ALTERNATIVE FUEL SYSTEMS

Prins

Quality, innovation and customer care, it's in our nature

Installation manual
Dedicated
PART 2/2

MANUFACTURER	Audi
TYPE	A6
ENGINE DISPLACEMENT	2773
NUMBER OF VALVES	24
ENGINE CODE / NUMBER	CCDA FSI
VEHICLE CATEGORIES	M
TRANSMISSION	AT
VERSION	Direct LiquiMax-2.0
PETROL ECU MANUFACTURER / CODE	Continental SIMOS 8.10
HIGH PRESSURE PETROL POMP	Hitachi Gen-3
HIGH PRESSURE PETROL INJECTOR	Hitachi JSD7-41 06E-906036C
MODEL YEAR:	2009
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000010 / DLM-LPG 03
LOCATION SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	366/070001/A
MANUAL NUMBER	076/2608800
DATE	2012-11-06

Version 2012-05-21 D

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FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always disconnect the battery when installing the LPG system. Make sure the ignition key is outside the car. Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

  Solder and insulate all electrical connections.
  The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire. The wire harness is not model specific, therefore is it may be necessary to adjust the length of the wires. Ensure maximum care is taken when connecting wiring.
  Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for LPG leakage; use a LPG leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG installation or a dangerous situation.
- For maintenance instructions and filter registration see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

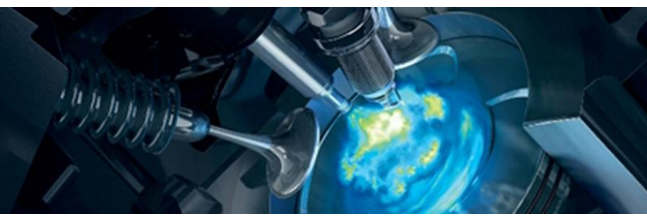
Register (warranty card) the system on the Prins warranty portal .

Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer : operating on Windows 98,W2000 or XP.
  Internal memory : 16 Mb or more
  Memory HD space : 5MB
  Screen : 256 colours, advise colours 16 bits or more
  Com port : 1 free COM port 1 or COM port 2 with a 9 or 25 pins connector
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (10Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (ø 20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Socket 46mm
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves
- Engine coolant

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)



Tightening moments

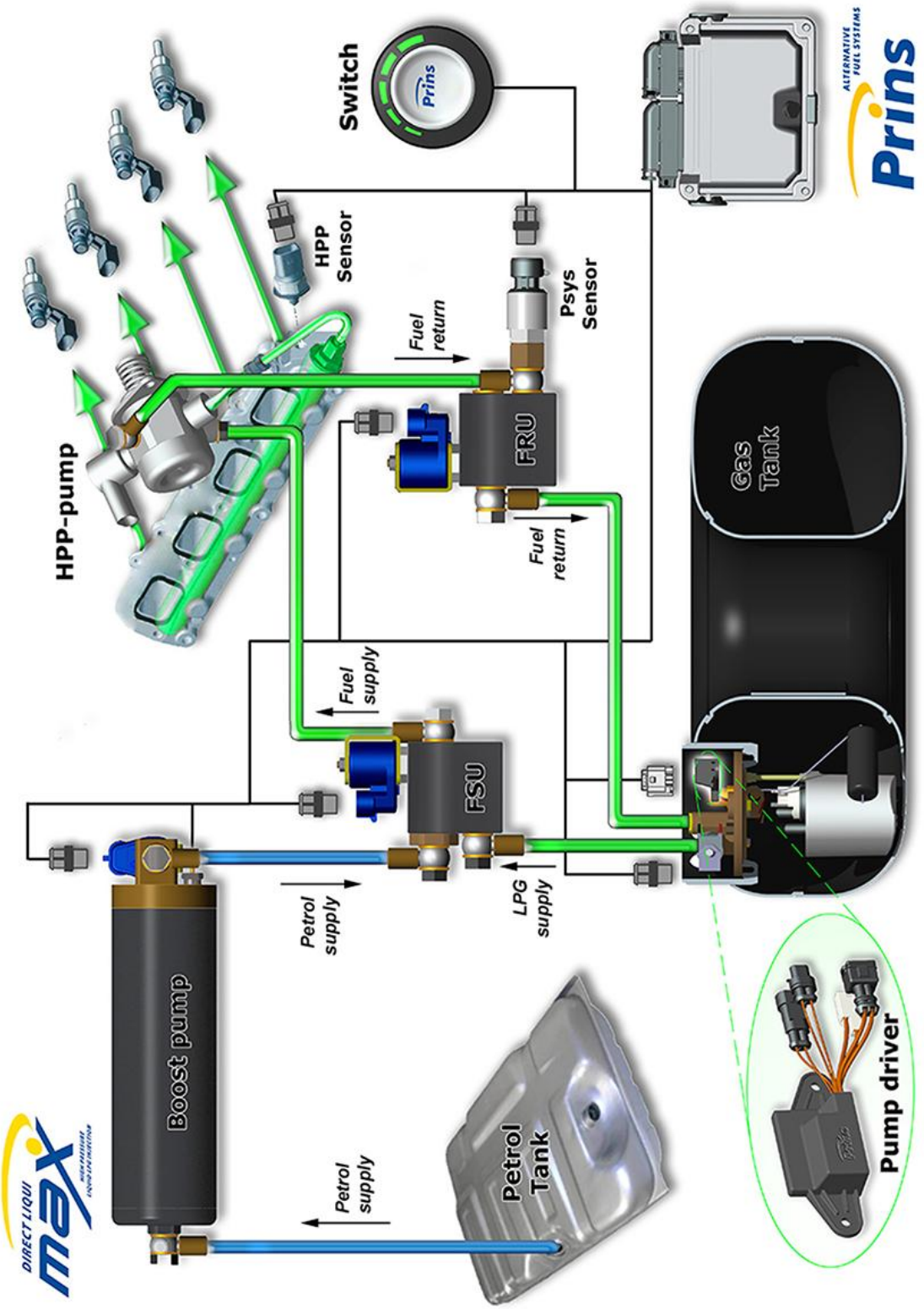
		Nm	SW
M 4 x 0,7		3,3	7
M 5 x 0,8		6,5	8
M 6 x 1,0		11,3	10
M 7 x 1,0		14,5	11
M 8 x 1		24,5	13
M 8 x 1,25		27,3	13
M 10 x 1		52	15-16-17
M 10 x 1,5		54	15-16-17
(filtered)Banjo bolt		10	14
Supply line connection		15	13
Fuel module Allen bolts		20	7
Filler hose connection		50	22

EXPLANATION OF SYMBOLS :

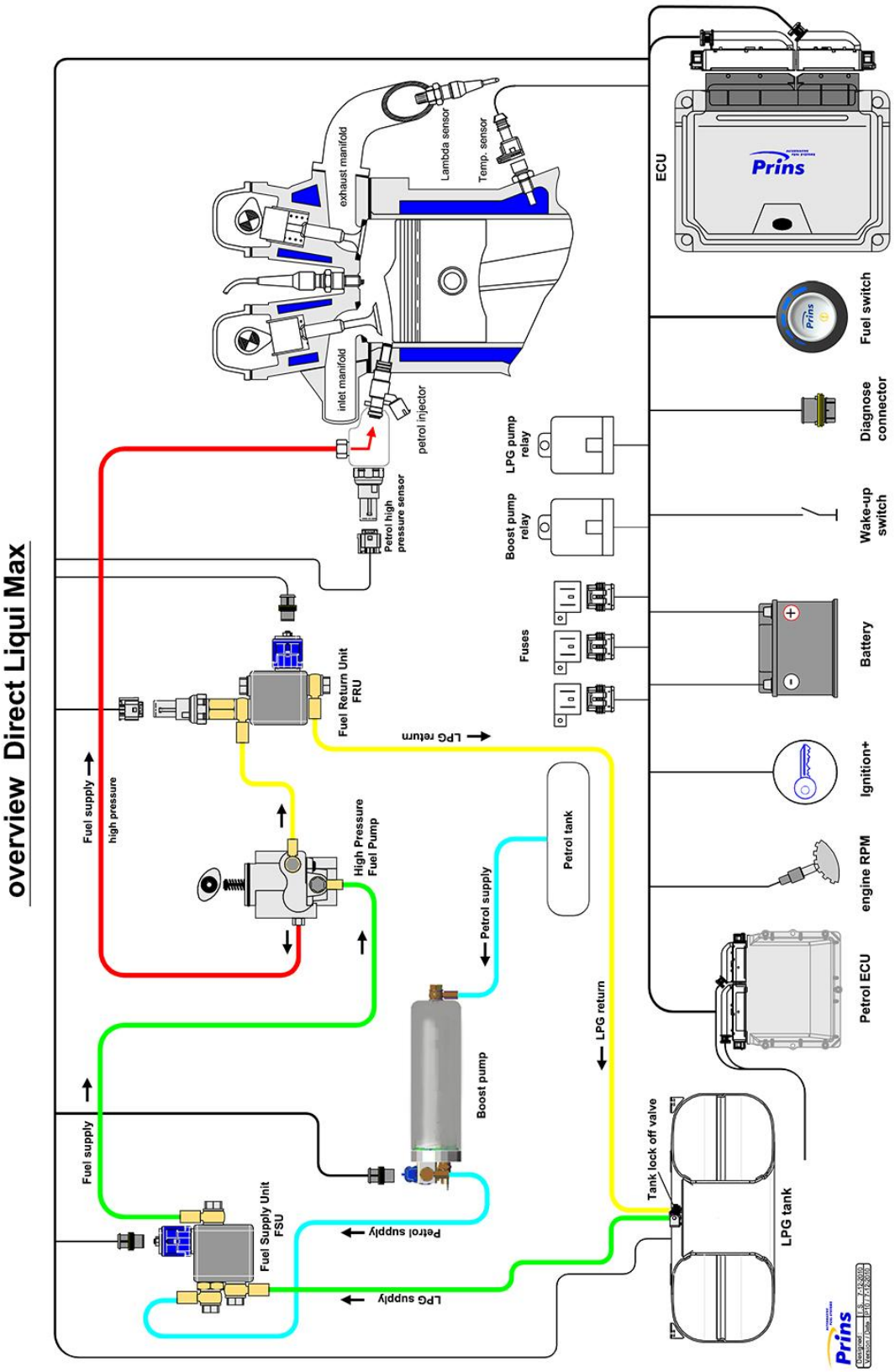
= IMPORTANT, CAUTION

= WEAR SAFETY GOGGLES

Direct LiquiMax



Overview Direct LiquiMax



Direct LiquiMax parts / approval numbers

<table>
<tr>
<td> 
1st generation
 
2nd generation</td>
<td> 
1st generation
 
2nd generation</td>
</tr>
<tr>
<td>Fuel Supply Unit : E4-67R-010269</td>
<td>Fuel Return Unit : E4-67R-010270
Pressure Sensor : E4-67R-010051</td>
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<td>  </td>
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<tr>
<td>Boost pump</td>
<td>High Pressure Pump : E4-67R-010266
High Pressure Rail : E4-67R-010267
High Pressure Injectors : E4-67R-010309</td>
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<tr>
<td>Prins ECU : E4-67R-010098
E4-10R-030507</td>
<td>Fuel lines series XD : E4-67R-010247 XD3
E4-67R-010247 XD4</td>
</tr>
</table>

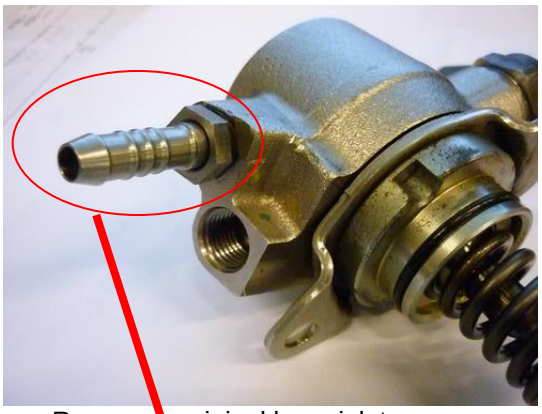
Mounting and connection points

A : High pressure petrol pump	L : R115 Approval sticker
B : Fuel Supply Unit : FSU	M : Grommet
C : Fuel Return Unit : FRU	N : Gas system fuses
D : Boost pump	P : T-ect
E : AFC	Q : Low pressure signal
F : Boost pump relay	R : MAP, Analog 3
G : Tank relay	S : Analog 2
H : Petrol ECU	T : Analog 4
I : Engine speed signal RPM	V : Digital input 3
J : “+” ignition	W : Wake-Up
K : High pressure signal Analog 1	X : Digital input

L:
R115 approval sticker :
Right side centre door post

High pressure pump installation

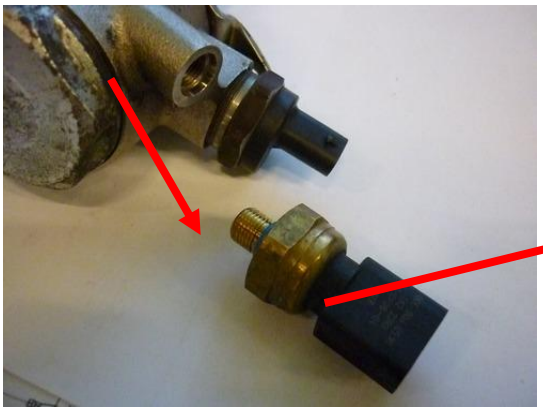
(Follow the workshop manual of the car) Remove original hose inlet.
Remove the pressure sensor from the high pressure pump (under side), sensor will be installed into the boost pump connection.



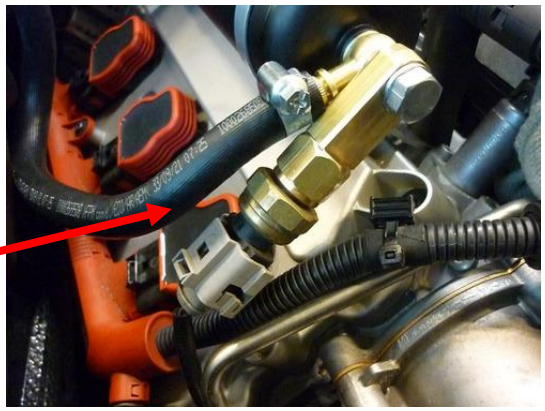
Remove original hose inlet

High pressure pump return

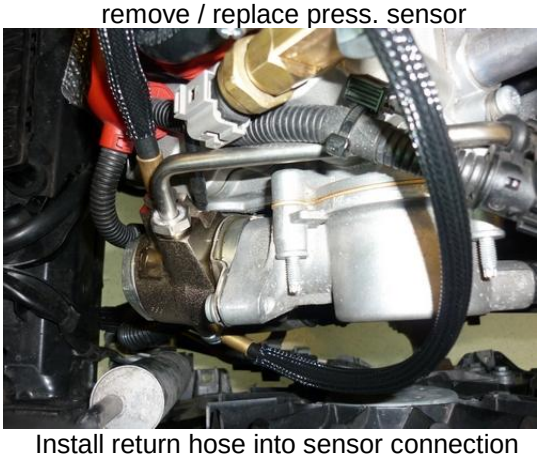
High pressure pump can stay on the engine, remove pressure sensor (underside) : sensor will be installed onto the boost pump with the sensor adaptor. Remove original petrol hose connection.



remove / replace press. sensor

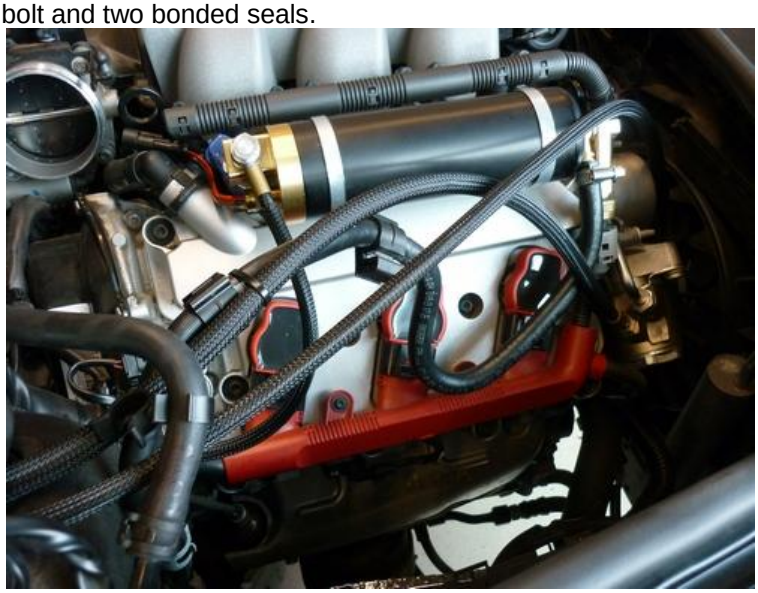


install banjo-eye and sensor adaptor (3xseal)

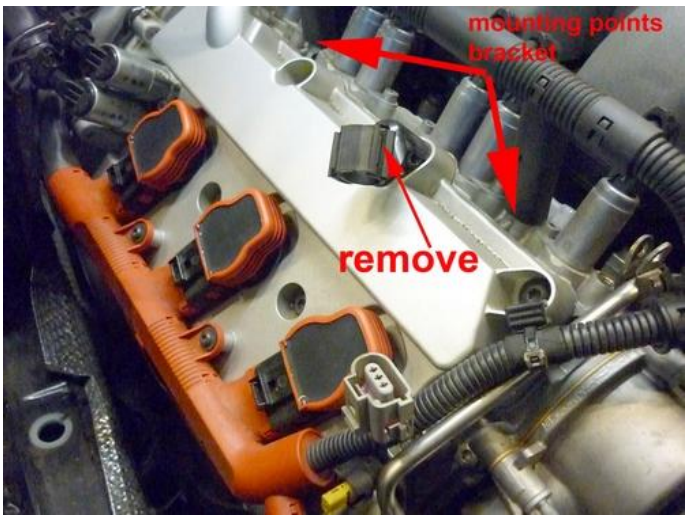


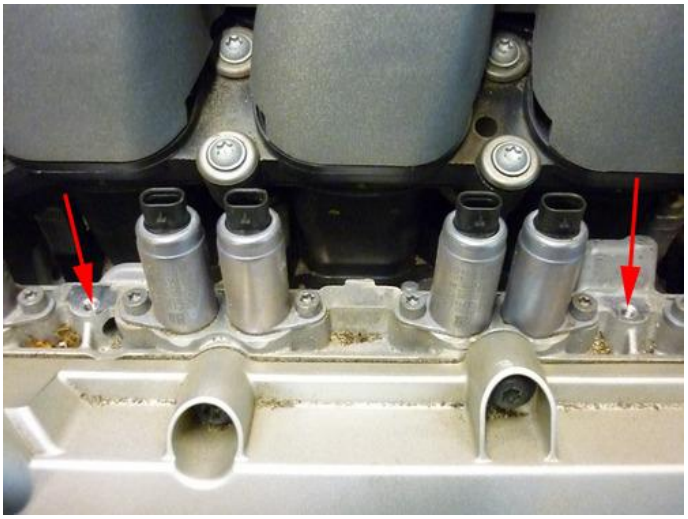
Install return hose into sensor connection with banjo bolt and two bonded seals.

Split pressure-sensor wiring from loom.



Boost pump

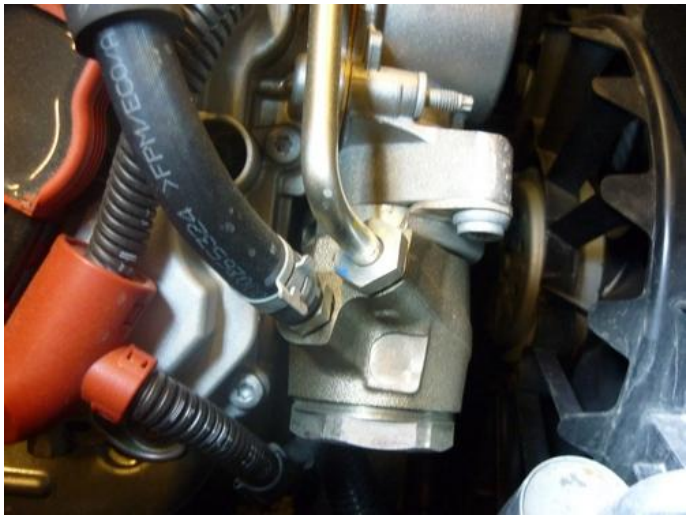


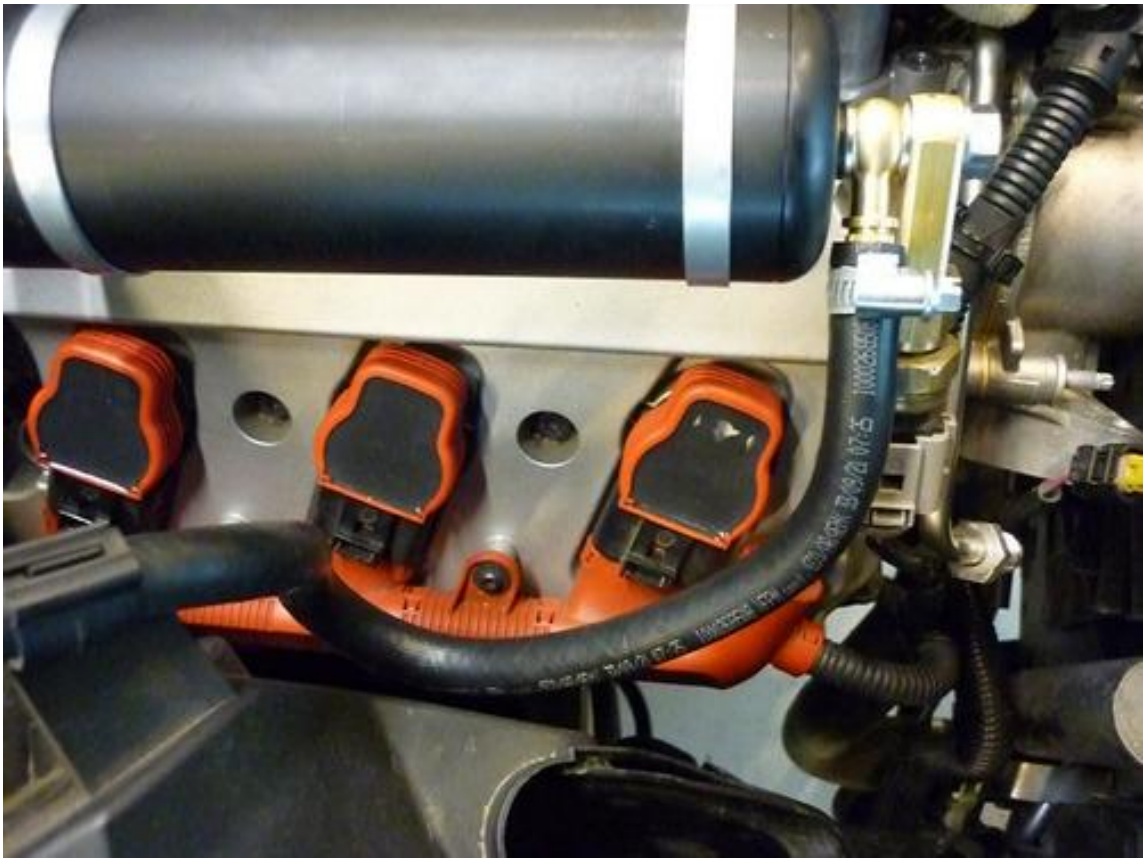


Mounting points bracket : underneath wiring loom pillars, use original bolts

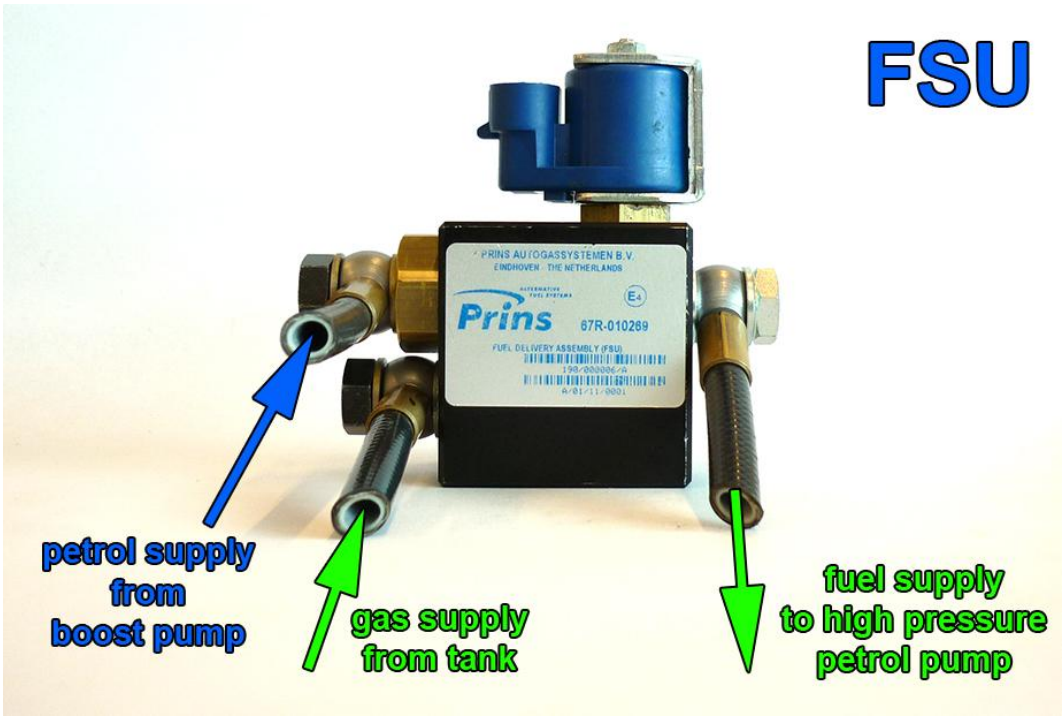
Connection of the fuel hose to the boost pump.

Connect the fuel hoses with an adapter to the boost pump.
Remove the end of the petrol hose and connect the petrol hose to the boost pump with banjo-eye and clamp.

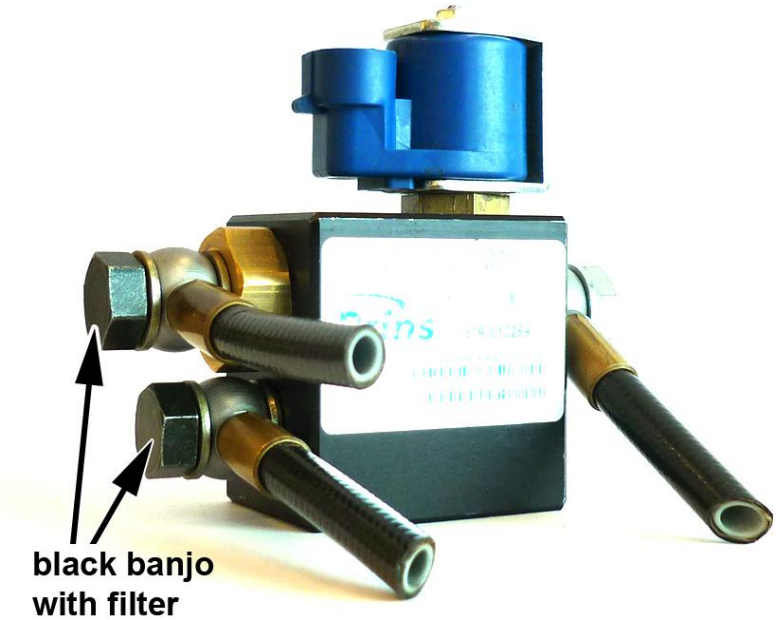




Fuel Supply Unit



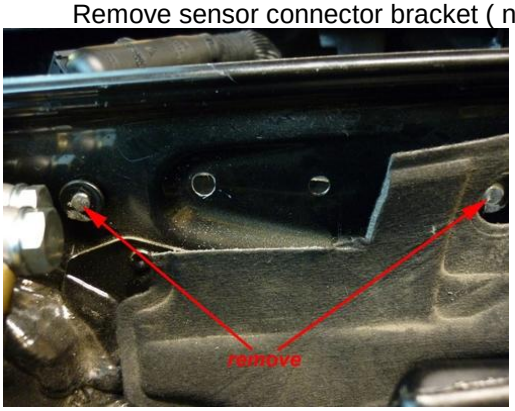
181/300009/A



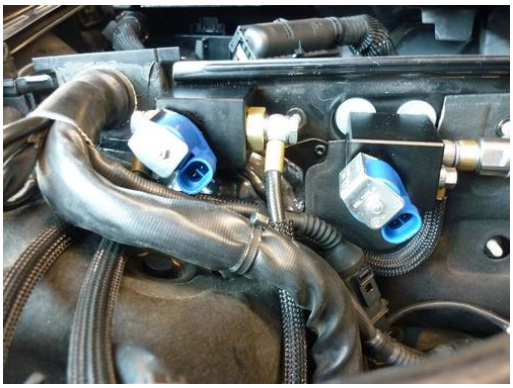
Black filtered banjo will only be used on inlet connections !

Mounting the Fuel Supply Unit


Remove sensor connector bracket (not used) and remove threaded ends.

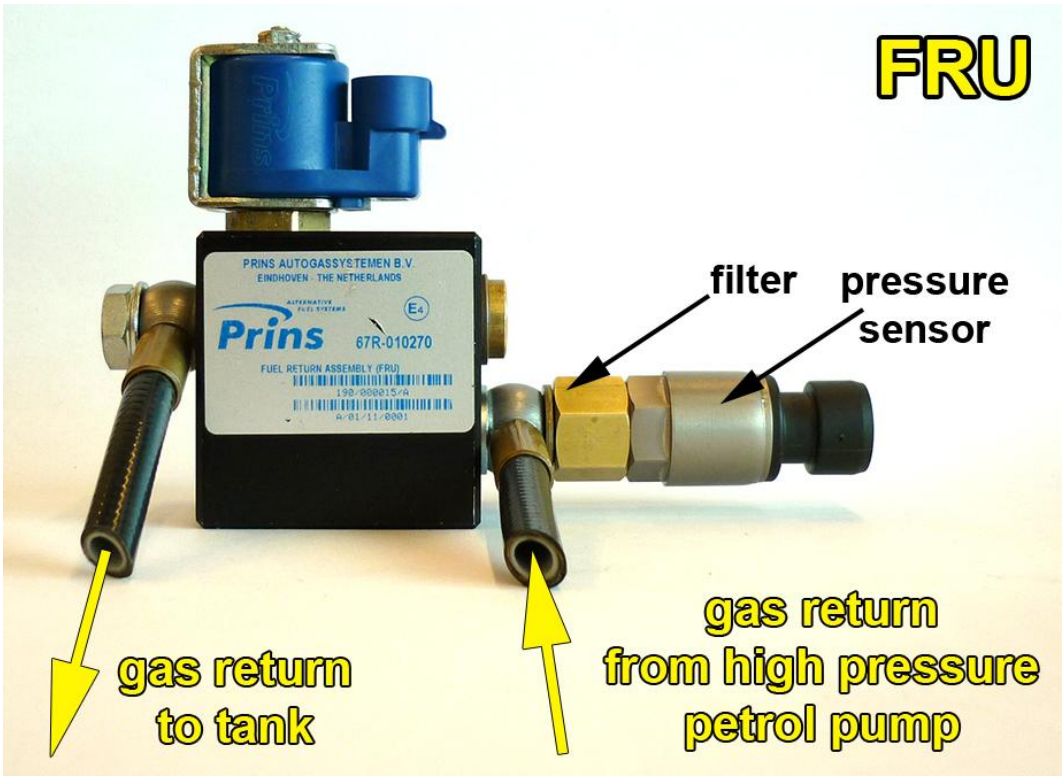


Position the units and drill 3 holes of 7mm

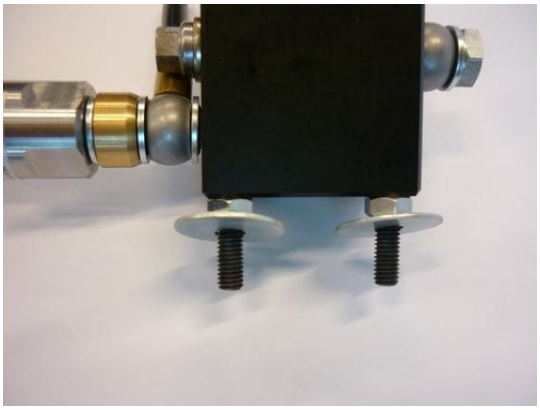

Hose to high pressure pump.

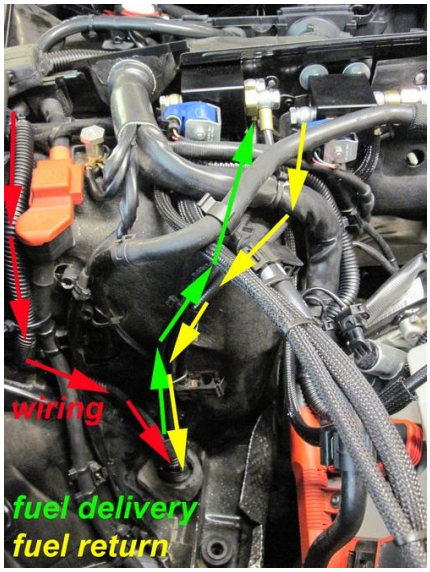
Fuel Return Unit



Filter inside sensor banjo

Mounting the Fuel Return Unit





LPG / petrol fuel lines

Hose	from	to	Length (cm)
XD-5 banjo	Adapter original petrol hose	Petrol boost pump	Original hose
XD-3	Fuel supply unit	High pressure petrol pump	55
XD-3	Petrol boost pump	Fuel supply unit	44
XD-3	Fuel return unit	High pressure petrol pump	101

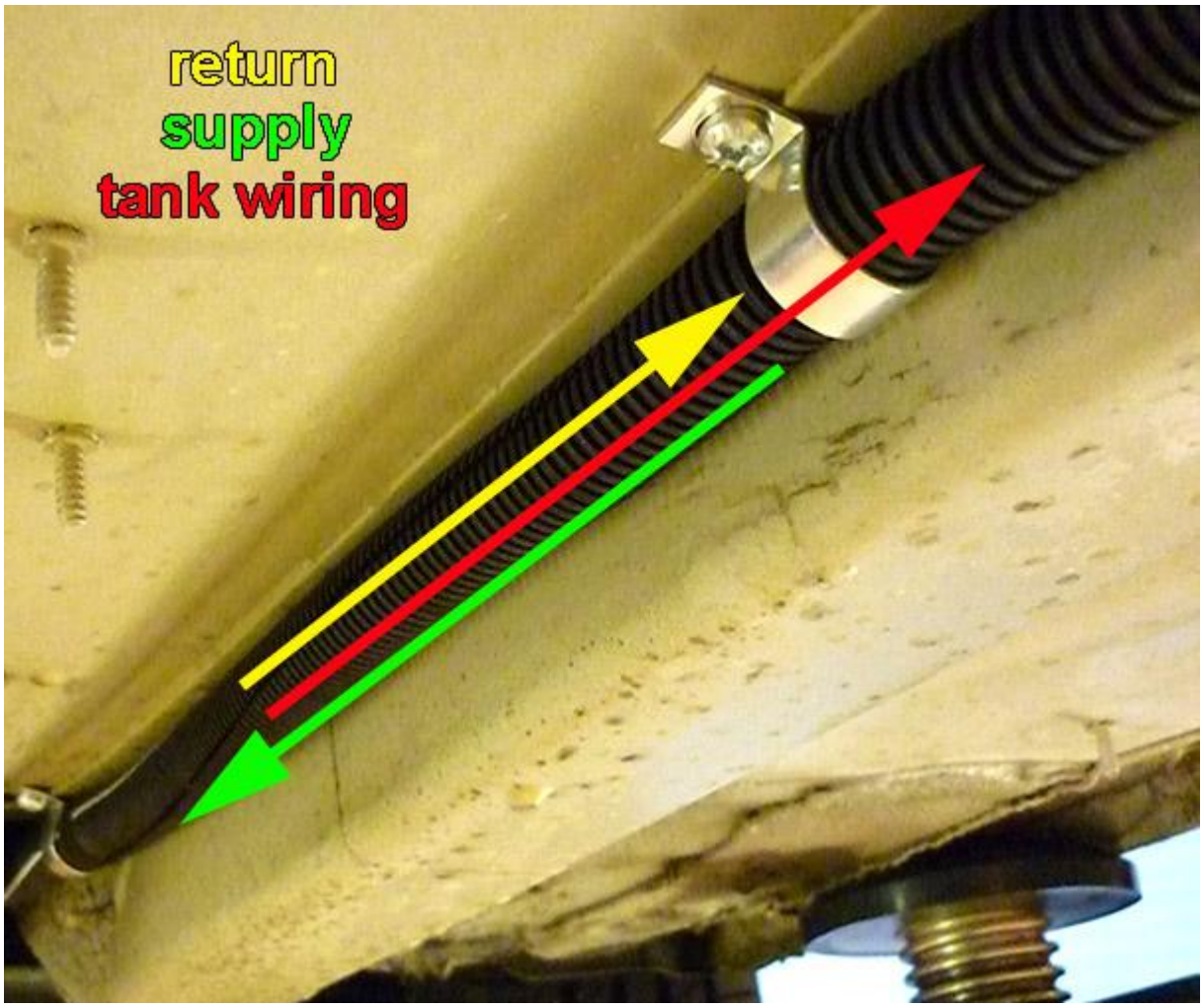
Install the fuel line using two bonded seal washers and banjo bolt :

<u>Filtered banjo:</u> (FSU supply inlets / boost pump inlet : black filtered banjo) :

181/300009/A

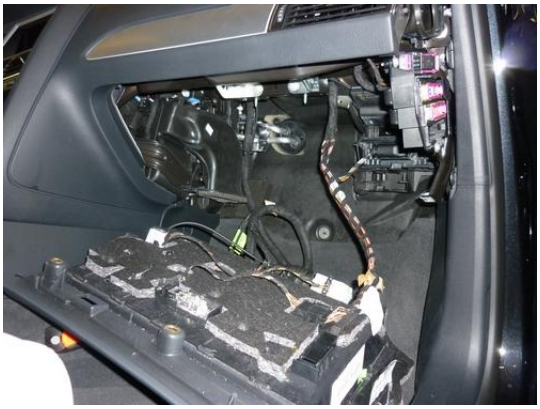
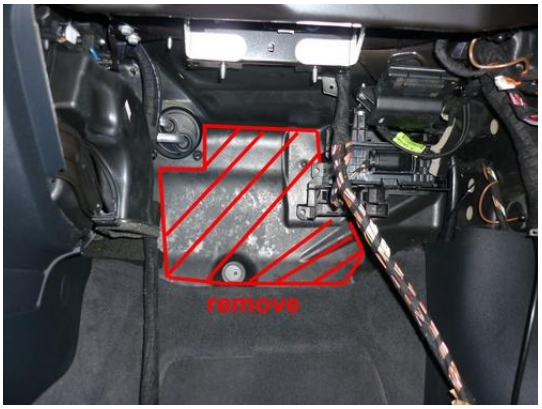
Supply hose – Return hose – Tank wiring

Protect the supply- and return hose together with tank-wiring using the Ø16 split tube.
Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.



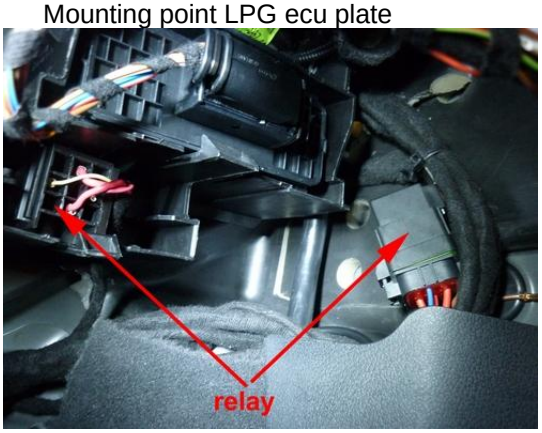
Hose routing

Mounting the AFC

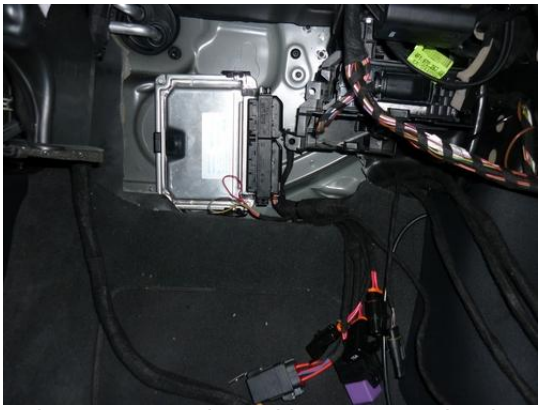
Remove glove compartment and foam


Mounting point LPG ecu plate

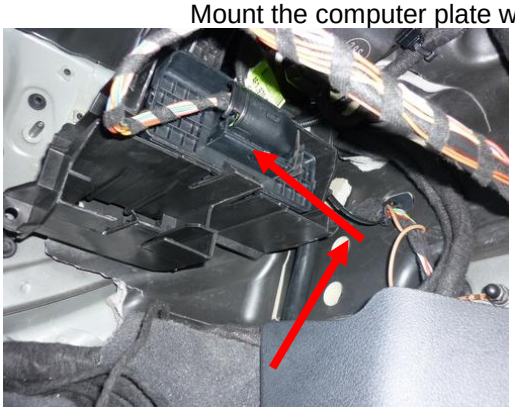



Self-adhesive Velcro (both sides)

Wiring AFC / relay location

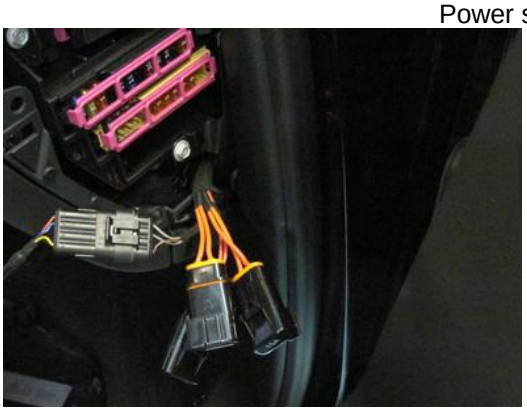


Mount the computer plate with one nut and Velcro tape



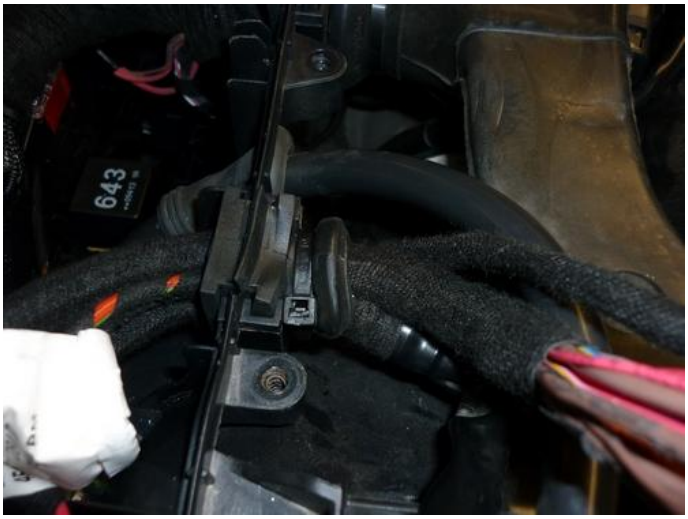
Wiring coming out the petrol ecu box

Power supply

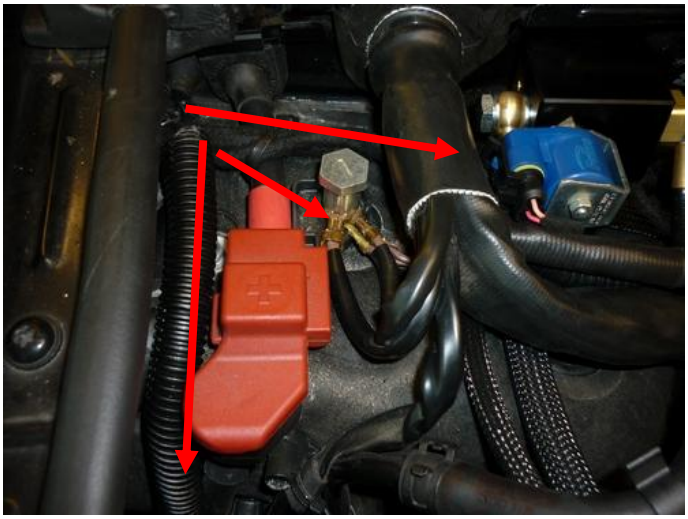


Fuses / diagnose connector

Wiring routing



Adapt petrol ecu box grommet.

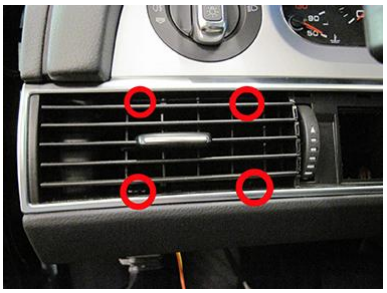

Ground bolt

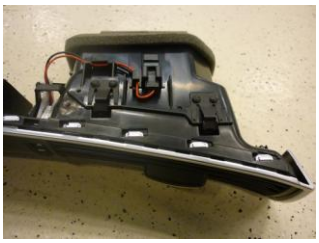

Wiring boost pump

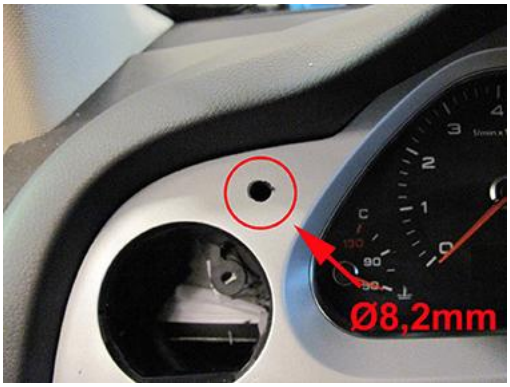
Mounting the fuel selection switch

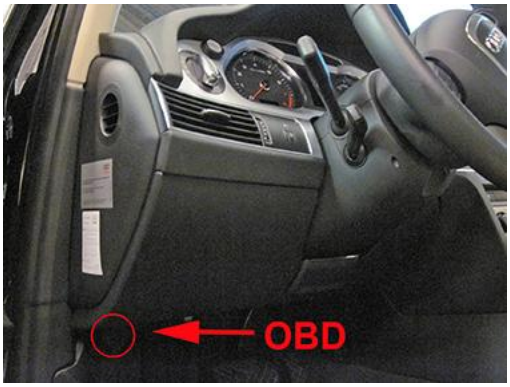
Mount the switch.



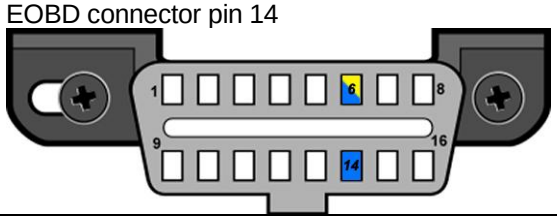








Driver room:

3-pole micro connector 66 Ground fuel switch 3 +12V fuel switch 49 LIN fuel switch	Brown Red yellow	Connect the 3-pole connector to the Prins fuel selection switch.
51 CAN-High	Blue-yellow	EOBD connector pin 6
70 CAN-Low	Blue	EOBD connector pin 14 

Mounting the fuel selection switch / option 2

Mount the switch.

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	*Wire colour*	*Connection*
1-32 MAIN GND ecu MAIN GROUND SENSE MAIN GND pump driver MAIN GND boost pump	brown	Connect to the '–' of the battery (-31) ; use a ring terminal. Wire location : right suspension strut, original ground bolt. 
4 – 13 – 44 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	red	Connect to the '+' of the battery (+30); use a ring terminal. Do not place the fuse in the holder before having completed the installation of the LPG system. Wire location : petrol ecu box, battery+ connections. 
7 +12V IGNITION	grey - white	Make a connection to ignition + / contact + (+15). Do not place the fuse in the holder before having completed the installation of the LPG system. Wire colour : black-purple Wire location : petrol ecu, connector T94, pin 87

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	***Wire colour***	***Connection***
18 Analog 1 25 Simulation 1	Blue-red Green-grey	*High pressure petrol sensor signal interruption* Sensor side. ECU side. Wire colour : white-green Wire location : petrol ecu, connector T60, pin 59
19 Analog 4	Blue-white	*High pressure petrol sensor ground* Wire colour : brown-black Wire location : petrol ecu, connector T60, pin 50
121 Wake-up	Red-grey	*High pressure petrol sensor 5Volt* *Wire colour : lila-white* *Wire location : petrol ecu, connector T60, pin 35*

17 Analog 2 10 Simulation 2	Blue-black Green-black	*Low petrol pressure sensor interruption* Sensor side. ECU side. Wire colour : purple Wire location : petrol ecu, connector T60, pin 44
115 Digital input 4	Yellow-red	*Petrol fuel pump driver (PWM in)* Wire colour :red-white Wire location : petrol ecu, connector **T94**, pin 42
27 +5V sensor 37 C ground 20 Analog 3 MAP* * When original sensor is used: cut off connector: Only use blue signal wire 20	Red Brown Blue Red:insulate Brown:insulate Blue	For measuring the inlet manifold pressure from the engine MAP sensor. Wire colour : black-yellow Wire location : petrol ecu, connector T60, pin 37
8 RPM	Purple-white	For measuring the engine speed signal. Wire colour : green-black Wire location : petrol ecu, connector T60, pin 55
15 T-ect	Grey	For measuring the engine coolant temperature. Wire colour : black Wire location : petrol ecu, connector T60, pin 27
119 Digital input 2	Yellow-grey	insulate
23 Digital Simulation	Green-red	insulate
117 Digital input 3	Yellow-black	insulate
6 Lambda1 WB	Orange	insulate
42 Lambda2 WB 10KΩ	Orange-white	insulate
97 Digital input 5	Yellow-orange	insulate
113 Digital input 6	Yellow-purple	insulate

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

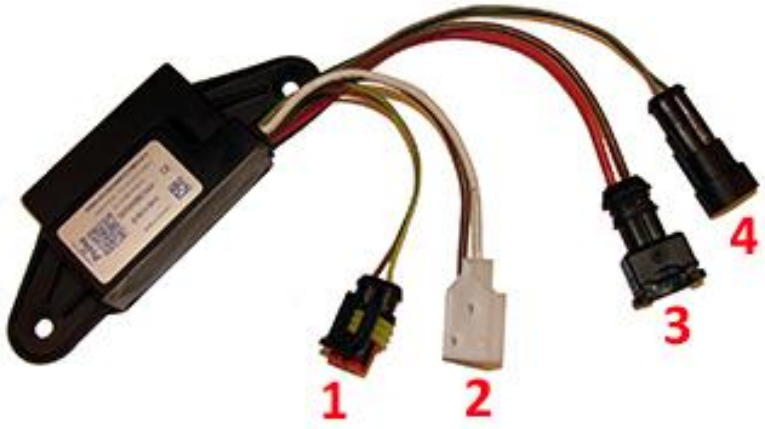
Wire number / code	Wire colour	Connection
3-pole connector		Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit.
35 C Ground pin A	Brown	Sensor wire pin A
9 +5V sensor pin B	Red	Sensor wire pin B
16 Psys pin C	Green	Sensor wire pin C
14 T-LPG	Grey	Not used, insulate.
2-pole connector Boost Pump		
106 + Lock-off Boost Pump	Red	Connect the 2-pole connector to the lock-off valve
98 Ground lock-off	White-yellow	of the Boost Pump.
2-pole connector FSU		
108 + Lock-off FSU	Red	Connect the 2-pole connector to the lock-off valve
100 Ground lock off	Pink-yellow	of the Fuel Supply Unit
2-pole connector FRU		
90 + Lock-off FRU	Red	Connect the 2-pole connector to the lock-off valve
82 Ground lock off	Blue-yellow	of the Fuel Return Unit
4-pole diagnose connector		Diagnose connector for service / diagnosis
46 Service TxD	Grey	Connector pin 1
65 Service RxD	Grey	Connector pin 2
68 C ground	Brown	Connector pin 4
Boost pump relay		
107 + relay boost pump	Red	Pin 86 of the boost pump relay
99 GND relay boost pump	Green-yellow	Pin 85 of the boost pump relay
+12V fused BATT	Red	Pin 30 of the boost pump relay
+12V Boost pump	Red	Pin 87 of the boost pump relay

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	***Wire colour***	***Connection***
3-pole tank level connector *40 Ground tank gauge* *12 Tank level in* *11 + tank level supply*	 Brown Blue Red	Connect the 3-pole connector to the tank level sensor. Connector pin 1 Connector pin 2 Connector pin 3
1. *2-pole connector tank lock-off*	Green-yellow Brown	Pump driver to lock-off power Pump driver to lock-off ground
2. *3-pole fusite*	Red Brown -	1. Pump power 2. Pump ground 3. not used
3. *2-pole connector tank pump*	Red 2.5mm^2 Brown 2.5mm^2	Pump driver power Pump driver ground
4. *2-pole connector*	Grey Green	Pump driver diagnose Pump driver control



Wiring tank relay 2 + tank relay 26 Ground tank relay +12V BATT fused +12V pump driver	 Red Green-yellow Red 2.5mm^2 Red 2.5mm^2	 Pin 86 of the tank relay Pin 85 of the tank relay Pin 30 of the tank relay Pin 87 of the tank relay

Checklist after installation

1. Install the system fuses.
   Turn on ignition.
   Connect the Prins interface wire and run the Prins diagnosis program.
   When working on the car, beware of moving and rotating parts in the engine compartment
   (even when the engine is not running !!).

2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.

3. Check whether the program in the AFC matches with the car (dedicated engine set):
   See “Identification” in the diagnosis program.

4. Check all components and connections for any LPG leakage, use a LPG leak detector device or
   a fluid detection like soap. Also check for petrol leakage. Make sure the solenoid valves are in open position.
   No evidence of leakage is permitted.
   Caution for moving and rotating parts in the engine compartment !

5. Use the diagnosis software to check again all input and output signals.

6. Check the system for error codes and solve these, if required.
   Check the petrol MMS for EOBD error codes.
   Place the protection connector back on the diagnose connector.

7. Make a test drive and check the cars drivability on LPG and petrol.