (**B**&**C**) in the lowest position by rotating the crankshaft. Otherwise the installation bolts may be broken because of tension of the pump spring.

Apply engine oil to the O-ring (**A**) of the high pressure fuel pump, the roller tappet (**B**), and the protrusion (**C**). (roller tappet, only if removed from cylinder head)
Also apply engine oil to the groove on the location where the protrusion (**C**) is installed.



Installation bolts:
When tightening the installation bolts of the high pressure fuel pump, tighten and turn the bolts in small step (0.5 turns) after tightening them with hand-screwed torque.
High pressure petrol pump installation bolt: 12.8 ~ 14.7 N.m

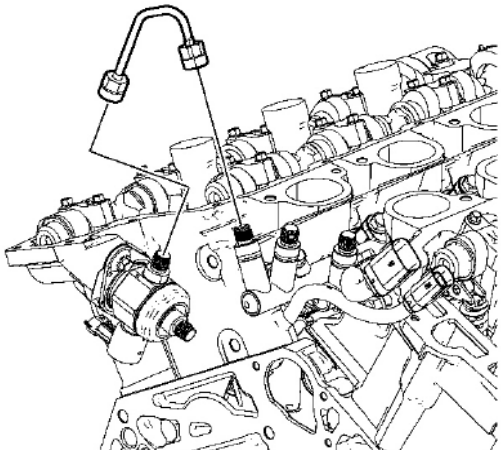
Petrol pipe:
First hand-tighten the nut(s) fully until they are not fastened any more in order to have them inserted in place and then completely tighten to the specified torque using a torque wrench.
If not tightening the bolts or nuts in a straight line with the mating bolt holes or fittings, it may cause a fuel leak due to broken threads.
High pressure petrol pipe installation nut: 26.5 ~ 32.4 N.m

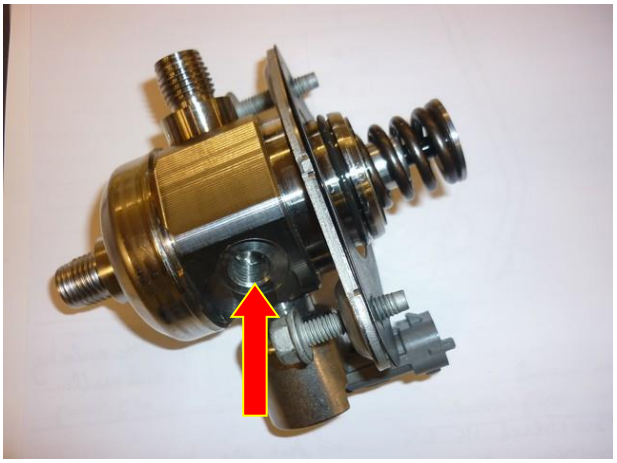
Installation is reverse of removal.

High pressure petrol pump installation

Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)
Remove wiper arm, cover, wiper motor.
Remove the upper inlet part with throttle body. ***Make sure nothing can fall into the intake ducts***.





Replace the high pressure pump for the adapted version.

Roller tappet :

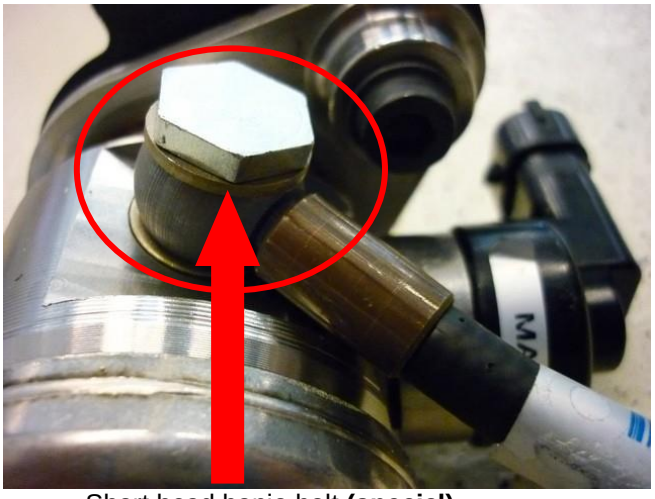
Careful : roller tappet can fall out the pump housing !
See chapter : Installation of the Bosch High Pressure Pump !

High pressure petrol pump LPG return

Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)

Check Roller Tappet before installation HPP pump

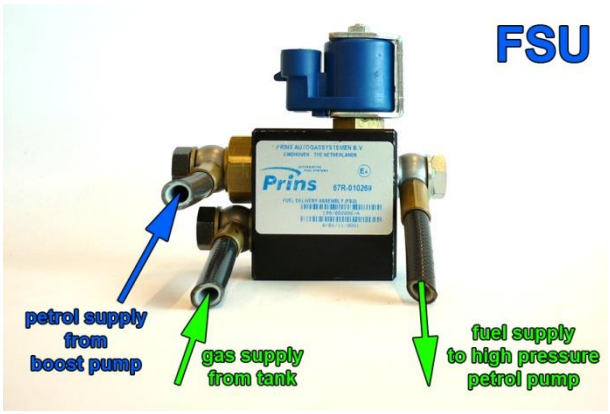
Not used anymore

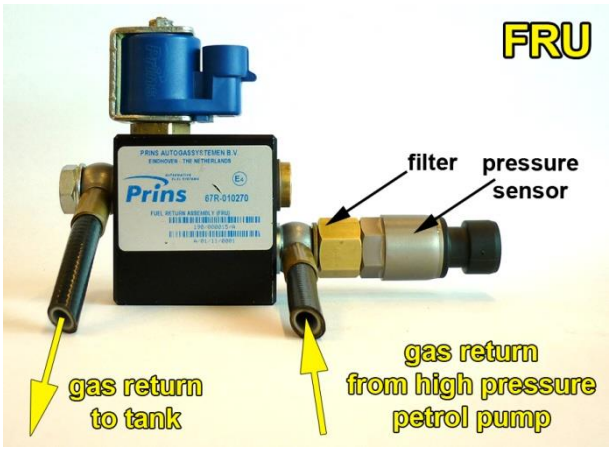


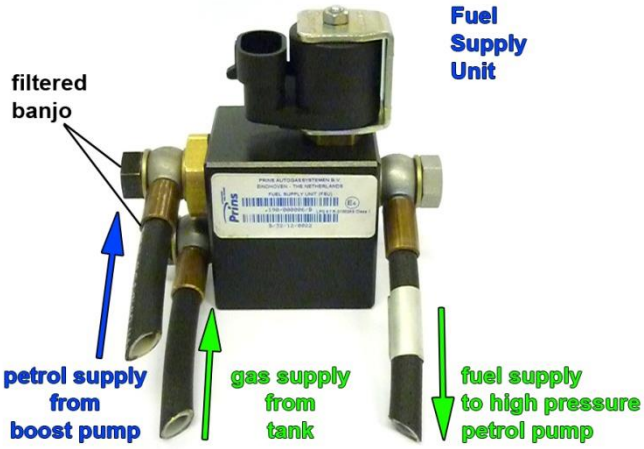
Short head banjo bolt **(special).**

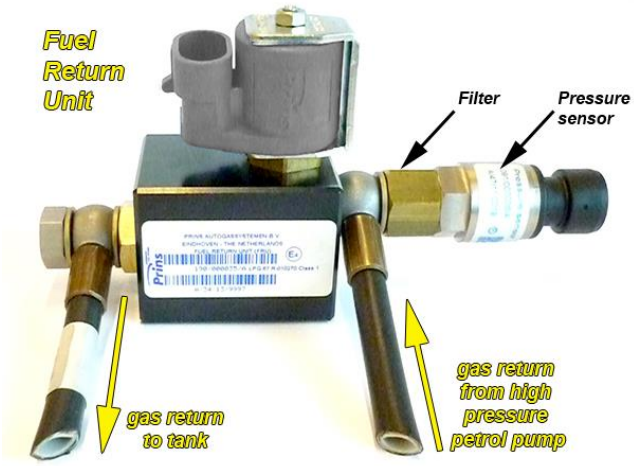
Install / tighten both hoses (see page 4) as shown. After pump installation, tightening is no longer possible!

Fuel Supply Unit / Fuel Return Unit









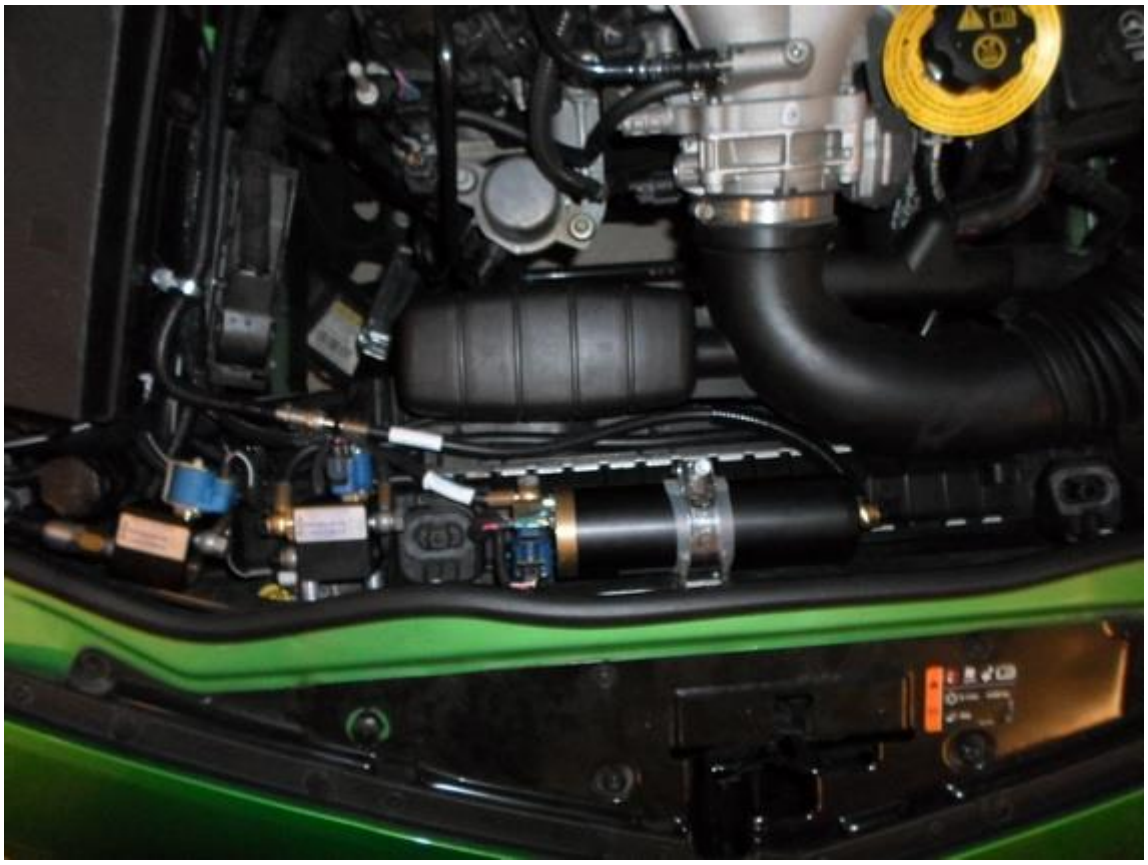
Black filtered banjo will only be used on inlet connections !

Filter inside sensor banjo

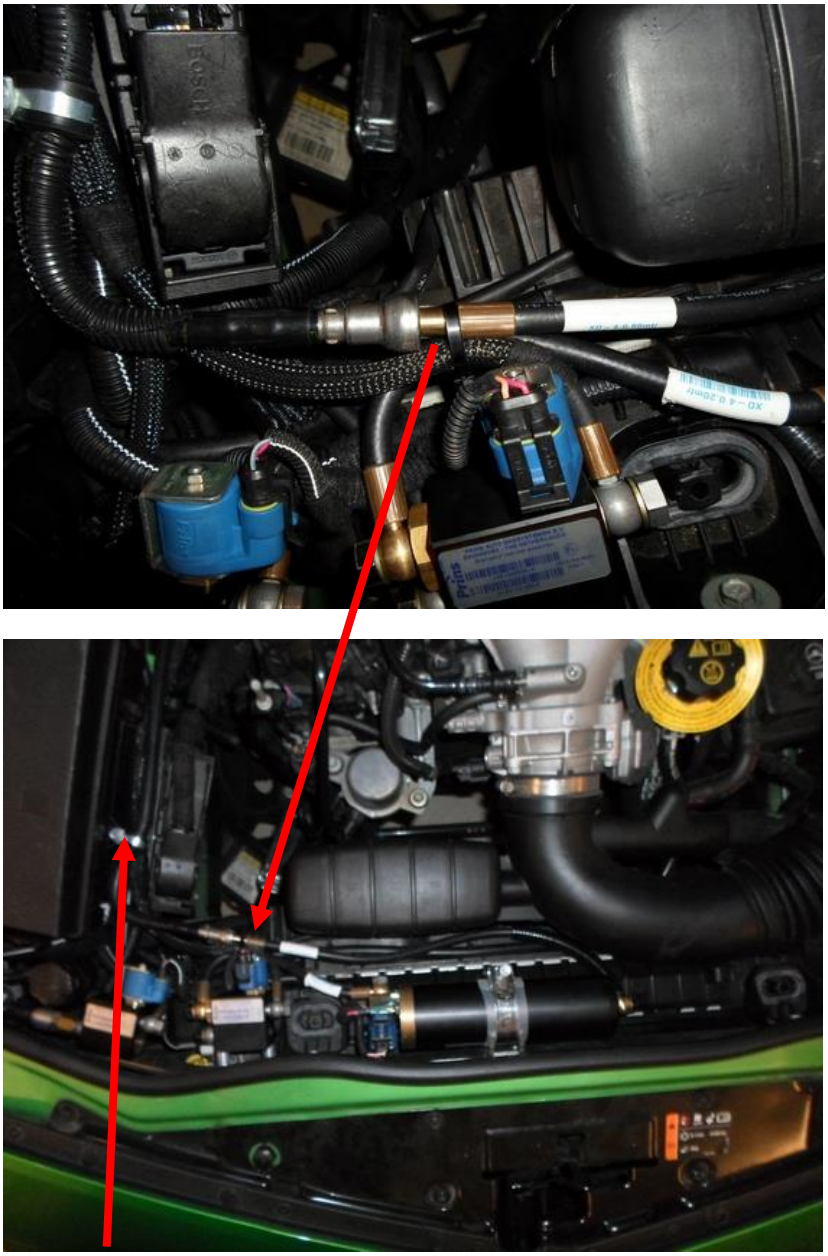
Mounting the Fuel Supply and Fuel Return Unit

Mounting points fuel bracket

Boost pump



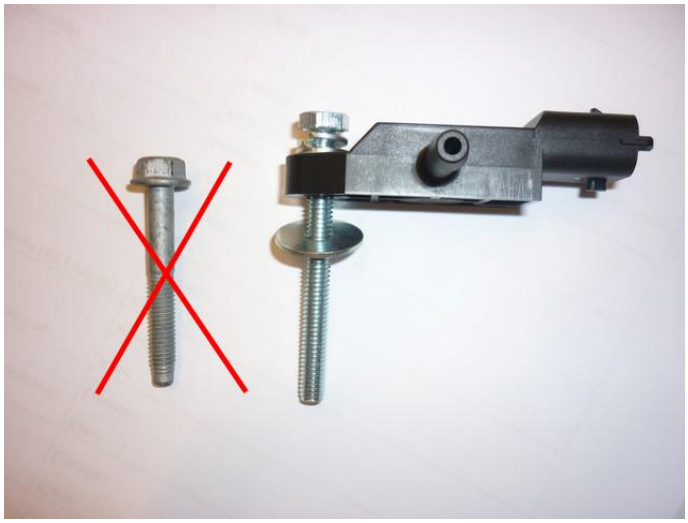
Connection of the fuel hose to the boost pump.



Mounting point original petrol fuel line with a clip Ø15mm original mounting point.

MAP sensor


Drill hole Ø5mm and cut thread M6x1. Install the inlet coupling with a locking compound.

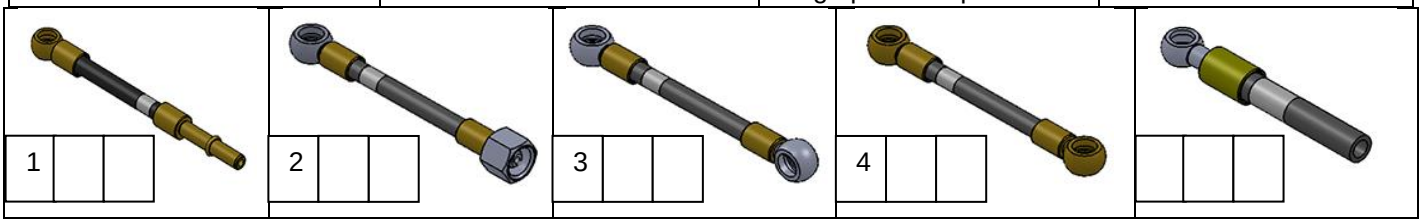



Remove the original bolt and use a new longer M6x1 bolt, washer & spring washer for mounting the MAP sensor.
Install a Ø5mm LPG hose between MAP sensor and inlet coupling.

Connect MAP wiring to:		*Analog in (sensor side) MAP sensor in* Connect the **3-pole connector** to the Prins MAP sensor. Sensor location: Right side behind the throttle body
	AFC wiring:	MAP wiring:
9 +5V 18 AD 1 35 Ground	Red-blue Blue-white Brown	Red (Red-blue +5V FRU return pressure sensor) Blue Brown (Brown ground FRU return pressure sensor)

LPG / petrol fuel lines

Hose		from	to	Length (cm)
1	XD-4	Adapter original petrol hose	Petrol boost pump	65 cm
2	XD-3	Fuel supply unit	High pressure petrol pump	130 cm
3	XD-3	Petrol boost pump	Fuel supply unit	20 cm
4	XD-3	Fuel return unit	High pressure petrol pump	125 cm
5	XD-	Fuel return unit	High pressure petrol rail	n.a.



Install the fuel line using two bonded seal washers and (filtered) banjo bolt for each banjo side:

<u>Filtered banjo:</u> (FSU supply inlets / boost pump inlet : black filtered banjo) :

181/300009/A

Routing fuel line

Mount on the original fuel line the extension line that goes to the boost pump

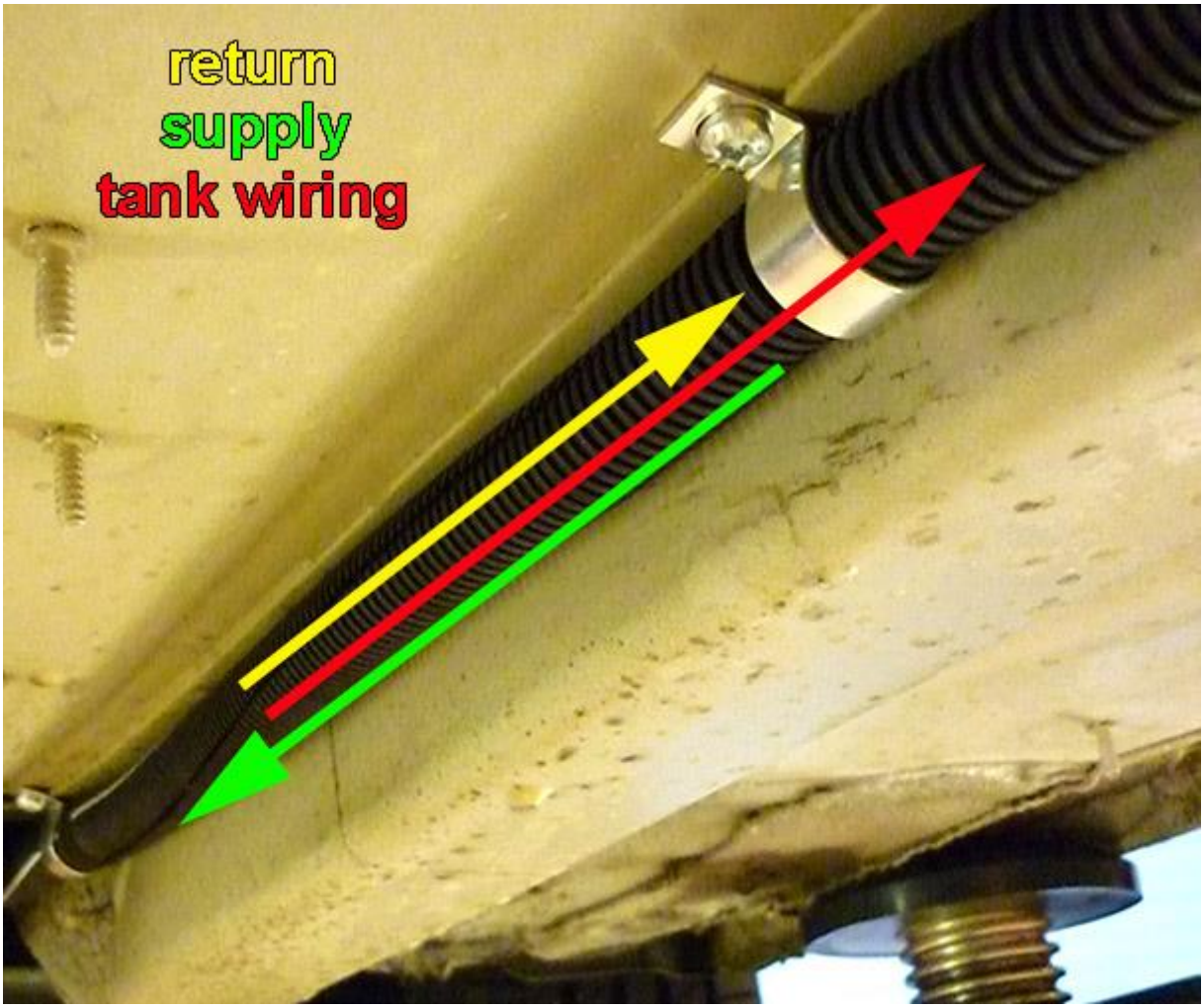
The supply and return line high pressure pump.

.

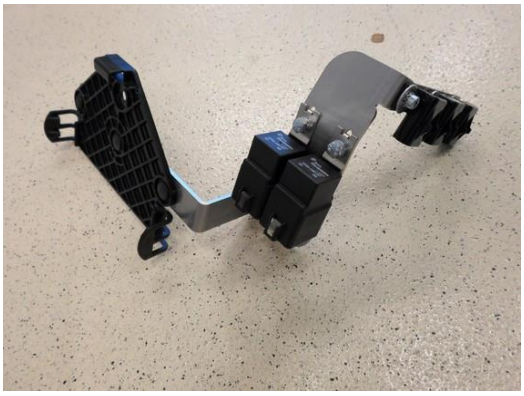
Mount the fuel line with wiring to the chassis and replace the fuel line behind the heat shield to the trunk.

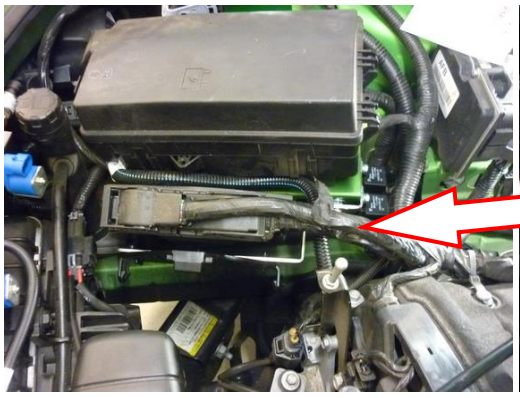
Supply hose – Return hose – Tank wiring

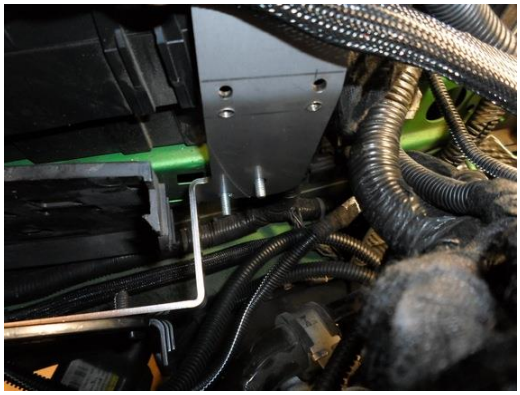
Protect the supply- and return hose together with tank-wiring using the Ø16 split tube.
Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.

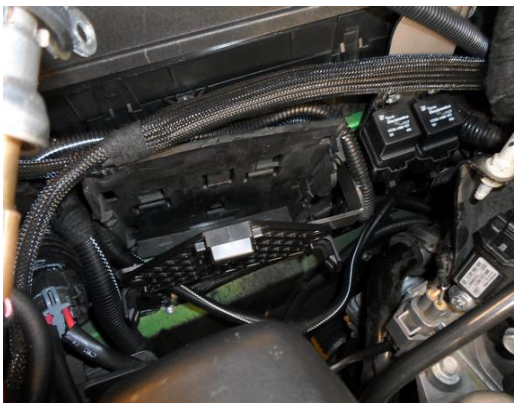


Mounting the AFC with fuses and relays

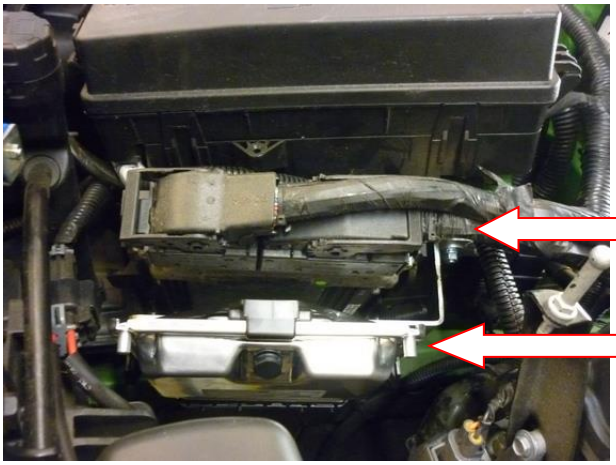


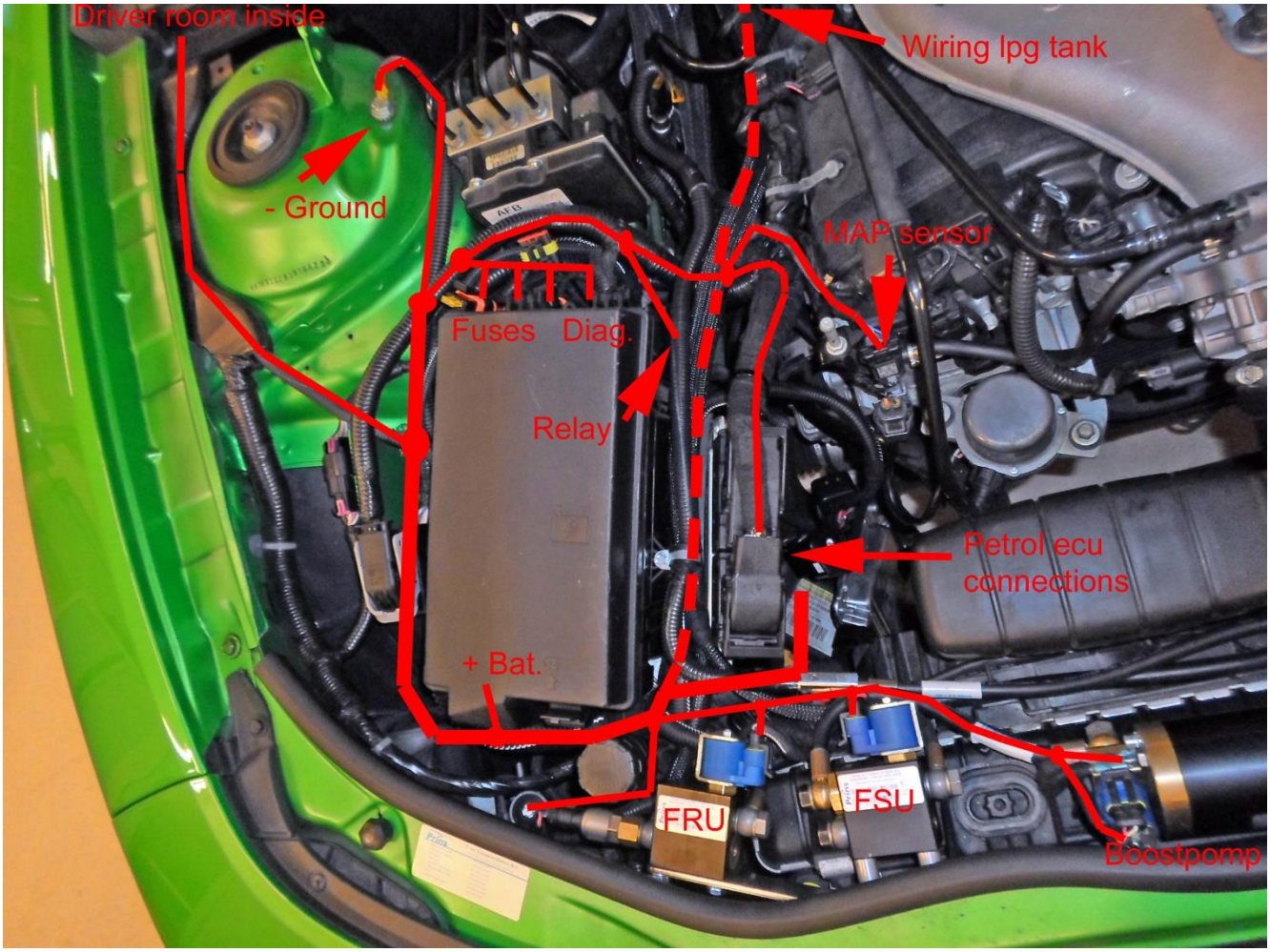






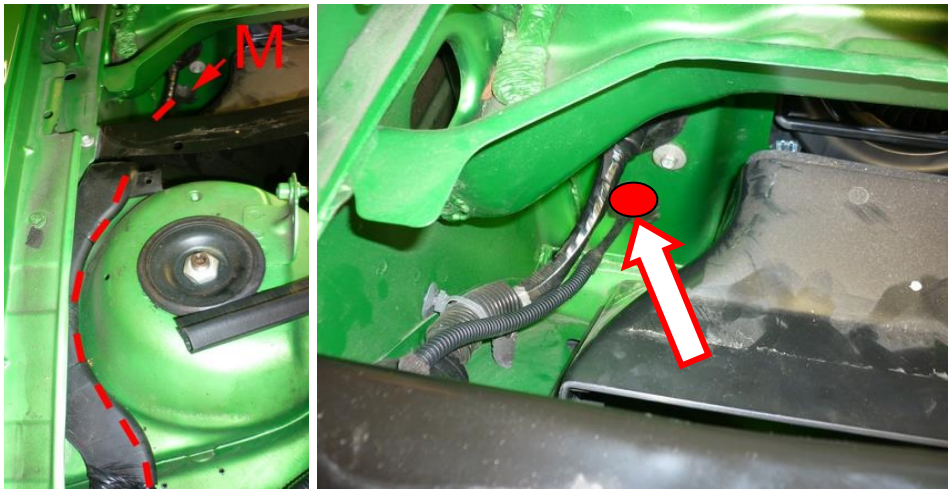
Wiring AFC / Routing wiring





Mounting the fuel selection switch

Wiring inside : Switch, Wake-up, CAN, Pump driver petrol wiring.



Grommet wiring inside.

Extend wiring (17/10/115 for pump driver)

Electrical connections

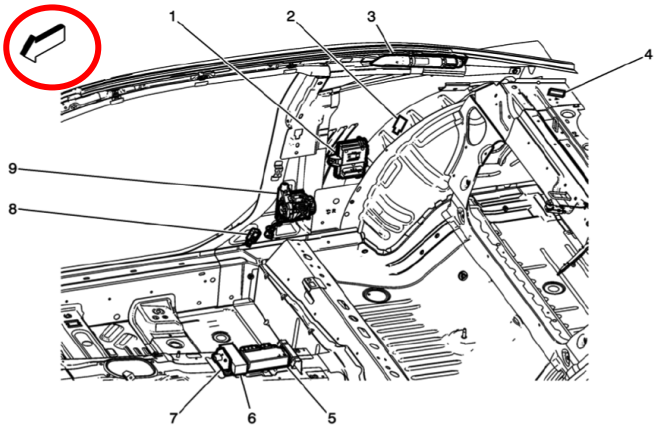
Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Driver room Inside

3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	Brown Red yellow	Connect the 3-pole connector to the Prins fuel selection switch.
51 CAN-High	Blue-yellow	EOBD connector pin 6
70 CAN-Low	Blue	EOBD connector pin 14

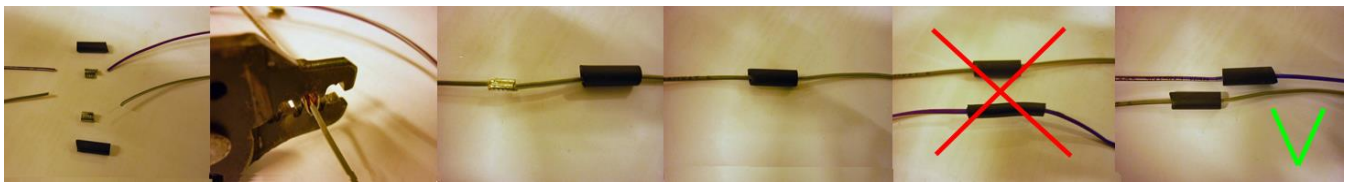
Driver room Inside (petrol pump driver)

17 Analog 2 10 Simulation 2 **Extend wires (see picture)**	Blue-black Green-black	Low pressure sensor petrol interruption Sensor side. ECU side. Wire colour :Purple Wire location : on left wheel arch in the trunk. Module **Pin 10**
56 Digital input 2 **Extend wires (see picture)**	Yellow-green	Wire colour :Tan Wire location : on left wheel arch in the trunk. Module **Pin 13 thick wire**



(1) K27 Fuel Pump Control Module
(2) R6 Data Link Resistor
(3) F105R Roof Rail Air Bag - Right
(4) R14R Rear Window Defogger Noise Filter - Right
(5) K36 Inflatable Restraint Sensing and Diagnostic Module
(6) T11 Multimedia Player Interface Module
(7) B119 Multi-axis Acceleration Sensor
(8) B63R Side Impact Sensor - Right
(9) F112P Seat Belt Retractor Pretensioner - Passenger

Fig. 12: Right Side Of Passenger Compartment



Extend the wires

Electrical connections

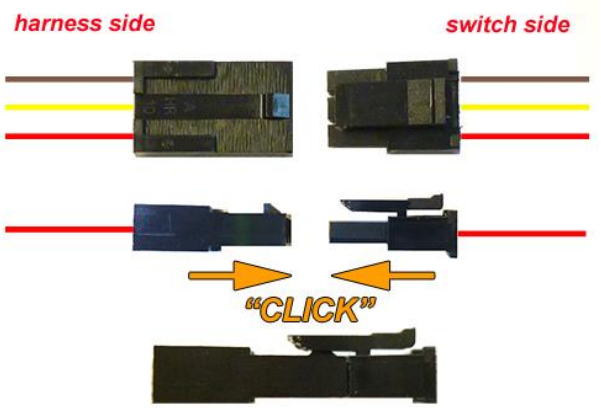
Insulate not used wires.

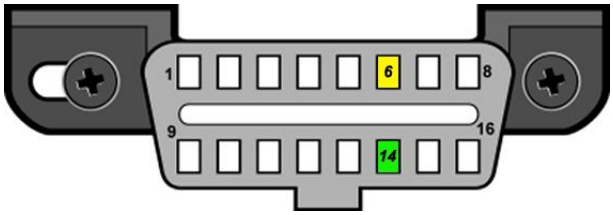
Wire number / code	Wire colour	Connection
22 LSS 1	Purple-white	
42 Digital out pull up 2	Red-purple	
58 +12V switched	Red-white	
20 AD 3	Blue-pink	
19 AD 4	Blue	
21 AD 9	Blue-purple	
74 DAC 3	Green-pink	
61 DI 4	Yellow-blue	

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Driver room

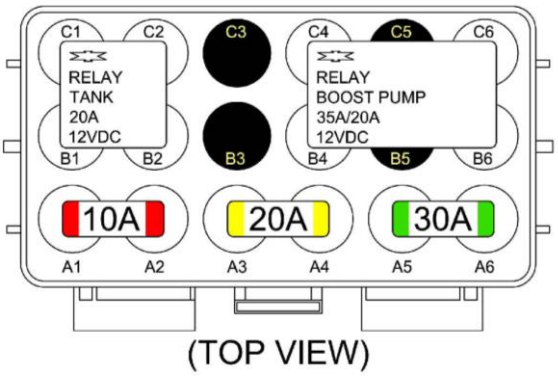
Wire number / code	**Wire colour**	**Connection**
3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	 Brown-black Red-white Yellow	Connect the 3-pole connector to the Prins fuel selection switch.
		

51	CAN-High	Yellow	EOBD connector pin 6
70	CAN-Low	Green	EOBD connector pin 14
			

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

1-32 MAIN GND ecu MAIN GROUND SENSE	Brown	Connect to the '–' of the battery (-31) ; use a ring terminal. Wire colour :Brown Wire location : Right suspension strut. 
4 – 13 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	Red	Connect to the '+' of the battery (+30); use a ring terminal. **Do not place the fuses** before having completed the installation of the lpg system. Wire location :Fuse box 
7 +12V IGNITION	Grey - white	Make a connection to +ignition / contact+ (+15). **Do not place the fuses** in the holder before having completed the installation of the lpg system. Wire colour : Yellow Wire location :Petrol ECU under the left headlight insert ECU connector **X2, black connector, pin 54**



(TOP VIEW)

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	*Wire colour*	*Connection*
36&25		*High pressure petrol sensor signal interruption* Wire colour : yellow Wire location : Petrol ecu **X1, black connector, pin 36**
36 AD 6	Blue-brown	Sensor side
25 DAC 1	Green-white	Petrol ecu side

63 Ground Shift	Blue-orange	*High pressure petrol sensor ground* Wire colour : tan Wire location : Petrol ecu **X1, black connector, pin 42**

40 Wake-up	Grey-red	*High pressure petrol sensor 5Volt supply* Wire colour :Grey Wire location : Petrol ecu **X1, black connector, pin 38**

60&23		*MAF interruption* Wire colour :Yellow ecu side Wire location : Petrol ecu **X2, black connector, pin 13**
60 DI3	Yellow-pink	Sensor side
23 LLS2	Purple-green	Petrol ecu side

17&10 EXTEND WIRING		*Low pressure petrol sensor signal interruption* Wire colour :Purple Wire location : on left wheel arch in the trunk. Module **Pin 10**
17 AD 2	Blue-green	Sensor side
10 DAC 2	Green	ECU side

56 DI 2 EXTEND WIRING	Yellow-green	*Digital Input 2, OEM petrol pump driver, PWM IN* Wire colour :Tan Wire location : on left wheel arch in the trunk. Module **Pin 13 thick wire**

8 RPM engine speed	Purple-white	For measuring the engine speed signal. Wire colour :Yellow Wire location :Petrol ecu **X1, black connector, pin 35**

15 T-ect	Grey	For measuring the engine coolant temperature. Wire colour : Yellow Wire location : Petrol ECU under the left headlight insert ECU connector **X1, black connector, pin 82**

Connect MAP wiring to:		*Analog in (sensor side) MAP sensor in* Connect the **3-pole connector** to the Prins MAP sensor. Sensor location: Right side behind the throttle body
	AFC wiring:	MAP wiring:
9 +5V	Red-blue	Red (Red-blue +5V FRU return pressure sensor)
18 AD 1	Blue-white	Blue
35 Ground	Brown	Brown (Brown ground FRU return pressure sensor)

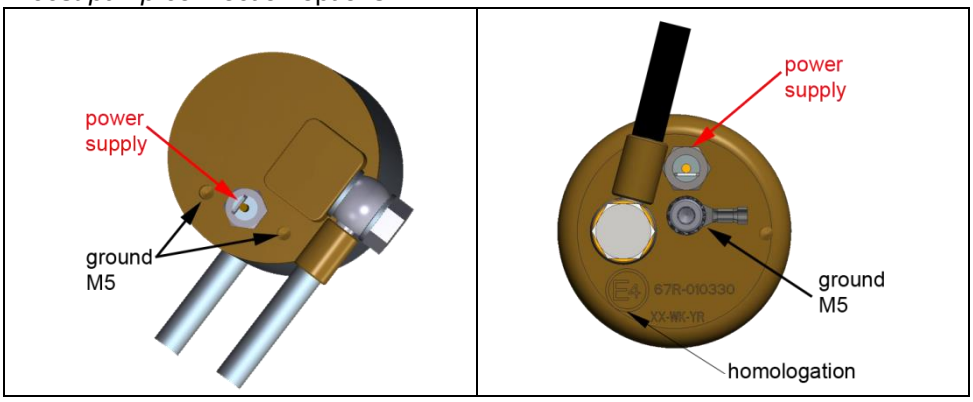
Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Engine room

Wire number / code	Wire colour	Connection
3-pole connector		Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit.
35 Ground Psys pin A	Brown	Sensor wire pin A
9 +5V sensor pin B	Red-blue	Sensor wire pin B
16 Psys pin C	Green	Sensor wire pin C
2-pole connector FSU, black		
24 + Lock-off FSU	Yellow-green	Connect the 2-pole connector to the lock-off valve
31 C Ground	Brown-black	of the Fuel Supply Unit
2-pole connector FRU, grey		
43 + Lock-off FRU	Red-white	Connect the 2-pole connector to the lock-off valve
34 C Ground	Brown-black	of the Fuel Return Unit
4-pole diagnose connector		Diagnose connector for service / diagnosis
46 Service TxD	Grey	Connector pin 1
65 Service RxD	Grey	Connector pin 2
68 C Ground	Brown-black	Connector pin 4
Boost pump relay		
2 + relay boost pump	Red-white	Pin 86 of the boost pump relay C4
26 Ground BP relay	Purple-blue	Pin 85 of the boost pump relay B6
+12V fused BATT	Red 2.5mm2	Pin 30 of the boost pump relay C6-A5
+12V Boost pump	Red 2.5mm2	Pin 87 of the boost pump relay B4
Wiring tank pump driver relay		
57 + driver relay	Red-white	Pin 86 of the driver relay C1
73 LSS 4 tank relay	Purple-blue	Pin 85 of the driver relay B2
+12V BATT fused	Red 2.5mm2	Pin 30 of the driver relay C2-A4
+12V driver	Red 2.5mm2	Pin 87 of the driver relay B1

Boost pump connection options:



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	*Wire colour*	*Connection*
3-pole tank level connector 33 Ground tank gauge 12 Tank level in 11 + tank level supply	 Brown-black Blue Red-blue	Connect the 3-pole connector to the tank level sensor.
2-pole driver connector 71 LSS 3 PWM driver 64 AD 5 driver diagnose	 Purple-pink Blue-grey	Connect the 2-pole connector to the pump driver (4).
1. *2-pole connector tank lock-off*	Green-yellow Brown	From tank pump driver From tank pump driver
2. *3-pole connector tank pump*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump driver From tank pump driver
3. *2-pole connector power driver*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump relay 87 From main ground
4. *2-pole connector driver*	Green Grey	From AFC pin 71 pwm From AFC pin 64 diagnose

Checklist after installation

1. Install the system fuses.
   Turn on ignition.
   Connect the Prins Diagnostic Tool and run the Prins diagnostic program.
   When working on the car, beware of moving and rotating parts in the engine compartment
   (even when the engine is not running !!).

2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.

3. Check whether the program in the AFC matches with the car (dedicated engine set):
   See “Identification” in the diagnosis program.

4. Check all components and connections for any LPG leakage, use a gas leak detector device or a fluid detection like soap. Also check for petrol leakage.
   Check all made connections and XD-hose crimps for petrol / LPG leakage.
   Make sure the solenoid valves are in open position.
   No evidence of leakage is permitted.
   Caution for moving and rotating parts in the engine compartment !

5. Use the diagnosis software to check again all input and output signals.

6. Check the system for error codes and solve these, if required.
   Check the petrol MMS for EOBD error codes.
   Place the protection connector back on the diagnose connector.

7. Make a test drive and check the cars drivability on LPG and petrol.