

ALTERNATIVE
FUEL SYSTEMS

Prins

Quality, innovation and customer care, it's in our nature



installation manual
Engine Kit
part 2/2



MANUFACTURER	Audi
TYPE	A4
ENGINE DISPLACEMENT	1800
NUMBER OF VALVES	16
ENGINE CODE / NUMBER	CDHA / CDHB
VEHICLE CATEGORIES	M
TRANSMISSION	MT
VERSION	AFC-2.1
PETROL ECU MANUFACTURER / CODE	Bosch Med 17.5.2
HIGH PRESSURE PETROL PUMP	Bosch 0.261.523.113
HIGH PRESSURE PETROL INJECTOR	x
MODEL YEAR:	2013 / 2009
SYSTEM APPROVAL NUMBER (R115)	E4-115R-000010 / DLM-LPG 03
LOCATION R115 SYSTEM STICKER	right side, centre door post
ENGINE SET NUMBER	366/070041/A / 366/070043/A
MANUAL NUMBER	076/2614700
DATE	2014-10-06
	Version 2013-09-28 D



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FOR EXPLANATION AND CIRCUIT DIAGRAMS SEE : INSTALLATION MANUAL GENERAL PART 1 / 2

General instructions

- The installation of the system shall be done in accordance with the installation manual provided by Prins Autogassystemen.
- This manual is based on Dutch regulations, always install the system in accordance to the local regulations.
- For an optimal functioning of the Direct LiquiMax-2.0 system, maintain a clean and organized work environment during installation and maintenance to prevent pollution of the LPG components.
- Always download the “general manual 1/2 “ from our website for basic instructions and diagrams.
- Always **disconnect the battery when installing / servicing** the LPG system. Make sure the ignition key is outside the car.
Be aware of central door locking, radio / telephone memory code, alarm system.
- Wear safety goggles when working on the petrol filled system / connections (pressurized petrol)
- Do not place the main fuse into the fuse holder before having completed the installation of the system.
- The AFC has to be activated by means of the Prins diagnosis software.
- Never disconnect the AFC connector, unless you have removed the main fuse.
- When installing the wiring harness, ensure that it does not run near any of the ignition components.

Solder and insulate all electrical connections.

The wires in the loom are provided with numbers and text. The text on the wire explains the function of the wire.

The wire harness is not model specific, therefore it may be necessary to adjust the length of the wires.

Ensure maximum care is taken when connecting wiring.

Make professional joints using solder and shrink sleeve. Do not stretch the wiring harness.

- No component of the LPG-system shall be located within 100 mm of the exhaust or similar heat source, unless such components are adequately shielded against heat.
- If holes have to be drilled (wear safety glasses) for installing brackets, etc., the drilled holes must always be treated with an anti-corrosion agent, after the chips have been removed (especially when mounting a exterior filler into body work).
- After having completed the installation, check the whole system for LPG leakage; use a LPG leak detection device. Also check for leak of engine coolant, petrol and air.
- Fitting and maintenance is only allowed by Prins Autogassystemen selected LPG engineers.
- Failure to follow the instructions in this manual can result in a poor or non-working LPG installation or a dangerous situation.
- For maintenance instructions see owner manual.
- Prins Autogassystemen is not responsible for any damages to people or objects as a result of changes to Prins products.
- Check our website regularly for diagrams, certificates, updates, info-bulletins and product information.

Register (warranty card) the system on the Prins warranty portal .



Required equipment / tools / materials for installing a complete system

- Complete workshop toolbox (wrenches, screwdrivers, cutters, pliers, ratchet, sockets)
- Car lift
- Portable computer
- Vehicle fuel system scan tool or OBD scan tool Prins (part nr. 099/99928)
- Exhaust gas analyser
- Multimeter
- Oscilloscope
- Prins diagnostic software
- Prins serial interface
- Torque wrench (5-50Nm)
- Torque wrench (200-250Nm)
- Portable light
- Assortment drill bits 4 to 12 mm
- Assortment cutters (ø 20, 30, 50, 70 mm)
- Portable drill or pneumatic drill
- Thread cutting device (male M6x1, M8x1, M10x1)
- Air gun
- Vacuum cleaner
- Safety goggles
- Hot air gun
- Soldering iron, soldering tin
- Wire-stripping pliers
- Adhesive tape
- Adhesive sealant
- Thread locking compound
- Anti-corrosion agent / black body coating
- Gas leak detection device or foam leak spray
- Shrink sleeves

Vehicle check

- Check the vehicle drivability on petrol
- Check the fuel system for error codes (scan tool)
- Check if the catalytic converter is in good condition (exhaust gas analyzer)
- Check the condition of the ignition system (spark plugs, cables, coil)

Tightening moments

	Nm	Spanner mm
M 4 x 0,7	3.3	7
M 5 x 0,8	6.5	8
M 6 x 1,0	11.3	10
M 7 x 1,0	14.5	11
M 8 x 1	24.5	13
M 8 x 1,25	27.3	13
M 10 x 1	52	15-16-17
M 10 x 1,5	54	15-16-17
(filtered) Banjo bolt	10	14
Supply line connection	15	13
Fuel module Allen bolts	20	7
Filler hose connection	50	22
Boost pump clamp	7	10
High pressure petrol fuel line	24-35	17

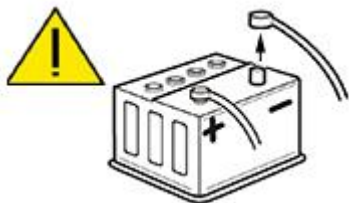
EXPLANATION OF SYMBOLS :



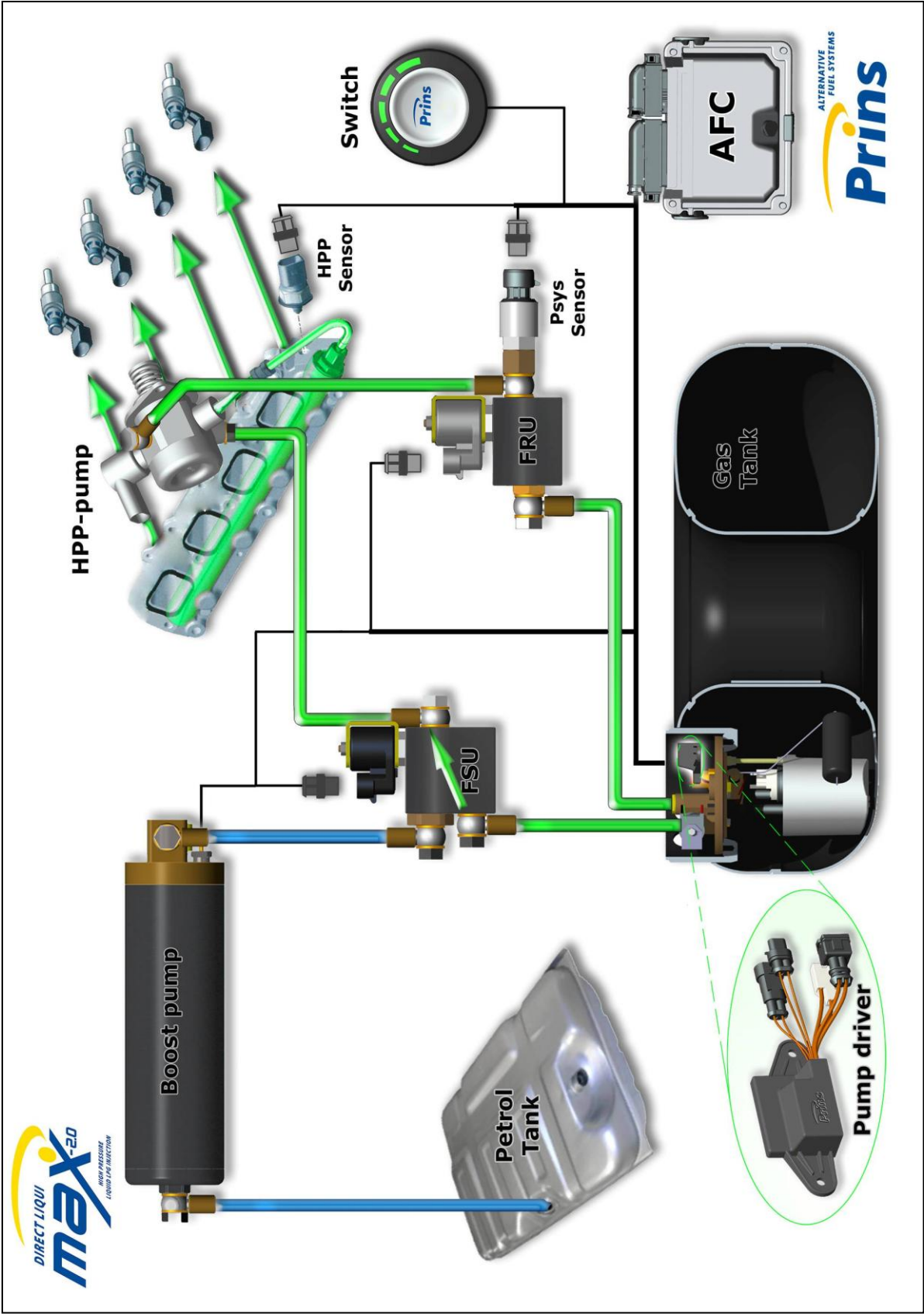
= IMPORTANT, CAUTION



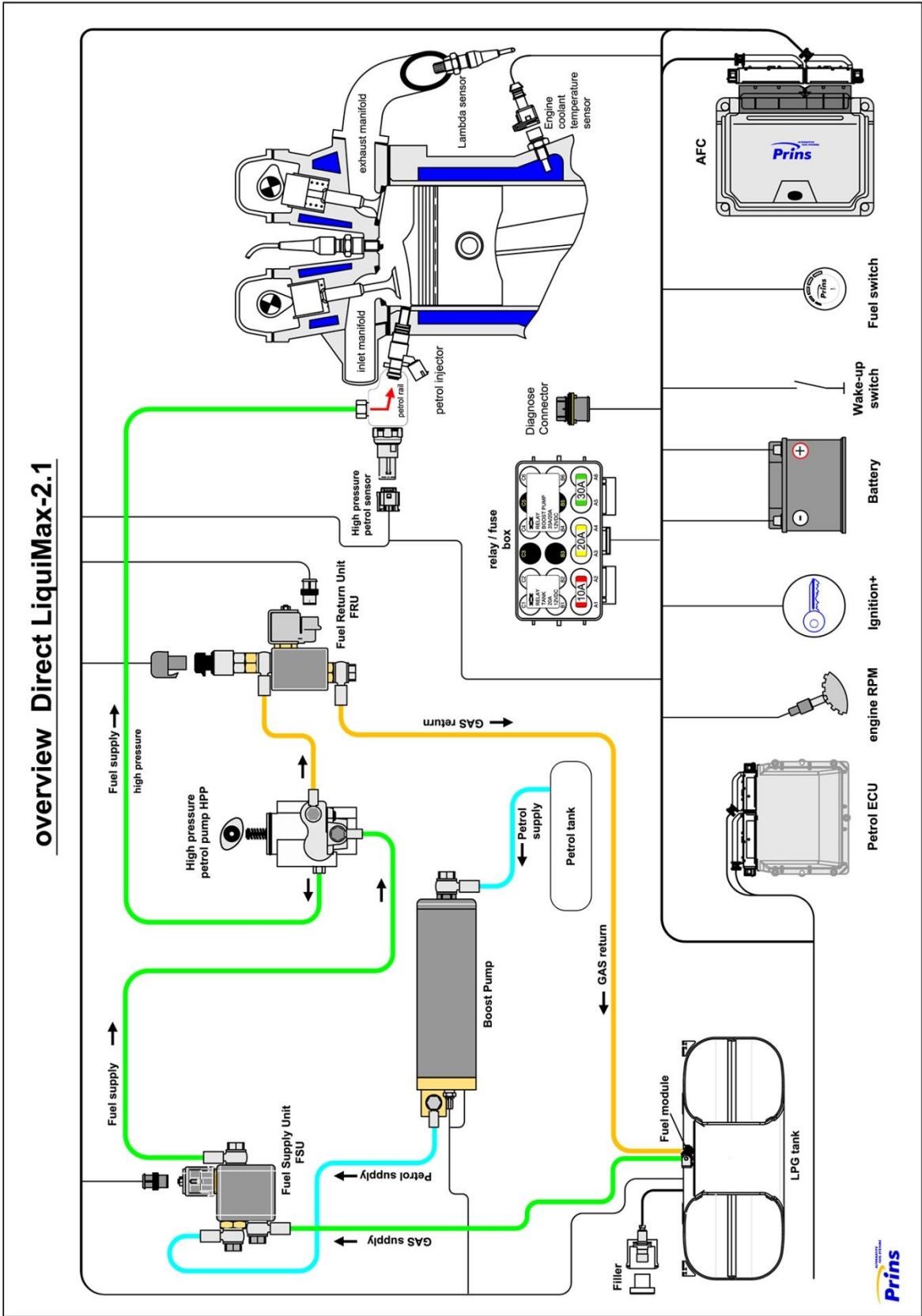
= WEAR SAFETY GOGGLES



Direct LiquiMax-2.0, AFC-2.1




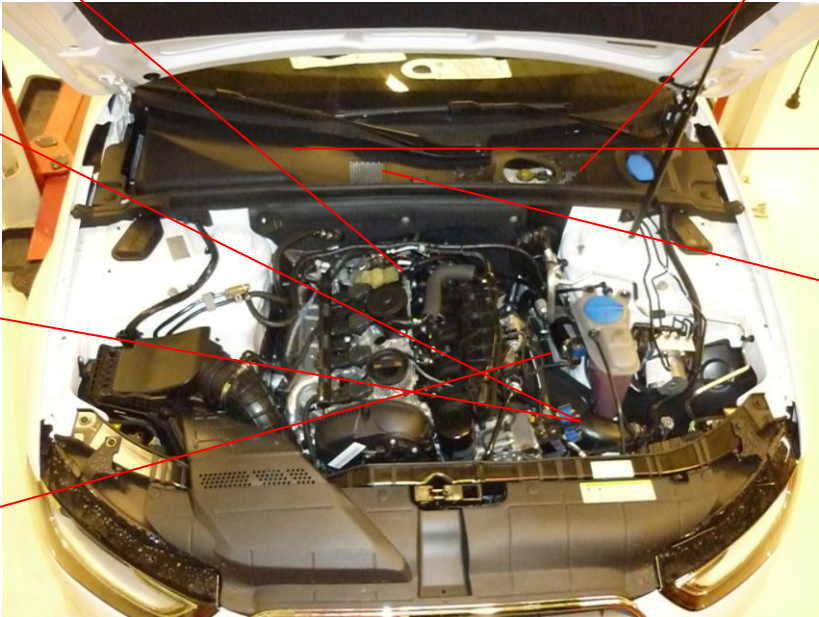



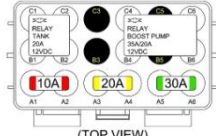

Direct LiquiMax-2.0 diagram, AFC-2.1




Direct LiquiMax parts / approval numbers

 <p>1st generation</p>  <p>2nd generation</p>	 <p>1st generation</p>  <p>2nd generation</p>
Fuel Supply Unit : E4-67R-010269	Fuel Return Unit : E4-67R-010270 Pressure Sensor : E4-67R-010051
	
Boost pump	High Pressure Pump : E4-67R-010266 High Pressure Rail : E4-67R-010267 High Pressure Injectors : E4-67R-010309
	 <p>XD-3 LPG</p>  <p>XD-4 LPG</p>
Prins AFC: E4-67R-010098 E4-10R-030507	Fuel lines series XD : E4-67R-010247 XD3 E4-67R-010247 XD4

DLM component location overview

<p>HPP pump</p> 		<p>Petrol ECU</p>
<p>FSU</p> 		<p>AFC</p> 
<p>FRU</p> 		<p>Fuse / relay box</p> 
<p>Boost pump</p> 		

	<p>R115 approval sticker : Right side centre door post</p>
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Removal of the Bosch High Pressure Petrol Pump

REMOVAL-

WARNING-

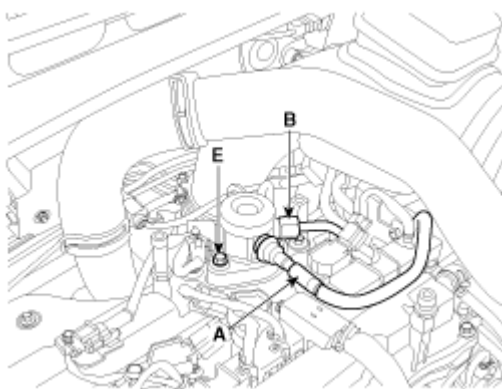
In case of removing the high pressure fuel pump, high pressure fuel pipe, delivery pipe, there may be injury caused by leakage of the high pressure fuel.

Don't do any repair work right after engine stops (HOT engine).

- Turn the ignition switch OFF and disconnect the battery negative (-) cable.
- Wear safety goggles.
- Disconnect the fuel pressure regulator valve connector
- Disconnect the High Pressure fuel feed pipe (B)
- Remove the Low Pressure fuel pipe / hose (A).
- Remove the installation bolts (E), and then remove the high pressure fuel pump from the cylinder head assembly.

CAUTION:

Unscrew in turn the two bolts in small steps (0.5 turns). In case of fully unscrewing one of the two bolts with the other bolt installed, the housing surface of the cylinder head may break because of tension of the pump spring.



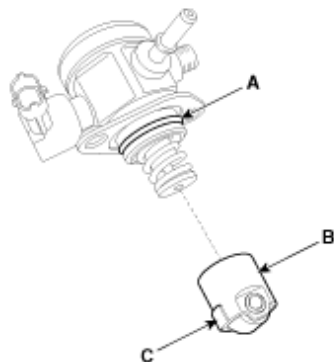
CAREFULLY store the removed petrol pump. Make sure no pollution can come into the pump.

Installation of the Bosch High Pressure Petrol Pump

INSTALLATION-

Before installing the high pressure fuel pump, position the roller tappet (**B&C**) in the lowest position by rotating the crankshaft. Otherwise the installation bolts may be broken because of tension of the pump spring.

Apply engine oil to the O-ring (**A**) of the high pressure fuel pump, the roller tappet (**B**), and the protrusion (**C**). (roller tappet, only if removed from cylinder head)
Also apply engine oil to the groove on the location where the protrusion (**C**) is installed.



Installation bolts:

When tightening the installation bolts of the high pressure fuel pump, tighten and turn the bolts in small step (0.5 turns) after tightening them with hand-screwed torque.

High pressure petrol pump installation bolt: 12.8 ~ 14.7 N.m

Petrol pipe:

First hand-tighten the nut(s) fully until they are not fastened any more in order to have them inserted in place and then completely tighten to the specified torque using a torque wrench.

If not tightening the bolts or nuts in a straight line with the mating bolt holes or fittings, it may cause a fuel leak due to broken threads.

High pressure petrol pump installation nut: 26.5 ~ 32.4 N.m

Installation is reverse of removal.

High pressure petrol pump installation



Replace the original high pressure petrol pump for the adapted high pressure petrol pump.
(Follow the workshop manual of the car)



Old type.



New type.



If the old type is mounted to the engine, the new high pressure pump has to be fitted with an adapter.



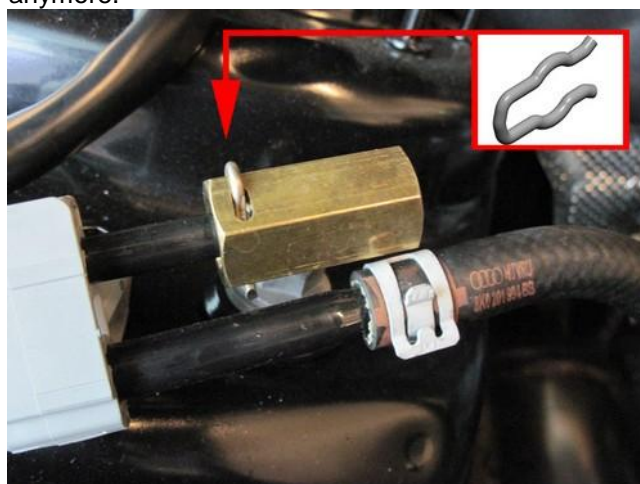
High pressure pump installation



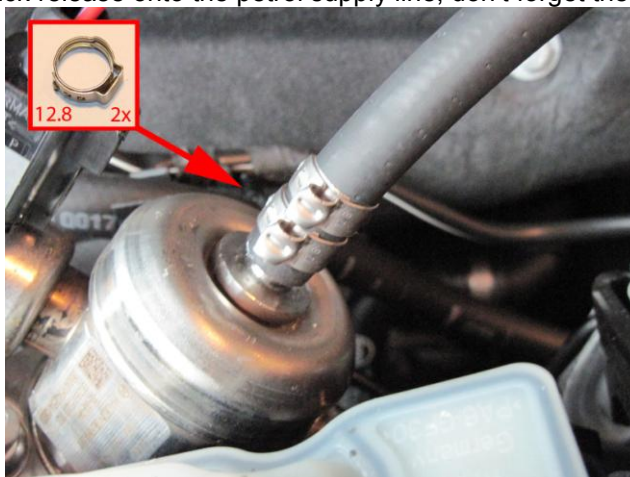
Replace the high pressure pump for the adapted high pressure pump.
(Follow the workshop manual of the car)



Remove the original petrol hose.
NOT used anymore.



Mount a quick release onto the petrol supply line, don't forget the locking clip.

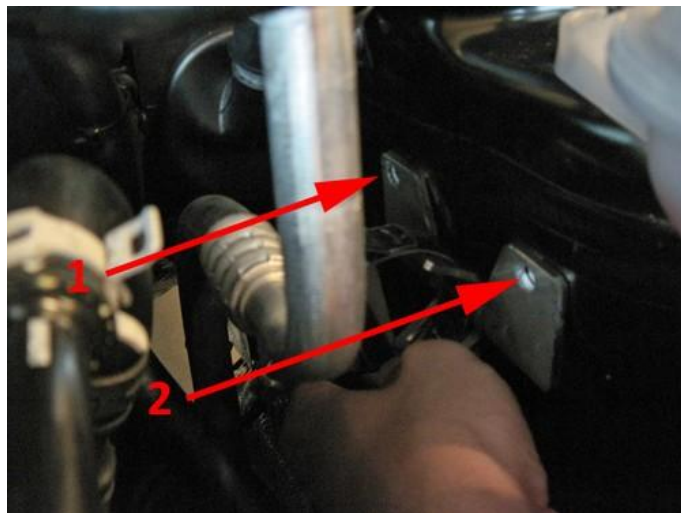


Mount XD-5 hose with banjo bolt to FSU. Mount open end to HPP pump with **two 12,8mm clamps**.

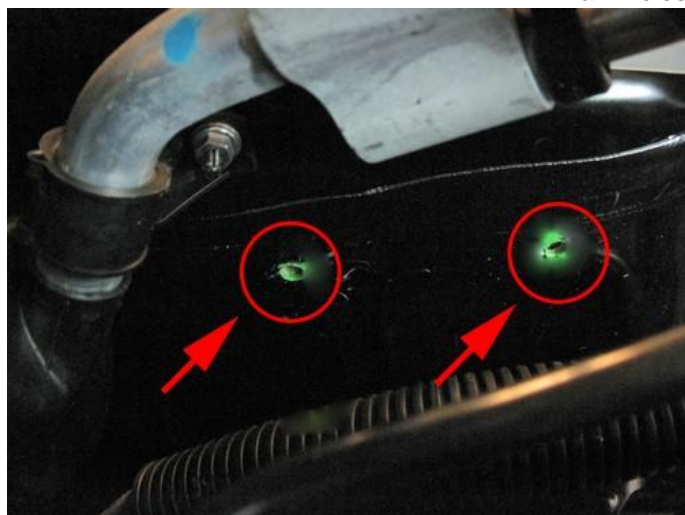
High pressure petrol pump LPG return



Boost pump



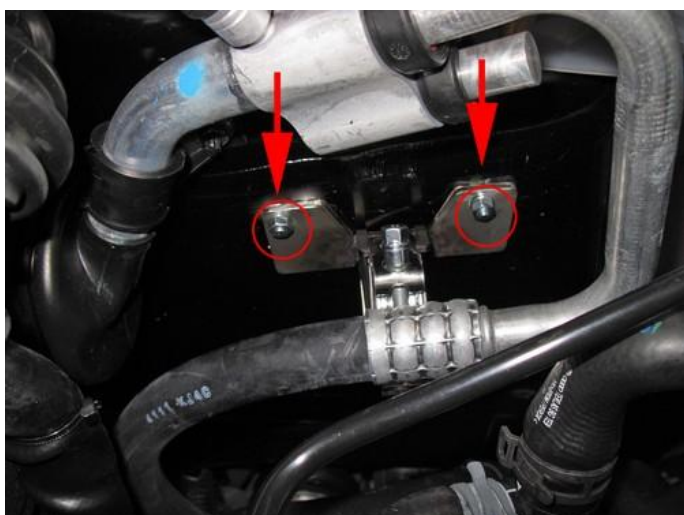
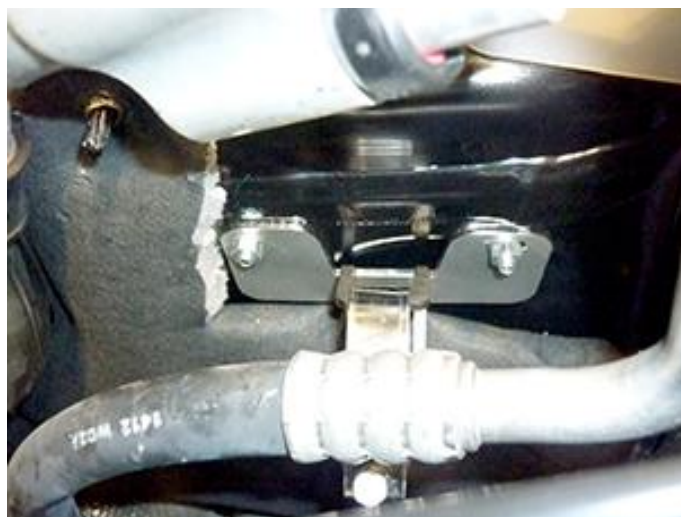
Mark holes for drilling.



Drill holes $\varnothing 6,5\text{mm}$ for mounting boost pump bracket.



Boost pump




(picture shows with valve, 1st gen. Install without valve)

Mount bracket with clamp with 2x M6 bolts, (spring)washers & nuts.
Mount boost pump to bracket with rubber protection ring around boost pump.

Connection of the fuel hose to the boost pump.

Connect the fuel hoses to the boost pump.



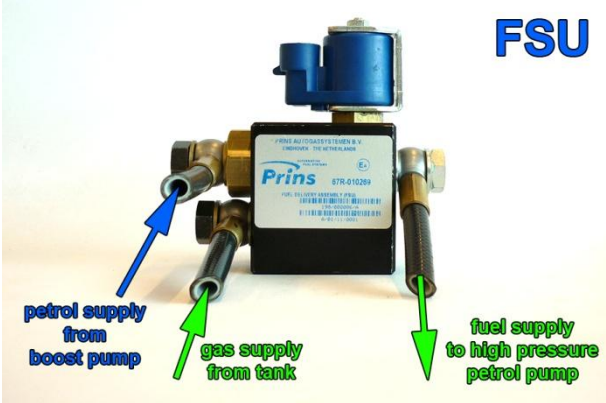


Inlet : black/filtered banjo



100cm Petrol Injection Hose "Barricade" install 2 banjo eyes

Fuel Supply Unit / Fuel Return Unit

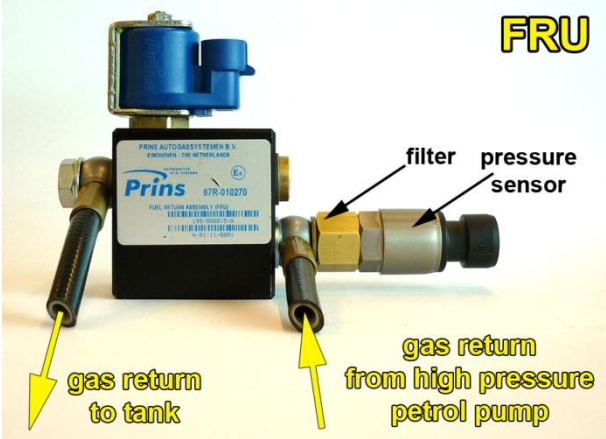


FSU

petrol supply from boost pump

gas supply from tank

fuel supply to high pressure petrol pump



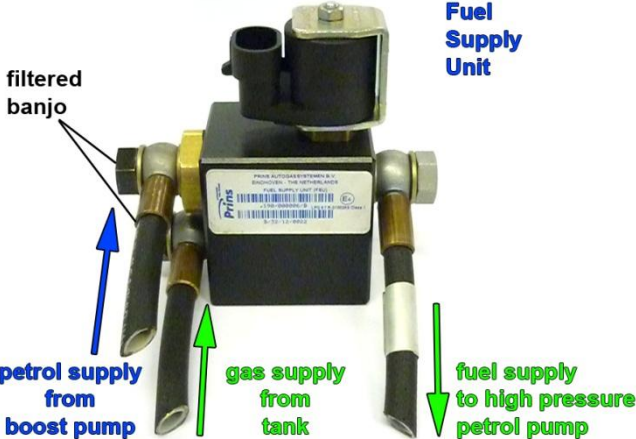
FRU

gas return to tank

gas return from high pressure petrol pump

filter

pressure sensor



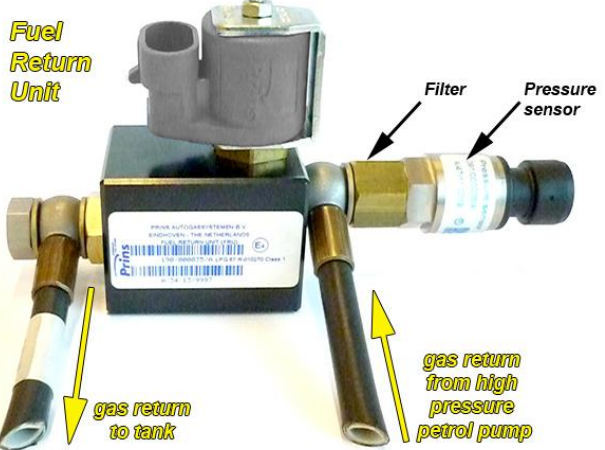
Fuel Supply Unit

filtered banjo

petrol supply from boost pump

gas supply from tank

fuel supply to high pressure petrol pump



Fuel Return Unit


gas return to tank

gas return from high pressure petrol pump


Filter

Pressure sensor

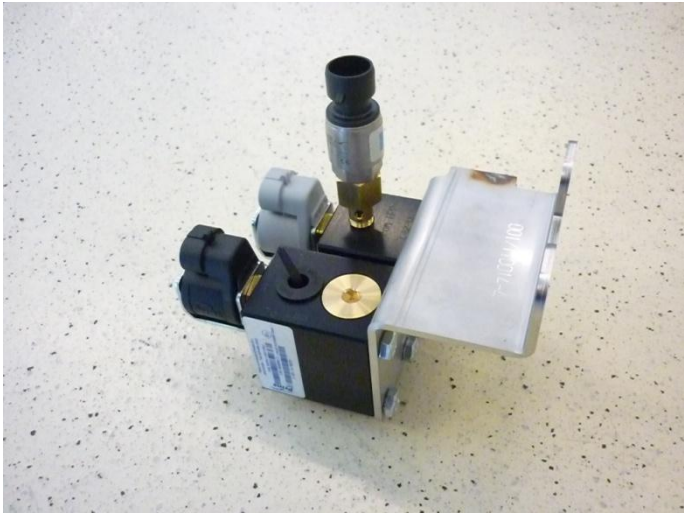
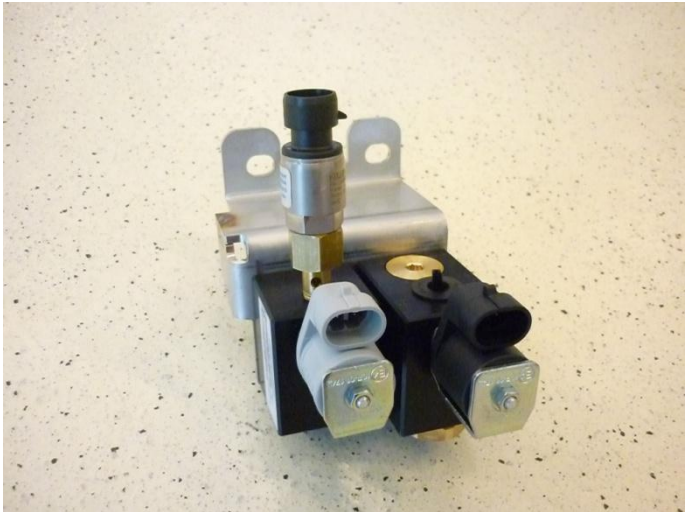
Black filtered banjo will only be used on inlet connections !



Filter inside sensor banjo



Mounting the Fuel Units

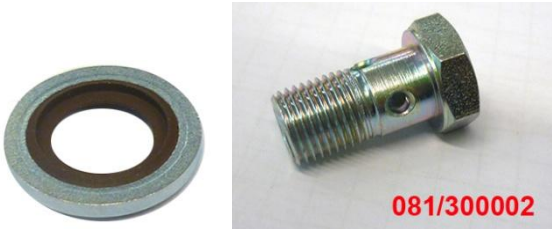


LPG / petrol fuel lines

	Hose	from	to	Length (cm)
1	XD	Adapter original petrol hose	Petrol boost pump	
2	XD	Fuel supply unit	High pressure petrol pump	Cut on length
3	XD	Petrol boost pump	Fuel supply unit	35
4	XD	Fuel return unit	High pressure petrol pump	85



Install the fuel line using two bonded seal washers and banjo bolt :

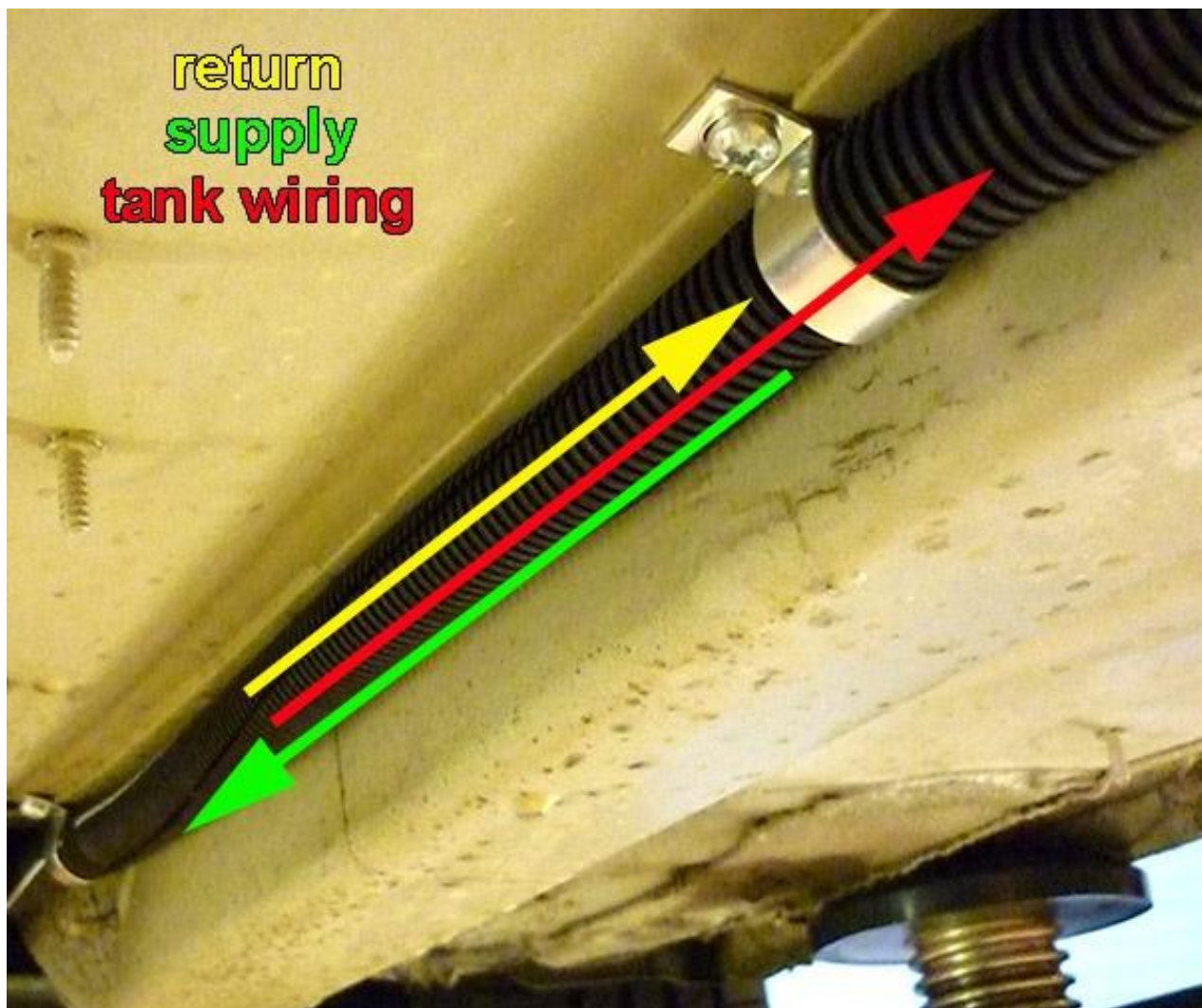


Filtered banjo: (FSU supply inlets / boost pump inlet / HPP pump inlet : black filtered banjo) :



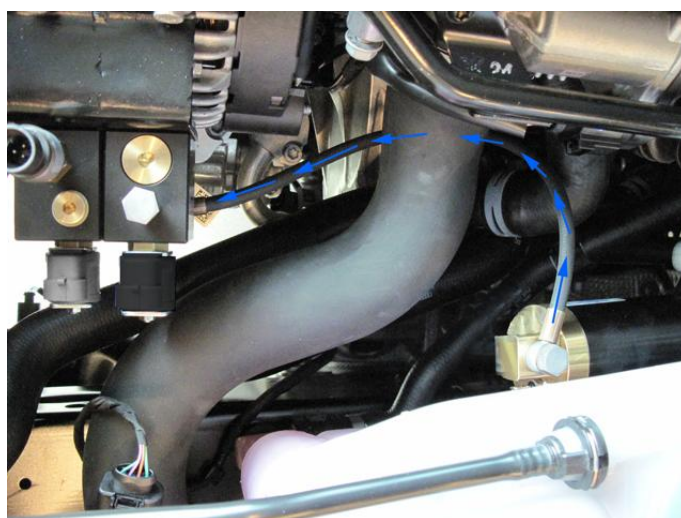
Supply hose – Return hose – Tank wiring

Protect the supply- and return hose together with tank-wiring using the Ø16 split tube. Mount the “hose assembly “ with clamps, with a maximum distance of 40cm.

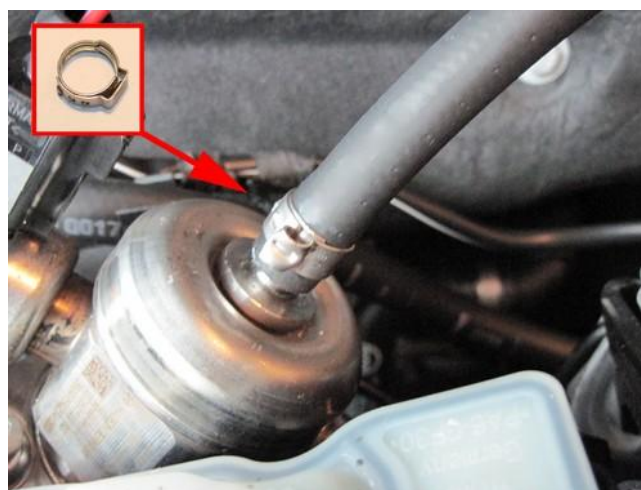


Demo photo

Hose routing

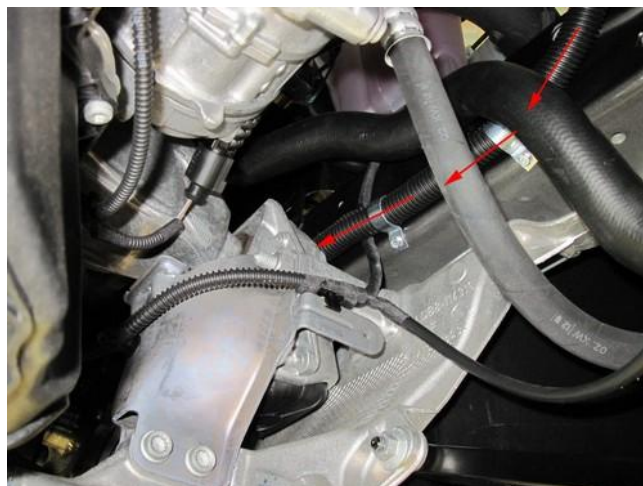
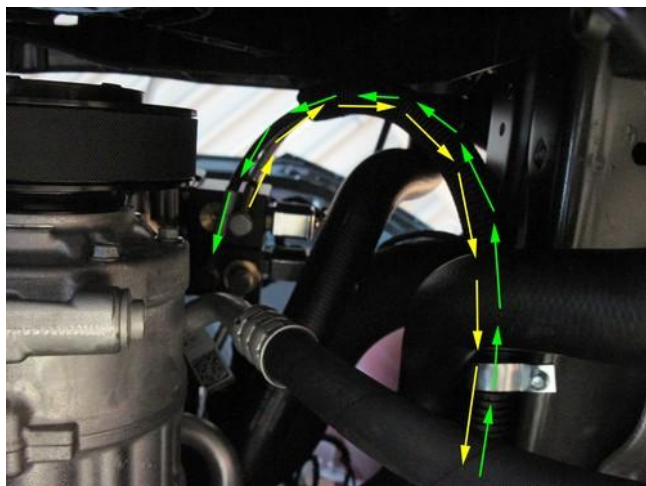


Connect XD-3 hose from boost pump to FSU. Mount protection tube onto hose.



Mount XD-5 hose with banjo bolt to FSU. Mount open end to HPP pump with a **12,8 mm** clamp.

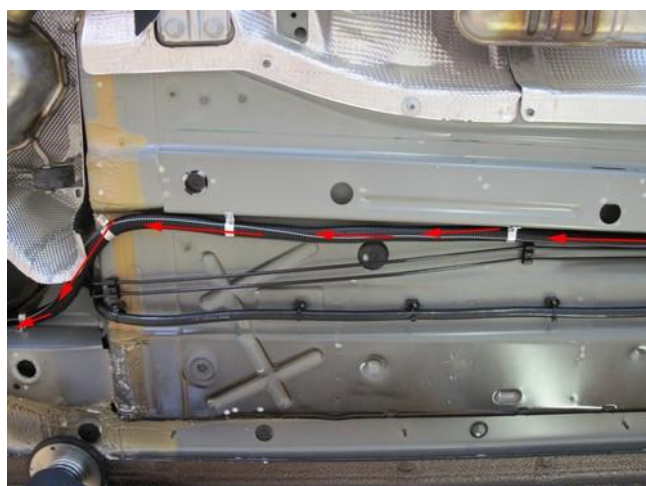
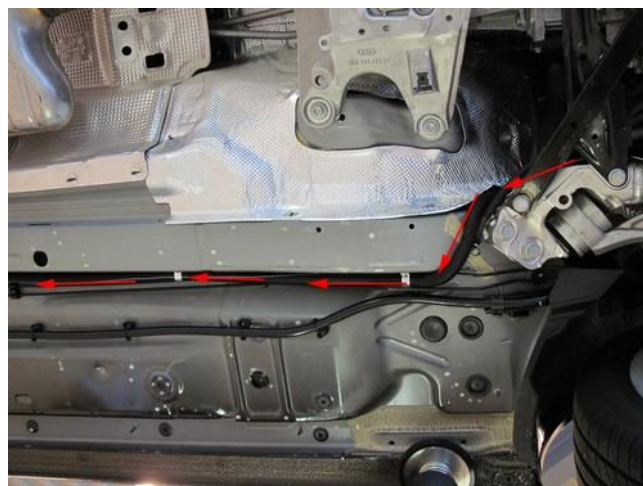
Hose / wiring routing to tank - 1



Mount hoses to FSU / FRU with protection around hoses.



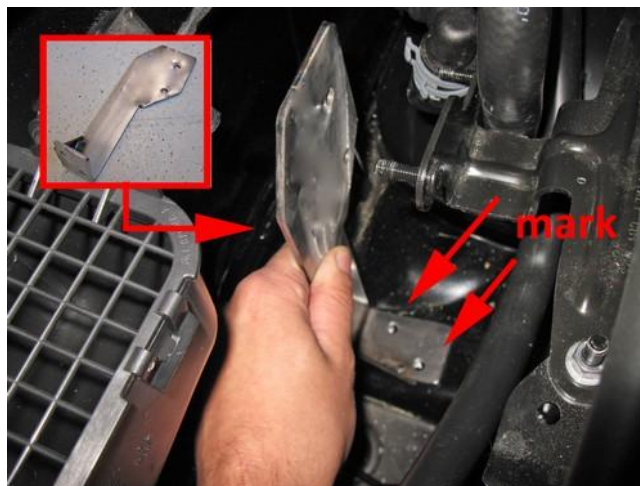
At this point the wiring is bundled with the hoses



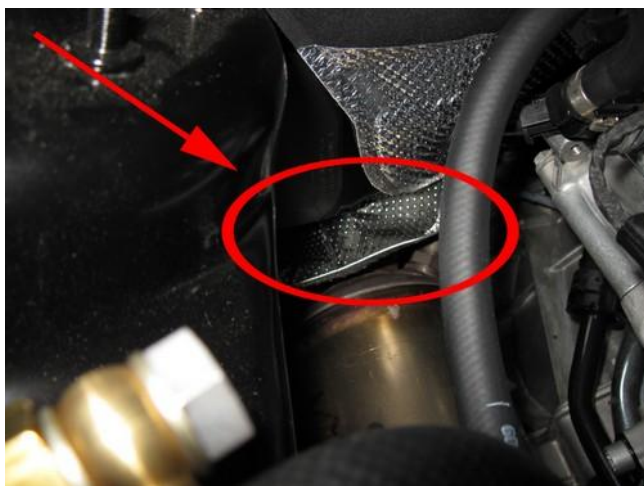
Hose / wiring routing to tank - 2



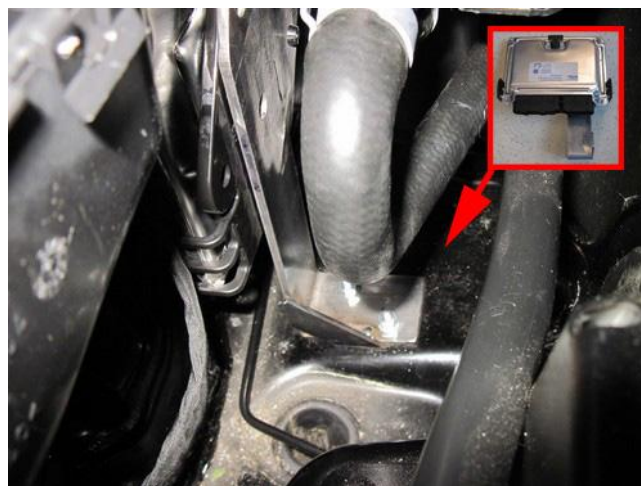
Mounting the AFC-2.1



Remove wiper box cover. Use AFC bracket to mark holes for drilling.

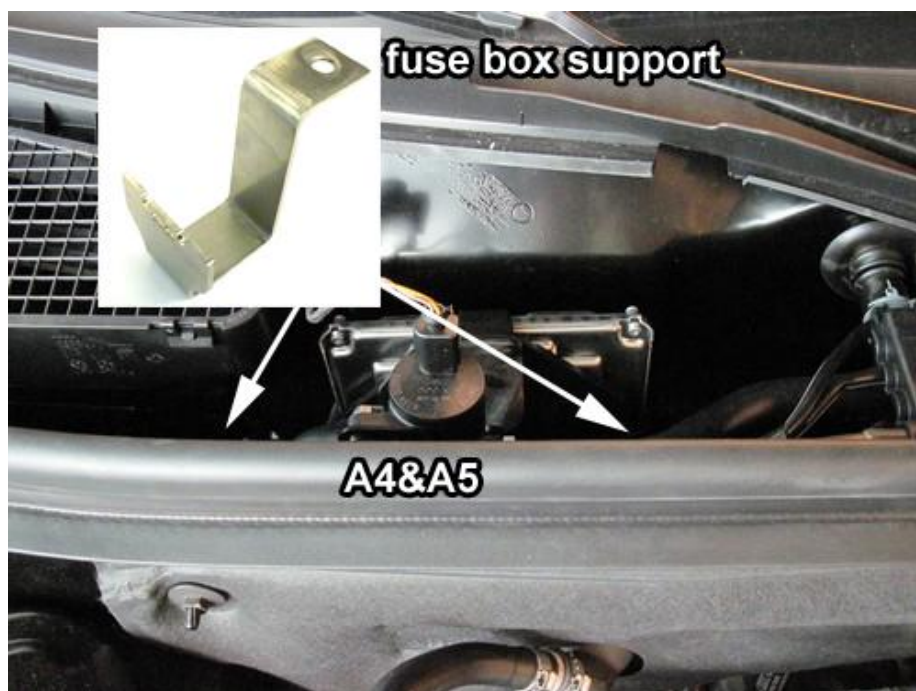


Lower heat shield before drilling. Drill holes Ø6,5mm.

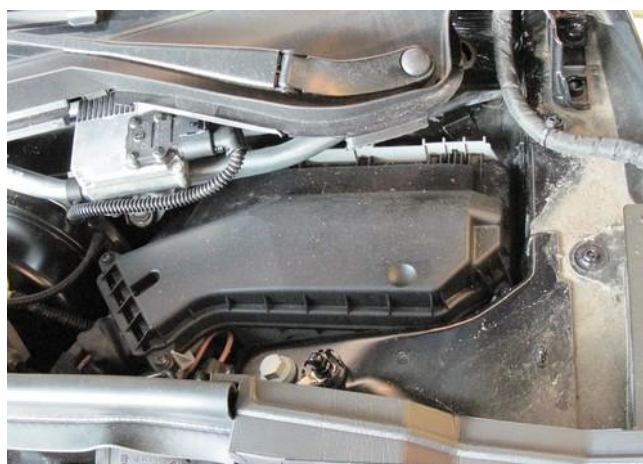


Mount plastic AFC clip to bracket with quick clips. Mount AFC bracket complete with AFC to plenum chamber with M6 bolts, (spring)washers and nuts. Mount back heat shield again.

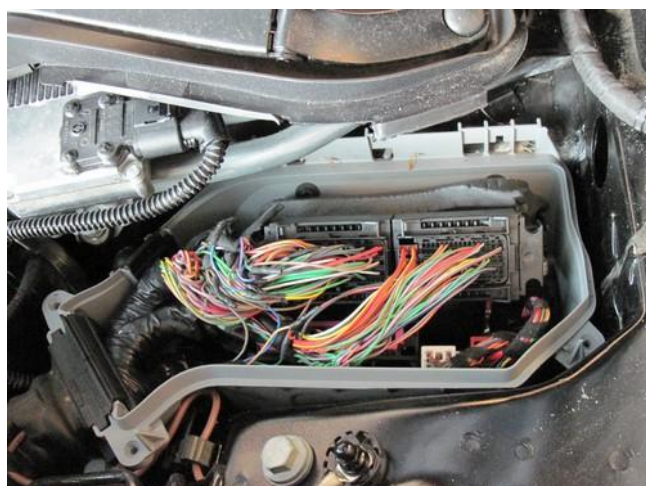
Mounting the fuse / relay box



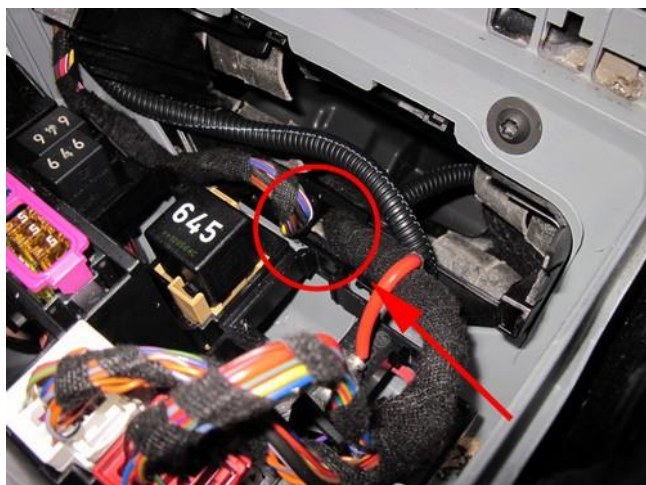
Wiring AFC



Remove top end of washer fluid tank. Remove top cover of petrol ECU.



Petrol ECU wiring, remove for connections. Drill hole Ø20mm for transit wiring from plenum chambers to engine room.

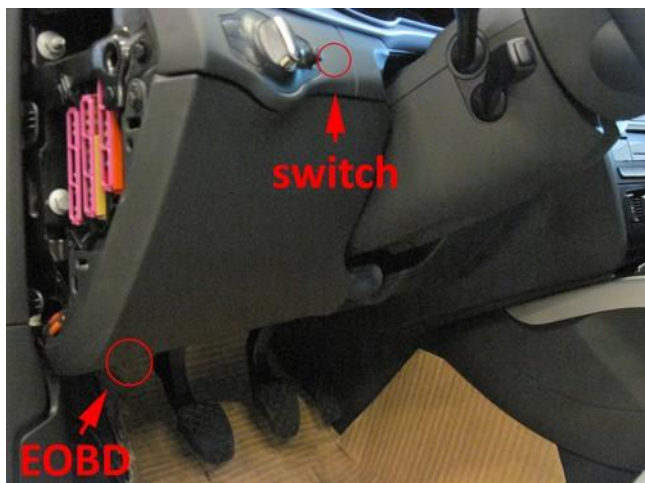


Wire transit from plenum chamber to inside of the car. The transit is below the petrol ECU. Wiring routing.

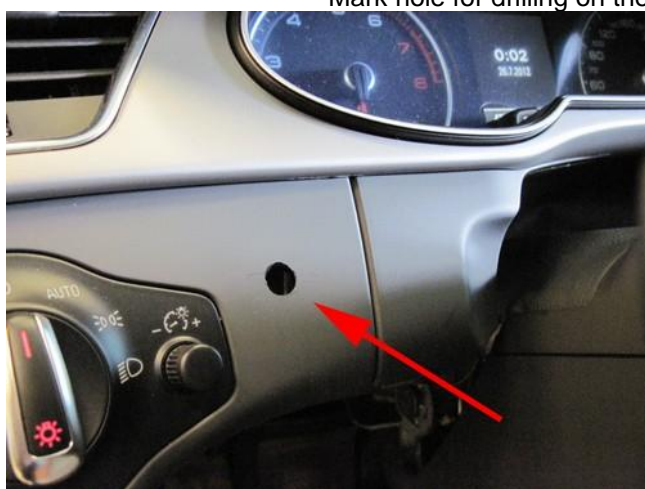


Mounting the fuel selection switch

Mount the switch, drill $\varnothing 8,2\text{mm}$.

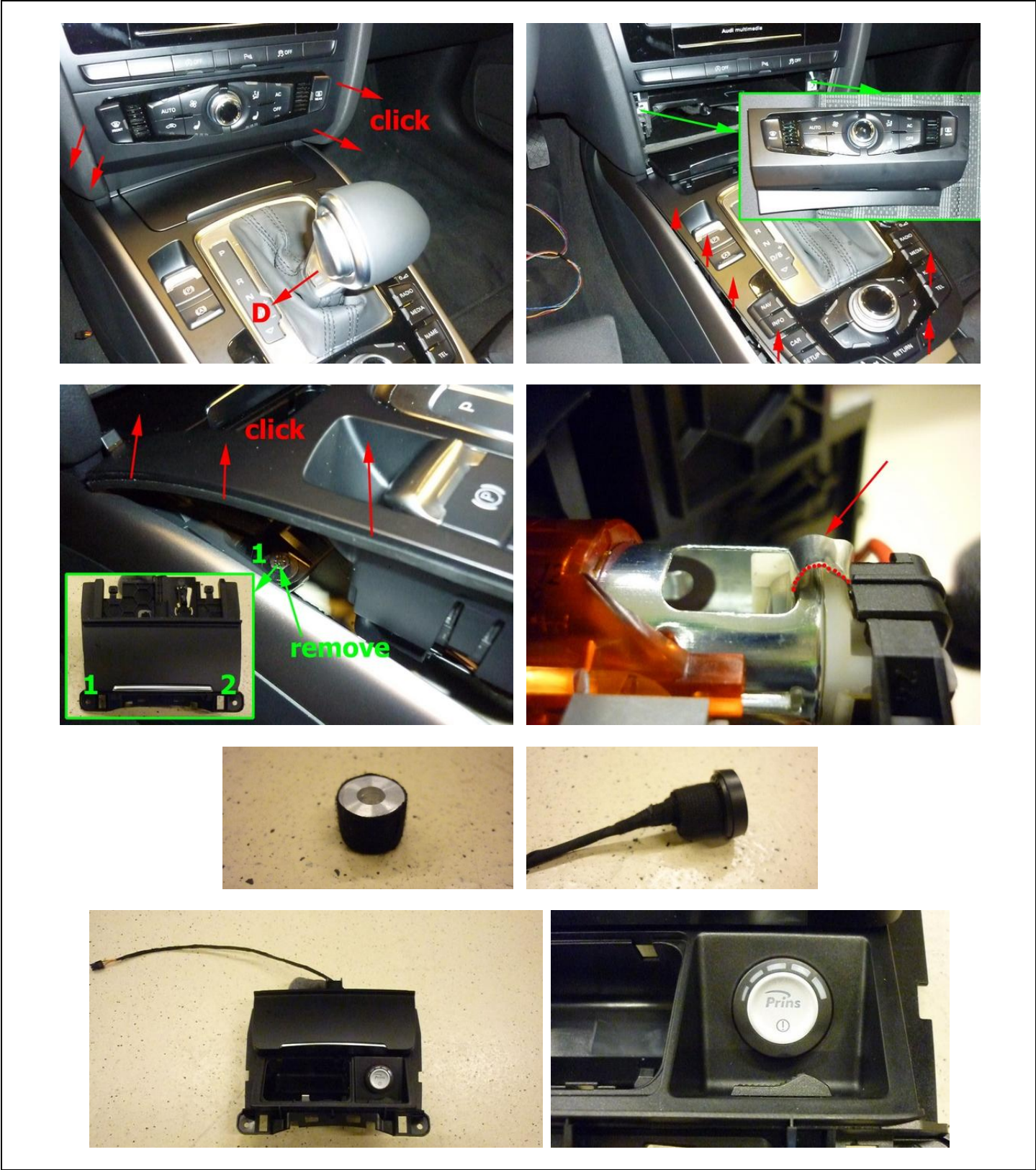


Mark hole for drilling on the right side of the light switch.



Drill hole $\varnothing 8,3\text{mm}$ for mounting switch. Mount switch with the double sided adhesive tape.

Mounting the fuel selection switch **Optional**



Electrical connections

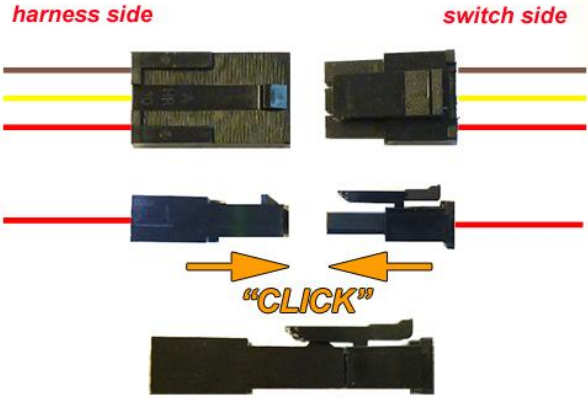
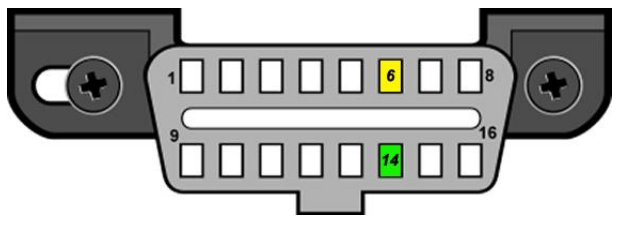
**Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.**

Wire number / code		Wire colour	Connection
22	LSS 1	Purple-white	<i>Low Switched Side, spare</i> Wire colour : Wire location :
23	LSS 2	Purple-green	<i>Low Switched Side, Digital MAF out</i> Wire colour : Wire location :
42	Digital out pull up 2	Red-purple	Wire colour : Wire location :
58	+12V switched	Red-white	Wire colour : Wire location :
56	DI 2	Yellow-green	<i>Digital Input 2, OEM petrol pump driver, PWM IN</i> Wire colour : Wire location :
61	DI 4	Yellow-blue	<i>Digital Input 4, 5Volt</i> Wire colour : Wire location :
20	AD 3	Blue-pink	<i>Analog in (sensor side, Lambda in / boost in)</i> Wire colour : Wire location :
19	AD 4	Blue	<i>Analog in (sensor side, Lambda in / boost in)</i> Wire colour : Wire location :
21	AD 9	Blue-purple	<i>Analog in (sensor side, WB in / MAF in)</i> Wire colour : Wire location :
74	DAC 3	Green-pink	<i>Simulation, analog out (ecu side, WB out / MAF out)</i> Wire colour : Wire location :
17	AD 2	Blue-green	
10	DAC 2	Green	
18	AD 1	Blue-white	<i>Analog in (sensor side) MAP sensor in</i> Wire colour : Wire location :

Electrical connections


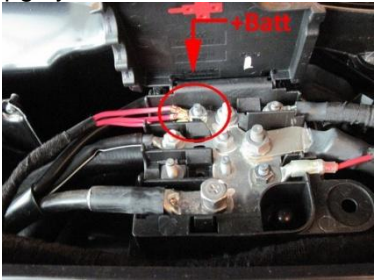
Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

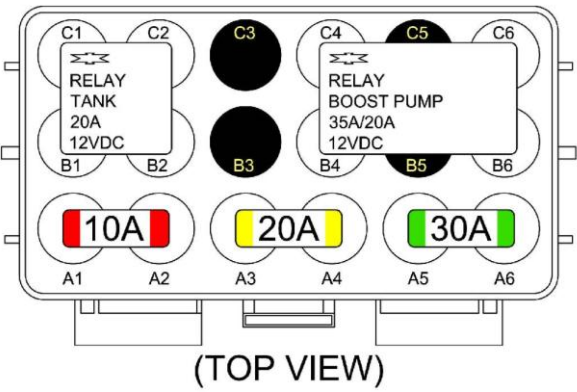
Driver room

Wire number / code		Wire colour	Connection
3-pole micro connector			
66	Ground fuel switch	Brown-black	Connect the 3-pole connector to the Prins fuel selection switch.
3	+12V fuel switch	Red-white	
49	LIN fuel switch	Yellow	
			
51	CAN-High	Yellow	EOBD connector pin 6
70	CAN-Low	Green	EOBD connector pin 14
			

Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

1-32 MAIN GND ecu MAIN GROUND SENSE	Brown	Connect to the '-' of the battery (-31) ; use a ring terminal. 
4 – 13 +12V BATT sense +12V BATT fused +12V BATT boost pump +12V BATT pump driver	Red	Connect to the '+' of the battery (+30) ; use a ring terminal. Do not place the fuses before having completed the installation of the lpg system. 



Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Wire number / code	Wire colour	Connection
36&25		High pressure petrol sensor signal interruption Wire colour : black-green Wire location : ecu connector T60 pin 40
36 AD 6	Blue-brown	Sensor side
25 DAC 1	Green-white	Petrol ecu side
63 Ground Shift	Blue-orange	High pressure petrol sensor ground Wire colour : black or brown Wire location : ecu connector T60 pin 13
40 Wake-up	Grey-red	High pressure petrol sensor 5Volt supply / car wake-up Wire colour : green-red Wire location : ecu connector T60 pin 29
8 RPM engine speed	Purple-white	For measuring the engine speed signal. Wire colour : blue-grey Wire location : ecu connector T60 pin 53
15 T-ect	Grey	For measuring the engine coolant temperature. Wire colour : black-blue Wire location : ecu connector T60 pin 57
7 +12V IGNITION	Grey - white	Make a connection to +ignition / contact+ (+15). Do not place the fuses in the holder before having completed the installation of the lpg system. Wire colour :black-purple or black-white Wire location : ecu connector T94 pin 87
60 DI 3	Yellow-pink	Digital Input 3, MAF in Wire colour :green Wire location : ecu connector T94 pin 23

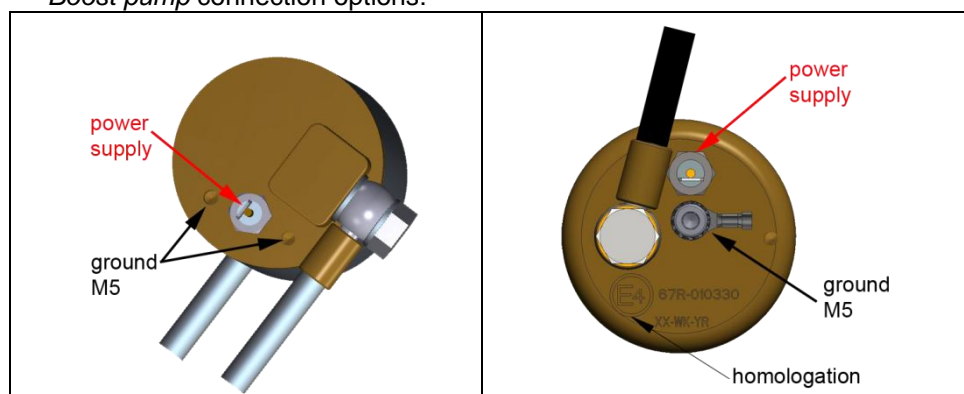
Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Engine room

Wire number / code	Wire colour	Connection
<i>3-pole connector</i>		
35 Ground Psys pin A	Brown	Connect the 3-pole connector to the Psys sensor positioned into the Fuel Return Unit.
9 +5V sensor pin B	Red-blue	Sensor wire pin A
16 Psys pin C	Green	Sensor wire pin B
		Sensor wire pin C
<i>2-pole connector FSU, black</i>		
24 + Lock-off FSU	Yellow-green	Connect the 2-pole connector to the lock-off valve of the Fuel Supply Unit
31 C Ground	Brown-black	
<i>2-pole connector FRU, grey</i>		
43 + Lock-off FRU	Red-white	Connect the 2-pole connector to the lock-off valve of the Fuel Return Unit
34 C Ground	Brown-black	
<i>4-pole diagnose connector</i>		
46 Service TxD	Grey	Diagnose connector for service / diagnosis
65 Service RxD	Grey	Connector pin 1
68 C Ground	Brown-black	Connector pin 2
		Connector pin 4
<i>Boost pump relay</i>		
2 + relay boost pump	Red-white	Pin 86 of the boost pump relay C4
26 Ground BP relay	Purple-blue	Pin 85 of the boost pump relay B6
+12V fused BATT	Red 2.5mm2	Pin 30 of the boost pump relay C6-A5
+12V Boost pump	Red 2.5mm2	Pin 87 of the boost pump relay B4
<i>Wiring tank pump driver relay</i>		
57 + driver relay	Red-white	Pin 86 of the driver relay C1
73 LSS 4 tank relay	Purple-blue	Pin 85 of the driver relay B2
+12V BATT fused	Red 2.5mm2	Pin 30 of the driver relay C2-A4
+12V driver	Red 2.5mm2	Pin 87 of the driver relay B1

Boost pump connection options:

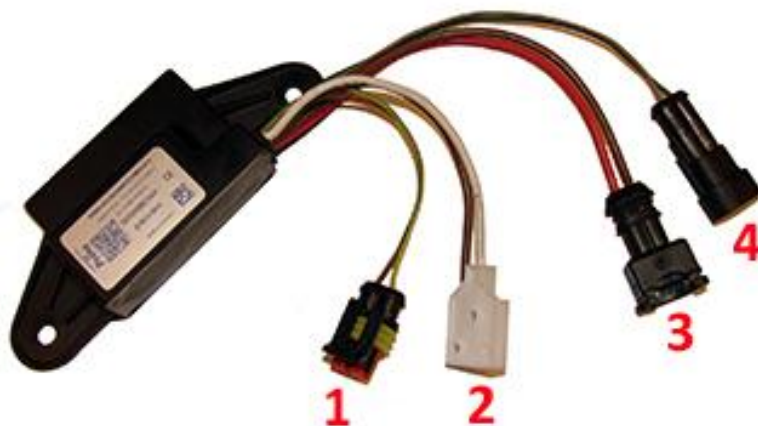


Electrical connections

Check and measure the wiring in case of changes in the cars wiring colours.
Insulate not used wires.

Lpg tank housing

Wire number / code	Wire colour	Connection
3-pole tank level connector 33 Ground tank gauge 12 Tank level in 11 + tank level supply	Brown-black Blue Red-blue	Connect the 3-pole connector to the tank level sensor.
2-pole driver connector 71 LSS 3 PWM driver 64 AD 5 driver diagnose	Purple-pink Blue-grey	Connect the 2-pole connector to the pump driver (4).
1. 2-pole connector tank lock-off	Green-yellow Brown	From tank pump driver From tank pump driver
2. 3-pole connector tank pump	Red 2.5mm ² Brown 2.5mm ²	From tank pump driver From tank pump driver
3. 2-pole connector power driver	Red 2.5mm ² Brown 2.5mm ²	From tank pump relay 87 From main ground
4. 2-pole connector driver	Green Grey	From AFC pin 71 pwm From AFC pin 64 diagnose



Checklist after installation

1. Install the system fuses.
Turn on ignition.
Connect the Prins interface wire and run the Prins diagnosis program.
When working on the car, beware of moving and rotating parts in the engine compartment (even when the engine is not running !!).
2. When commissioning the LPG system, you must activate the AFC with the diagnosis software.
3. Check whether the program in the AFC matches with the car (dedicated engine set):
See "Identification" in the diagnosis program.
4. Check all components and connections for any LPG leakage, use a LPG leak detector device or a fluid detection like soap. Also check for petrol leakage. Make sure the solenoid valves are in open position.
No evidence of leakage is permitted.
Caution for moving and rotating parts in the engine compartment !
5. Use the diagnosis software to check again all input and output signals.
6. Check the system for error codes and solve these, if required.
Check the petrol MMS for EOBD error codes.
Place the protection connector back on the diagnose connector.
7. Make a test drive and check the cars drivability on LPG and petrol.