ALTERNATIVE FUEL SYSTEMS

Prins

Quality, innovation and customer care, it's in our nature

Installation manual
Dedicated
PART 2/2

MANUFACTURER	BMW
TYPE	528i X-drive
ENGINE DISPLACEMENT	2000
NUMBER OF VALVES	16
ENGINE CODE / NUMBER	N20B20A
VEHICLE CATEGORIES	M
TRANSMISSION	AT
VERSION	Direct LiquiMax-2.0
PETROL ECU MANUFACTURER / CODE	Bosch MEVD17-24
HIGH PRESSURE PETROL POMP	Bosch 261.520.147 / 261.520.148
HIGH PRESSURE PETROL INJECTOR	Bosch 261.500.109
MODEL YEAR:	2011-
SYSTEM APPROVAL NUMBER (R115)	E4-115R-0000** / DLM-LPG **
LOCATION SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	343/070004/A
MANUAL NUMBER	076/0301700
DATE	2013-06-19

Version 2012-11-02 D

TABLE OF CONTENTS

General instructions 2
Required equipment / tools / materials for installing a complete system 3
Vehicle check....3
Tightening moments....4
Direct LiquiMax 5
Overview Direct LiquiMax 6
Direct LiquiMax parts / approval numbers 7
DLM component location overview....8
Removal of the Bosch High Pressure Pump....9
Installation of the Bosch High Pressure Pump 10
High pressure pump installation....11
High pressure pump return 12
Fuel Supply Unit....13
Fuel Return Unit....14
Remove original petrol hose....15
Boost pump / FSU / FRU....16
Connections 18
Fuel return 19
Supply hose – Return hose – Tank wiring....20
Lpg / petrol fuel lines....21
Mounting the AFC 22
Wiring AFC 23
Mounting the fuel selection switch 24
Electrical connections....25
Electrical connections....26
Electrical connections....27
Electrical connections....29
Electrical connections....30
Checklist after installation....31

FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the lpg system. Make sure the ignition key is outside the car.

  Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

  Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire.
  The wire harness is not model specific, therefore is it may be necessary to adjust the length of the wires.
  Ensure maximum care is taken when connecting wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.
- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for lpg leakage; use a lpg leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working lpg installation or a dangerous situation.
- For maintenance instructions and filter registration see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Register (warranty card) the system on the Prins warranty portal .

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer : operating on Windows 98,W2000 or XP.
  Internal memory : 16 Mb or more
  Memory HD space : 5MB
  Screen : 256 colours, advise colours 16 bits or more
  Com port : 1 free COM port 1 or COM port 2 with a 9 or 25 pins connector
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (ø 20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Socket 46mm
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves
- Engine coolant

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)

Tightening moments

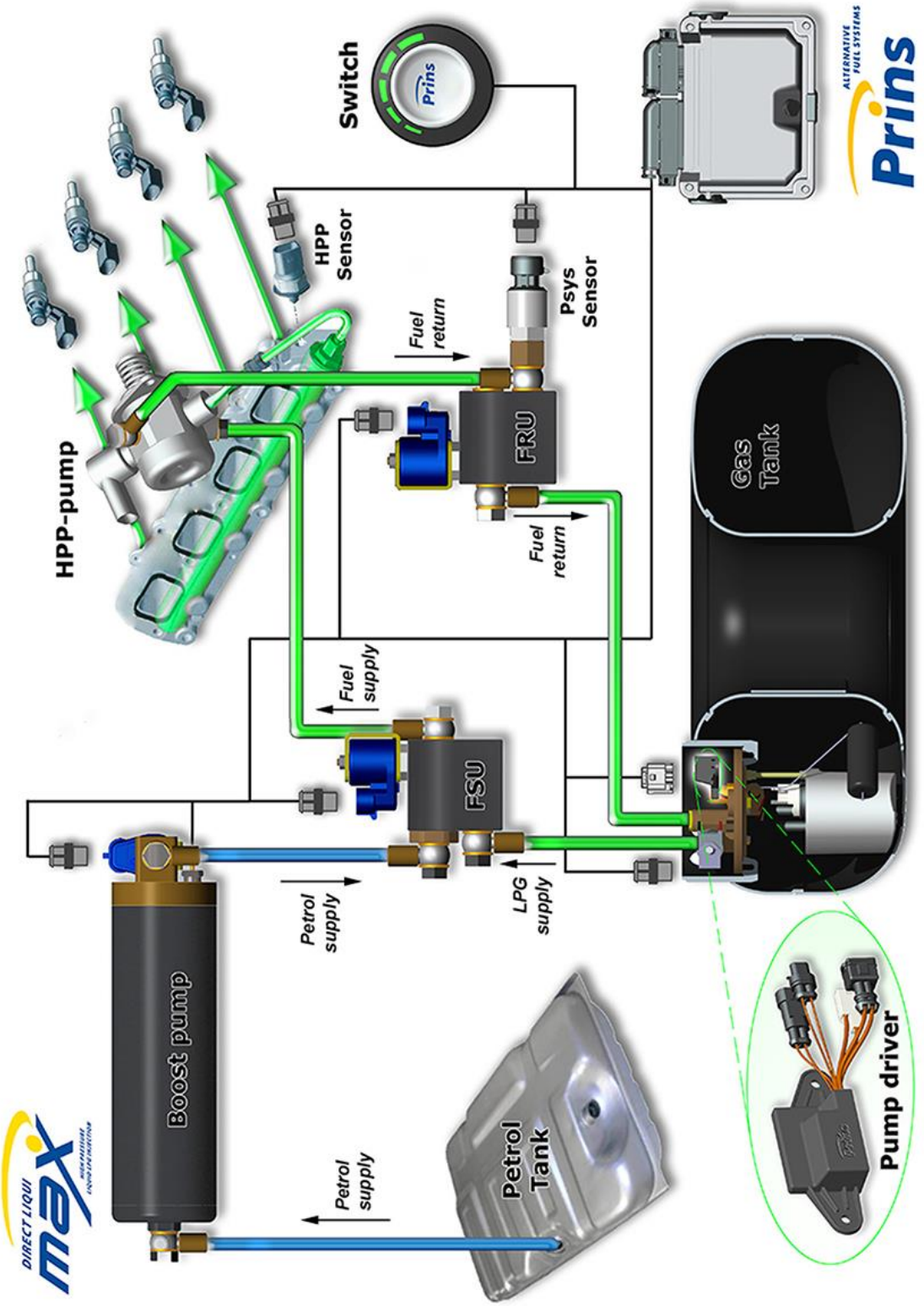
		Nm	SW
M 4 x 0,7		3.3	7
M 5 x 0,8		6.5	8
M 6 x 1,0		11.3	10
M 7 x 1,0		14.5	11
M 8 x 1		24.5	13
M 8 x 1,25		27.3	13
M 10 x 1		52	15-16-17
M 10 x 1,5		54	15-16-17
(filtered)Banjo bolt		10	14
Supply line connection		15	13
Fuel module Allen bolts		20	7
Filler hose connection		50	22

EXPLANATION OF SYMBOLS :

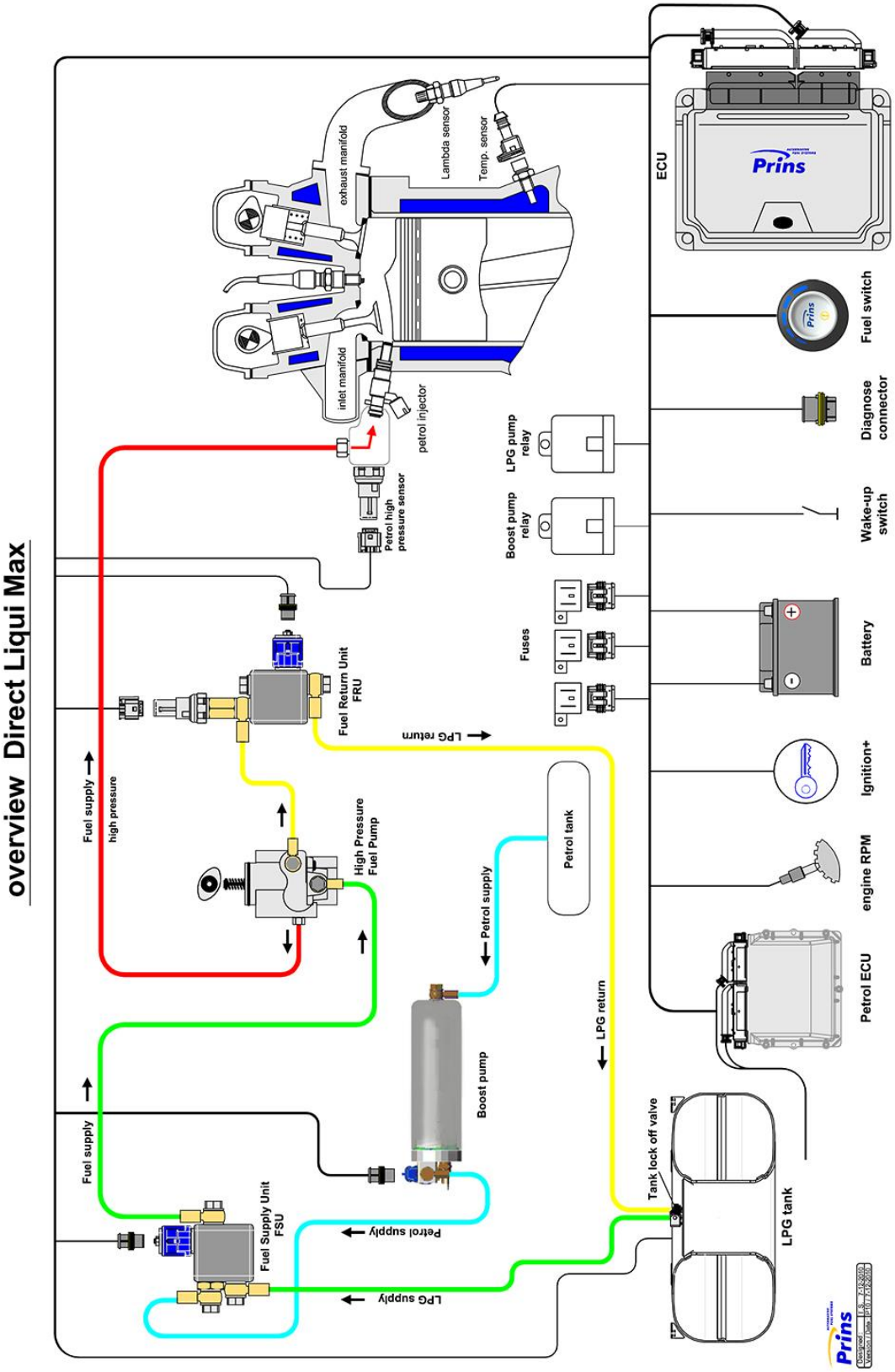
= IMPORTANT, CAUTION

= WEAR SAFETY GOGGLES

Direct LiquiMax



Overview Direct LiquiMax



Direct LiquiMax parts / approval numbers

<table>
<tr>
<td> 
1st generation
 
2nd generation</td>
<td> 
1st generation
 
2nd generation</td>
</tr>
<tr>
<td>Fuel Supply Unit : E4-67R-010269</td>
<td>Fuel Return Unit : E4-67R-010270
Pressure Sensor : E4-67R-010051</td>
</tr>
<tr>
<td>  </td>
<td>  </td>
</tr>
<tr>
<td>Boost pump</td>
<td>High Pressure Pump : E4-67R-010266
High Pressure Rail : E4-67R-010267
High Pressure Injectors : E4-67R-010309</td>
</tr>
<tr>
<td>  </td>
<td> 

 
</td>
</tr>
<tr>
<td>Prins ECU : E4-67R-010098
E4-10R-030507</td>
<td>Fuel lines series XD : E4-67R-010247 XD3
E4-67R-010247 XD4</td>
</tr>
</table>

DLM component location overview

HPP pump

FSU

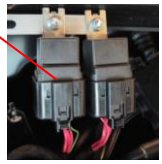
FRU

Boost pump

Petrol ECU

AFC

System relay 2x



System Fuses

R115 approval sticker :
Right side centre door post

Removal of the Bosch High Pressure Pump

-REMOVAL-

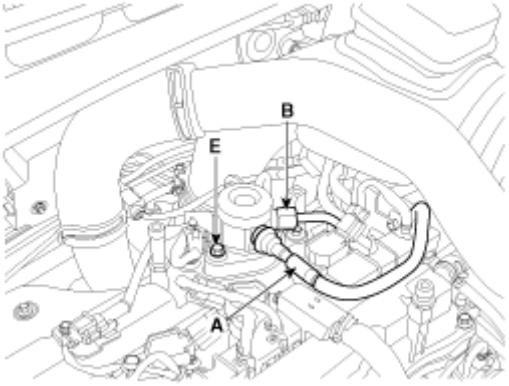
-WARNING-

In case of removing the high pressure fuel pump, high pressure fuel pipe, delivery pipe, there may be injury caused by leakage of the high pressure fuel.
Don't do any repair work right after engine stops (HOT engine).

- Turn the ignition switch OFF and disconnect the battery negative (-) cable.
- Ware safety goggles.
- Disconnect the fuel pressure regulator valve connector
- Disconnect the High Pressure fuel feed pipe (B)
- Remove the Low Pressure fuel pipe / hose (A).
- Remove the installation bolts (E), and then remove the high pressure fuel pump from the cylinder head assembly.

  CAUTION:

  Unscrew in turn the two bolts in small steps (0.5 turns). In case of fully unscrewing one of the two bolts with the other bolt installed, the housing surface of the cylinder head may break because of tension of the pump spring.



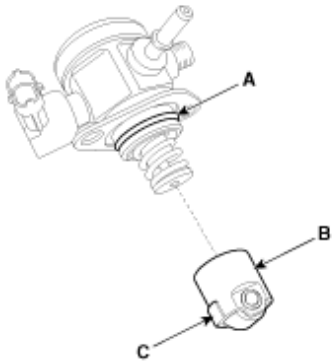
CAREFULLY store the removed petrol pump. Make sure no pollution can come into the pump.

Installation of the Bosch High Pressure Pump

-INSTALLATION-

Before installing the high pressure fuel pump, position the roller tappet (**B**&**C**) in the lowest position by rotating the crankshaft. Otherwise the installation bolts may be broken because of tension of the pump spring.

Apply engine oil to the O-ring (**A**) of the high pressure fuel pump, the roller tappet (**B**), and the protrusion (**C**). (roller tappet, only if removed from cylinder head)
Also apply engine oil to the groove on the location where the protrusion (**C**) is installed.



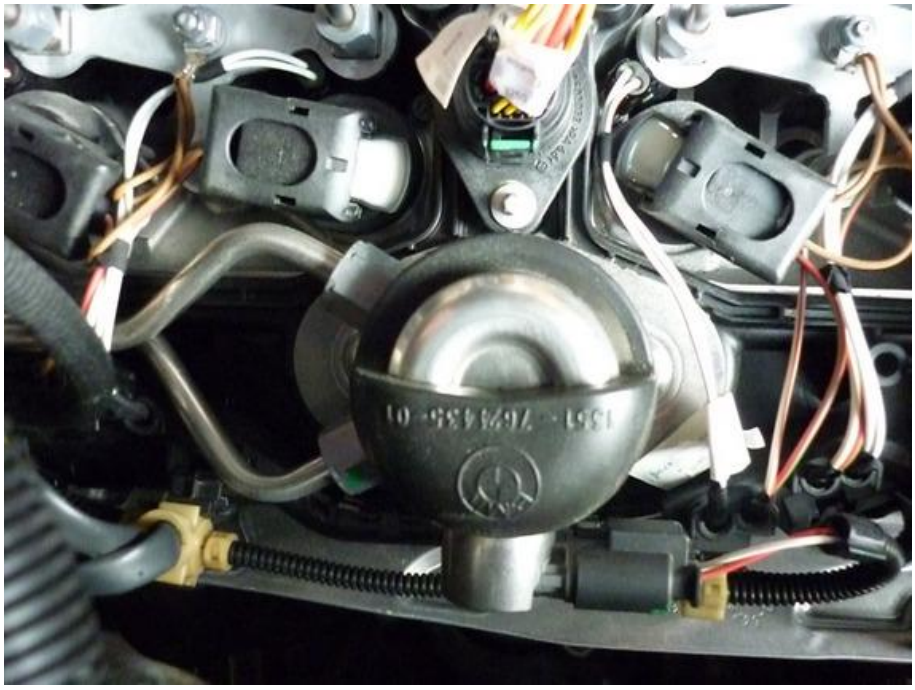
Installation bolts:
When tightening the installation bolts of the high pressure fuel pump, tighten and turn the bolts in small step (0.5 turns) after tightening them with hand-screwed torque.
High pressure fuel pump installation bolt: 12.8 ~ 14.7 N.m

Fuel pipe:
First hand-tighten the nut(s) fully until they are not fastened any more in order to have them inserted in place and then completely tighten to the specified torque using a torque wrench.
If not tightening the bolts or nuts in a straight line with the mating bolt holes or fittings, it may cause a fuel leak due to broken threads.
High pressure fuel pipe installation nut: 26.5 ~ 32.4 N.m

Installation is reverse of removal.

High pressure pump installation

Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)



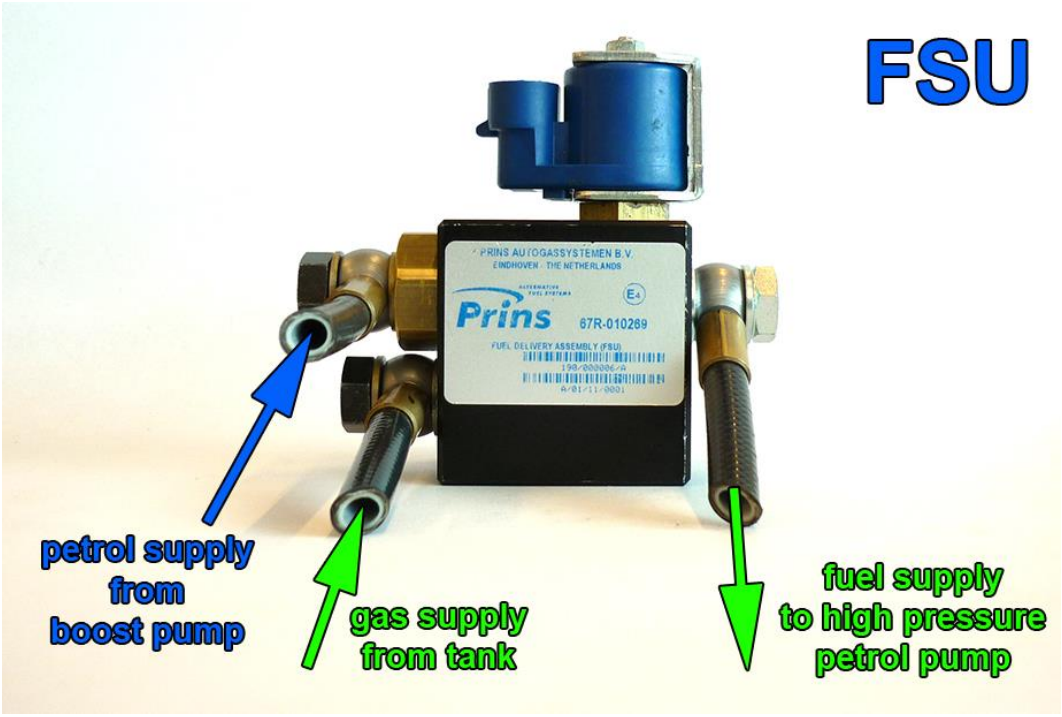
Remove high pressure pump.

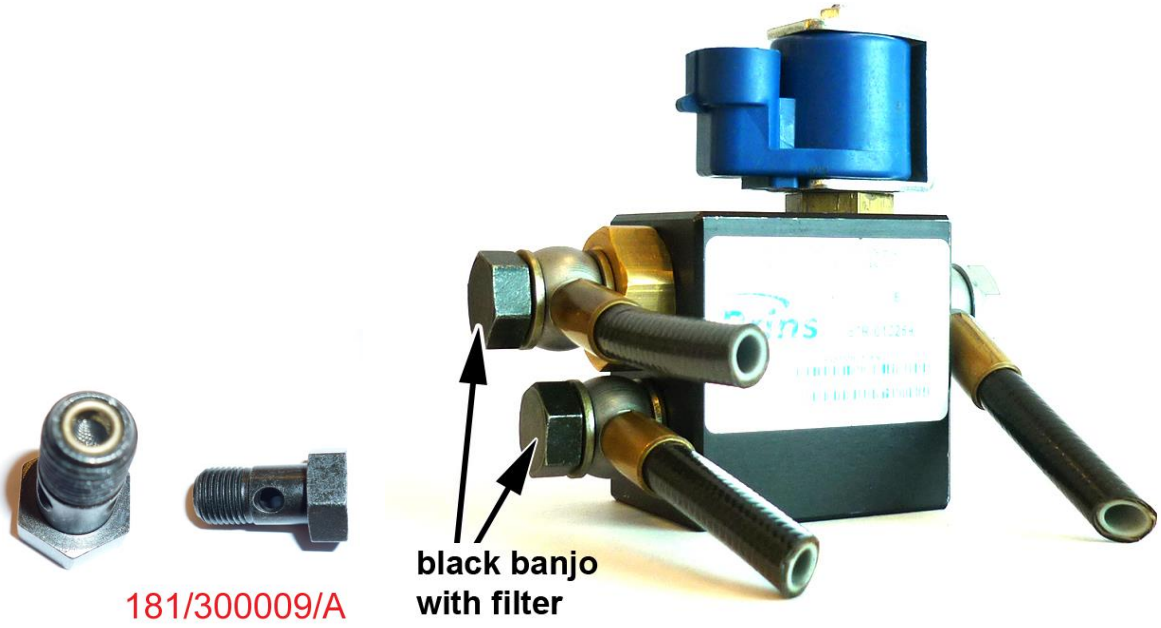
High pressure pump return

Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)

Return hose : 100cm XD-3

Fuel Supply Unit

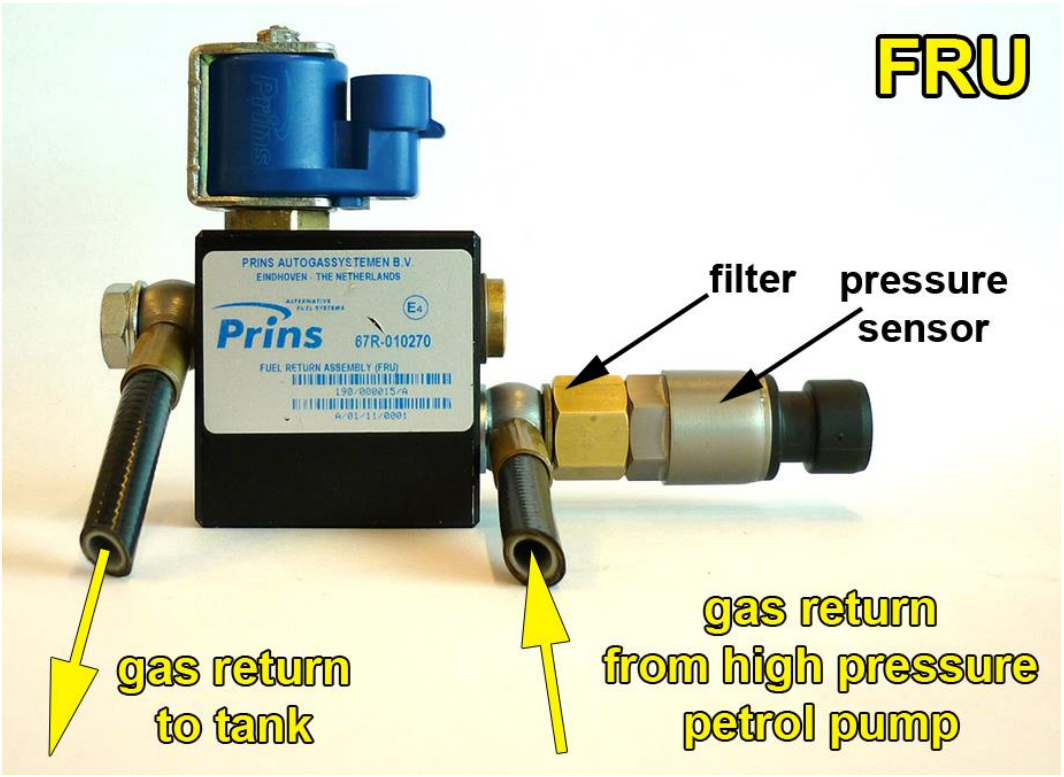




181/300009/A

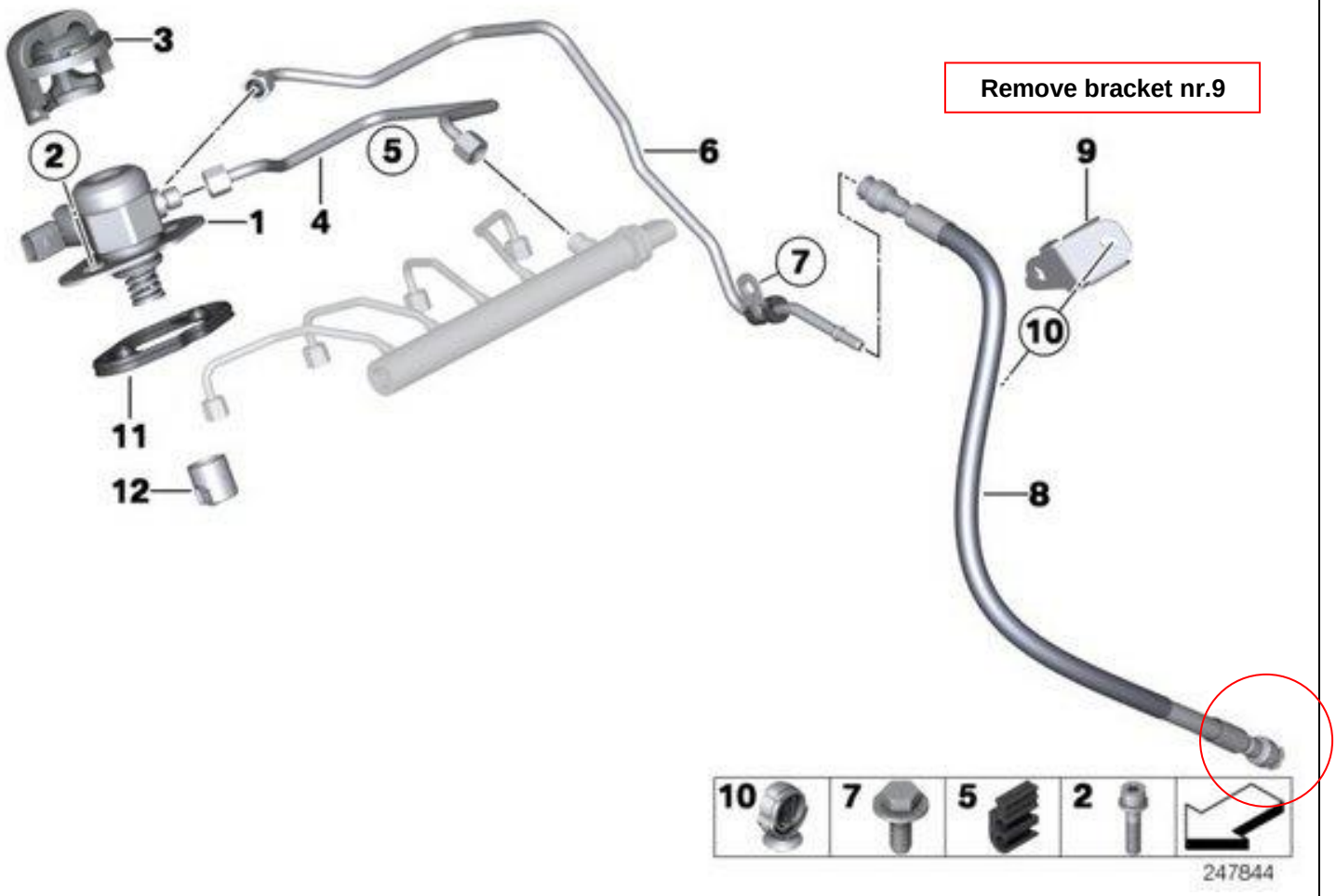
Black filtered banjo will only be used on inlet connections !

Fuel Return Unit



Filter inside sensor banjo

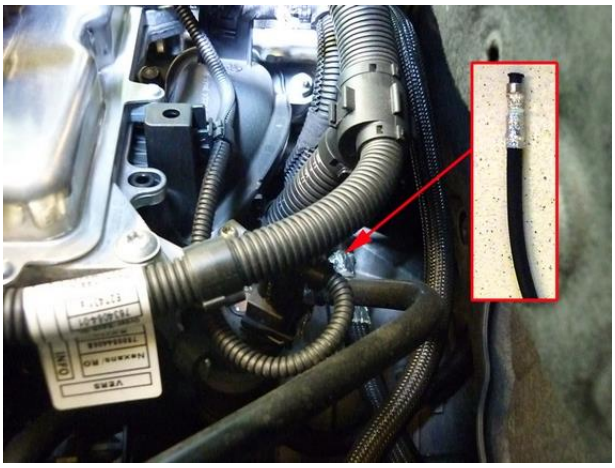
Original petrol hose

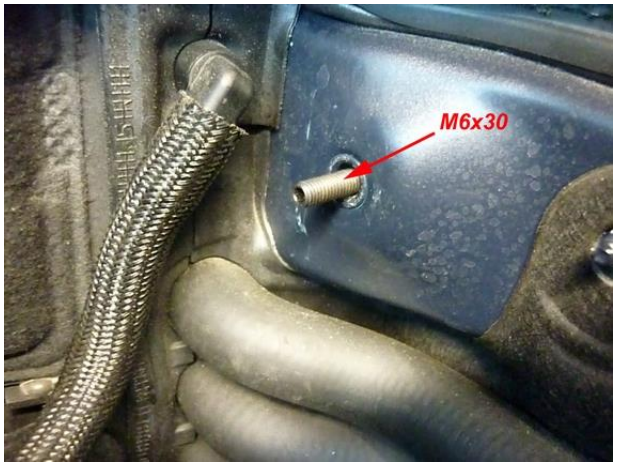


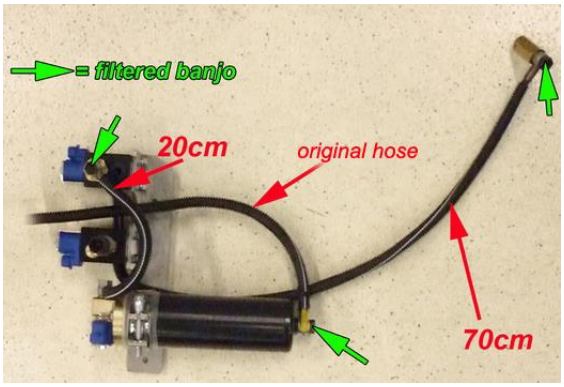
Connect Banjo-quick connection on end of supply hose nr.8, for connection to the boost pump.

Boost pump / FSU / FRU

Boost pump / FSU / FRU



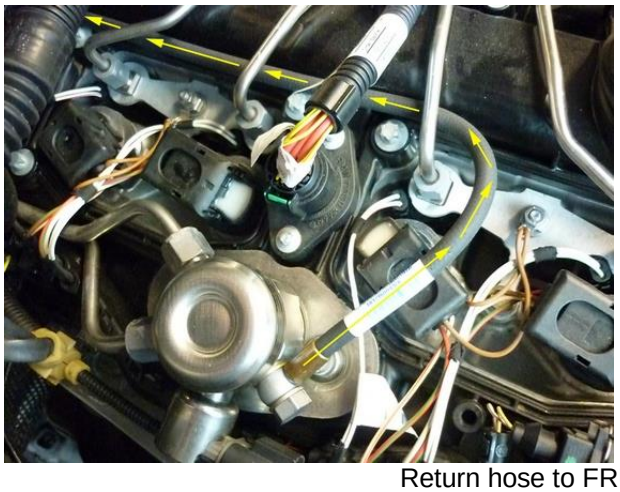




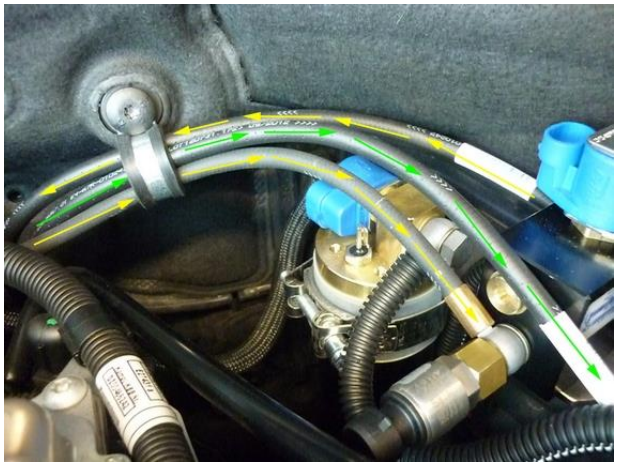
See next page

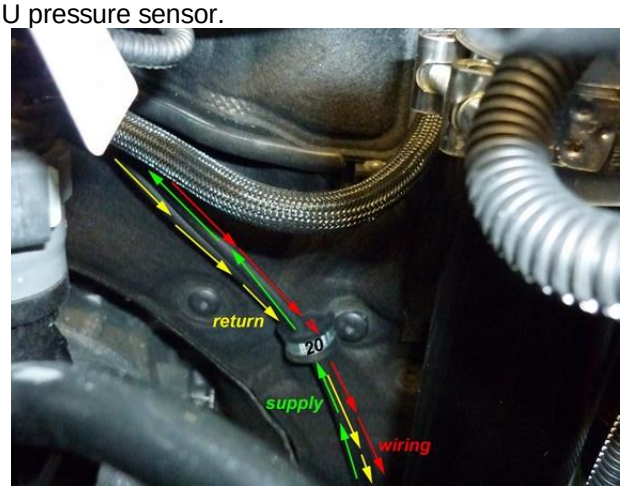
Connections

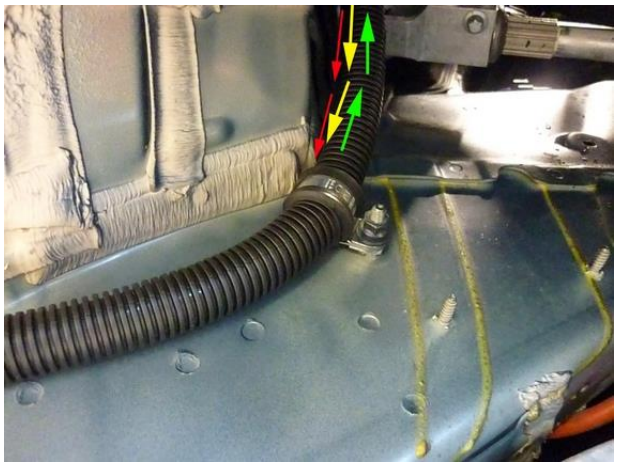
Fuel return



Return hose to FRU pressure sensor.

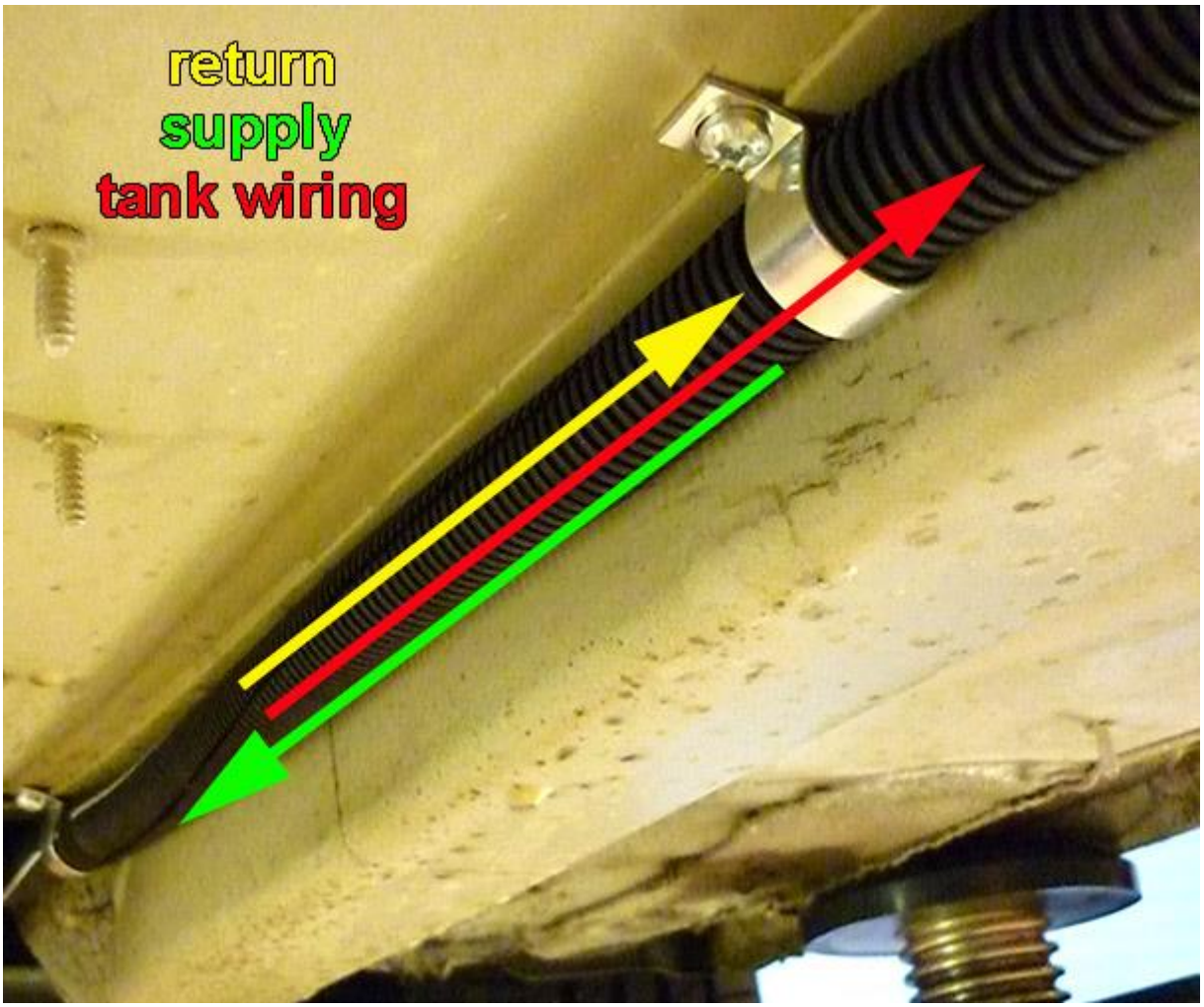






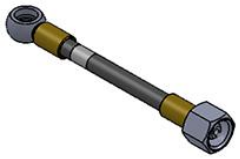
Supply hose – Return hose – Tank wiring

Protect the supply- and return hose together with tank-wiring using the Ø16 split tube.
Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.



Lpg / petrol fuel lines

Hose		from	to	Length (cm)
1	original petrol hose	Adapter original petrol hose	Petrol boost pump	adaptor
2	XD-3	Fuel supply unit	High pressure petrol pump	70
3	XD-3	Petrol boost pump	Fuel supply unit	20
4	XD-3	Fuel return unit	High pressure petrol pump	100

x 1 x	x x x	x 4 x	2 3 x	x x x
				

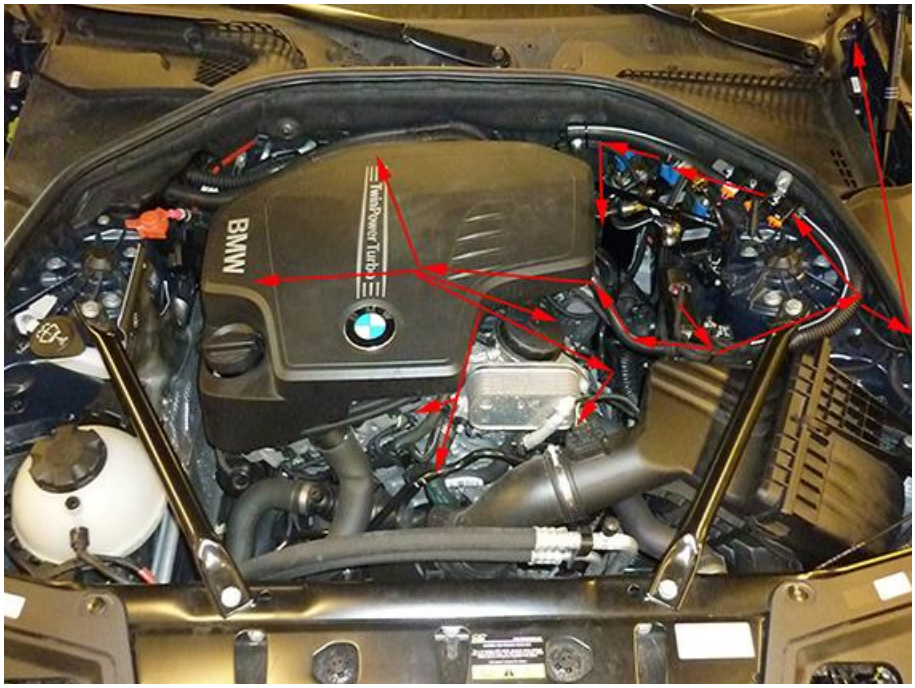
Install the fuel line using two bonded seal washers and banjo bolt :

<u>Filtered banjo:</u> (FSU supply inlets / boost pump inlet : black filtered banjo) :

181/300009/A

Mounting the AFC

Wiring AFC

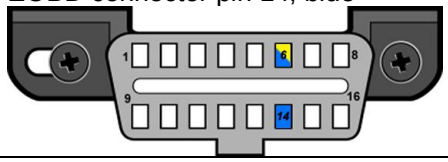


Mounting the fuel selection switch

Mount the switch.



Driver room

Wire number / code	**Wire colour**	**Connection**
3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	 Brown Red Yellow	Connect the 3-pole connector to the Prins fuel selection switch.
51 CAN-High	Blue-yellow	EOBD connector pin 6, grey
70 CAN-Low	Blue	EOBD connector pin 14, blue 

Electrical connections

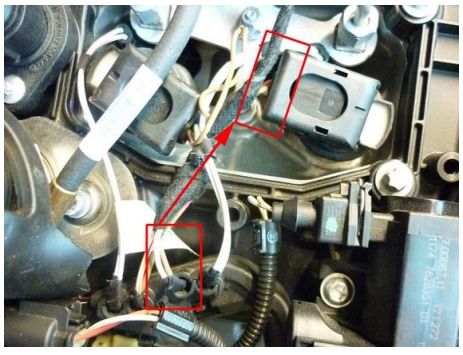
Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Not used : Insulate not used wires.

6	Lambda1 WB	Orange	Insulate
42	Lambda2 WB 10KΩ	Orange-white	Insulate
117	Digital input 3	Yellow-black	Insulate
119	Digital input 2	Yellow-grey	Insulate
97	Digital input 5	Yellow-orange	Insulate
113	Digital input 6	Yellow-purple	Insulate
23	Digital Simulation	Green-red	Insulate

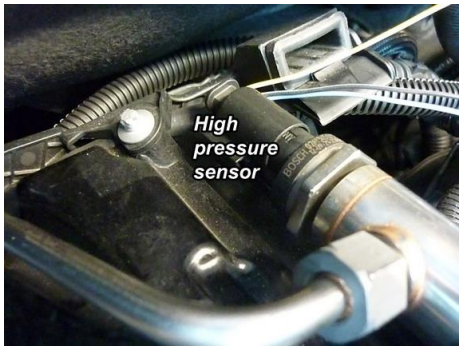
1-32 MAIN GND ecu MAIN GROUND SENSE MAIN GND pump driver MAIN GND boost pump	Brown	Connect to the '–' of the battery (-31) ; use a ring terminal. Next to oil filter housing. 

4 – 13 – 44 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	Red	Connect to the '+' of the battery (+30); use a ring terminal. Do not place the fuse in the holder before having completed the installation of the lpg system. Wire location : **Alternator B+** 

7	+12V IGNITION	Grey - white	Make a connection to ignition + on the ignition coil cylinder 1. Do not place the fuse in the holder before having completed the installation of the lpg system. Wire colour : **red-green** Wire location :**ignition coil** 

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

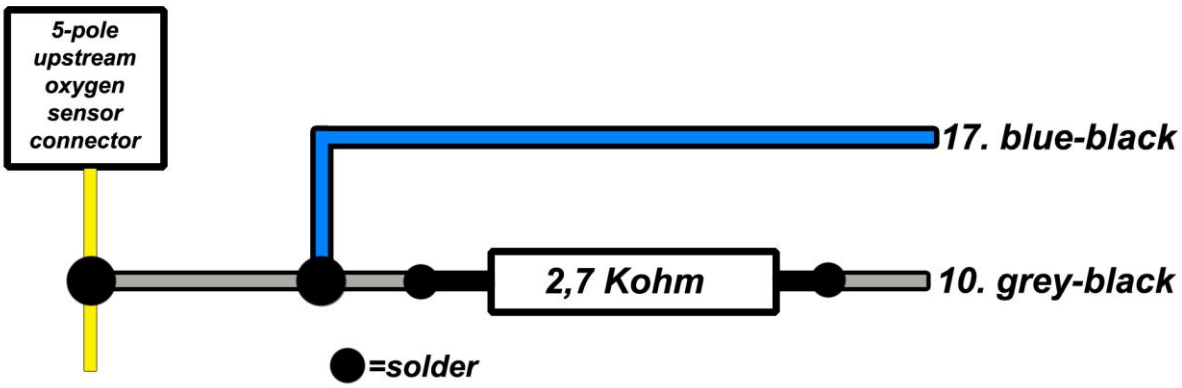
Wire number / code	***Wire colour***	***Connection***
18 Analog 1 25 Simulation 1	Blue-red Green-grey	*High pressure petrol sensor signal interruption* Sensor side. ECU side. Wire colour :**yellow-white** Wire location : end of the petrol rail
19 Analog 4	Blue-white	*High pressure petrol sensor ground* Wire colour :**black-white** Wire location : end of the petrol rail
121 Wake-up	Red-grey	*High pressure petrol sensor 5Volt supply* Wire colour : **blue-black** Wire location : end of the petrol rail : 

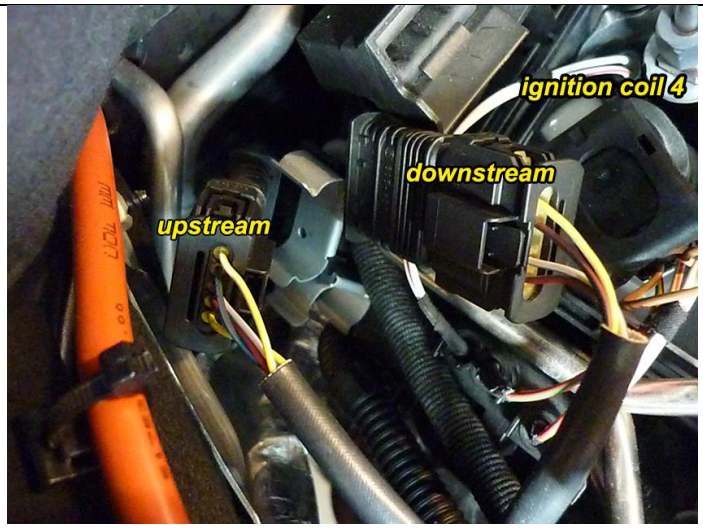
115 Digital input 4	Yellow-red	Mass Air Flow sensor Wire colour :**yellow** Wire location :air filter box outlet 

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	Wire colour	Connection
27 +5V sensor 37 C ground 20 Analog 3 * * cut off connector: Only use blue signal wire 20	Red Brown Blue Red:insulate Brown:insulate Blue	Wire colour : yellow (opposites red wire) Wire location : 4-pole Downstream Oxygen sensor connector.
17 10	Blue-black Grey-black	Solder a resistant of 2.7Kohm in serial with the grey-black wire. Connect blue-black as shown Wire colour : yellow (opposites red wire) Wire location :5-pole **UP**stream Oxygen sensor connector.





Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	Wire colour	Connection
8 RPM	Purple-white	For measuring the engine speed signal. (Cam shaft sensor) Wire colour :**yellow (3-pole connector)** Wire location : front side cylinder head (inlet side) 
15 T-ect	Grey	For measuring the engine coolant temperature. Wire colour : **white** Wire location :thermostat housing 

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Engine room

Wire number / code	Wire colour	Connection
3-pole connector 35 C Ground pin A 9 +5V sensor pin B 16 Psys pin C	 Brown Red Green	Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit. Sensor wire pin A Sensor wire pin B Sensor wire pin C
14 T-LPG	Grey	Not used, insulate.
2-pole connector Boost Pump 106 + Lock-off Boost Pump 98 Ground lock-off	Red White-yellow	Connect the 2-pole connector to the lock-off valve of the Boost Pump.
2-pole connector FSU 108 + Lock-off FSU 100 Ground lock off	Red Pink-yellow	Connect the 2-pole connector to the lock-off valve of the Fuel Supply Unit
2-pole connector FRU 90 + Lock-off FRU 82 Ground lock off	Red Blue-yellow	Connect the 2-pole connector to the lock-off valve of the Fuel Return Unit
4-pole diagnose connector 46 Service TxD 65 Service RxD 68 C ground	 Grey Grey Brown	Diagnose connector for service / diagnosis Connector pin 1 Connector pin 2 Connector pin 4
Boost pump relay 107 + relay boost pump 99 GND relay boost pump +12V fused BATT +12V Boost pump	 Red Green-yellow Red Red	 Pin 86 of the boost pump relay Pin 85 of the boost pump relay Pin 30 of the boost pump relay Pin 87 of the boost pump relay
Wiring tank pump driver relay *2 + driver relay* *26 Ground driver relay* *+12V BATT fused* *+12V driver*	 Red Green-yellow Red 2.5mm2 Red 2.5mm2	 Pin 86 of the driver relay Pin 85 of the driver relay Pin 30 of the driver relay Pin 87 of the driver relay

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	*Wire colour*	*Connection*
3-pole tank level connector *40 Ground tank gauge* *12 Tank level in* *11 + tank level supply*	 Brown Blue Red	Connect the 3-pole connector to the tank level sensor.
1. *2-pole connector tank lock-off*	Green-yellow Brown	From tank pump driver From tank pump driver
2. *3-pole connector tank pump*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump driver From tank pump driver
3. *2-pole connector driver*	Red 2.5mm^2 Brown 2.5mm^2	From tank pump relay 87 From main ground
4. *2-pole connector driver*	Green Grey	From AFC pin 22 pwm From AFC pin 64 diagnose

Checklist after installation

1. Install the system fuses.
   Turn on ignition.
   Connect the Prins interface wire and run the Prins diagnosis program.
   When working on the car, beware of moving and rotating parts in the engine compartment
   (even when the engine is not running !!).

2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.

3. Check whether the program in the AFC matches with the car (dedicated engine set):
   See “Identification” in the diagnosis program.

4. Check all components and connections for any LPG leakage, use a LPG leak detector device or
   a fluid detection like soap. Also check for petrol leakage. Make sure the solenoid valves are in open position.
   No evidence of leakage is permitted.
   Caution for moving and rotating parts in the engine compartment !

5. Use the diagnosis software to check again all input and output signals.

6. Check the system for error codes and solve these, if required.
   Check the petrol MMS for EOBD error codes.
   Place the protection connector back on the diagnose connector.

7. Make a test drive and check the cars drivability on LPG and petrol.